0652399

MODEL 700™ M24

Model SWS™

Action

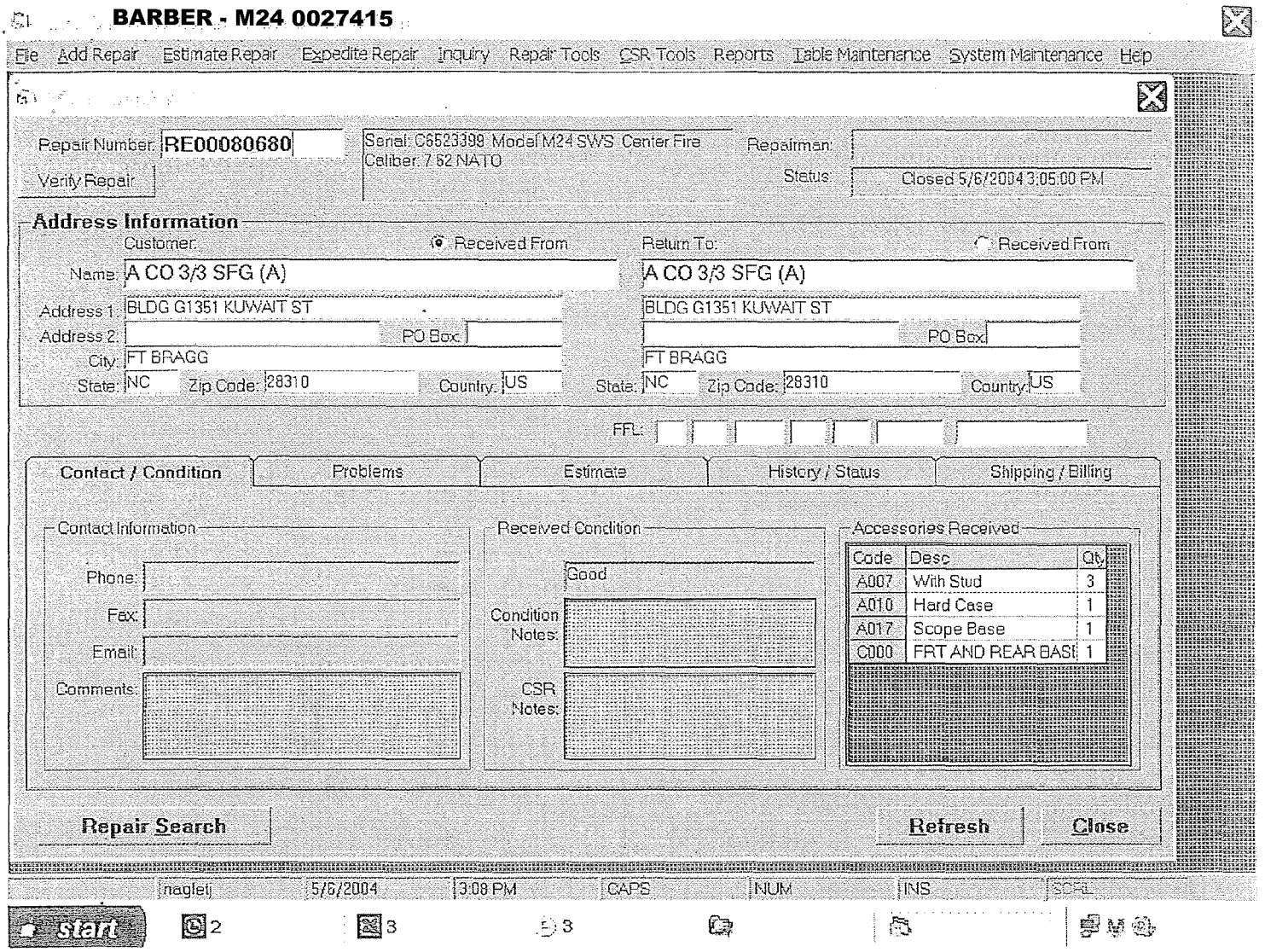
Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington


File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help
Repair Number: RE00080680
Verify Repair
Serial: C6523399 Model M24 SWS Center Fire
Caliber: 7.62 NATO
Repairman:
Status: Closed 5/6/2004 3:05:00 PM
Address Information
Customer: Received From
Name: A CO 3/3 SFG (A)
Address 1: BLDG G1351 KUWAIT ST
Address 2: PO Box:
City: FT BRAGG
State: NC Zip Code: 28310 Country: US
Return To: Received From
A CO 3/3 SFG (A)
BLDG G1351 KUWAIT ST
PO Box:
FT BRAGG
State: NC Zip Code: 28310 Country: US
FFL:
Contact / Condition
Problems
Estimate
History / Status
Shipping / Billing
Contact Information
Phone:
Fax:
Email:
Comments:
Received Condition
Good
Condition Notes:
CSR Notes:
Accessories Received
Code Desc Qty
A007 With Stud 3
A010 Hard Case 1
A017 Scope Base 1
C000 FRT AND REAR BASE 1
Repair Search
Refresh
Close
naglelj 5/6/2004 3:08 PM CAPS NUM INS SCRL
start


Serial Number:
C6523399
Model: M24 SWS
RE00080680

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6523399.__0
FILE DATE AND TIME: 06/04/2004 06:05

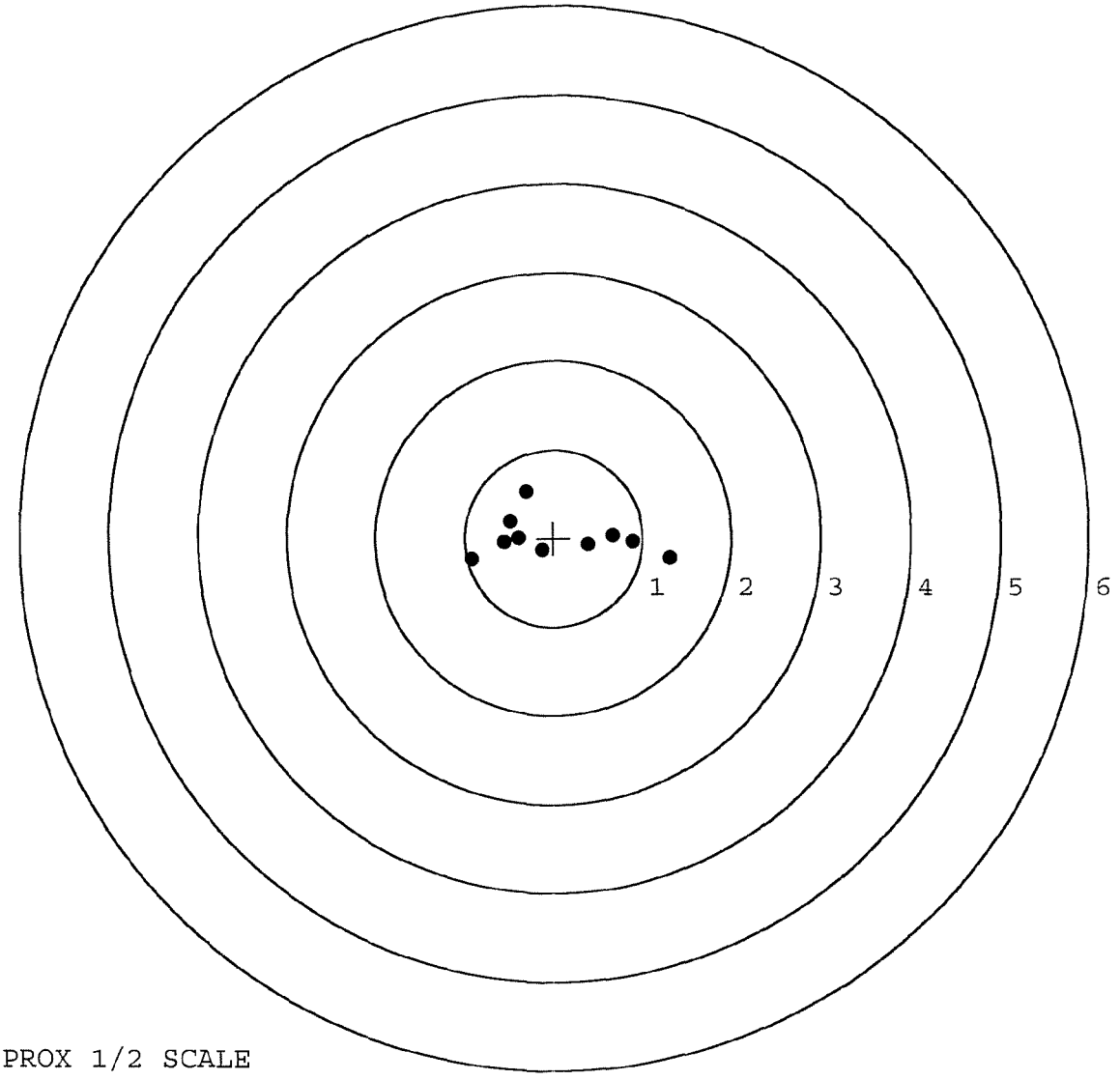
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.054
The Average Y Centroid of the Five Target Set:	0.050
The Average Point of Impact of the Five Target Set:	0.073
The Average Mean Radius of the Five Target Set:	0.568
The Distance from POA to Centroid Target #1:	0.046
The Distance from Centroid Target #2 to Centroid Target #1:	0.073
The Distance from Centroid Target #3 to Centroid Target #1:	0.080
The Distance from Centroid Target #4 to Centroid Target #1:	0.234
The Distance from Centroid Target #5 to Centroid Target #1:	0.218

SERIAL NUMBER: C6523399.__0
TARGET NUMBER: 1
FILE DATE: 06/04/2004
FILE TIME: 06:05

X CENTROID:	0.046
Y CENTROID:	-0.003
POA TO CENTROID:	0.046
HORZ SPREAD:	2.238
VERT SPREAD:	0.769
GROUP SPREAD:	2.238
MIN RADIUS:	0.221
MAX RADIUS:	1.288
MEAN RADIUS:	0.658
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	1.313	-0.233
2:	0.889	-0.035
3:	0.672	0.035
4:	0.391	-0.075
5:	-0.130	-0.138
6:	-0.925	-0.246
7:	-0.320	0.523
8:	-0.487	0.189
9:	-0.554	-0.047
10:	-0.394	-0.005

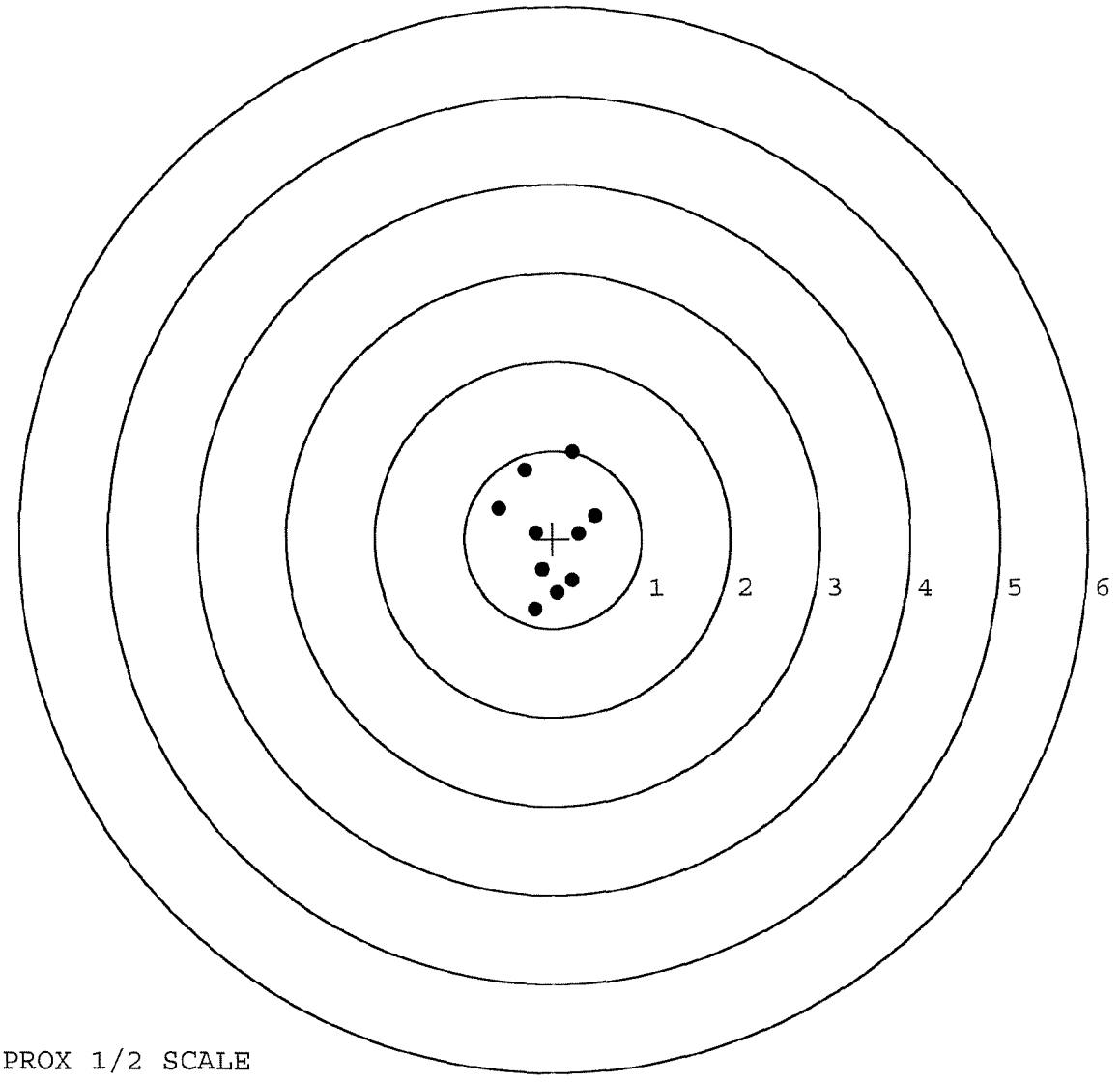


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523399.__0
TARGET NUMBER: 2
FILE DATE: 06/04/2004
FILE TIME: 06:05

X CENTROID:	-0.022
Y CENTROID:	0.026
POA TO CENTROID:	0.034
HORZ SPREAD:	1.085
VERT SPREAD:	1.773
GROUP SPREAD:	1.825
MIN RADIUS:	0.179
MAX RADIUS:	0.987
MEAN RADIUS:	0.593
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.225	0.982
2:	-0.326	0.780
3:	-0.616	0.341
4:	-0.195	0.071
5:	0.469	0.255
6:	0.289	0.059
7:	-0.123	-0.352
8:	-0.206	-0.791
9:	0.219	-0.467
10:	0.048	-0.613

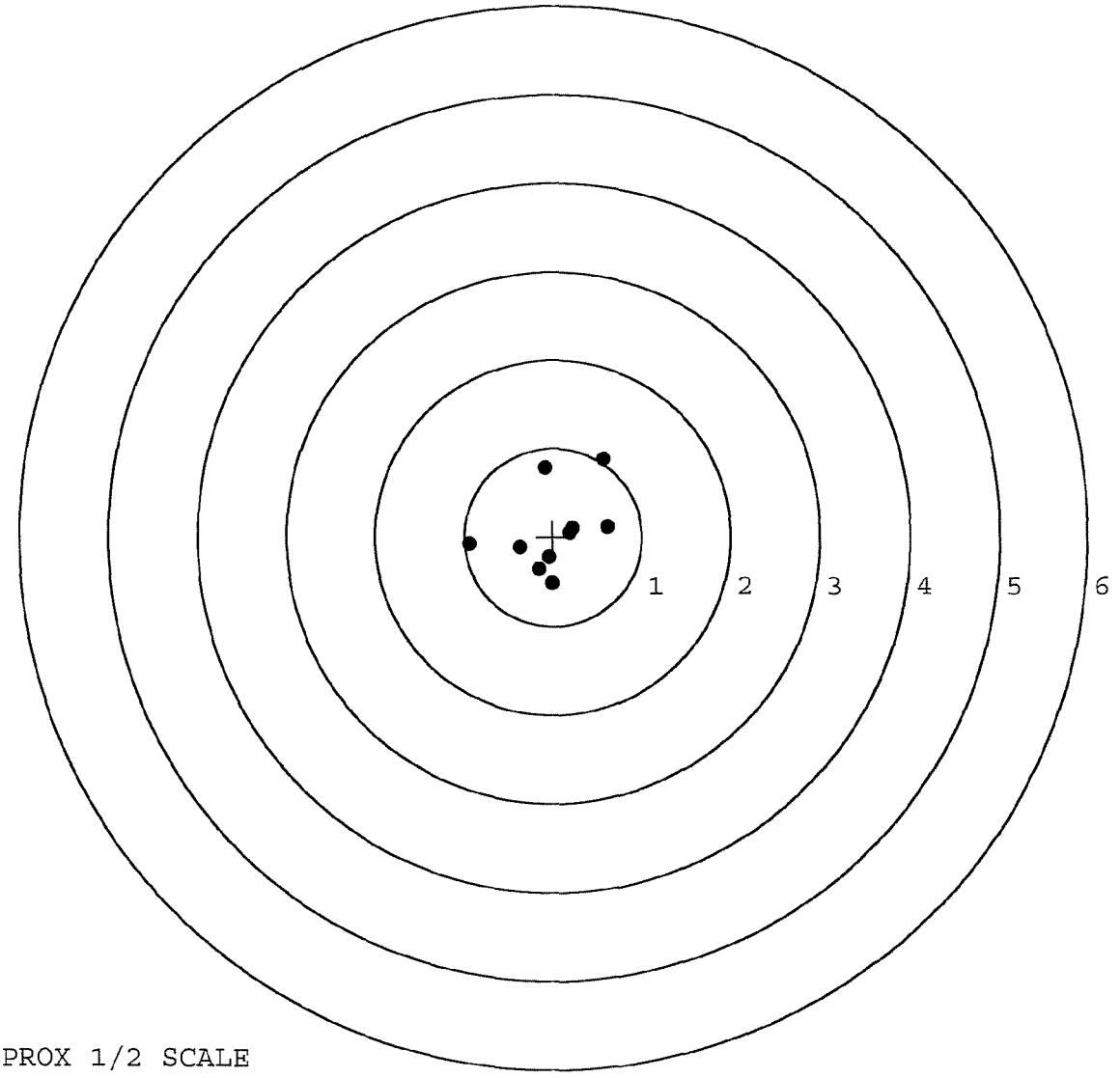


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523399.__0
TARGET NUMBER: 3
FILE DATE: 06/04/2004
FILE TIME: 06:05

X CENTROID:	-0.004
Y CENTROID:	0.059
POA TO CENTROID:	0.059
HORZ SPREAD:	1.559
VERT SPREAD:	1.402
GROUP SPREAD:	1.793
MIN RADIUS:	0.194
MAX RADIUS:	0.999
MEAN RADIUS:	0.546
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.943	-0.085
2:	-0.380	-0.114
3:	0.225	0.094
4:	0.616	0.119
5:	-0.013	-0.524
6:	-0.050	-0.231
7:	0.569	0.878
8:	-0.093	0.774
9:	0.189	0.043
10:	-0.161	-0.361

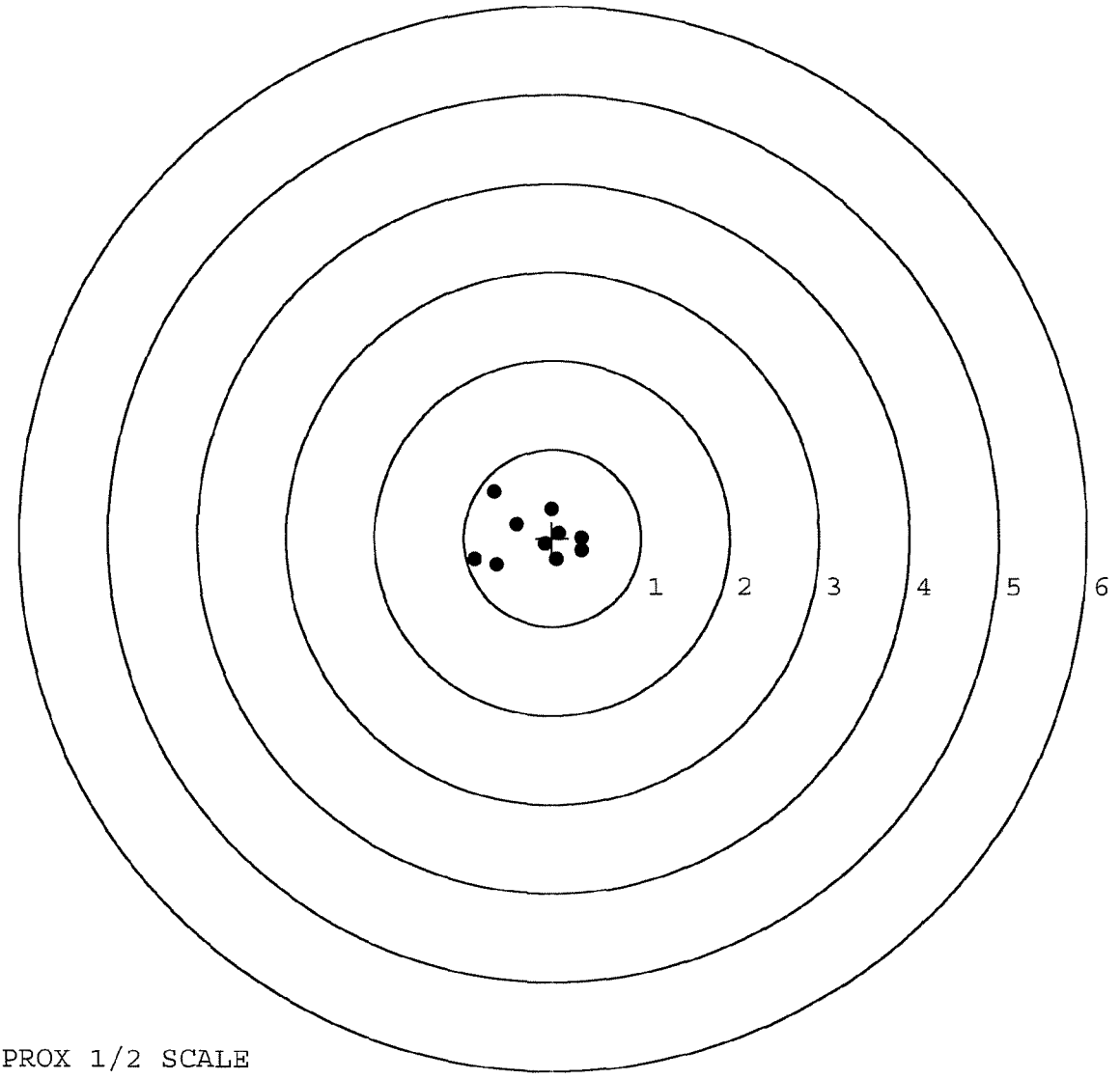


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523399.__0
TARGET NUMBER: 4
FILE DATE: 06/04/2004
FILE TIME: 06:05

X CENTROID:	-0.189
Y CENTROID:	0.007
POA TO CENTROID:	0.189
HORZ SPREAD:	1.211
VERT SPREAD:	0.828
GROUP SPREAD:	1.236
MIN RADIUS:	0.126
MAX RADIUS:	0.734
MEAN RADIUS:	0.441
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.656	0.523
2:	-0.879	-0.242
3:	-0.633	-0.305
4:	-0.405	0.160
5:	-0.017	0.331
6:	0.332	0.003
7:	0.327	-0.145
8:	0.052	-0.243
9:	-0.086	-0.066
10:	0.078	0.056

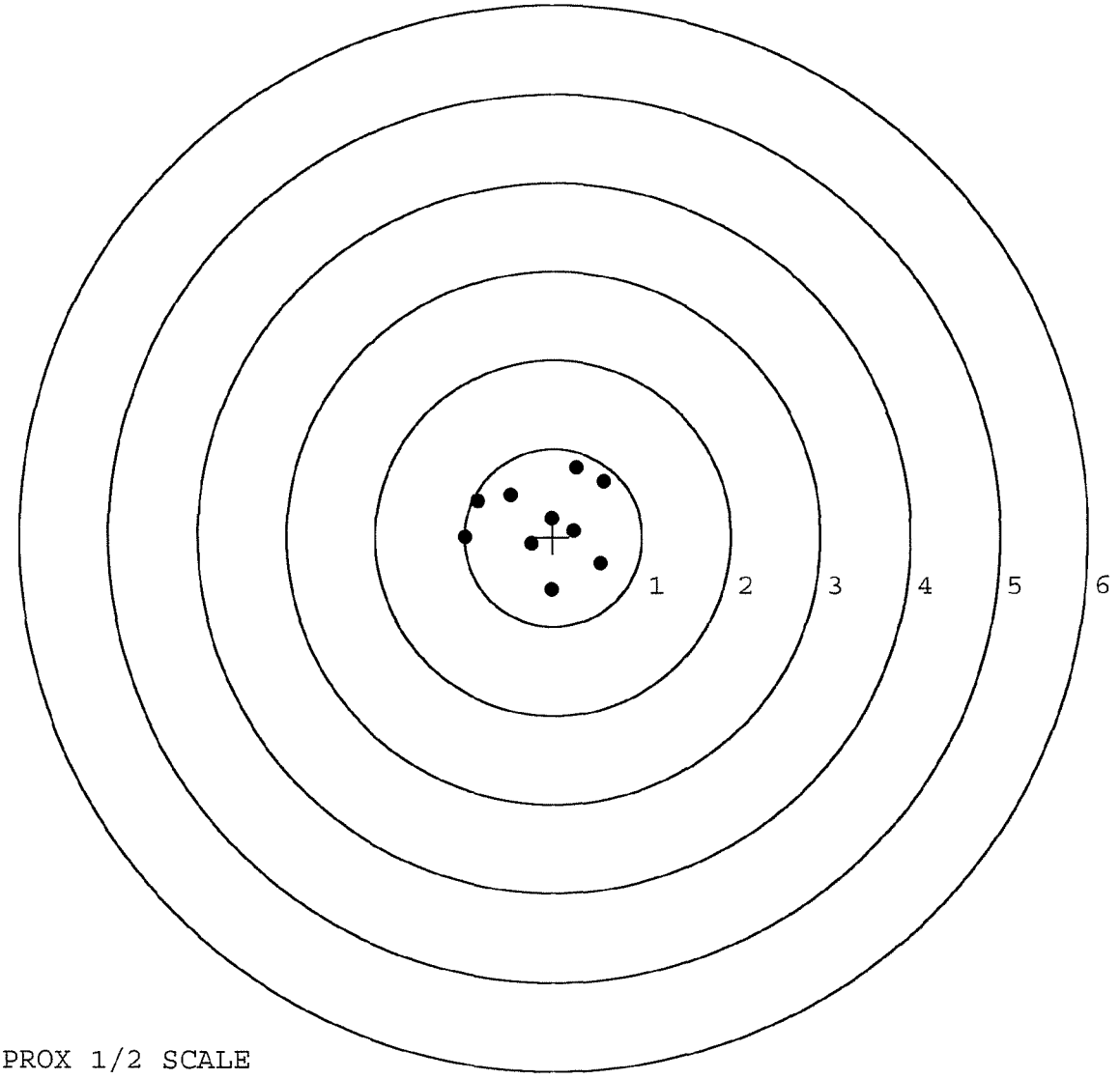


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523399.__0
TARGET NUMBER: 5
FILE DATE: 06/04/2004
FILE TIME: 06:05

X CENTROID:	-0.099
Y CENTROID:	0.161
POA TO CENTROID:	0.189
HORZ SPREAD:	1.561
VERT SPREAD:	1.384
GROUP SPREAD:	1.684
MIN RADIUS:	0.094
MAX RADIUS:	0.904
MEAN RADIUS:	0.600
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.261	0.785
2:	0.573	0.629
3:	-0.480	0.478
4:	-0.847	0.411
5:	-0.988	-0.003
6:	-0.025	-0.599
7:	-0.243	-0.078
8:	-0.019	0.211
9:	0.240	0.069
10:	0.540	-0.297



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	80680		
SERIAL NUMBER	C165Z3399		
LOG-IN DATE	5-6-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	5-10-04	RTL
560 A	RE-BARREL	5-14-04	RTL
B	DRILL AND TAP	5-20-04	TRW
575	ASSEMBLE	5-04-04	RTL
600	PROOF	5-18-04	AC
605	CHECK HEADSPACE	5-11-04	AC
610	DIS-ASSEMBLE GUN	5-18-04	RTL
612	MAGNAFLUX OPERATOR RL		
615	ROLLMARK CALIBER	5/28/04	RB
618	ROTO-BLAST	5/24/04	DG
620	APPLY COATINGS	6-1	TA
625 A	FINAL ASSEMBLY	6-3-04	RTL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	6-4-04	AC
655	FINAL INSPECT	6-7-04	RTL
660	PACK	6-7-04	DA
		SHIP DATE	
	QAR INSPECTION DATE		

MAGNA - FLUX INSPECTED MAY 21 2004

FINAL INSPECTION CHECKLIST M-24 REPAIRS
CONTRACT #: DAAE-20-02-D-0127

SERIAL #C6523399 INSPECTED BY: RTL

DATE REC'D: 5/6-04 DATE RET'D: 6-7-04

ITEM		ITEM	
BARREL ASSEMBLY		**STOCK ASSEMBLY**	
✓	BARREL	✓	STOCK
✓	RECEIVER	✓	SLING AWIVEL STUDS
✓	FRONT SIGHT BASE	✓	ADJUSTABLE
✓	REAR SIGHT BASE	✓	BUTT PLATE
✓	SCREWS	✓	LOCK NUTS
✓	FINISH	✓	BARREL CLEARANCE
		✓	COLOR / FINISH
SCOPE ASSEMBLY		**SYSTEMS CASE**	
	SCOPE		SCOPE CASE
	SCOPE RINGS		IRON SIGHTS
	MOUNTING SCREWS		DEPLOYMENT KIT
	MOUNTING BASE		
	SCREWS		
	FINISH	**TRIGGER ASSEMBLY**	
	CLARITY	✓	SAFETY OPERATION
		✓	RE-SET TO FACTORY SPECS

COMMENTS:

M-24

GFM

CONTRACT # DAAA21-87-C-0086

Repair

GUN SERIAL # C6523399

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		2/23/93	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/23/93	RW
	C) Inspect Ejector Hole for Chamfer		2/23/93	RW
	D) Oil Firing Pin Ass'y		2/23/93	RW
	E) Adjust Trigger Pull to Min Setting and Stake		2/23/93	RW

Op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			2/23/93	RW
	G) Safety Off Force	3	2.5	2.5			2/23/93	RW
	H) Trigger Pull Test & Retainability						2/23/93	RW
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle						2/23/93	RW
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test						3/1/93	RW
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clearity of Scope							
645	Inspect for Live Ammo						3/1/93	RW
655	Final Inspection A) Headspace						3/1/93	RW
	B) Trigger Pull	2.65	2.68	2.69	2.73	2.53	3/1/93	RW
	C) Function						3/1/93	RW
660	Pack							

SWS TRIGGER PULL TEST

New Trigger Assy.

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6523399
DATE 2/23/93
TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.55	2.61		MIN. SETTING,
PULL #2	2.26	2.48	2.62		NO AVG. OF 5
PULL #3	2.38	2.50	2.58		READINGS ACCEPT-
PULL #4	2.39	2.53	2.62		ABLE LESS THAN 2#
PULL #5	2.40	2.51	2.64		
TOTAL	11.78	12.57	13.07		
AVG.	2.36	2.51	2.61		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.10		
PULL #2	3.23	3.07		
PULL #3	3.10	3.03		
PULL #4	3.17	3.20		
PULL #5	3.15	3.14		
TOTAL	15.79	15.54		
AVG.	3.16	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.15		4.23
PULL #2	4.10	4.13		4.25
PULL #3	4.28	4.17		4.18
PULL #4	4.19	4.12		4.27
PULL #5	4.19	4.25		4.19
TOTAL	21.04	20.84		21.12
AVG.	4.21	4.17		4.22

BARBER M24 0027427

RECEIVING AND ESTIMATING REPORT

COMMENTS: WOG 13 OF 30 W/10X SCOPE & DEPLOYMENT KIT M24

ORDER: R 93-02463

INITIAL	CUSTOMER ORDER NO.
FPS	

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
01/25/93	01/25/93	EK 10-90	C8523399		700 7-62 NATO

ACCESSORIES: W/STUDS W/SWIVELS SOFT CASE SCOPE BASE

FROM:

MCHALE; EDWARD J CPT;SF
HSC 3RD BN 3RD SFG (A)
FT BRAGG NC 28307

SHIP TO:

MCHALE; EDWARD J CPT;SF
HSC 3RD BN 3RD SFG (A)
FT BRAGG NC 28307

CUST NO:073985 C.O.D

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
		CLEAN/TEST			UPS

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

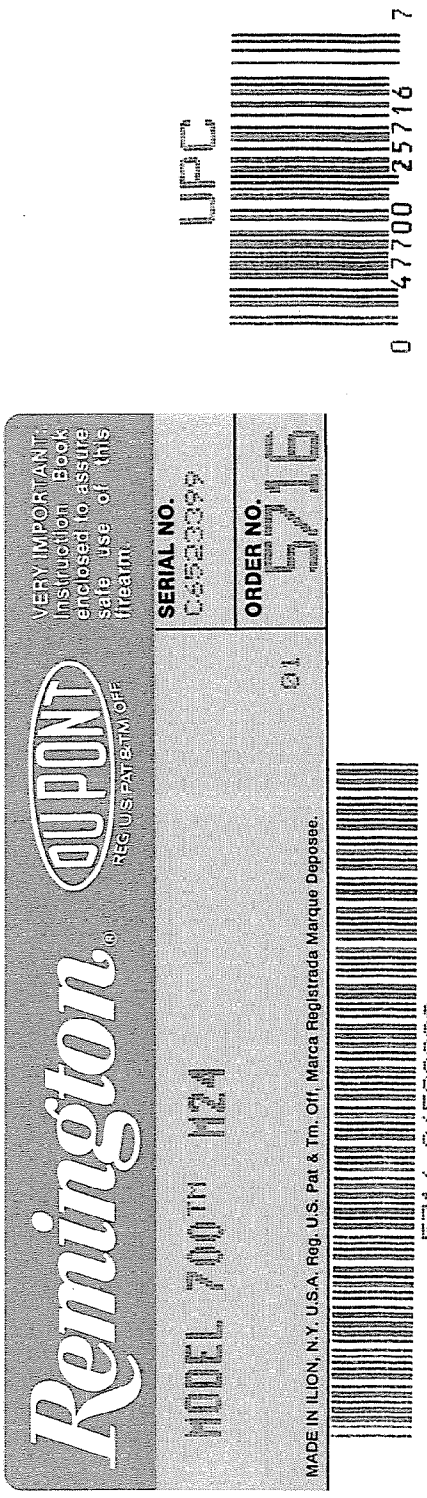
CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS	COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE

RD6925 REV. 1/92


Remington
DU PONT
REG. U.S. PAT. & TM. OFF.
VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.
MODEL 700 BDL 24
SERIAL NO.
C552399
ORDER NO.
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.
5716 C552399
UPC
0 47700 25716 7

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6523399

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	10 9	90	RW
600	Proof	10 9	90	RW
607	Check Headspace	10 9	90	RW
610	Dis-assemble Gun	10 9	90	RW
612	Magnaflux Barrel Action		10/17/90	KR
	Magnaflux Bolt		10/17/90	KR
615	Rollmark Caliber		10/17/90	DS
617	Drill and Tap Sight Holes		10/18/90	KS
618	Polish Barrel KS		10/19/90	KS
620	Apply Coatings (Barrel Action)		11-5-90	DK
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		11/7/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/7/90	RW
	C) Inspect Ejector Hole for Chamfer		11/7/90	RW
	D) Oil Firing Pin Ass'y		11/7/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		11-13-90	RW

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force	4 : 4 : 4	11/13/90	WB
	G) Safety Off Force	2 : 2 : 2	11/13/90	WB
	H) Trigger Pull Test & Retainability		11-13-90	
	I) Firing Pin Indent	.020 : .020 : .020	11/13/90	WB
	J) Assemble Stock		11/14/90	RW
	K) Assemble Swivel Studs		11/14/90	
	L) Attach Front and Rear Sight Assemblies		11/14/90	RW
	M) Iron Sight Alignment		11/14/90	RW
	N) Detach Front & Rear Sights & place in numbered container		11/14/90	RW
	O) Attach Scope to Rifle		11/14/90	RW
	P) Detach & Attach Scope 20 Times		11/14/90	RW
640	Gallery Target & Test		11-15-90	AC
	A) Time		11-15-90	AC
	B) Malfunctions		11-15-90	AC
	C) Pierced Primers		11-15-90	AC
	D) Optical Clearity of Scope		11-15-90	AC
645	Inspect for Live Ammo		11-15-90	AC
655	Final Inspection A) Headspace		11/19/90	
	B) Trigger Pull	209 : 206 : 210 : 211 : 215	11/19/90	
	C) Function		11/19/90	
660	Pack		12-17-90	DH

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ±1.00#

SERIAL NO. C6523399

DATE 11-13-90

TESTER JL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.36	2.32	209	MIN. SETTING,
PULL #2	2.28	2.24	2.27	206	NO AVG. OF 5
PULL #3	2.23	2.33	2.31	210	READINGS ACCEPT-
PULL #4	2.26	2.50	2.33	211	ABLE LESS THAN 2#
PULL #5	2.31	2.44	2.45	215	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.48	3.42		
PULL #2	3.41	3.37		
PULL #3	3.41	3.38		
PULL #4	3.35	3.46		
PULL #5	3.35	3.49		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.38	4.17		4.27
PULL #2	4.20	4.18		4.18
PULL #3	4.17	4.20		4.33
PULL #4	4.20	4.24		4.32
PULL #5	4.19	4.22		4.31
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6523399
15 Nov 1990

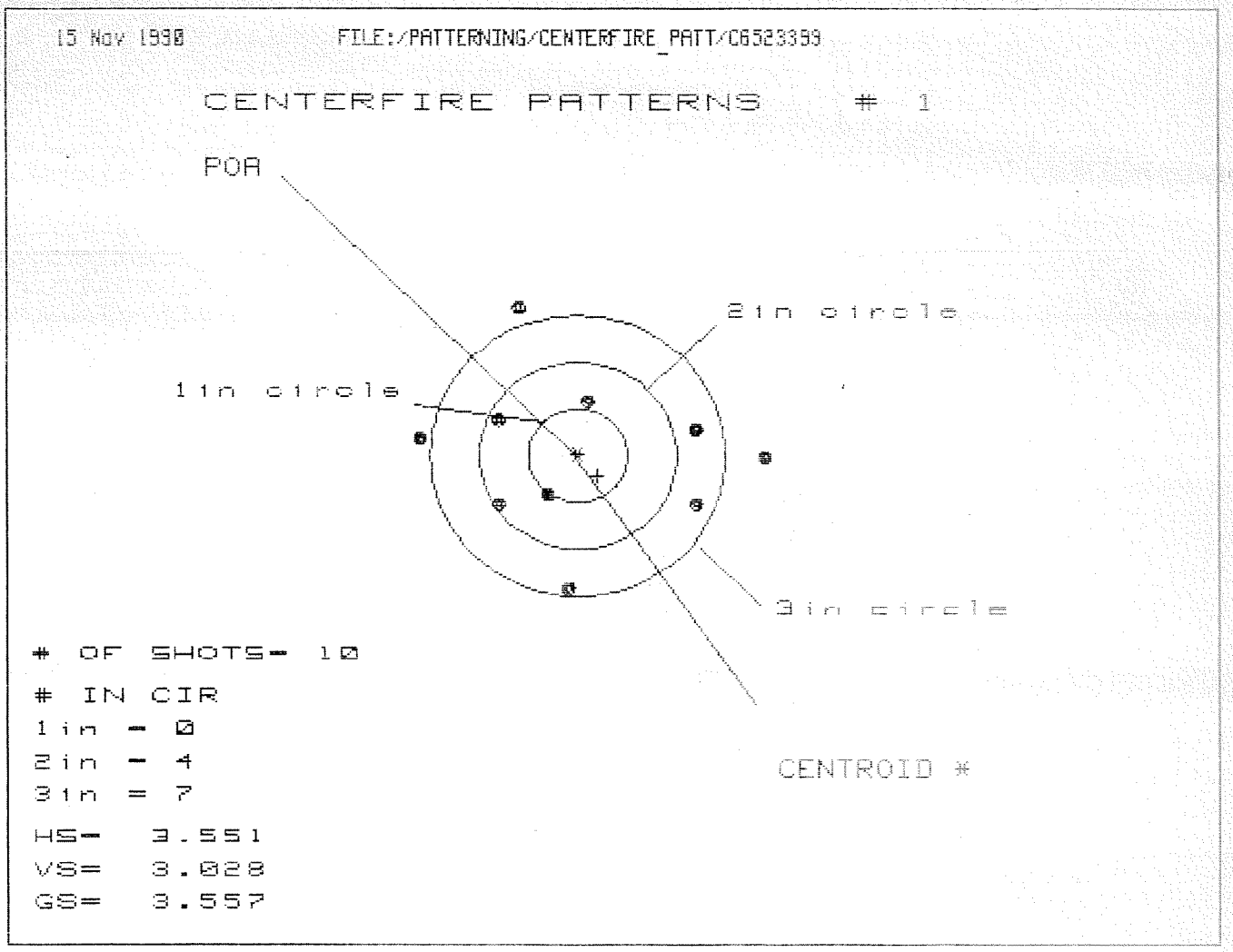
CENTROIDAL DISTANCES

0	TO	1	.292282
1	TO	2	.249776
1	TO	3	.636958
1	TO	4	.461374
1	TO	5	.120416

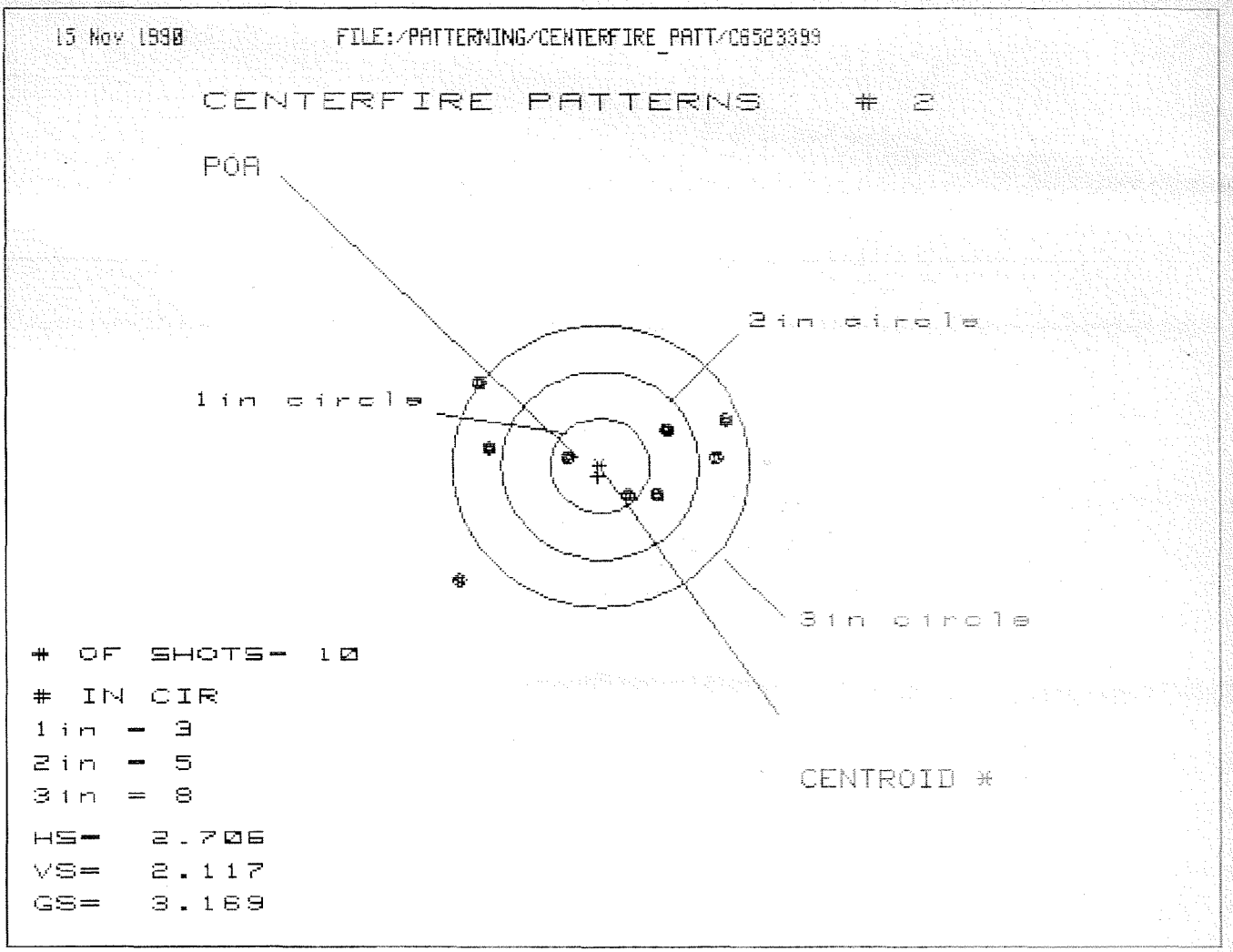
<----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0138
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1084
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .109275

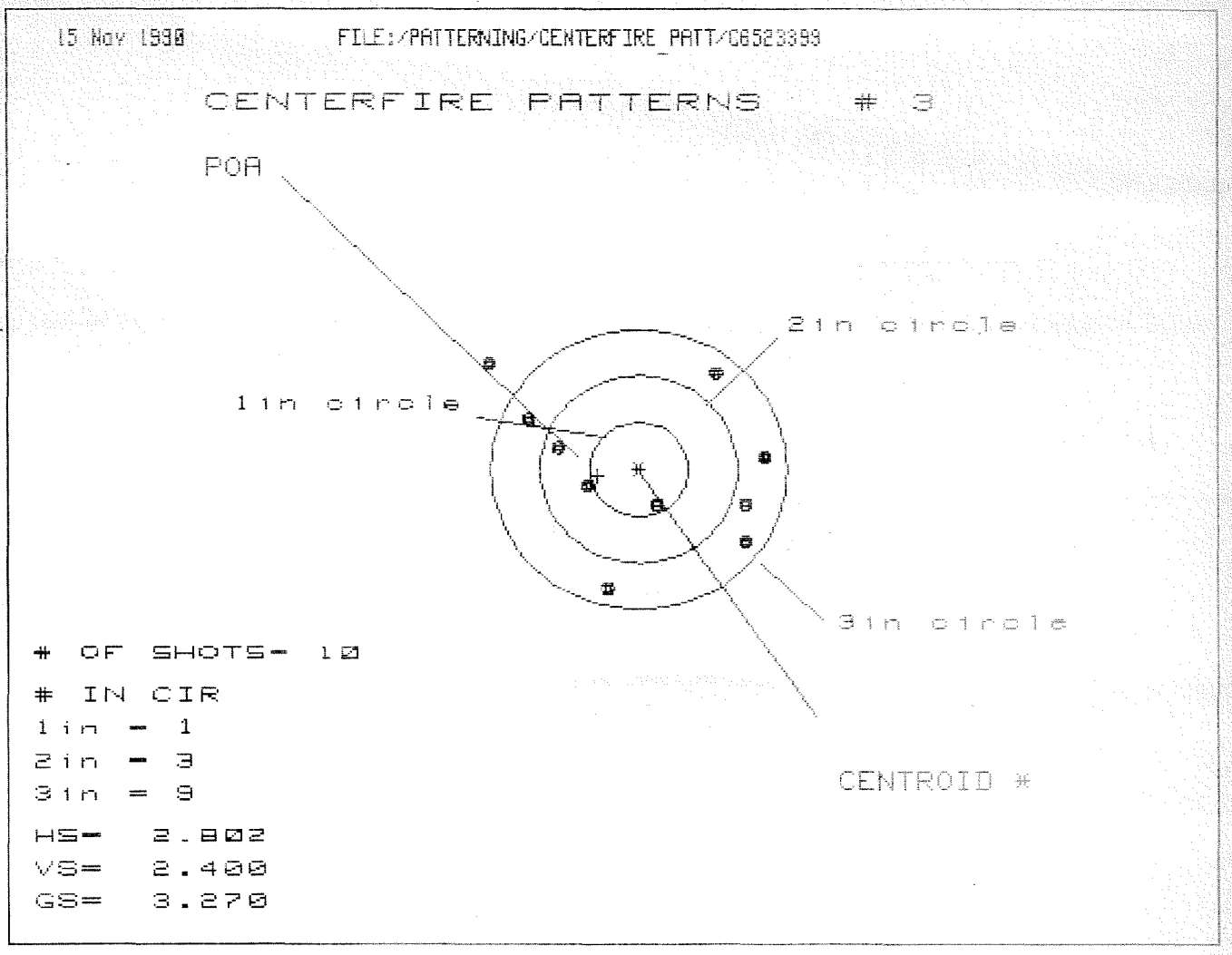
THE AMR FOR THIS RIFLE IS: 1.1



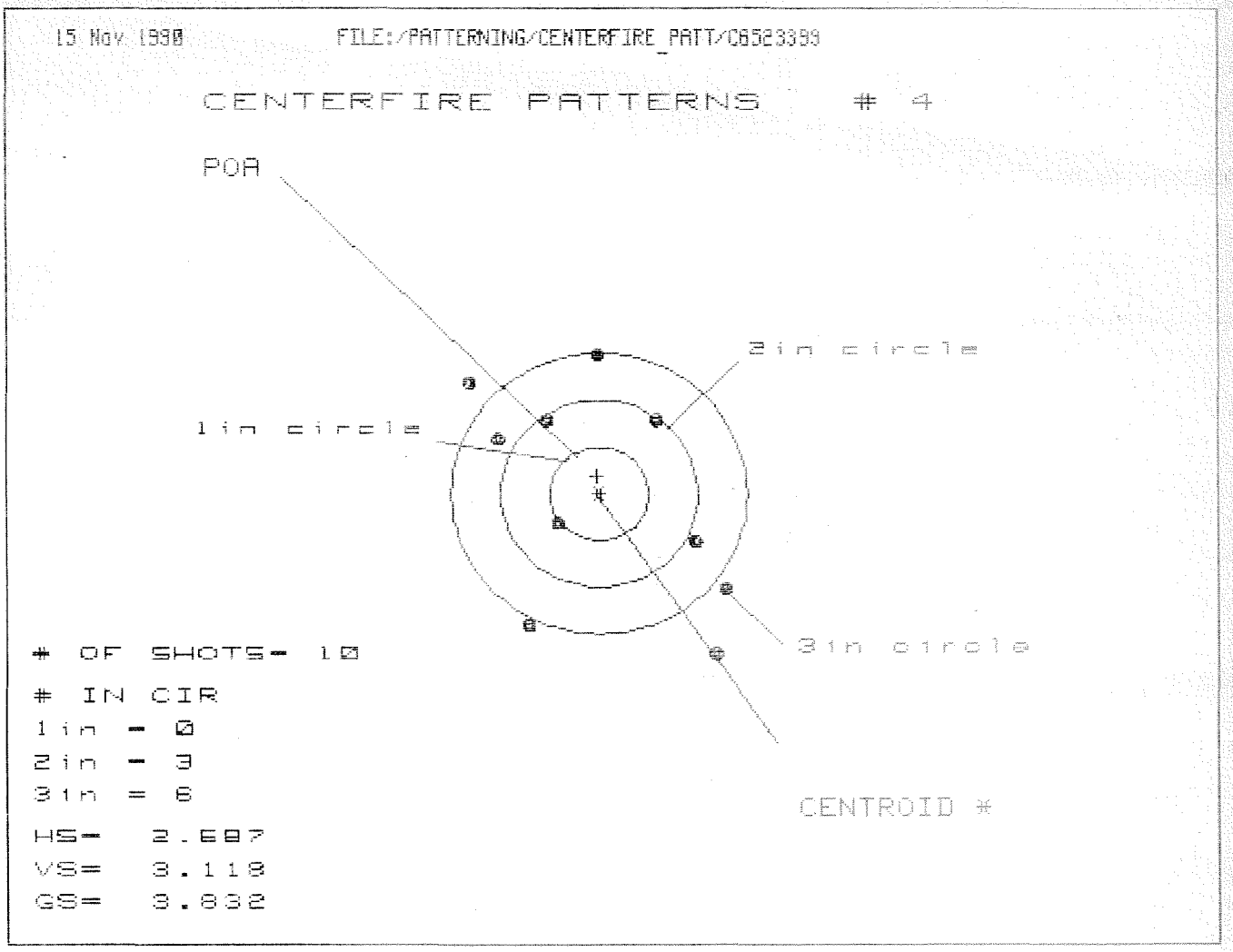
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.926	1.384	1.334
MINIMUM X	:	-1.625	-1.411	-1.461
MAXIMUM Y	:	1.567	1.562	.762
MINIMUM Y	:	-1.461	-1.466	-1.271
CENTROID X	:	-.198	-.412	-.362
CENTROID Y	:	.215	.221	.026
POA TO CENTROID in.	:	.293	.468	.363
MIN RADIUS	:	.553	.459	.304
MEAN RADIUS	:	1.212	1.100	1.023
MAX RADIUS	:	1.927	1.614	1.501
HORIZONTAL SPREAD	:	3.551	2.795	2.795
VERTICAL SPREAD	:	3.028	3.028	2.033
EXTREME SPREAD	:	3.557	3.068	2.879
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		7	



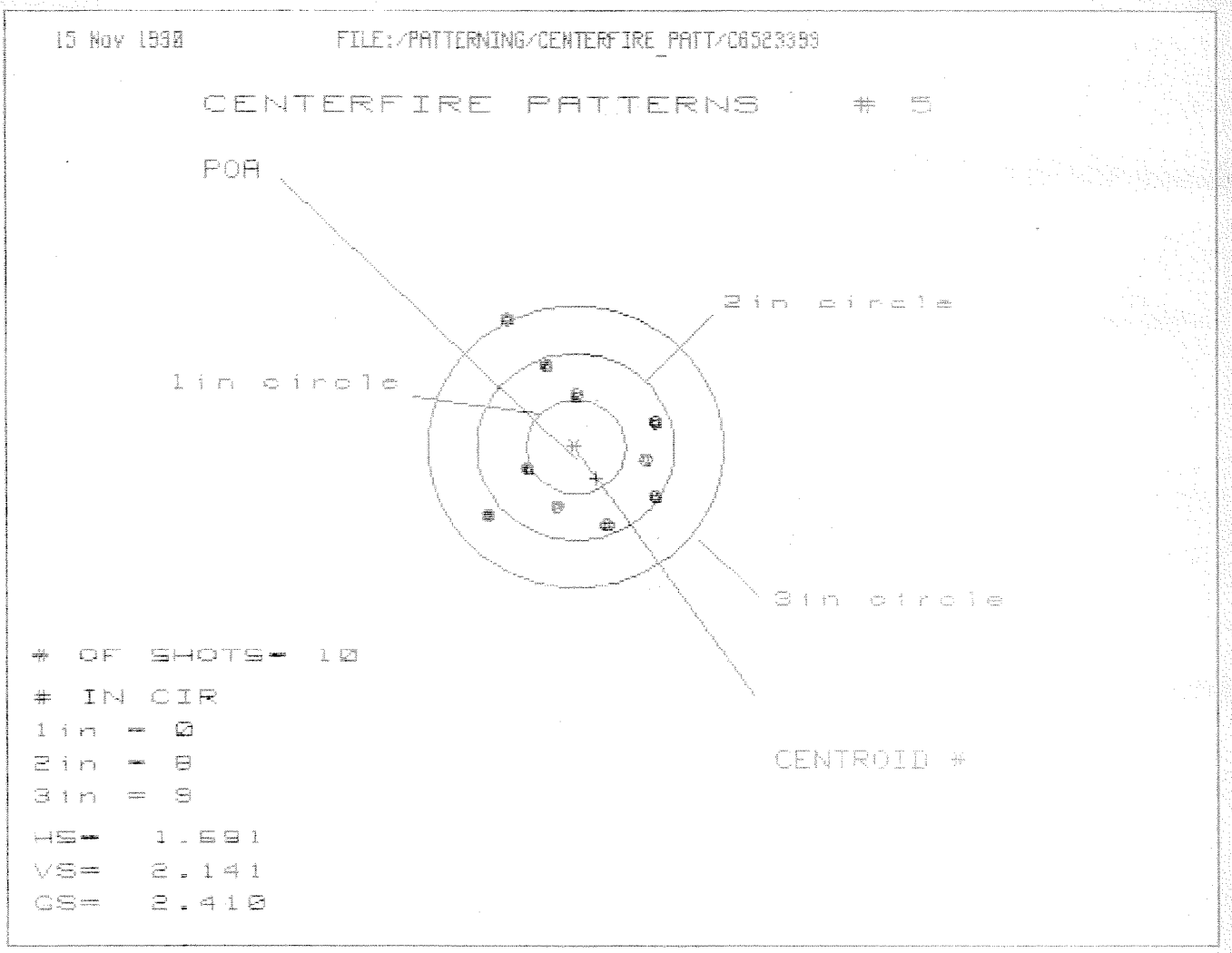
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.262	1.102	.932
MINIMUM X	:	-1.444	-1.355	-1.488
MAXIMUM Y	:	.934	.803	.436
MINIMUM Y	:	-1.183	-.460	-.360
CENTROID X	:	.030	.190	.360
CENTROID Y	:	.113	.244	.144
POA TO CENTROID in.	:	.117	.310	.389
MIN RADIUS	:	.347	.412	.323
MEAN RADIUS	:	.963	.848	.708
MAX RADIUS	:	1.867	1.575	1.496
HORIZONTAL SPREAD	:	2.706	2.457	2.420
VERTICAL SPREAD	:	2.117	1.263	.796
EXTREME SPREAD	:	3.169	2.514	2.436
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.240	1.067	1.184
MINIMUM X	:	-1.562	-1.312	-1.195
MAXIMUM Y	:	1.115	1.143	1.062
MINIMUM Y	:	-1.285	-1.161	-1.242
CENTROID X	:	.422	.595	.478
CENTROID Y	:	.069	-.055	.026
POA TO CENTROID in.	:	.428	.598	.479
MIN RADIUS	:	.399	.248	.339
MEAN RADIUS	:	1.126	1.014	.995
MAX RADIUS	:	1.919	1.477	1.336
HORIZONTAL SPREAD	:	2.802	2.379	2.379
VERTICAL SPREAD	:	2.400	2.304	2.304
EXTREME SPREAD	:	3.270	2.610	2.545
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.321	1.450	1.295
MINIMUM X	:	-1.366	-1.237	-1.054
MAXIMUM Y	:	1.457	1.272	1.402
MINIMUM Y	:	-1.661	-1.558	-1.428
CENTROID X	:	.023	-.106	.049
CENTROID Y	:	-.190	-.005	-.135
POA TO CENTROID in.	:	.191	.106	.143
MIN RADIUS	:	.529	.588	.584
MEAN RADIUS	:	1.327	1.218	1.175
MAX RADIUS	:	2.026	1.893	1.691
HORIZONTAL SPREAD	:	2.687	2.687	2.349
VERTICAL SPREAD	:	3.118	2.830	2.830
EXTREME SPREAD	:	3.832	3.507	2.919
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		6	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.838	.759	.642
MINIMUM X	:	-.854	-.932	-.729
MAXIMUM Y	:	1.334	.988	.920
MINIMUM Y	:	-.807	-.658	-.726
CENTROID X	:	-.208	-.130	-.013
CENTROID Y	:	.335	.186	.254
POA TO CENTROID in.	:	.394	.227	.254
MIN RADIUS	:	.579	.590	.474
MEAN RADIUS	:	.872	.782	.734
MAX RADIUS	:	1.510	1.078	1.033
HORIZONTAL SPREAD	:	1.691	1.691	1.371
VERTICAL SPREAD	:	2.141	1.646	1.646
EXTREME SPREAD	:	2.410	1.915	1.754
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

BARBER M24 0027438

RECEIVING AND ESTIMATING REPORT

COMMENTS: WOG 13 OF 30 W/10X SCOPE & DEPLOYMENT KIT M24

ORDER: R 93-02463

INITIAL	CUSTOMER ORDER NO.
FFS	

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
01/25/93	01/25/93	EK 10-90	C6523399		700 7-62 NATO

ACCESSORIES: W/STUDS W/SWIVELS SOFT CASE SCOPE BASE

FROM:

MCHALE; EDWARD J CPT;SF
HSC 3RD BN 3RD SFG (A)
FT BRAGG NC 28307

SHIP TO:

MCHALE; EDWARD J CPT;SF
HSC 3RD BN 3RD SFG (A)
FT BRAGG NC 28307

CUST NO: 073985 C.O.D

ACCOUNT NUMBER	ACCOUNT NUMBER N/C		PROM. DATE	ESTIMATED	VIA
		WRITE ☐ CLEAN/TEST			UPS

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT: Rust on Gun

PARTS: Trigger ASSY - 96024

COMMENTS: Zinc PHOSPHate Scope Rings, Swivels & Swivel Studs Re-powder Coat Barrel ASSY-96001

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW			✓		
GALLERY TESTER	**DATE**	**DATE**	**DATE**	**DATE**	**DATE**
RW			3/1/93		

OFFICE COPY

RD6925 REV. 1/92