

C6523484

MODEL 700™ M24

Model SMS™

Action

Barrel Length

Capacity

Order No. 5715

*Includes 1 in chamber.

Remington

Standard

Anniston Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00089040** Serial: C6523484 Model: M24 SWS Center Fire Caliber: 7.62 NATO Repairman: Status: Closed 12/6/2004 7:56:23 AM

Verify Repair

Address Information

Customer: ☒ Received From: ☐ Return To: ☐ Received From: ☐

Name: **TRANSPORTATION OFFICER** **TRANSPORTATION OFFICER**

Address 1: **DEF DIST DEPOT ANNISTON AL** **DEF DIST DEPOT ANNISTON AL**

Address 2: **PO Box:** **PO Box:**

City: **ANNISTON** **ANNISTON**

State: **AL** Zip Code: **36201** Country: **US** State: **AL** Zip Code: **36201** Country: **US**

FFL ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: **NA**

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A006	Sling Strap	1
A007	With Studs	3
A010	Hard Case	1
A026	Scope w/case	1
A055	Deployment Kit	1
A057	Front and Rear Sgt Base	3

Repair Search Refresh Close

12/6/2004 8:54 AM CAPS NUM IIS SCPL

start 2 2 2 2

Serial Number: **C6523484**

Model: **M24 SWS**



RE00089040

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6523484.___0
FILE DATE AND TIME: 01/12/2005 11:17

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.083
The Average Y Centroid of the Five Target Set:	-0.091
The Average Point of Impact of the Five Target Set:	0.123
The Average Mean Radius of the Five Target Set:	0.656
The Distance from POA to Centroid Target #1:	0.008
The Distance from Centroid Target #2 to Centroid Target #1:	0.153
The Distance from Centroid Target #3 to Centroid Target #1:	0.121
The Distance from Centroid Target #4 to Centroid Target #1:	0.205
The Distance from Centroid Target #5 to Centroid Target #1:	0.221

SERIAL NUMBER: C6523484. 0

TARGET NUMBER: 1

FILE DATE: 01/12/2005

FILE TIME: 11:17

X CENTROID: -0.008

Y CENTROID: -0.001

POA TO CENTROID: 0.008

HORZ SPREAD: 0.936

VERT SPREAD: 1.098

GROUP SPREAD: 1.213

MIN RADIUS: 0.075

MAX RADIUS: 0.722

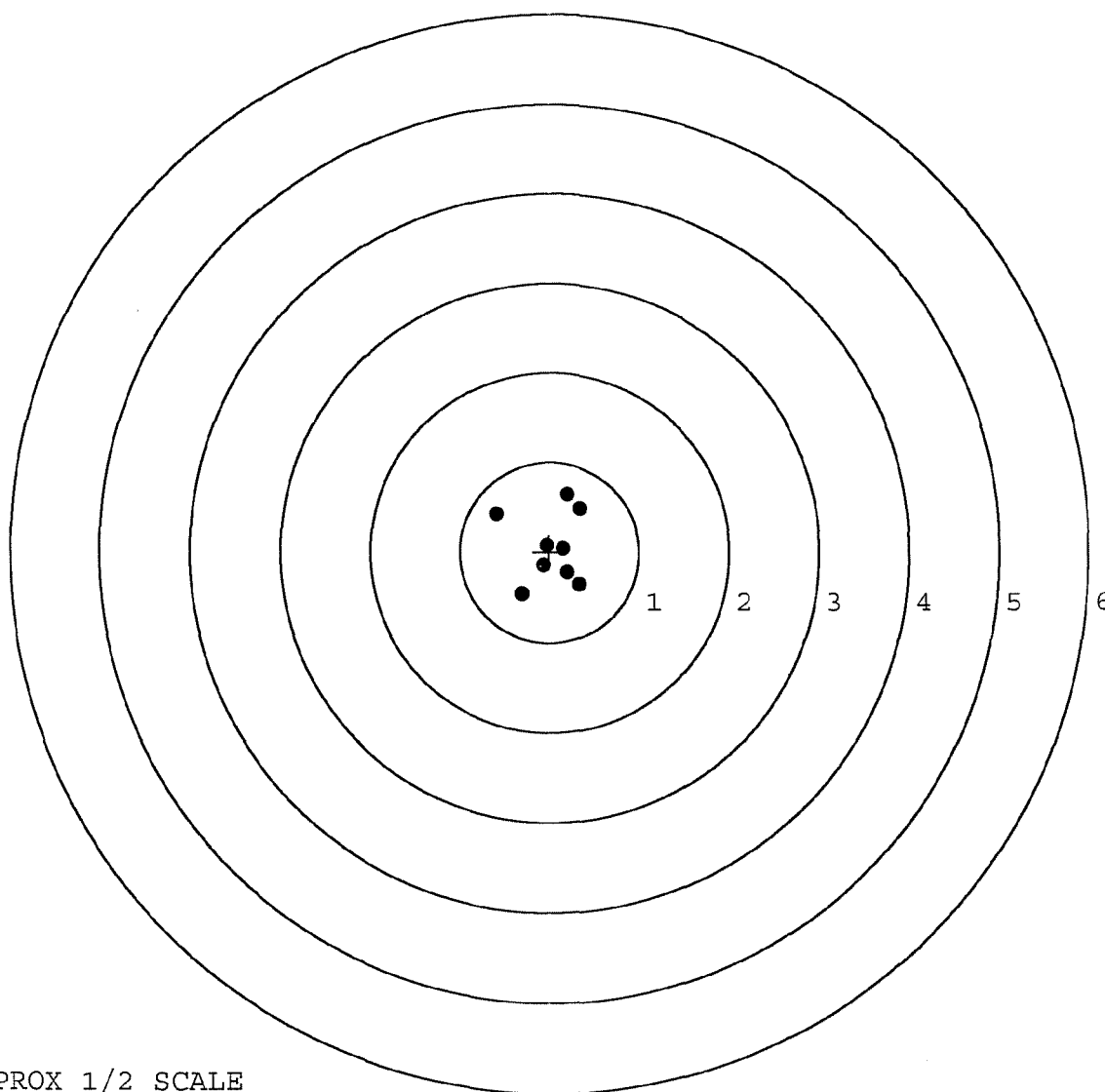
MEAN RADIUS: 0.430

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.319	-0.464
2:	-0.594	0.421
3:	0.342	0.482
4:	0.204	0.634
5:	0.339	-0.354
6:	0.202	-0.228
7:	0.155	0.037
8:	-0.032	0.070
9:	-0.070	-0.147
10:	-0.308	-0.462



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523484. __0

TARGET NUMBER: 2

FILE DATE: 01/12/2005

FILE TIME: 11:17

X CENTROID: -0.160

Y CENTROID: -0.021

POA TO CENTROID: 0.162

HORZ SPREAD: 1.774

VERT SPREAD: 2.227

GROUP SPREAD: 2.599

MIN RADIUS: 0.179

MAX RADIUS: 1.634

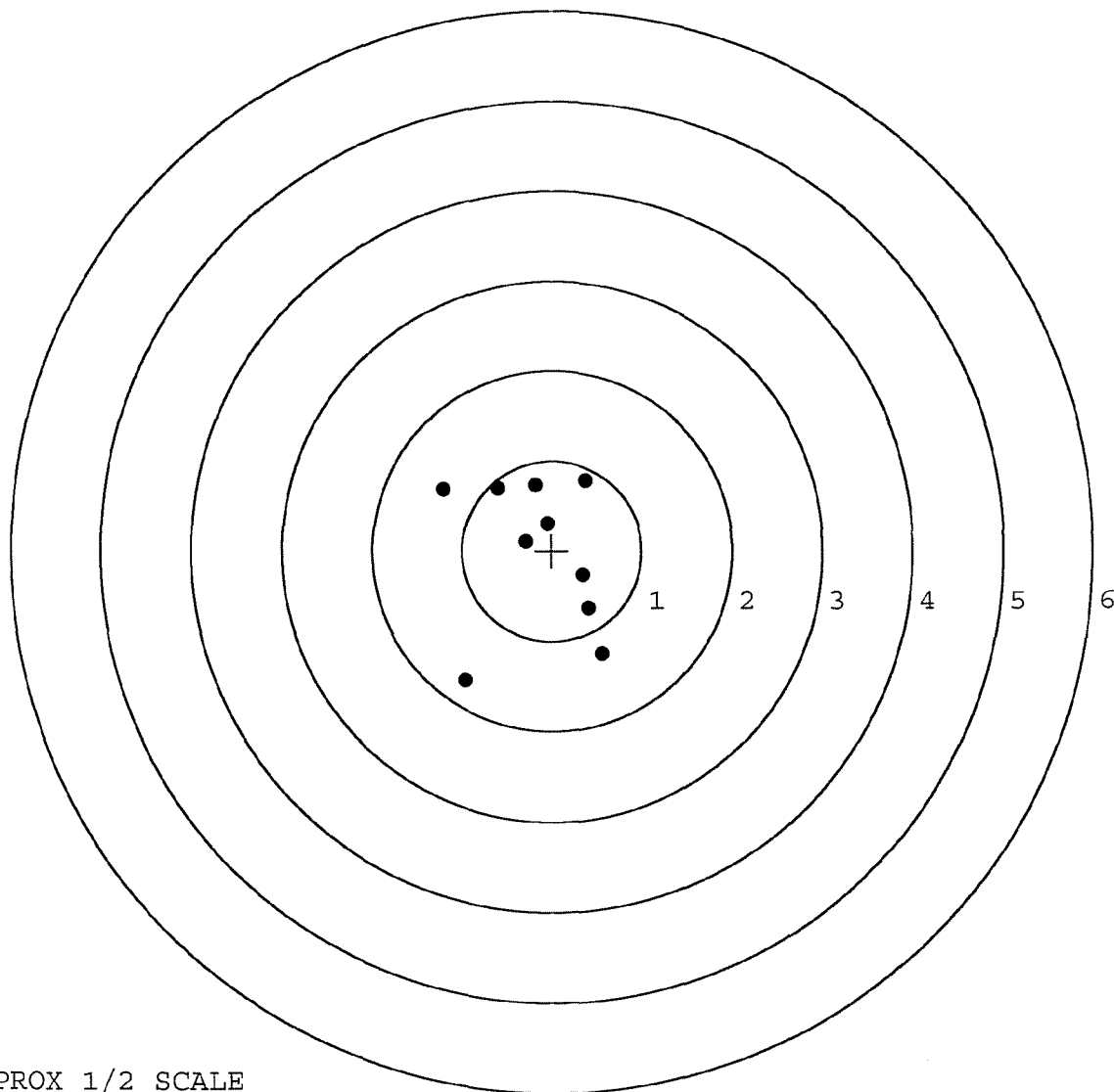
MEAN RADIUS: 0.872

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.960	-1.446
2:	0.564	-1.142
3:	0.412	-0.638
4:	0.350	-0.271
5:	-0.054	0.300
6:	-0.289	0.104
7:	0.379	0.781
8:	-0.188	0.728
9:	-0.606	0.696
10:	-1.210	0.682



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523484. 0

TARGET NUMBER: 3

FILE DATE: 01/12/2005

FILE TIME: 11:17

X CENTROID: -0.127

Y CENTROID: -0.025

POA TO CENTROID: 0.129

HORZ SPREAD: 1.911

VERT SPREAD: 2.162

GROUP SPREAD: 2.491

MIN RADIUS: 0.069

MAX RADIUS: 1.280

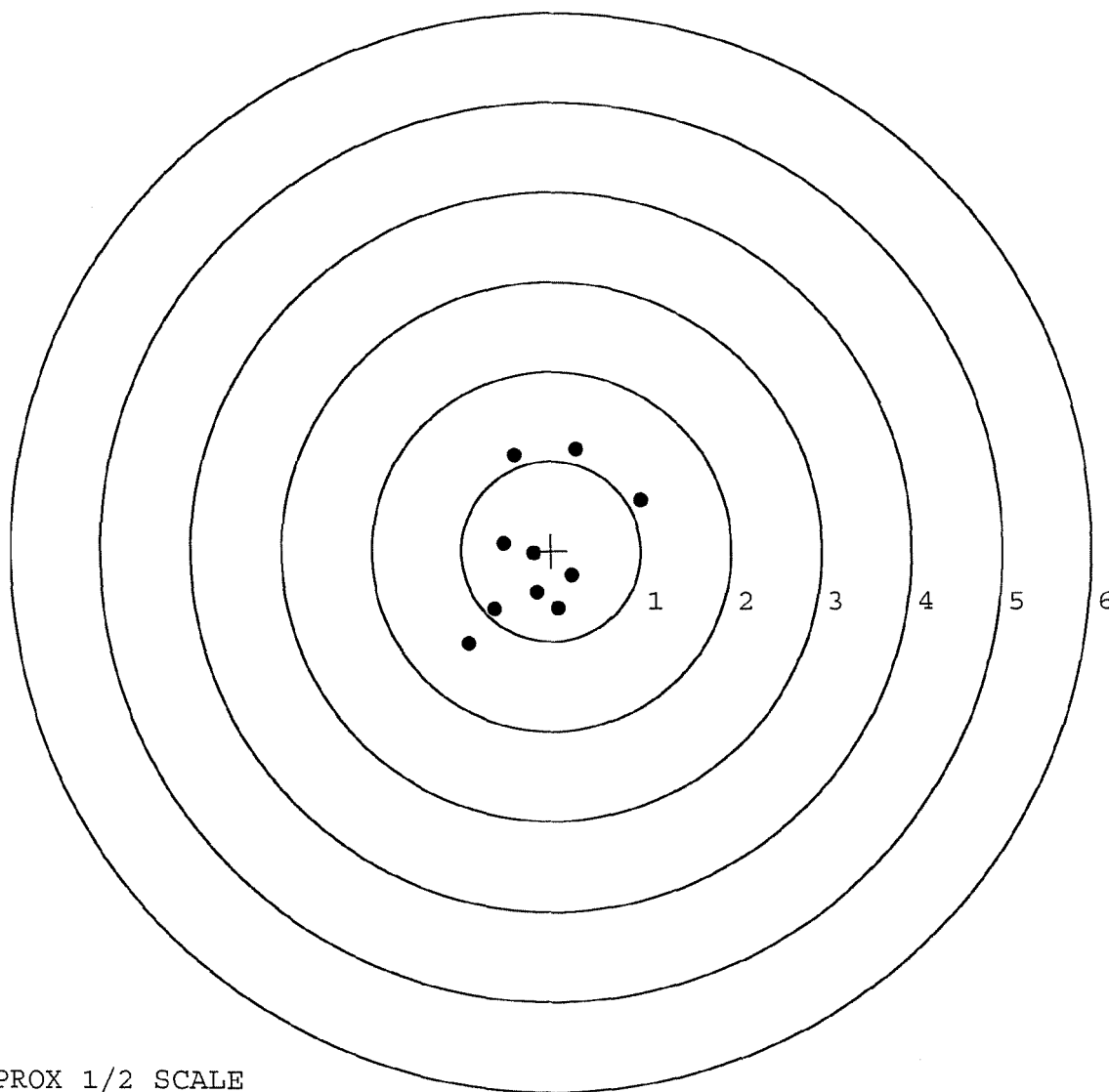
MEAN RADIUS: 0.771

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.996	0.564
2:	0.275	1.128
3:	-0.420	1.064
4:	0.230	-0.267
5:	0.081	-0.640
6:	-0.160	-0.463
7:	-0.629	-0.653
8:	-0.915	-1.034
9:	-0.195	-0.031
10:	-0.530	0.082



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523484. __0

TARGET NUMBER: 4

FILE DATE: 01/12/2005

FILE TIME: 11:17

X CENTROID: -0.100

Y CENTROID: -0.184

POA TO CENTROID: 0.210

HORZ SPREAD: 1.020

VERT SPREAD: 2.140

GROUP SPREAD: 2.145

MIN RADIUS: 0.357

MAX RADIUS: 1.194

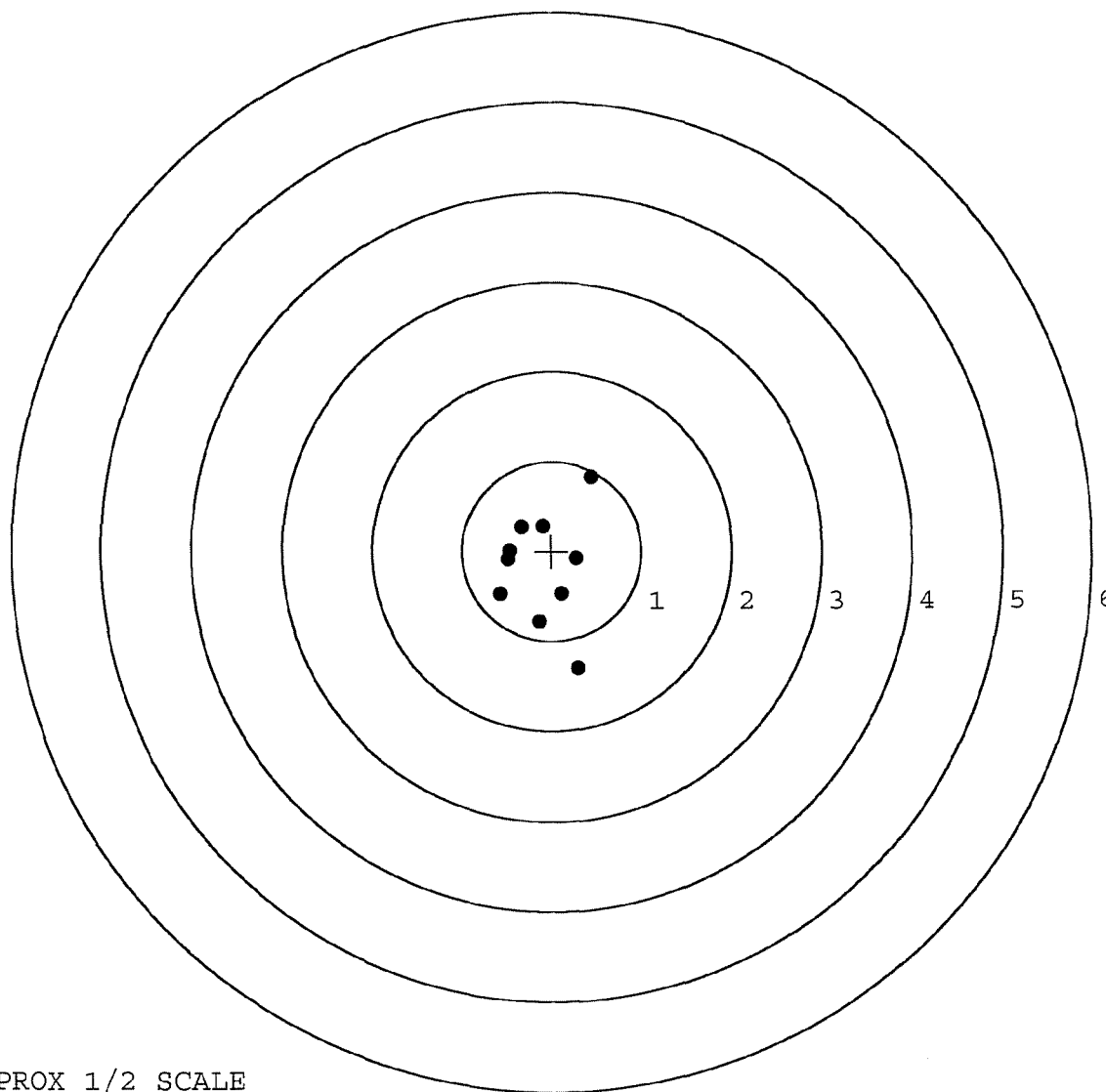
MEAN RADIUS: 0.606

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.299	-1.310
2:	-0.143	-0.793
3:	0.110	-0.474
4:	0.277	-0.086
5:	0.444	0.830
6:	-0.576	-0.479
7:	-0.491	-0.090
8:	-0.106	0.274
9:	-0.337	0.271
10:	-0.473	0.013

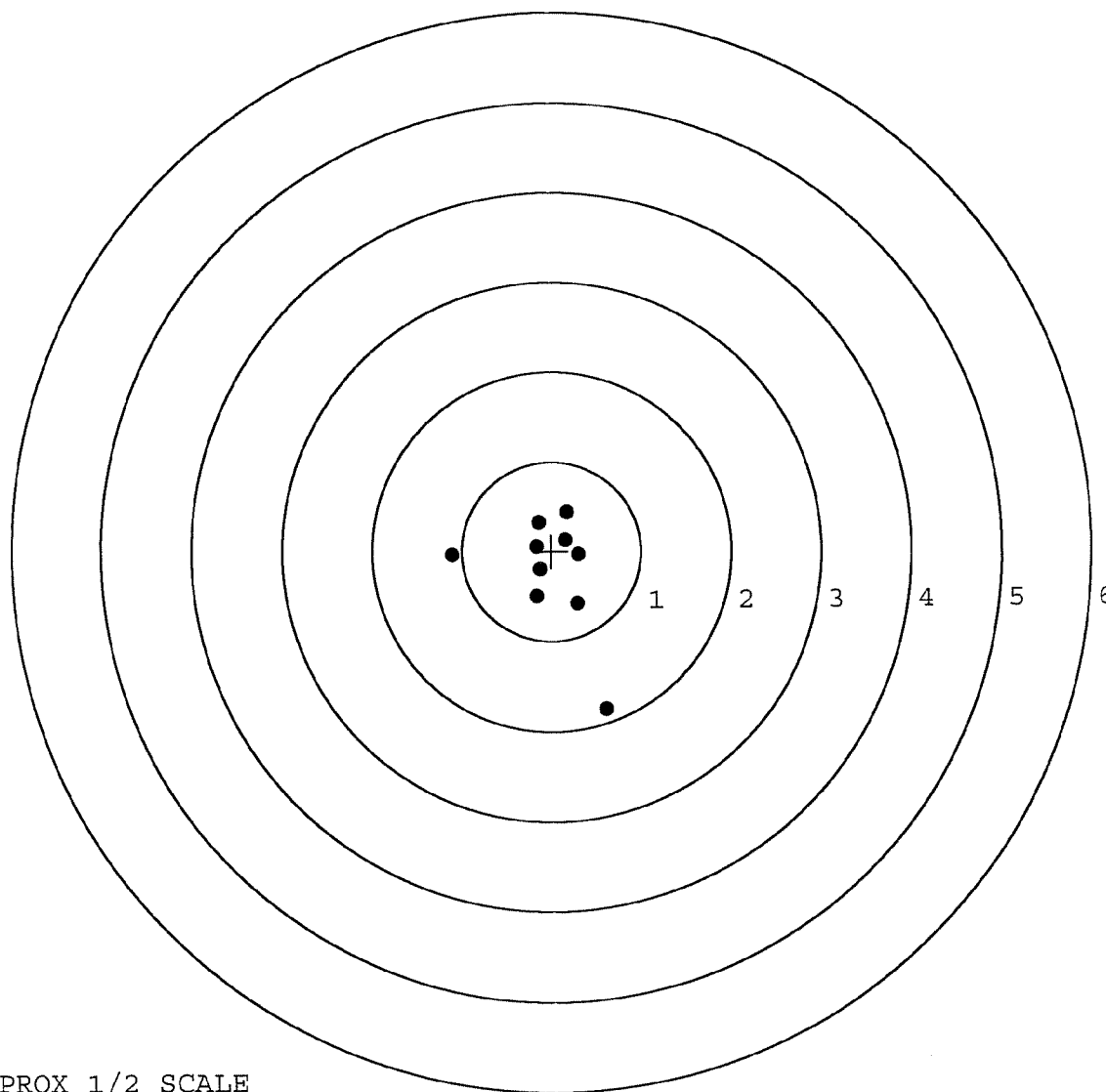


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523484. 0
 TARGET NUMBER: 5
 FILE DATE: 01/12/2005
 FILE TIME: 11:17

POINT#	X	Y
1:	0.602	-1.759
2:	-1.107	-0.041
3:	0.179	0.439
4:	0.303	-0.042
5:	0.293	-0.592
6:	-0.171	-0.513
7:	-0.145	0.326
8:	0.159	0.124
9:	-0.172	0.051
10:	-0.127	-0.213

X CENTROID: -0.019
 Y CENTROID: -0.222
 POA TO CENTROID: 0.223
 HORZ SPREAD: 1.709
 VERT SPREAD: 2.198
 GROUP SPREAD: 2.423
 MIN RADIUS: 0.109
 MAX RADIUS: 1.658
 MEAN RADIUS: 0.600
 # IN 1 IN DIAMETER: 6
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

R & E NUMBER	89040		
SERIAL NUMBER	C652348-1		
LOG-IN DATE	12-6-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	12-8-04	AC
560 A	RE-BARREL	12-15-04	RTZ
B	DRILL AND TAP	12-27-04	TRW
575	ASSEMBLE	12-16-04	RTZ
600	PROOF	12-16-04	RTZ
605	CHECK HEADSPACE	12-16-04	RTZ
610	DIS-ASSEMBLE GUN	12-27-04	RTZ
612	MAGNAFLUX	OPERATOR	
615	ROLLMARK CALIBER	12-27-04	CW
618	ROTO-BLAST	12/28/04	DG
620	APPLY COATINGS	1/3/05	HJ
625 A	FINAL ASSEMBLY	1-5-05	RTZ
B	TRIGGER PULL TEST	NA	
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	1-12-05	TRW
655	FINAL INSPECT	1-13-05	AC
660	PACK	3-1-05	DA
		SHIP DATE	
QAR INSPECTION DATE			

Remington
MODEL 700™ H24

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

DU PONT
REG. U.S. PAT. & TM. OFF.

SERIAL NO.
C6523484

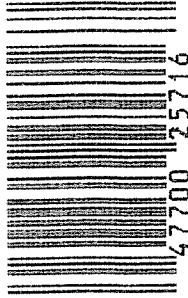
ORDER NO.
5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5716 C6523484

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6523484

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	9 25	90	RW
600	Proof	9 25	90	RW
607	Check Headspace	9 25	90	RW
610	Dis-assemble Gun	9 25		RW
612	Magnaflux Barrel Action		9/26/90	KR
	Magnaflux Bolt		9/26/90	KR
615	Rollmark Caliber		9/26/90	L.S.
617	Drill and Tap Sight Holes		9/28/90	WB
618	Polish Barrel <i>WB</i>		10/1/90	WB
620	Apply Coatings (Barrel Action)		10/5/90	WB
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		10/8/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/8/90	RW
	C) Inspect Ejector Hole for Chamfer		10/8/90	RW
	D) Oil Firing Pin Ass'y		10/8/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		10/9/90	WB

op. #	BARBER - M24 0028895	READINGS			DATE	INIT
	OP. NAME					
625 cont.	F) Safety On Force	5 1/2	5 1/2	5 1/2	10/9/90	WB
	G) Safety Off Force	3	3	3	10/9/90	WB
	H) Trigger Pull Test & Retainability				10/9/90	WB
	I) Firing Pin Indent	.0215	.021	.0215	10/9/90	WB
	J) Assemble Stock				10/9/90	RW
	K) Assemble Swivel Studs				10/30/90	928
	L) Attach Front and Rear Sight Assemblies				10/9/90	RW
	M) Iron Sight Alignment				10/9/90	RW
	N) Detach Front & Rear Sights & place in numbered container				10/9/90	RW
	O) Attach Scope to Rifle				10-9-90	A
	P) Detach & Attach Scope 20 Times				10-9-90	A
640	Gallery Target & Test				10-10-90	AC
	A) Time				10-10-90	AC
	B) Malfunctions				10-10-90	AC
	C) Pierced Primers				10-10-90	AC
	D) Optical Clarity of Scope				10-10-90	AC
645	Inspect for Live Ammo				10-10-90	AC
655	Final Inspection				10/30/90	928
	A) Headspace				10/30/90	928
	B) Trigger Pull	209	213	212	209	210
	C) Function				10/30/90	928
660	Pack				10-18-90	DH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C 652 3484

DATE 10/9/90

TESTER WLB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.36	2.53	2.09	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.38	2.55	2.13	
PULL #3	2.32	2.34	2.66	2.12	
PULL #4	2.29	2.26	2.63	2.07	
PULL #5	2.26	2.33	2.60	2.10	
TOTAL	11.59	11.67	12.97		
AVG.	2.32	2.33	2.59		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	2.96		
PULL #2	3.00	2.94		
PULL #3	3.04	2.96		
PULL #4	3.12	2.90		
PULL #5	3.04	2.94		
TOTAL	15.29	14.70		
AVG.	3.02	2.94		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.12		4.30
PULL #2	4.15	4.08		4.28
PULL #3	4.18	4.14		4.33
PULL #4	4.27	4.11		4.32
PULL #5	4.26	4.13		4.29
TOTAL	20.02	20.58		21.52
AVG.	4.20	4.11		4.30

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6523484
10 Oct 1990

CENTROIDAL DISTANCES

0 TO	1	.0347851
1 TO	2	.288721
1 TO	3	.114586
1 TO	4	.330024
1 TO	5	.439823

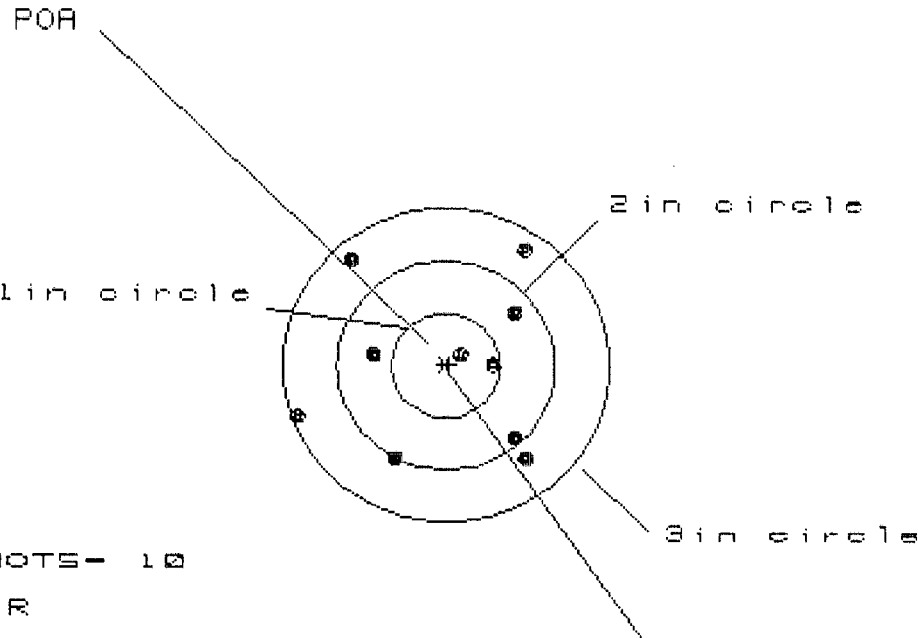
2⁴₅ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0308
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0932
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0981574
THE AMR FOR THIS RIFLE IS: 1.004

18 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523484

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 10

IS= 2.120

VS= 2.053

GS= 2.665

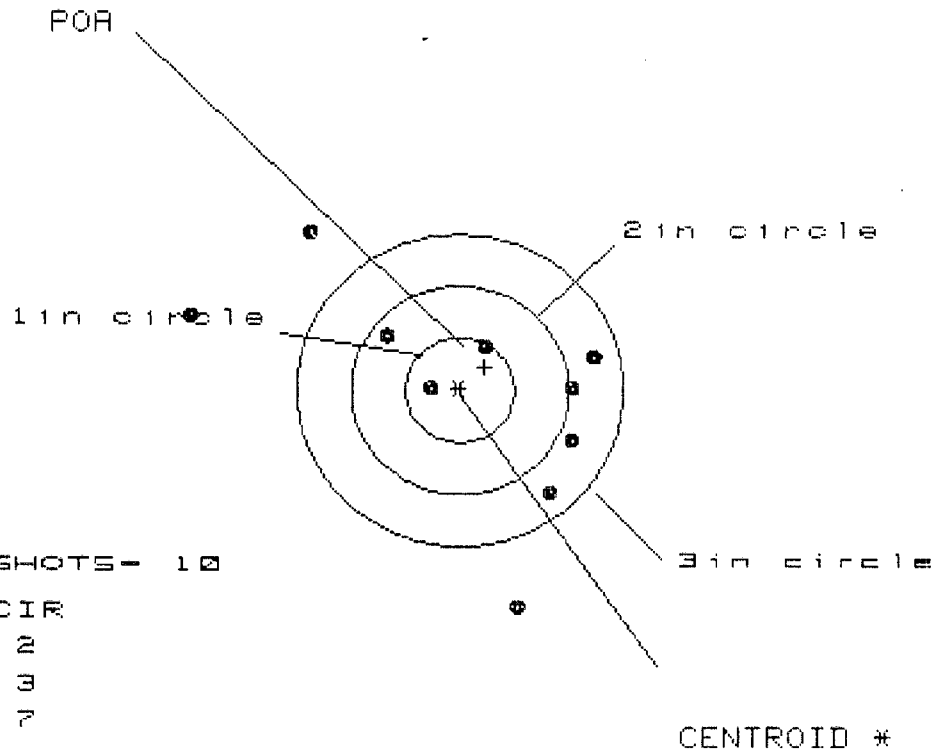
CENTROID #

PATTERN #	:	1	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.734	.580	.621
MINIMUM X	:	-1.386	-.979	-.906
MAXIMUM Y	:	1.146	1.094	1.102
MINIMUM Y	:	-.907	-.959	-.823
CENTROID X	:	-.033	.121	.048
CENTROID Y	:	-.011	.041	-.095
POA TO CENTROID in.	:	.035	.128	.107
MIN RADIUS	:	.182	.082	.219
MEAN RADIUS	:	.924	.833	.791
MAX RADIUS	:	1.463	1.375	1.427
HORIZONTAL SPREAD	:	2.120	1.559	1.527
VERTICAL SPREAD	:	2.053	2.053	1.925
EXTREME SPREAD	:	2.665	2.457	2.457
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

18 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C65234B4

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 2

2in = 3

3in = 7

HS= 3.682

VS= 3.568

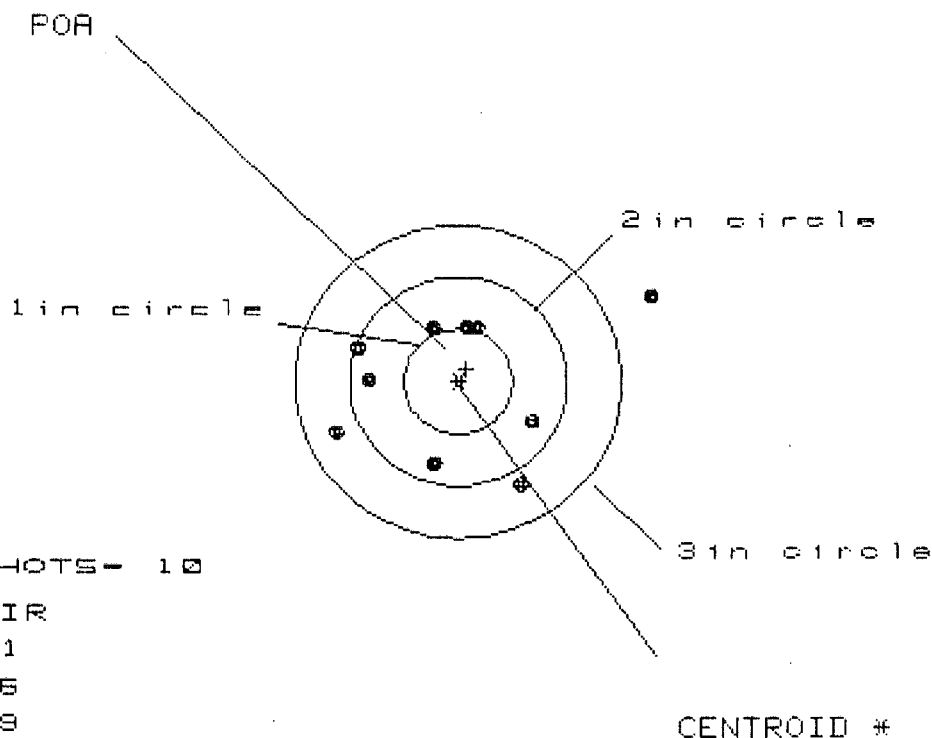
GS= 4.076

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.219	.946	.978
MINIMUM X	:	-2.463	-1.628	-1.596
MAXIMUM Y	:	1.519	1.598	1.352
MINIMUM Y	:	-2.049	-1.970	-1.164
CENTROID X	:	-.229	.044	.012
CENTROID Y	:	-.223	-.302	-.056
POA TO CENTROID in.	:	.320	.305	.057
MIN RADIUS	:	.316	.498	.250
MEAN RADIUS	:	1.307	1.134	1.003
MAX RADIUS	:	2.564	2.282	2.092
HORIZONTAL SPREAD	:	3.682	2.574	2.574
VERTICAL SPREAD	:	3.568	3.568	2.516
EXTREME SPREAD	:	4.076	4.037	3.363
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	3		
NUMBER IN THREE INCH CIRCLE	=	7		

10 Oct 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C6523464

CENTERFIRE PATTERNS # 3



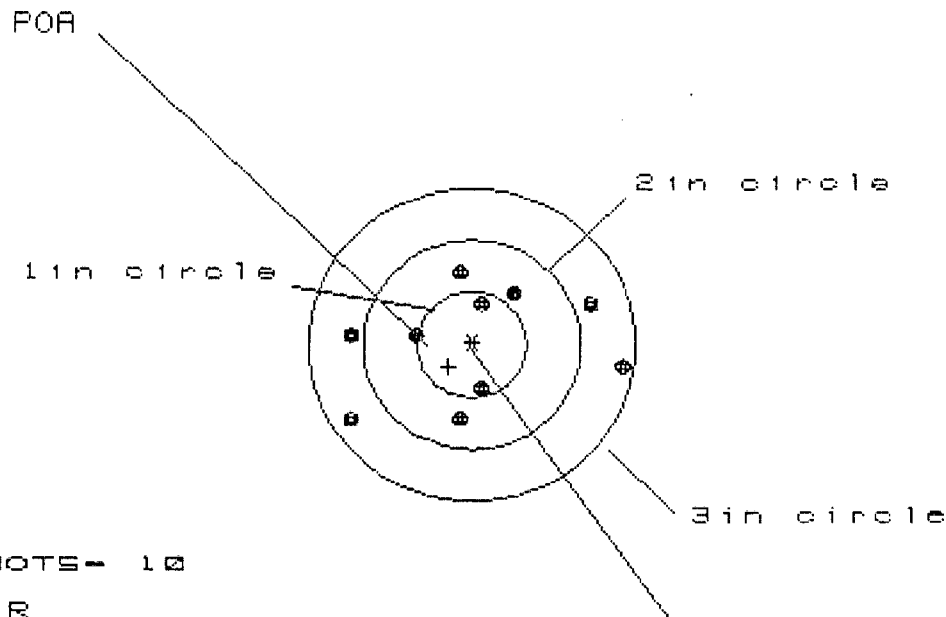
IS= 2.923
 VS= 1.859
 GS= 3.209

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.814	.904	.791
MINIMUM X	:	-1.109	-.907	-.870
MAXIMUM Y	:	.853	.617	.570
MINIMUM Y	:	-1.006	-.911	-.958
CENTROID X	:	-.074	-.276	-.163
CENTROID Y	:	-.118	-.213	-.166
POA TO CENTROID in.	:	.140	.349	.232
MIN RADIUS	:	.490	.589	.552
MEAN RADIUS	:	.939	.804	.772
MAX RADIUS	:	2.005	1.226	1.191
HORIZONTAL SPREAD	:	2.923	1.811	1.661
VERTICAL SPREAD	:	1.859	1.528	1.528
EXTREME SPREAD	:	3.209	2.065	2.065
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

10 Oct 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C65234B4

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 6

3 in = 10

HS= 2.508

VS= 1.415

GS= 2.551

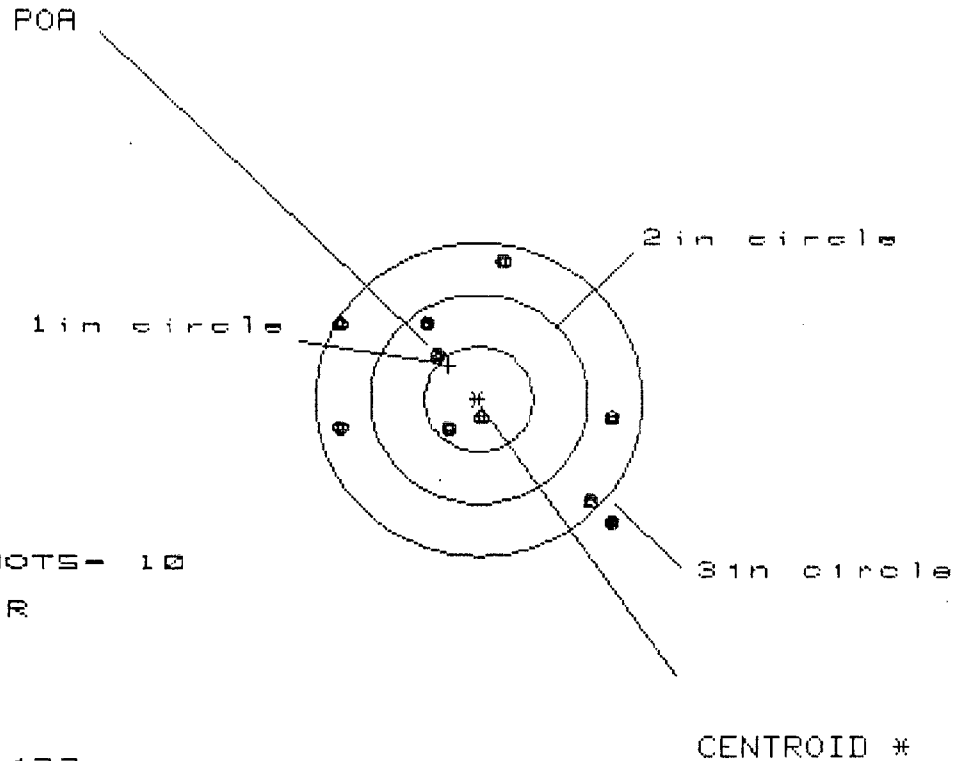
CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.357	1.237	1.112
MINIMUM X	:	-1.151	-1.000	-1.055
MAXIMUM Y	:	.707	.680	.588
MINIMUM Y	:	-.708	-.735	-.793
CENTROID X	:	.213	.062	.187
CENTROID Y	:	.209	.236	.328
POA TO CENTROID in.	:	.298	.244	.377
MIN RADIUS	:	.399	.346	.287
MEAN RADIUS	:	.825	.751	.675
MAX RADIUS	:	1.378	1.289	1.145
HORIZONTAL SPREAD	:	2.508	2.237	2.167
VERTICAL SPREAD	:	1.415	1.415	1.381
EXTREME SPREAD	:	2.551	2.492	2.195
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

10 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8523484

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 4

3 in = 8

HS= 2.437

VS= 2.460

GS= 3.032

PATTERN #	5	5	5
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.197	1.327	1.469
MINIMUM X	-1.240	-1.110	-0.968
MAXIMUM Y	1.300	1.171	1.030
MINIMUM Y	-1.160	-1.126	-0.538
CENTROID X	.277	.147	.005
CENTROID Y	-.323	-.194	-.053
POA TO CENTROID in.	.426	.243	.053
MIN RADIUS	.210	.347	.147
MEAN RADIUS	1.023	.931	.815
MAX RADIUS	1.651	1.598	1.542
HORIZONTAL SPREAD	2.437	2.437	2.437
VERTICAL SPREAD	2.460	2.297	1.568
EXTREME SPREAD	3.032	2.797	2.588
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	9		

ORDER
R 94-17158

SCOAE 89-1373

MODEL AND GRADE

NATO

HARD CASE

SHIP TO:

IL
61299

CUST NO: 097998 C=0.04

WRITE

V1A

UP5

☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

PARCEL POST

TOTAL

INSPECT

71

F2

F2

F4

50

MAIN FAULT

COMMENTS

Trigger Assy \$123.31
CTI 50.00
\$223.31

PATTERN

DATE _____

RD6925 REV. 1/94

BARBER - M24 0028989 **M2400028942**

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	00
DOC IDENT										QUANTITY										SUPPLY ADDRESS										UNIT PRICE										TOTAL PRICE										SHIP FROM										SHIP TO																																							
A5EB070 EA										CMAH2WMGM										031452JB14AF										0514500										10290.00										CMAH2W										CMAH2W																																							
W52H09 4138 H227										TCN										94145										069300										LTL 100										681 Z4										4																																							
1005012402136										10001										00001										38340										0																																																											
B07 EA 00002 F										0514500										FIREARMS NOI										RIFLE										27										2										23. DATE RECEIVED																																							
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2 OF 6 SC:										TCN: W52H09 4138 H227 XXX										NOT HAZARDOUS FOR TRANSPORT																																																																															

DD FORM 1348-1A, JUN 86 ISSUE RELEASE/RECEIPT DOCUMENT

FORM APPROVED, OMB NO 0704-0188

* W52H094138H227 1005012402136 1 *
*
* M/F: REPAIR AND RETURN CONTRACT NO
* DAAA09-92-C-0834. CITE APPL SN.
* SHIP BY FASTEST TRACEABLE MEANS/
* PACKAGED TO PREVENT SHIRMENT DAMAGE
* * * E X C E P T I O N D A T A * * *

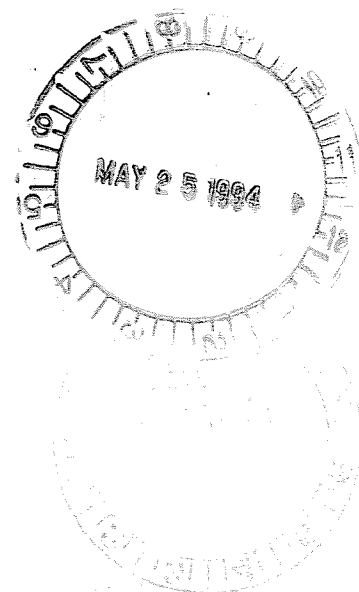
* W52H094138H227 1005012402136 2 *
*
* CONTRACTORS ADDRESS MUST BE ANNO-
* TATED ON SHIPPING DOCUMENTS.
* REPAIRED ITEMS SHOULD BE RETURNED
* TO DEPOT USING DOCUMENT NUMBER
* * * E X C E P T I O N D A T A * * *

* W52H094138H227 1005012402136 3 *
*
* W52H09-4138-H227; NSN 1005-01-240-
* 2136. CITE APPL SERIAL NUMBER.
* SHIP TO: CDR, ANAD, ATTN: TRANS
* OFFICER, ANNISTON ARMY DEPOT.
* * * E X C E P T I O N D A T A * * *

* W52H094138H227 1005012402136 4 *
*
* M/F: B14 FIELD SVC STOCK D6H
* CONTRACT NUMBER DAAA09-02-C-0834.
* POC IS MR. WALTON, AMSMC-MMD-T,
* DSN 793-3838.
* * * E X C E P T I O N D A T A * * *

* W52H094138H227 1005012402136 5 *
*
* NOTE: PROVIDE THE SERIAL NUMBER
* FOR BOTH WEAPONS WHEN SHIPPED TO
* THE CONTRACTOR.
* * * E X C E P T I O N D A T A * * *

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	00
1. TOTAL PRICE										2. SHIP FROM										3. SHIP TO																																																																															
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5 DOC DATE										6. NMFC										7. FRT RATE										8. TYPE CARGO										9 PS																																																											
94145										069300										LTL 100										681 Z4										4																																																											
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25 MAY 1994										SNT FOR DODSASP REQUIRED										ULTIMATE CONSIGNEE/MARK FOR:										XR REMINGTON ARMS COMPANY INC										FABRICATED PRODUCTS DEPT										14 HOFELER AVE										ILION										NY 13357-1816																													
WHSE LOC										151222120										15122207B										MAJOR END ITEM										C 6587646										C 6523484																																																	
SEQ NO: 00071										BATCH: 0004										5 OF 6 SC:										TCN: W52H09 4138 H227 XXX										NOT HAZARDOUS FOR TRANSPORT																																																											
DD FORM 1348-1A, JUN 86 ISSUE										RELEASE/RECEIPT DOCUMENT										FORM APPROVED, OMB NO 0704-0188																																																																															



AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6523484

DATE 9-15-95

TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.88	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.70	2.58		
PULL #3	2.66	2.75	2.54		
PULL #4	2.66	2.82	2.52		
PULL #5	2.47	2.80	2.46		
TOTAL	13.05	13.95	12.69		
AVG.	2.61	2.79	2.53		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	3.04		
PULL #2	3.11	3.09		
PULL #3	3.08	3.11		
PULL #4	3.21	3.00		
PULL #5	3.03	3.20		
TOTAL	15.44	15.44		
AVG.	3.08	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.11	4.07	
PULL #2	4.00	4.10	4.11	
PULL #3	3.95	4.01	4.05	
PULL #4	3.96	3.88	4.19	
PULL #5	4.07	3.88	4.12	
TOTAL	20.03	19.98	20.54	
AVG.	4.00	3.99	4.10	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6523484

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607.	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0028910

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6 1/4	6 1/2	6 1/2			12/14	WB
	G) Safety Off Force	3 1/4	3 1/2	3 1/2			12/14	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.22	2.27	2.25	2.30	2.28	12/14	WB
	C) Function							
660	Pack							