

C6523495

MODEL 700<sup>TM</sup> M24

Model **S&S** <sup>TM</sup>

Action

Barrel Length

Capacity

Order No. **5715**

\*Includes 1 in chamber.

*Remington*

2.57

2.62

2.53

2.49

2.53

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6523495

| OP. #     | OP. NAME                                                 | READINGS                                                                                                  | DATE    | INIT |
|-----------|----------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|---------|------|
| 575 & 580 | Assemble Action and Stock                                | <div style="border: 1px solid black; padding: 10px; text-align: center;"> <b>QUALITY<br/>AUDIT</b> </div> | 8-21-90 | DB   |
| 600       | Proof                                                    |                                                                                                           | 8-21-90 | DB   |
| 607       | Check Headspace                                          |                                                                                                           | 8-21-90 | DB   |
| 610       | Dis-assemble Gun                                         |                                                                                                           | 8-21-90 | DB   |
| 612       | Magnaflux Barrel Action                                  |                                                                                                           | 8/21/90 | KCD  |
|           | Magnaflux Bolt                                           |                                                                                                           | 8/21/90 | KCD  |
| 615       | Rollmark Caliber                                         |                                                                                                           | 8/21/90 | GS   |
| 617       | Drill and Tap Sight Holes                                |                                                                                                           | 8/23/90 | FB   |
| 618       | Polish Barrel RB                                         |                                                                                                           | 8/23/90 | WB   |
| 620       | Apply Coatings (Barrel Action)                           |                                                                                                           | 8-21-90 | DB   |
|           | Apply Coating (Bolt)                                     |                                                                                                           |         |      |
| 625       | Final Assembly                                           |                                                                                                           | 9/12/90 | WB   |
|           | A) Clean inside of Bolt Assembly                         |                                                                                                           | 9/12/90 | WB   |
|           | B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head |                                                                                                           | 9/12/90 | WB   |
|           | C) Inspect Ejector Hole for Chamfer                      |                                                                                                           | 9/12/90 | WB   |
|           | D) Oil Firing Pin Ass'y                                  |                                                                                                           | 9/12/90 | WB   |
|           | E) Adjust Trigger Pull to Min Setting and Stake          |                                                                                                           | 9/12/90 | WB   |

| BARBER - M24 0029085 |                                                             | READINGS       |                |                 |      |      | DATE    | INIT |
|----------------------|-------------------------------------------------------------|----------------|----------------|-----------------|------|------|---------|------|
| op. #                | OP. NAME                                                    |                |                |                 |      |      |         |      |
| 625<br>cont.         | F) Safety On Force                                          | 5              | 5              | 5               |      |      | 9/12/90 | WLB  |
|                      | G) Safety Off Force                                         | 2 1/2          | 2 1/2          | 2 1/2           |      |      | 9/12/90 | WLB  |
|                      | H) Trigger Pull Test & Retainability                        |                |                |                 |      |      | 9/12/90 | WLB  |
|                      | I) Firing Pin Indent                                        | .021<br>0.0225 | .021<br>0.0225 | .0205<br>0.0225 |      |      | 9/12/90 | WLB  |
|                      | J) Assemble Stock                                           |                |                |                 |      |      | 9/14/90 | KA   |
|                      | K) Assemble Swivel Studs                                    |                |                |                 |      |      | 9/15/90 | KA   |
|                      | L) Attach Front and Rear Sight Assemblies                   |                |                |                 |      |      | 9/12/90 | KA   |
|                      | M) Iron Sight Alignment                                     |                |                |                 |      |      | 9/12/90 | KA   |
|                      | N) Detach Front & Rear Sights & place in numbered container |                |                |                 |      |      | 9/12/90 | KA   |
|                      | O) Attach Scope to Rifle                                    |                |                |                 |      |      | 9/12/90 | KA   |
|                      | P) Detach & Attach Scope 20 Times                           |                |                |                 |      |      | 9/12/90 | KA   |
| 640                  | Gallery Target & Test                                       |                |                |                 |      |      | 9/14/90 | NF   |
|                      | A) Time                                                     |                |                |                 |      |      | "       | NF   |
|                      | B) Malfunctions                                             |                |                |                 |      |      | "       | NF   |
|                      | C) Pierced Primers                                          |                |                |                 |      |      | "       | NF   |
|                      | D) Optical Clarity of Scope                                 |                |                |                 |      |      | "       | NF   |
| 645                  | Inspect for Live Ammo                                       |                |                |                 |      |      | 9/14/90 | NF   |
| 655                  | Final Inspection                                            |                |                |                 |      |      | 9/15/90 | KA   |
|                      | A) Headspace                                                |                |                |                 |      |      | 9/15/90 | KA   |
|                      | B) Trigger Pull                                             | 2.10           | 2.03           | 2.05            | 2.07 | 2.10 | 9/15/90 | KA   |
|                      | C) Function                                                 |                |                |                 |      |      | 9/15/90 | KA   |
| 660                  | Pack                                                        |                |                |                 |      |      | 9-18-90 | KA   |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6523495

DATE 9/12/90

TESTER W.B.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.30             | 2.37                     | 2.49 <sup>3</sup>              | 2.10  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.38             | 2.40                     | 2.46                           | 2.03  |                                                                        |
| PULL #3 | 2.27             | 2.48                     | 2.42                           | 2.05  |                                                                        |
| PULL #4 | 2.31             | 2.50                     | 2.39                           | 2.07  |                                                                        |
| PULL #5 | 2.30             | 2.44                     | 2.38                           | 2.10  |                                                                        |
| TOTAL   | 11.56            | 12.19                    | 12.14                          | 10.35 |                                                                        |
| AVG.    | 2.31             | 2.44                     | 2.43                           | 2.07  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.08             | 2.95                     |  |          |
| PULL #2 | 3.14             | 3.00                     |  |          |
| PULL #3 | 3.15             | 3.03                     |  |          |
| PULL #4 | 3.14             | 3.06                     |  |          |
| PULL #5 | 3.21             | 2.98                     |  |          |
| TOTAL   | 15.72            | 15.02                    |  |          |
| AVG.    | 3.14             | 3.00                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.12             | 3.90                     |                                | 3.90                                 |
| PULL #2 | 4.03             | 3.95                     |                                | 3.80                                 |
| PULL #3 | 4.21             | 4.03                     |                                | 3.90                                 |
| PULL #4 | 4.01             | 4.14                     |                                | 3.92                                 |
| PULL #5 | 4.15             | 4.08                     |                                | 3.95                                 |
| TOTAL   | 20.52            | 20.10                    |                                | 19.47                                |
| AVG.    | 4.10             | 4.02                     |                                | 3.89                                 |

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # 06523495  
14 Sep 1990

CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| 0 TO | 1 | .244641 |
| 1 TO | 2 | .117175 |
| 1 TO | 3 | .196291 |
| 1 TO | 4 | .207517 |
| 1 TO | 5 | .390623 |

# <----POB

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0262  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0842  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0881821  
  
THE AMR FOR THIS RIFLE IS: .7018

14 Sep 1998

FILE:/PATTERNING/CENTERFIRE\_PATT/06523495

## CENTERFIRE PATTERNS # 1

POA

1in circle

2in circle

3in circle

# OF SHOTS= 10

# IN CIR

1in = 4

2in = 8

3in = 10

HS= 1.672

VS= 1.684

GS= 2.068

CENTROID \*

| PATTERN #                   | : | 1      |       |       |
|-----------------------------|---|--------|-------|-------|
| SHOTS (BEST OF)             | : | 10     | 9     | 8     |
| MAXIMUM X                   | : | .677   | .745  | .629  |
| MINIMUM X                   | : | -.995  | -.927 | -.829 |
| MAXIMUM Y                   | : | .622   | .504  | .516  |
| MINIMUM Y                   | : | -1.062 | -.454 | -.442 |
| CENTROID X                  | : | .068   | -.000 | .115  |
| CENTROID Y                  | : | .235   | .353  | .341  |
| POA TO CENTROID in.         | : | .245   | .353  | .360  |
| MIN RADIUS                  | : | .071   | .198  | .182  |
| MEAN RADIUS                 | : | .627   | .573  | .491  |
| MAX RADIUS                  | : | 1.227  | .932  | .939  |
| HORIZONTAL SPREAD           | : | 1.672  | 1.672 | 1.458 |
| VERTICAL SPREAD             | : | 1.684  | .958  | .958  |
| EXTREME SPREAD              | : | 2.068  | 1.686 | 1.496 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 4     |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 8     |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 10    |       |

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FILE:/PATTERNING/CENTERFIRE\_PATT/C6523495

## CENTERFIRE PATTERNS # 2

POA

1in circle

2in circle

3in circle

# OF SHOTS = 10

# IN CIR

1in = 3

2in = 8

3in = 10

HS = 1.488

VS = 1.827

GS = 2.093

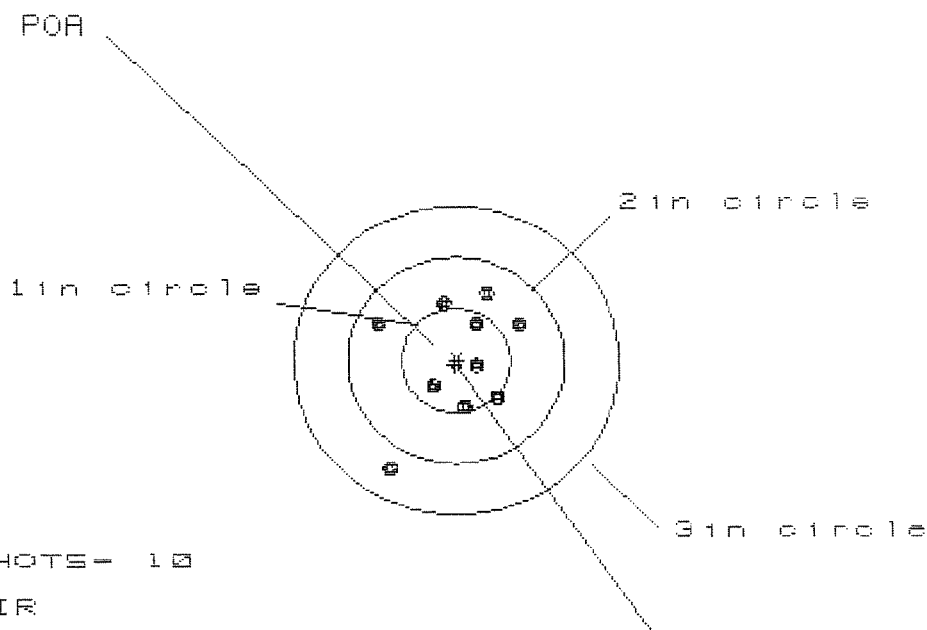
CENTROID #

| PATTERN #                   | : | 2     |       |       |
|-----------------------------|---|-------|-------|-------|
| SHOTS (BEST OF)             | : | 10    | 9     | 8     |
| MAXIMUM X                   | : | .739  | .656  | .680  |
| MINIMUM X                   | : | -.749 | -.571 | -.547 |
| MAXIMUM Y                   | : | .950  | .748  | .652  |
| MINIMUM Y                   | : | -.877 | -.772 | -.695 |
| CENTROID X                  | : | .037  | .120  | .096  |
| CENTROID Y                  | : | .122  | .017  | .113  |
| POA TO CENTROID in.         | : | .128  | .121  | .149  |
| MIN RADIUS                  | : | .245  | .138  | .188  |
| MEAN RADIUS                 | : | .646  | .574  | .539  |
| MAX RADIUS                  | : | 1.210 | .795  | .727  |
| HORIZONTAL SPREAD           | : | 1.488 | 1.227 | 1.227 |
| VERTICAL SPREAD             | : | 1.827 | 1.520 | 1.347 |
| EXTREME SPREAD              | : | 2.093 | 1.550 | 1.355 |
| NUMBER IN ONE INCH CIRCLE   | = |       | 3     |       |
| NUMBER IN TWO INCH CIRCLE   | = |       | 9     |       |
| NUMBER IN THREE INCH CIRCLE | = |       | 10    |       |

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## CENTERFIRE PATTERNS # 3



# OF SHOTS- 10

# IN CIR

1in = 4

2in = 9

3in = 10

HS= 1.270

VS= 1.747

GS= 1.983

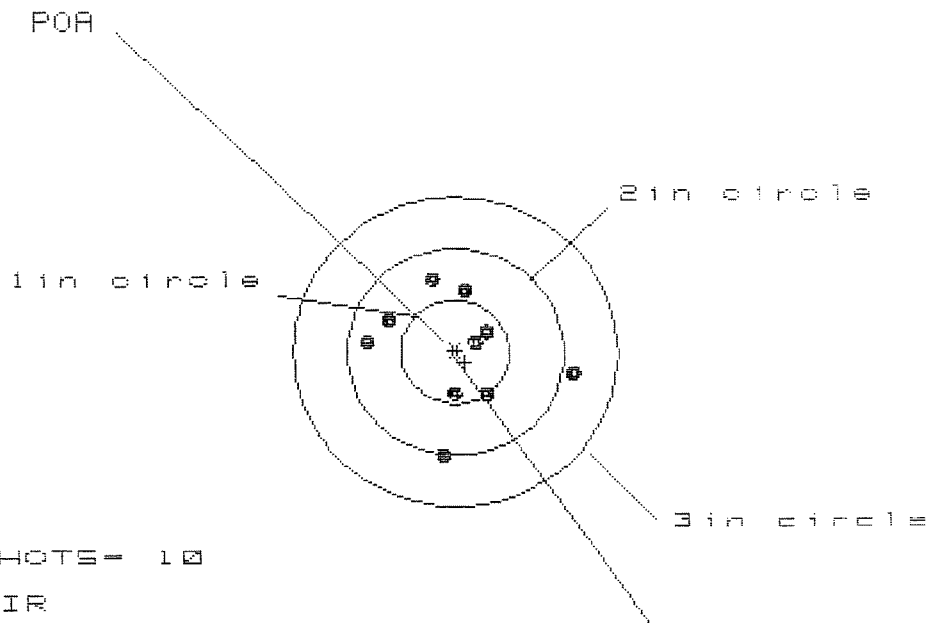
CENTROID #

| PATTERN #                   | : | 3      |       |       |
|-----------------------------|---|--------|-------|-------|
| SHOTS (BEST OF)             | : | 10     | 9     | 8     |
| MAXIMUM X                   | : | .596   | .525  | .432  |
| MINIMUM X                   | : | -.674  | -.745 | -.400 |
| MAXIMUM Y                   | : | .674   | .555  | .580  |
| MINIMUM Y                   | : | -1.073 | -.605 | -.580 |
| CENTROID X                  | : | .015   | .086  | .179  |
| CENTROID Y                  | : | .046   | .166  | .141  |
| POA TO CENTROID in.         | : | .049   | .187  | .228  |
| MIN RADIUS                  | : | .191   | .199  | .139  |
| MEAN RADIUS                 | : | .599   | .512  | .467  |
| MAX RADIUS                  | : | 1.249  | .770  | .595  |
| HORIZONTAL SPREAD           | : | 1.270  | 1.270 | .832  |
| VERTICAL SPREAD             | : | 1.747  | 1.160 | 1.160 |
| EXTREME SPREAD              | : | 1.983  | 1.271 | 1.180 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 4     |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 9     |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 10    |       |

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## CENTERFIRE PATTERNS # 4



# OF SHOTS= 10

# IN CIR

1 in = 4

2 in = 8

3 in = 10

HS= 1.942

VS= 1.764

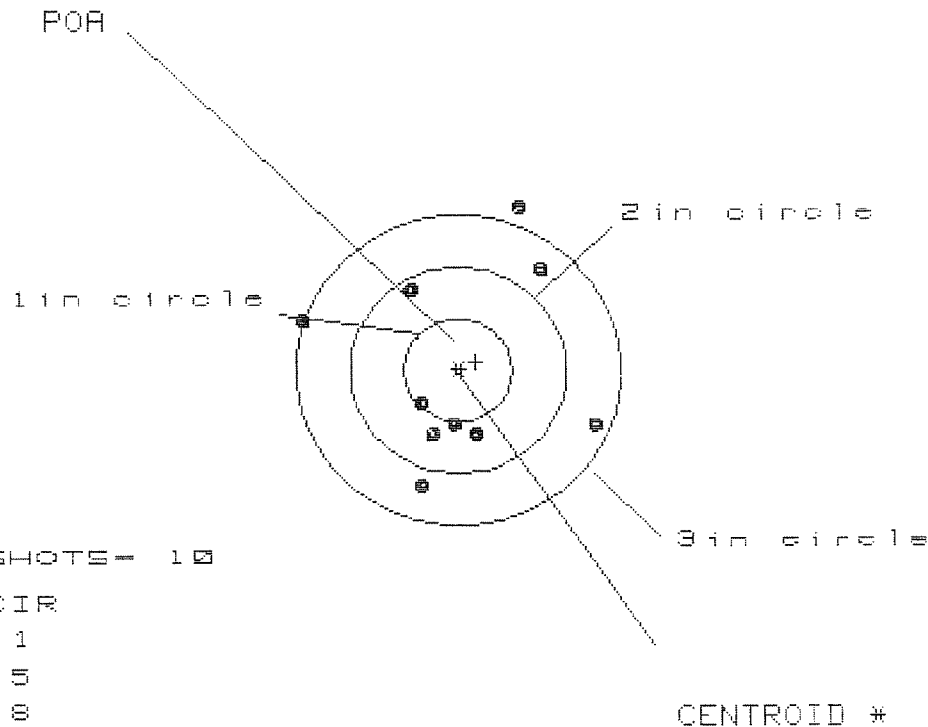
GS= 1.968

| PATTERN #                   | : | 4      |        |       |
|-----------------------------|---|--------|--------|-------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8     |
| MAXIMUM X                   | : | 1.081  | .394   | .392  |
| MINIMUM X                   | : | -.861  | -.741  | -.743 |
| MAXIMUM Y                   | : | .717   | .692   | .558  |
| MINIMUM Y                   | : | -1.047 | -1.072 | -.524 |
| CENTROID X                  | : | -.088  | -.208  | -.206 |
| CENTROID Y                  | : | .098   | .123   | .257  |
| POA TO CENTROID in.         | : | .132   | .241   | .329  |
| MIN RADIUS                  | : | .169   | .279   | .289  |
| MEAN RADIUS                 | : | .633   | .586   | .511  |
| MAX RADIUS                  | : | 1.103  | 1.072  | .745  |
| HORIZONTAL SPREAD           | : | 1.942  | 1.135  | 1.135 |
| VERTICAL SPREAD             | : | 1.764  | 1.764  | 1.082 |
| EXTREME SPREAD              | : | 1.968  | 1.766  | 1.194 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 4      |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 8      |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 10     |       |

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## CENTERFIRE PATTERNS # 5



# OF SHOTS- 10

# IN CIR

1 in = 1

2 in = 5

3 in = 8

HS= 2.686

VS= 2.666

GS= 2.864

| PATTERN #                   | : | 5      |        |       |
|-----------------------------|---|--------|--------|-------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8     |
| MAXIMUM X                   | : | 1.248  | 1.308  | 1.136 |
| MINIMUM X                   | : | -1.438 | -1.378 | -.530 |
| MAXIMUM Y                   | : | 1.536  | 1.121  | 1.203 |
| MINIMUM Y                   | : | -1.130 | -.959  | -.877 |
| CENTROID X                  | : | -.163  | -.223  | -.051 |
| CENTROID Y                  | : | -.080  | -.251  | -.333 |
| POA TO CENTROID in.         | : | .181   | .336   | .337  |
| MIN RADIUS                  | : | .457   | .294   | .303  |
| MEAN RADIUS                 | : | 1.004  | .877   | .783  |
| MAX RADIUS                  | : | 1.630  | 1.526  | 1.391 |
| HORIZONTAL SPREAD           | : | 2.686  | 2.686  | 1.666 |
| VERTICAL SPREAD             | : | 2.666  | 2.080  | 2.080 |
| EXTREME SPREAD              | : | 2.864  | 2.864  | 2.370 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 1      |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 5      |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 8      |       |

## INTERCHANGEABILITY

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # C6523495  
17 Sep 1990

## CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| 0 TO | 1 | .208806 |
| 1 TO | 2 | .166628 |
| 1 TO | 3 | .299897 |
| 1 TO | 4 | .248294 |
| 1 TO | 5 | .245459 |

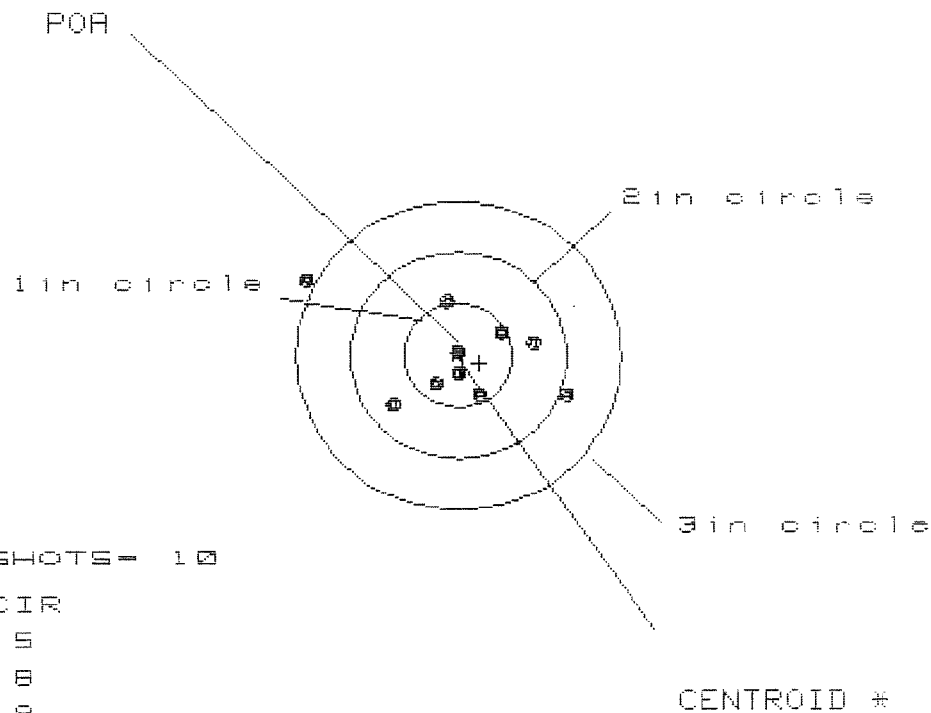
14  
50 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0784  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0234  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0818176  
  
THE AMR FOR THIS RIFLE IS: .7726

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FILE:/PATTERNING/CENTERFIRE\_PATT/C6523495.1

## CENTERFIRE PATTERNS # 1



# OF SHOTS= 10

# IN CIR

1in = 5

2in = 8

3in = 9

HS= 2.379

VS= 1.274

GS= 2.652

| PATTERN #                     | 1      | 2     | 3     |
|-------------------------------|--------|-------|-------|
| SHOTS (BEST OF)               | 10     | 9     | 8     |
| MAXIMUM X                     | 1.001  | .847  | .631  |
| MINIMUM X                     | -1.378 | -.715 | -.609 |
| MAXIMUM Y                     | .771   | .624  | .585  |
| MINIMUM Y                     | -.503  | -.417 | -.457 |
| CENTROID X                    | -.196  | -.042 | -.148 |
| CENTROID Y                    | .072   | -.014 | .026  |
| POA TO CENTROID in.           | .208   | .045  | .151  |
| MIN RADIUS                    | .044   | .192  | .108  |
| MEAN RADIUS                   | .608   | .494  | .425  |
| MAX RADIUS                    | 1.579  | .904  | .761  |
| HORIZONTAL SPREAD             | 2.379  | 1.562 | 1.240 |
| VERTICAL SPREAD               | 1.274  | 1.041 | 1.041 |
| EXTREME SPREAD                | 2.652  | 1.565 | 1.404 |
| NUMBER IN ONE INCH CIRCLE =   | 5      |       |       |
| NUMBER IN TWO INCH CIRCLE =   | 8      |       |       |
| NUMBER IN THREE INCH CIRCLE = | 9      |       |       |

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FILE:/PATTERNING/CENTERFIRE\_PATT/C6523495.1

## CENTERFIRE PATTERNS # 2

POA

1in circle

2in circle

3in circle

# OF SHOTS- 10

# IN CIR

1in = 2

2in = 5

3in = 10

HS= 2.207

VS= 1.631

GS= 2.217

CENTROID \*

| PATTERN #                   | 2      |        |        |
|-----------------------------|--------|--------|--------|
| SHOTS (BEST OF)             | 10     | 9      | 8      |
| MAXIMUM X                   | 1.103  | 1.020  | 1.126  |
| MINIMUM X                   | -1.104 | -1.187 | -1.081 |
| MAXIMUM Y                   | .707   | .604   | .513   |
| MINIMUM Y                   | -.924  | -.727  | -.455  |
| CENTROID X                  | -.043  | .039   | -.067  |
| CENTROID Y                  | .006   | .109   | .200   |
| POA TO CENTROID in.         | .044   | .116   | .211   |
| MIN RADIUS                  | .272   | .309   | .443   |
| MEAN RADIUS                 | .861   | .813   | .776   |
| MAX RADIUS                  | 1.184  | 1.190  | 1.148  |
| HORIZONTAL SPREAD           | 2.207  | 2.207  | 2.207  |
| VERTICAL SPREAD             | 1.631  | 1.331  | .968   |
| EXTREME SPREAD              | 2.217  | 2.217  | 2.217  |
| NUMBER IN ONE INCH CIRCLE   | =      | 2      |        |
| NUMBER IN TWO INCH CIRCLE   | =      | 5      |        |
| NUMBER IN THREE INCH CIRCLE | =      | 10     |        |

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## CENTERFIRE PATTERNS # 3

POA

1 in circle

2 in circle

3 in circle

# OF SHOTS- 10

# IN CIR

1 in = 3

2 in = 5

3 in = 9

HS= 2.458

VS= 2.343

GS= 2.512

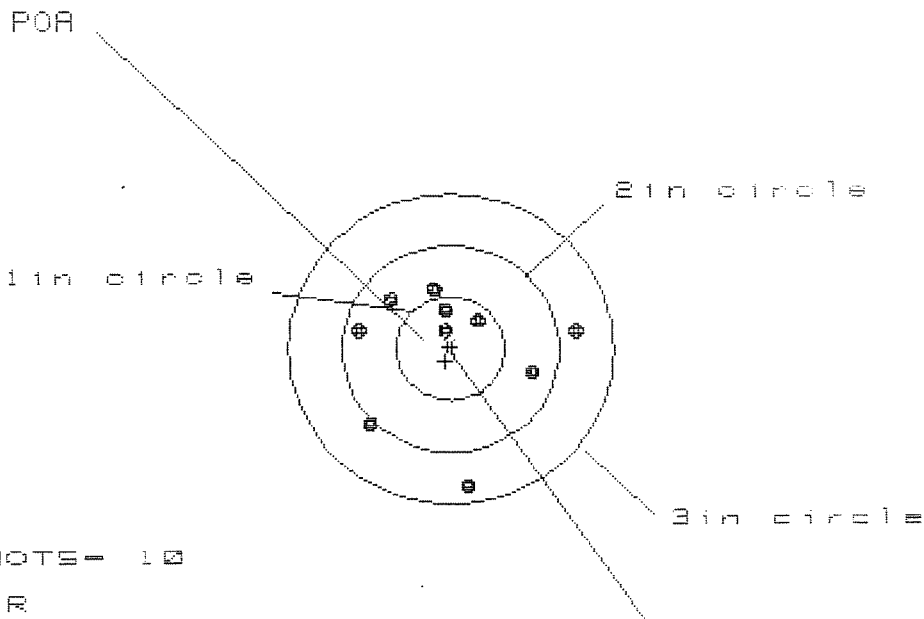
CENTROID #

| PATTERN #                   | : | 3      |        |       |
|-----------------------------|---|--------|--------|-------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8     |
| MAXIMUM X                   | : | 1.112  | .962   | .864  |
| MINIMUM X                   | : | -1.346 | -.791  | -.398 |
| MAXIMUM Y                   | : | 1.298  | 1.216  | 1.226 |
| MINIMUM Y                   | : | -1.045 | -1.127 | -.975 |
| CENTROID X                  | : | .011   | .161   | .259  |
| CENTROID Y                  | : | -.145  | -.063  | -.215 |
| POA TO CENTROID in.         | : | .145   | .173   | .337  |
| MIN RADIUS                  | : | .161   | .262   | .176  |
| MEAN RADIUS                 | : | .878   | .791   | .692  |
| MAX RADIUS                  | : | 1.533  | 1.451  | 1.228 |
| HORIZONTAL SPREAD           | : | 2.458  | 1.753  | 1.262 |
| VERTICAL SPREAD             | : | 2.343  | 2.343  | 2.201 |
| EXTREME SPREAD              | : | 2.512  | 2.394  | 2.248 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 3      |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 5      |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 9      |       |

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FILE:/PATTERNING/CENTERFIRE\_PATT/06523495.1

## CENTERFIRE PATTERNS # 4



# OF SHOTS= 10

# IN CIR

1in = 3

2in = 7

3in = 10

HS= 1.918

VS= 1.902

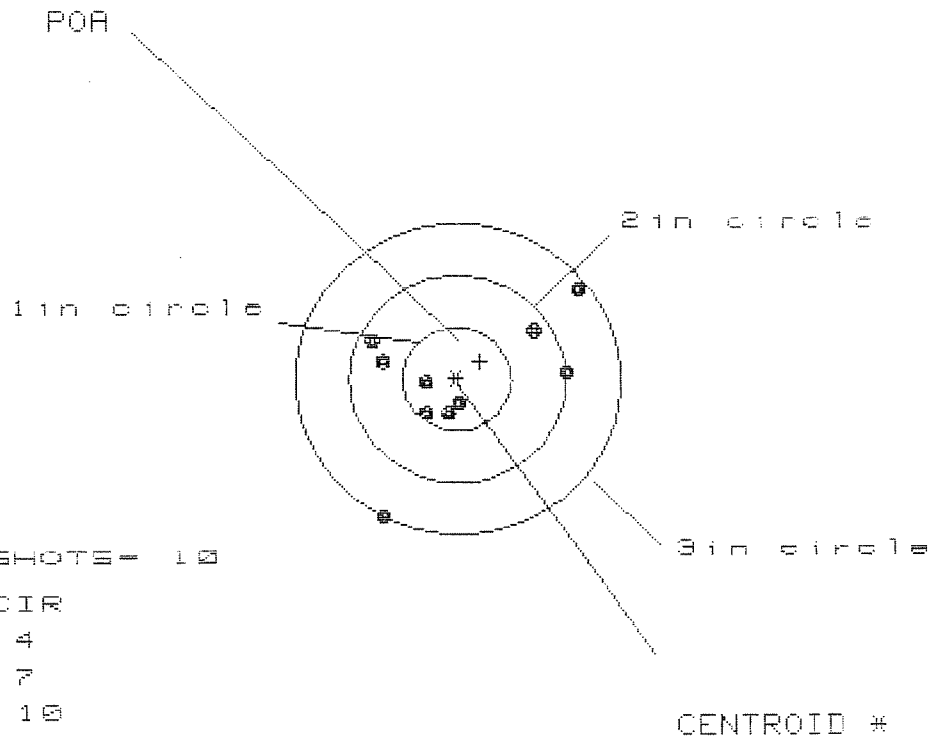
GS= 2.082

| PATTERN #                   | : | 4      |       |       |
|-----------------------------|---|--------|-------|-------|
| SHOTS (BEST OF)             | : | 10     | 9     | 8     |
| MAXIMUM X                   | : | 1.114  | 1.136 | .962  |
| MINIMUM X                   | : | -.804  | -.782 | -.640 |
| MAXIMUM Y                   | : | .576   | .428  | .429  |
| MINIMUM Y                   | : | -1.326 | -.858 | -.857 |
| CENTROID X                  | : | .047   | .025  | -.117 |
| CENTROID Y                  | : | .123   | .271  | .270  |
| POA TO CENTROID in.         | : | .132   | .272  | .294  |
| MIN RADIUS                  | : | .166   | .057  | .085  |
| MEAN RADIUS                 | : | .754   | .639  | .572  |
| MAX RADIUS                  | : | 1.341  | 1.144 | 1.055 |
| HORIZONTAL SPREAD           | : | 1.918  | 1.918 | 1.602 |
| VERTICAL SPREAD             | : | 1.902  | 1.286 | 1.286 |
| EXTREME SPREAD              | : | 2.082  | 2.082 | 1.651 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 3     |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 7     |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 10    |       |

17 Sep 1998

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## CENTERFIRE PATTERNS # 5



HS= 1.978

VS= 2.153

GS= 2.853

| PATTERN #                     | 5      | 9     | 8     |
|-------------------------------|--------|-------|-------|
| SHOTS (BEST OF)               | 10     | 9     | 8     |
| MAXIMUM X                     | 1.146  | 1.065 | 1.111 |
| MINIMUM X                     | -.832  | -.913 | -.780 |
| MAXIMUM Y                     | .875   | .733  | .423  |
| MINIMUM Y                     | -1.278 | -.428 | -.337 |
| CENTROID X                    | -.211  | -.130 | -.263 |
| CENTROID Y                    | -.173  | -.031 | -.122 |
| POA TO CENTROID in.           | .272   | .134  | .290  |
| MIN RADIUS                    | .202   | .339  | .239  |
| MEAN RADIUS                   | .762   | .713  | .587  |
| MAX RADIUS                    | 1.470  | 1.293 | 1.112 |
| HORIZONTAL SPREAD             | 1.978  | 1.978 | 1.891 |
| VERTICAL SPREAD               | 2.153  | 1.161 | .760  |
| EXTREME SPREAD                | 2.853  | 2.038 | 1.912 |
| NUMBER IN ONE INCH CIRCLE =   | 4      |       |       |
| NUMBER IN TWO INCH CIRCLE =   | 7      |       |       |
| NUMBER IN THREE INCH CIRCLE = | 10     |       |       |

**Remington**  
MODEL 700™ M24

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**DUPONT**  
REG. U.S. PAT. & TM. OFF.

SERIAL NO. C6523495

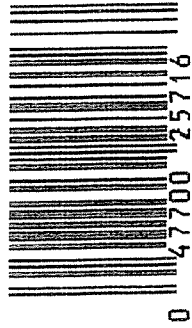
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