

C6523535

MODEL 700TM M24

Model **SMS**TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.



Speed[®]

Remington
REG. U.S. PAT. & TM. OFF.

DUPONT
REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

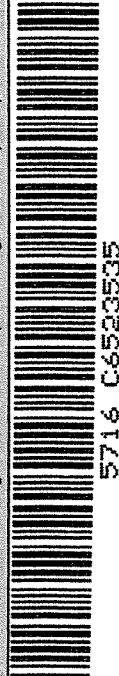
MODEL 700™ M24

SERIAL NO. C6523535

ORDER NO. 5716

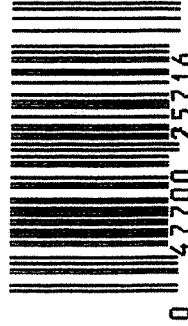
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

Ø1



5716 C6523535

UPC



0 47700 25716 7

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6523535

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	70 9	90	Ru
600	Proof	70 9	90	Ru
607	Check Headspace	70 9	90	Ru
610	Dis-assemble Gun	70 9	90	Ru
612	Magnaflux Barrel Action		10/17/90	K12
	Magnaflux Bolt		10/17/90	K12
615	Rollmark Caliber		10/17/90	GS
617	Drill and Tap Sight Holes		10/18/90	FB
618	Polish Barrel RB		10/19/90	WB
620	Apply Coatings (Barrel Action)		11-5-90	ISA
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		11/7/90	Ru
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/7/90	Ru
	C) Inspect Ejector Hole for Chamfer		11/7/90	Ru
	D) Oil Firing Pin Ass'y		11/7/90	Ru
	E) Adjust Trigger Pull to Min Setting and Stake		11-12-90	SL

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			11/12/90	WB
	G) Safety Off Force	2 1/4	2 1/4	2 1/4			11/12/90	WB
	H) Trigger Pull Test & Retainability						11-12-90	JL
	I) Firing Pin Indent	.0215	.022	.0215			11/12/90	WB
	J) Assemble Stock						11/14/90	RW
	K) Assemble Swivel Studs						11-20-90	DH
	L) Attach Front and Rear Sight Assemblies						11/14/90	RW
	M) Iron Sight Alignment						11/14/90	RW
	N) Detach Front & Rear Sights & place in numbered container						11/14/90	RW
	O) Attach Scope to Rifle						11/14/90	RW
	P) Detach & Attach Scope 20 Times						11/14/90	RW
640	Gallery Target & Test						11-15-90	AC
	A) Time						11-15-90	AC
	B) Malfunctions						11-15-90	AC
	C) Pierced Primers						11-15-90	AC
	D) Optical Clarity of Scope						11-15-90	AC
645	Inspect for Live Ammo						11-15-90	AC
655	Final Inspection							
	A) Headspace						11-20-90	DH
	B) Trigger Pull	2.90	2.90	2.91	2.92	2.87	11-20-90	DH
	C) Function						11-20-90	DH
660	Pack						12/14/90	RF

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 06523535

DATE 11-12-90

TESTER JH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.32	2.33	298	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.35	2.36	290	
PULL #3	2.45	2.25	2.36	291	
PULL #4	2.45	2.37	2.38	293	
PULL #5	2.44	2.35	2.31	287	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.31		
PULL #2	3.13	3.24		
PULL #3	3.31	3.12		
PULL #4	3.41	3.23		
PULL #5	3.32	3.21		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.34	4.38		4.40
PULL #2	4.31	4.36		4.39
PULL #3	4.20	4.38		4.18
PULL #4	4.29	4.32		4.42
PULL #5	4.22	4.37		4.33
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6523535
15 Nov 1990

CENTROIDAL DISTANCES

0	TO	1	.249479
1	TO	2	.643024
1	TO	3	.54092
1	TO	4	.184765
1	TO	5	.204707

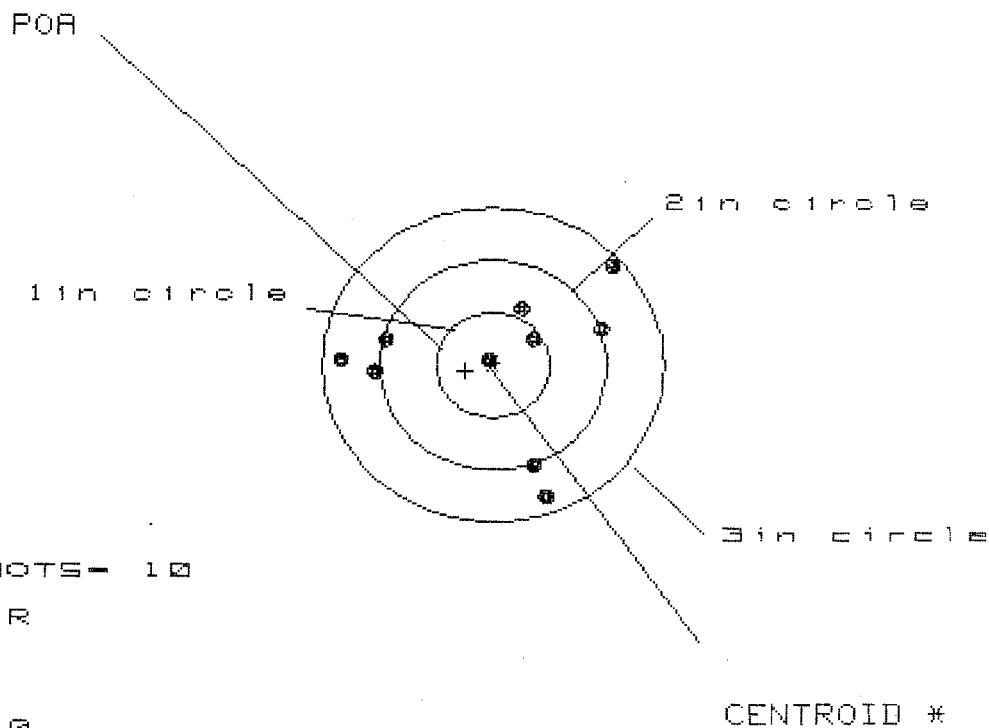
841 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0576
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1066
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .121166
THE AMR FOR THIS RIFLE IS: .857

15 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8523535

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 2

2in = 4

3in = 10

HS= 2.369

VS= 2.149

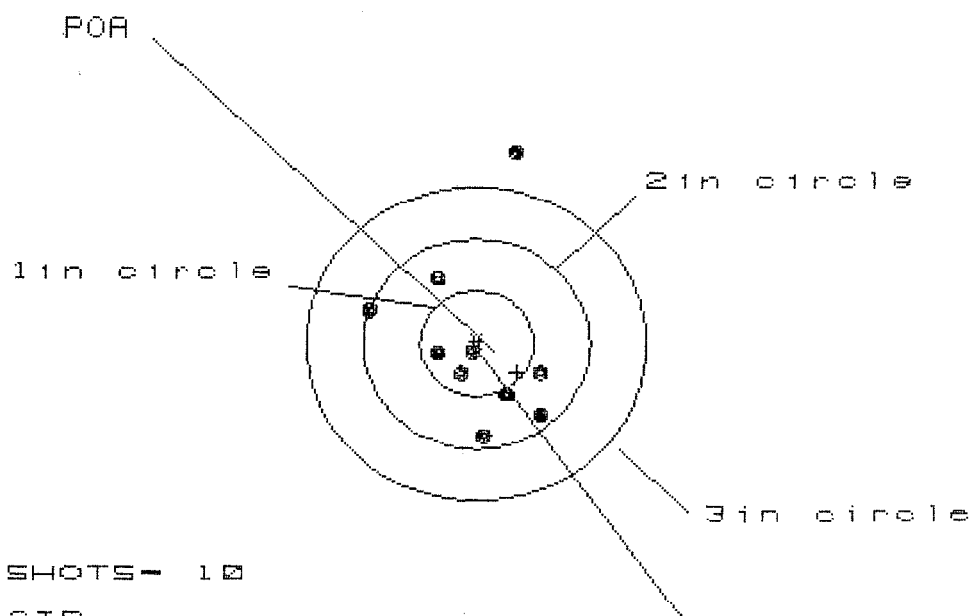
GS= 2.547

PATTERN #	:	1	2	3
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.030	1.113	.960
MINIMUM X	:	-1.339	-1.224	-1.130
MAXIMUM Y	:	.934	.656	.668
MINIMUM Y	:	-1.215	-1.111	-1.099
CENTROID X	:	.244	.129	.282
CENTROID Y	:	.052	-.052	-.064
POA TO CENTROID in.	:	.249	.139	.290
MIN RADIUS	:	.056	.140	.165
MEAN RADIUS	:	.924	.886	.828
MAX RADIUS	:	1.390	1.273	1.194
HORIZONTAL SPREAD	:	2.369	2.337	2.090
VERTICAL SPREAD	:	2.149	1.767	1.767
EXTREME SPREAD	:	2.547	2.360	2.132
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	10		

15 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523535

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in - 3

2in - 9

3in - 9

HS- 1.502

VS- 2.709

GS- 2.721

CENTROID #

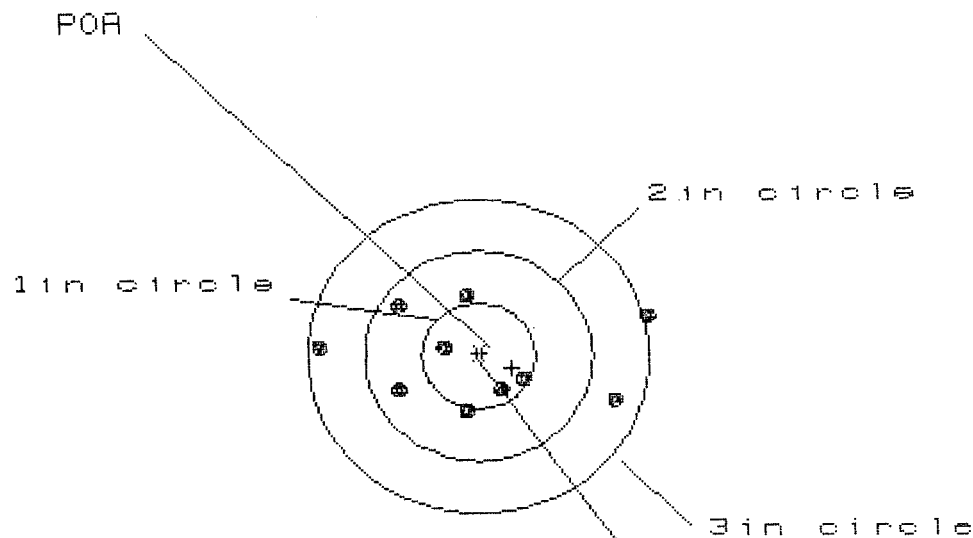
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.600	.634	.526
MINIMUM X	:	-.902	-.868	-.443
MAXIMUM Y	:	1.863	.820	.885
MINIMUM Y	:	-.846	-.639	-.574
CENTROID X	:	-.358	-.392	-.284
CENTROID Y	:	.278	.071	.006
POA TO CENTROID in.	:	.453	.399	.284
MIN RADIUS	:	.085	.087	.173
MEAN RADIUS	:	.721	.539	.478
MAX RADIUS	:	1.889	1.010	.990
HORIZONTAL SPREAD	:	1.502	1.502	.969
VERTICAL SPREAD	:	2.709	1.459	1.459
EXTREME SPREAD	:	2.721	1.760	1.600
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		9	

15 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523535

CENTERFIRE PATTERNS

3



OF SHOTS- 10

IN CIR

1in = 4

2in = 7

3in = 9

HS= 2.884

VS= 1.018

GS= 2.899

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.456	1.384	1.225
MINIMUM X	-1.428	-1.266	-.752
MAXIMUM Y	.550	.596	.617
MINIMUM Y	-.468	-.422	-.401
CENTROID X	-.293	-.455	-.296
CENTROID Y	.117	.071	.050
POA TO CENTROID in.	.315	.460	.300
MIN RADIUS	.314	.190	.334
MEAN RADIUS	.808	.711	.635
MAX RADIUS	1.514	1.432	1.274
HORIZONTAL SPREAD	2.884	2.650	1.977
VERTICAL SPREAD	1.018	1.018	1.018
EXTREME SPREAD	2.899	2.704	2.119
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	9		

15 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523535

CENTERFIRE PATTERNS # 4

POR

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS- 10

IN CIR

1 in - 4

2 in - 9

3 in = 9

HS- 2.396

VS= 1.472

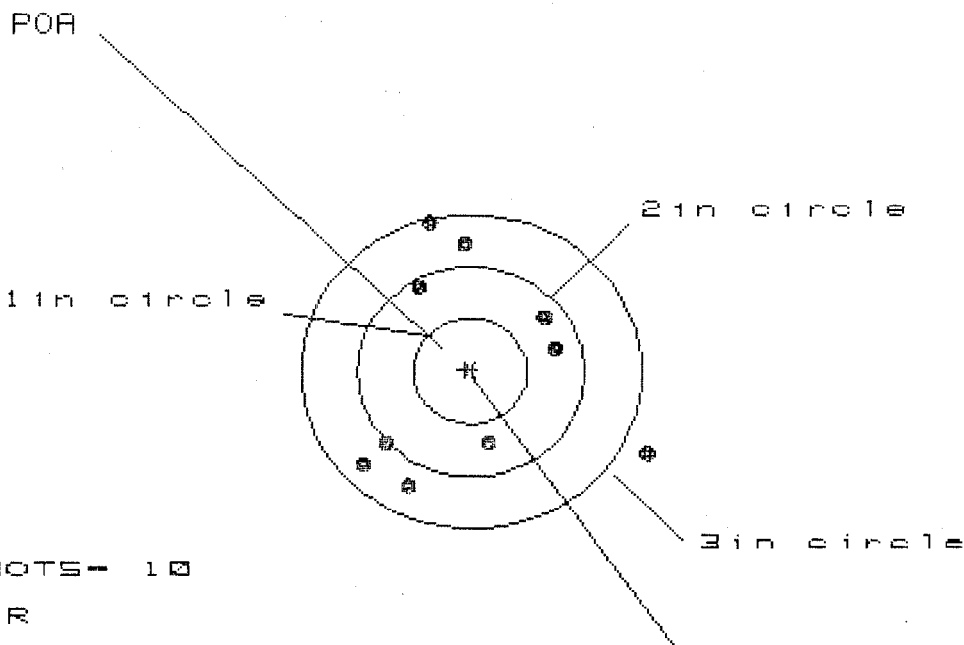
GS= 2.401

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.876	.707	.736
MINIMUM X	:	-1.520	-.732	-.703
MAXIMUM Y	:	.632	.605	.496
MINIMUM Y	:	-.840	-.867	-.706
CENTROID X	:	.067	.236	.206
CENTROID Y	:	.105	.132	.241
POR TO CENTROID in.	:	.125	.271	.317
MIN RADIUS	:	.356	.321	.286
MEAN RADIUS	:	.703	.584	.526
MAX RADIUS	:	1.540	.899	.770
HORIZONTAL SPREAD	:	2.396	1.439	1.439
VERTICAL SPREAD	:	1.472	1.472	1.202
EXTREME SPREAD	:	2.401	1.608	1.533
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		9	

15 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523535

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 5

HS= 2.512

VS= 2.558

GS= 2.898

CENTROID #

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.530	.922	.901
MINIMUM X	-.982	-.812	-.833
MAXIMUM Y	1.428	1.340	1.262
MINIMUM Y	-1.130	-1.218	-1.051
CENTROID X	.052	-.118	-.097
CENTROID Y	-.019	.069	-.098
POA TO CENTROID in.	.055	.137	.138
MIN RADIUS	.686	.804	.662
MEAN RADIUS	1.129	1.057	1.005
MAX RADIUS	1.723	1.349	1.268
HORIZONTAL SPREAD	2.512	1.734	1.734
VERTICAL SPREAD	2.558	2.558	2.313
EXTREME SPREAD	2.898	2.566	2.368
NUMBER IN ONE INCH CIRCLE =		8	
NUMBER IN TWO INCH CIRCLE =		4	
NUMBER IN THREE INCH CIRCLE =		9	

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 94-18331

INITIAL FDC CUSTOMER ORDER NO. DAAA09-92-C-0834

W/10X SCOPE, M-24 SNIPER, W/DEPLOYMENT KIT
ATTN: FRED MARTIN

DATE RECEIVED 06/11/94 DATE OPENED 06/11/94 DATE CODE

SERIAL NUMBER C6523535

NEW SERIAL NUMBER

MODEL AND GRADE 700 7.62

NATO

ACCESSORIES SLING STRAP HARD CASE SCOPE MNTS SCOPE BASE

FROM:

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL 36201-5025

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTONAL
36201-5025

CUST NO: 098397 C.O.D.L.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

FRT

GUN CONDITION

- ☐
- NEW
-
- ☐
- LIGHTLY WORN
-
- ☐
- WORN
-
- ☐
- VERY WORN
-
- ☐
- UNREPAIRABLE
-
- ☐
- MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN AMMO FUNCTION FINISH ACCURACY FIT INSPECT

CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

✓ Barrel	\$ 643.42
✓ Stock	471.11
Trigger Assy	173.31
Firing pin Assy	9.96
CTI	50.00
	\$ 1347.80

REPAIRMAN PROOF CLEAN TEST TARGET PATTERN

GALLERY TESTER DATE DATE DATE DATE DATE

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0029893

BARBER - M24 0029855

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 06523535DATE 11-7-95TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.60	2.68	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.71	2.74	
PULL #3	2.55	2.71	2.71	
PULL #4	2.60	2.50	2.68	
PULL #5	2.58	2.63	2.67	
TOTAL	12.94	13.15	13.48	
AVG.	2.58	2.63	2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.04	
PULL #2	3.02	3.12	
PULL #3	3.00	3.04	
PULL #4	3.01	3.03	
PULL #5	3.02	3.09	
TOTAL	15.10	15.32	
AVG.	3.02	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.15		4.00
PULL #2	4.07	4.10		4.05
PULL #3	4.06	4.13		4.02
PULL #4	4.10	4.10		4.00
PULL #5	4.13	4.12		4.00
TOTAL	20.42	20.60		20.07
AVG.	4.08	4.12		4.01

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6523535

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	BARBER - M24 0029857 OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6 1/2	6	6 1/4			1/24/96	WB
	G) Safety Off Force	3	3	3			1/24/96	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent	0.005	0.003	0.002			1/24/96	WB
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test						1/24/96	WB
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection A) Headspace							
	B) Trigger Pull	2.75	2.68	2.70	2.68	2.69	1/24/96	WB
	C) Function							
660	Pack							

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6523535
1 Jan 1980

CENTROIDAL DISTANCES

0 TO	1	1.99013
1 TO	2	.428861
1 TO	3	.975515
1 TO	4	.450001
1 TO	5	.240187

2
1
4
2

+ <----POA

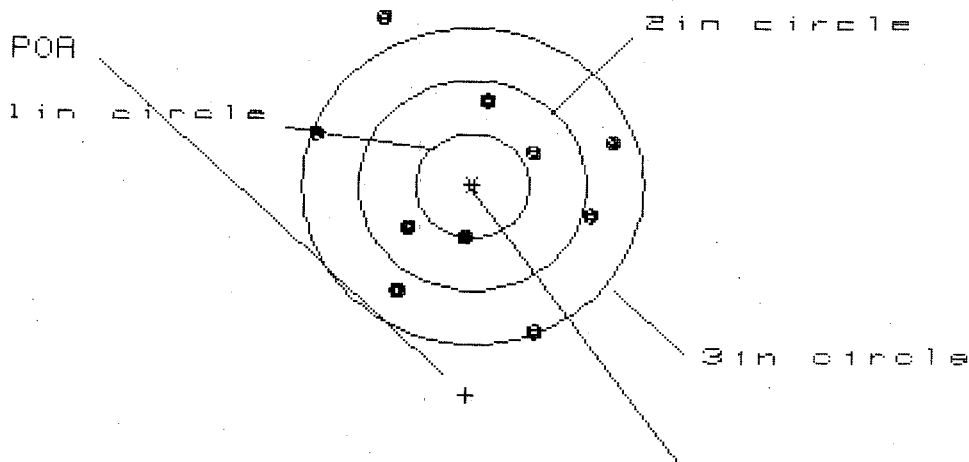
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0192
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: 1.7388
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.73891

THE AMR FOR THIS RIFLE IS: 1.166

1 Jan 1900

FILE:/PATTERNING/CENTERFIRE_PATT/C6523535

CENTERFIRE PATTERNS # 1



CENTROID *

OF SHOTS- 10

IN CIR

1 in = 1

2 in = 4

3 in = 8

HS= 2.587

VS= 3.056

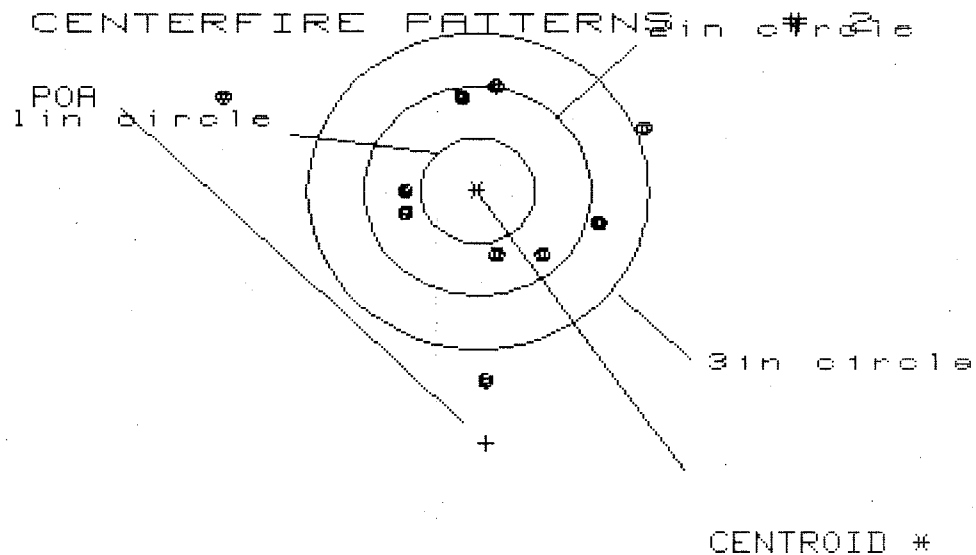
GS= 3.295

PATTERN # : 1

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.192	1.109	1.160
MINIMUM X	-1.395	-1.478	-1.427
MAXIMUM Y	1.617	.962	.805
MINIMUM Y	-1.439	-1.260	-.963
CENTROID X	.067	.150	.099
CENTROID Y	1.989	1.810	1.967
POA TO CENTROID in.	1.990	1.816	1.970
MIN RADIUS	.488	.353	.475
MEAN RADIUS	1.089	.989	.946
MAX RADIUS	1.779	1.616	1.511
HORIZONTAL SPREAD	2.587	2.587	2.587
VERTICAL SPREAD	3.056	2.222	1.768
EXTREME SPREAD	3.295	2.685	2.587
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		4	
NUMBER IN THREE INCH CIRCLE =		8	

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06523535



OF SHOTS - 10

IN CIR

1in = 0

2in = 5

3in = 7

HS = 3.712

VS = 2.800

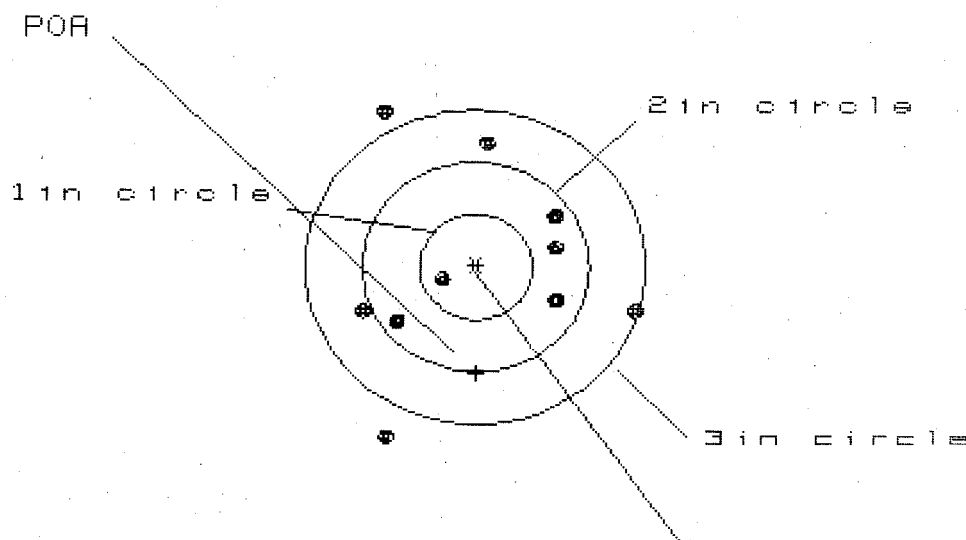
GS = 3.720

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.506	1.261	1.235
MINIMUM X	:	-2.206	-.887	-.913
MAXIMUM Y	:	.989	1.085	.871
MINIMUM Y	:	-1.811	-1.715	-.717
CENTROID X	:	-.062	.183	.209
CENTROID Y	:	2.398	2.302	2.516
POA TO CENTROID in.	:	2.399	2.309	2.525
MIN RADIUS	:	.614	.515	.730
MEAN RADIUS	:	1.161	1.010	.920
MAX RADIUS	:	2.371	1.727	1.335
HORIZONTAL SPREAD	:	3.712	2.148	2.148
VERTICAL SPREAD	:	2.800	2.800	1.588
EXTREME SPREAD	:	3.720	2.846	2.286
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		7	

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6523535

CENTERFIRE PATTERNS # 3



OF SHOTS - 10

IN CIR

1 in = 1

2 in = 5

3 in = 8

HS = 2.338

VS = 3.060

GS = 3.060

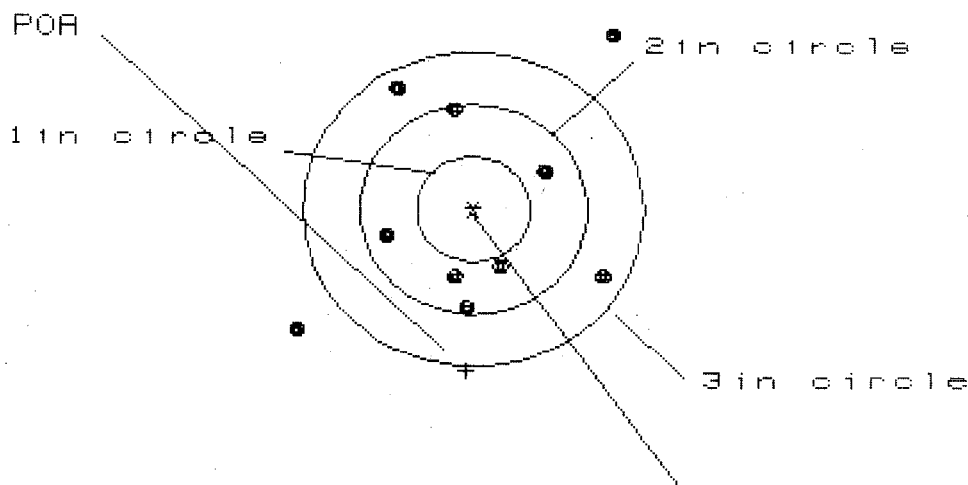
CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.356	1.264	1.148
MINIMUM X	:	-.982	-1.074	-1.190
MAXIMUM Y	:	1.483	1.308	1.148
MINIMUM Y	:	-1.577	-.693	-.530
CENTROID X	:	-.003	.089	.205
CENTROID Y	:	1.016	1.191	1.028
POA TO CENTROID in.	:	1.016	1.194	1.048
MIN RADIUS	:	.360	.531	.532
MEAN RADIUS	:	1.079	.993	.890
MAX RADIUS	:	1.780	1.605	1.259
HORIZONTAL SPREAD	:	2.338	2.338	2.338
VERTICAL SPREAD	:	3.060	2.001	1.678
EXTREME SPREAD	:	3.060	2.884	2.338
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	5		
NUMBER IN THREE INCH CIRCLE	=	8		

1 Jan 1900

FILE:/PATTERNING/CENTERFIRE_PATT/C6523535

CENTERFIRE PATTERNS # 4



OF SHOTS = 10

IN CIR

1 in = 0

2 in = 6

3 in = 8

HS = 2.868

VS = 2.818

GS = 4.021

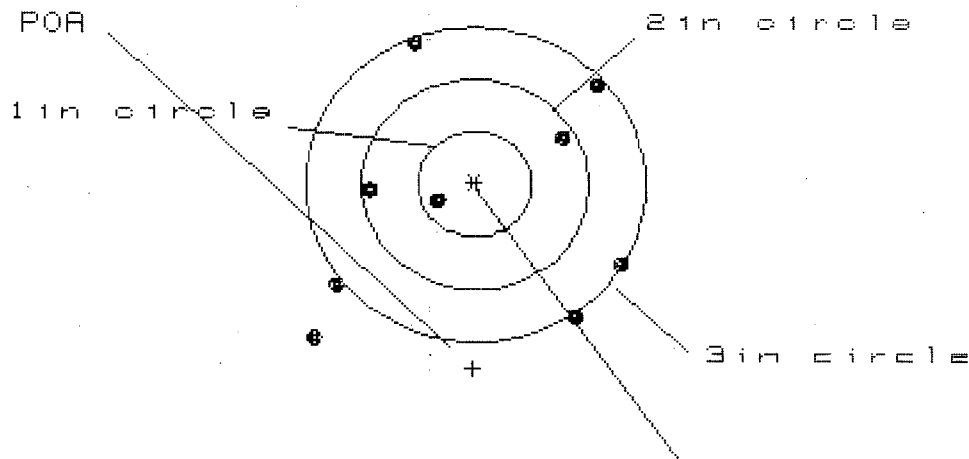
CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.274	1.269	1.088
MINIMUM X	:	-1.594	-1.453	-.820
MAXIMUM Y	:	1.636	1.377	1.252
MINIMUM Y	:	-1.182	-1.000	-.877
CENTROID X	:	.066	-.075	.106
CENTROID Y	:	1.539	1.357	1.482
POA TO CENTROID in.	:	1.541	1.359	1.486
MIN RADIUS	:	.570	.429	.501
MEAN RADIUS	:	1.144	1.009	.913
MAX RADIUS	:	2.073	1.764	1.418
HORIZONTAL SPREAD	:	2.868	2.722	1.908
VERTICAL SPREAD	:	2.818	2.377	2.129
EXTREME SPREAD	:	4.021	2.770	2.559
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

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CENTERFIRE PATTERNS # 5



CENTROID *

OF SHOTS- 10

IN CIR

1 in - 1

2 in - 3

3 in - 6

HS- 2.684

VS- 3.350

GS- 3.841

PATTERN #	:	5	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.246	1.086	1.121
MINIMUM X	:	-1.438	-1.419	-1.384
MAXIMUM Y	:	1.900	1.738	1.370
MINIMUM Y	:	-1.450	-1.404	-1.186
CENTROID X	:	.028	.188	.153
CENTROID Y	:	1.752	1.914	1.696
POA TO CENTROID in.	:	1.753	1.923	1.703
MIN RADIUS	:	.377	.599	.473
MEAN RADIUS	:	1.357	1.273	1.198
MAX RADIUS	:	2.042	1.785	1.632
HORIZONTAL SPREAD	:	2.684	2.505	2.505
VERTICAL SPREAD	:	3.350	3.142	2.556
EXTREME SPREAD	:	3.841	3.294	2.992
NUMBER IN ONE INCH CIRCLE =	:	1	1	1
NUMBER IN TWO INCH CIRCLE =	:	3	3	3
NUMBER IN THREE INCH CIRCLE =	:	6	6	6