

G 6893224

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



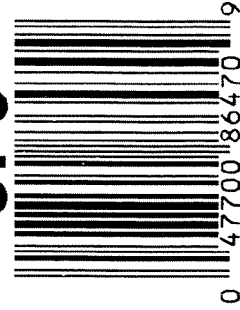
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6893224

UPC



BM FORM

GUN SERIAL # G 6893224

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-14-09	SPD
430	ASSEMBLE TO STOCK		9-14-09	RP
440	PROOF		9-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	9-14-09	RP
470	DIS-ASSEMBLE ACTION		9-14-09	RP
472	SERIALIZE BOLT HANDLE		9-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	9/17/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/17/09	SP
510	DRILL AND TAP SIGHT HOLES		9-15-09	SP
520	GOFF BLAST BBL / REC		9/17/09	SP
540	APPLY COATINGS (BARREL ACTION)		9/21	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-29-09	R. H
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

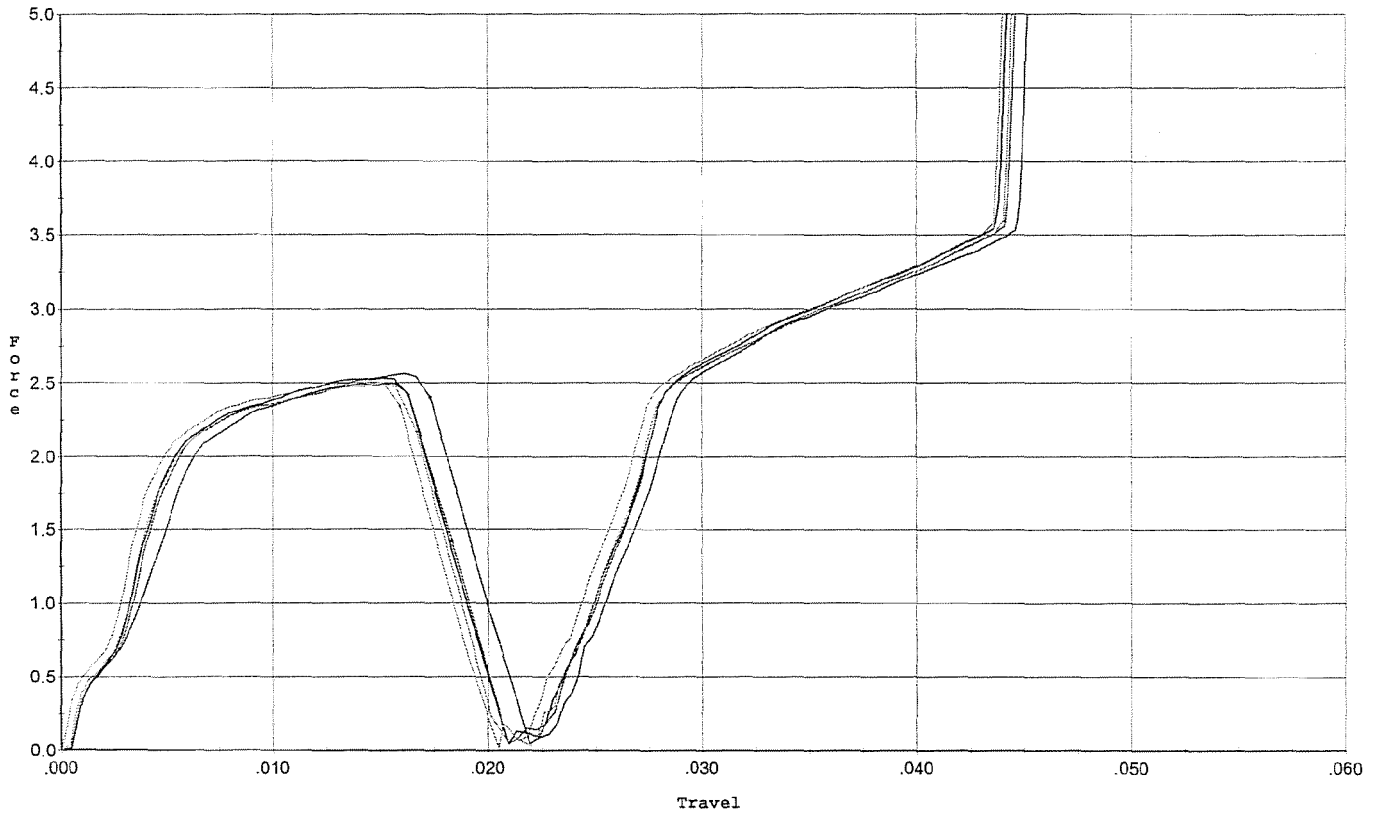
560	F) BARREL ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	10/1/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3°</u>	<u>5°</u>	<u>5°</u>	10/1/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	10/1/09	RB		
	J) ASSEMBLE STOCK					9-29-09	RP		
	K) ASSEMBLE SWIVEL STUDS					10/1/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		9-30-09	RP		
			(PASS)	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION			N/A				
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-30-09	J.P.D.		
670	FINAL INSPECTION A) HEADSPACE					10/1/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u>	<u>2.57</u>	<u>2.50</u>	<u>2.48</u>	<u>2.45</u>	10-1-09	TL
	C) FUNCTION					10/1/09	RB		
690	PACK					10-2-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



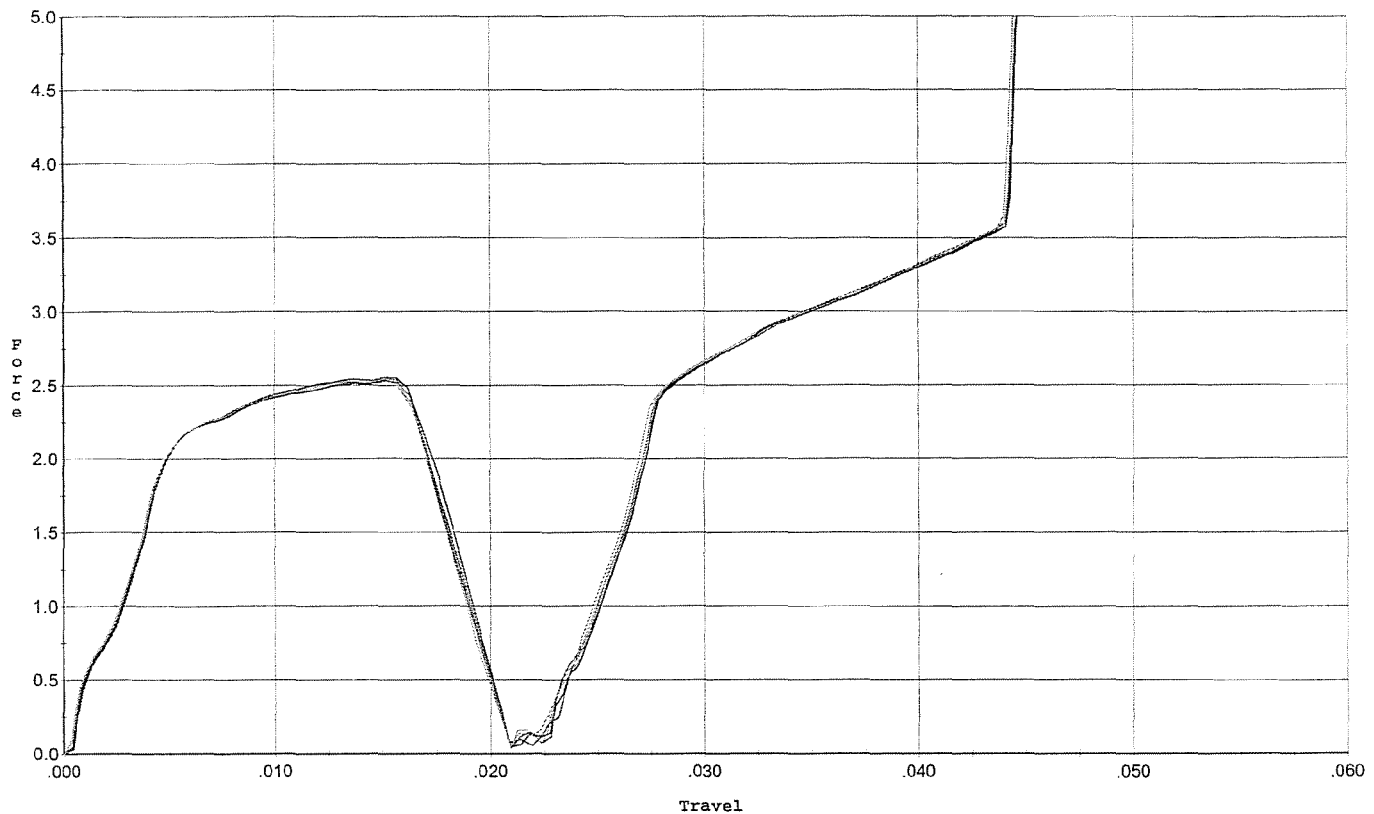
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.017	0.00	0.030	0.031		Set Trigger
2	2.533	0.016	0.00	0.030	0.029		Set Trigger
3	2.496	0.018	0.00	0.030	0.032		Set Trigger
4	2.491	0.017	0.00	0.030	0.030		Set Trigger
5	2.506	0.016	0.00	0.030	0.029		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



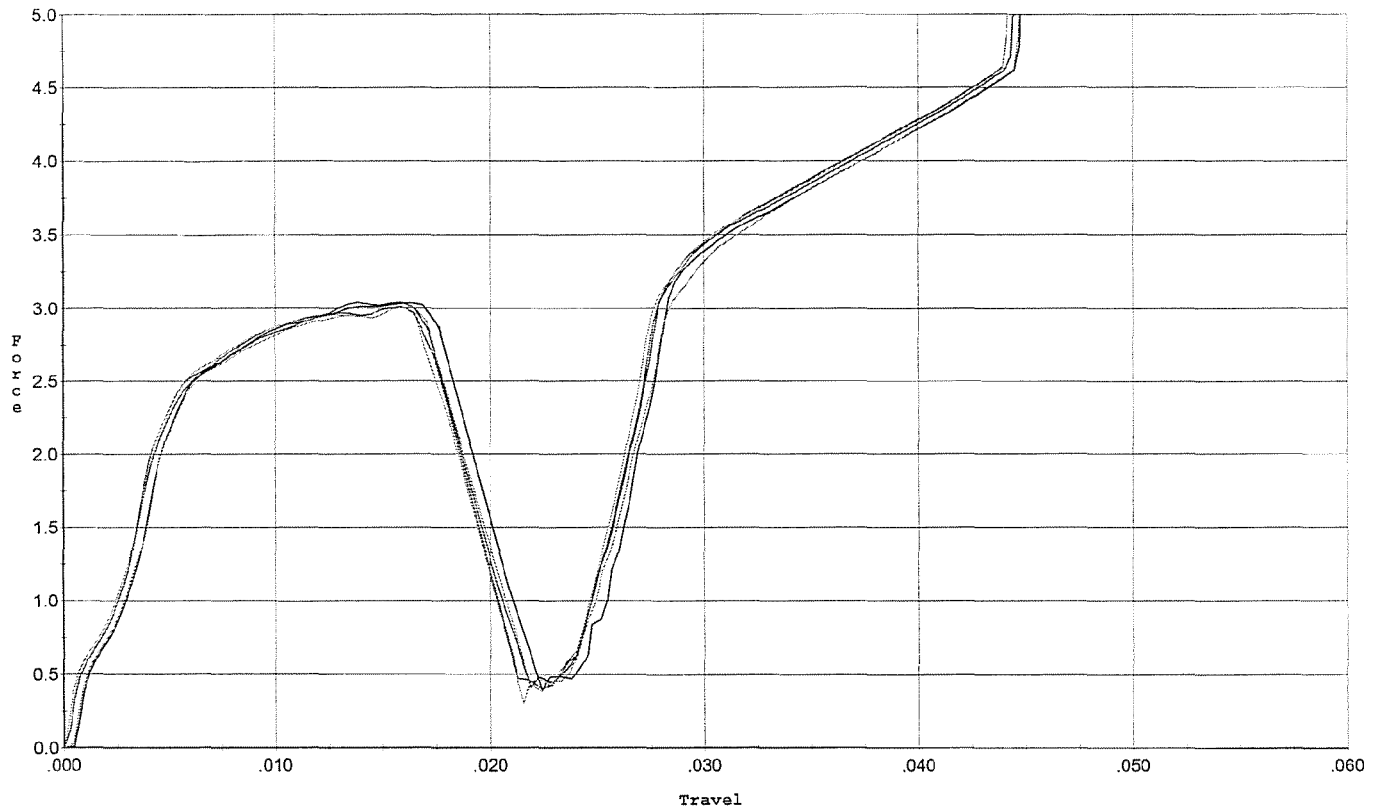
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.018	0.00	0.030	0.033		Set Trigger
2	2.540	0.016	0.00	0.030	0.030		Set Trigger
3	2.553	0.018	0.00	0.030	0.034		Set Trigger
4	2.545	0.016	0.00	0.030	0.031		Set Trigger
5	2.528	0.016	0.00	0.030	0.031		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



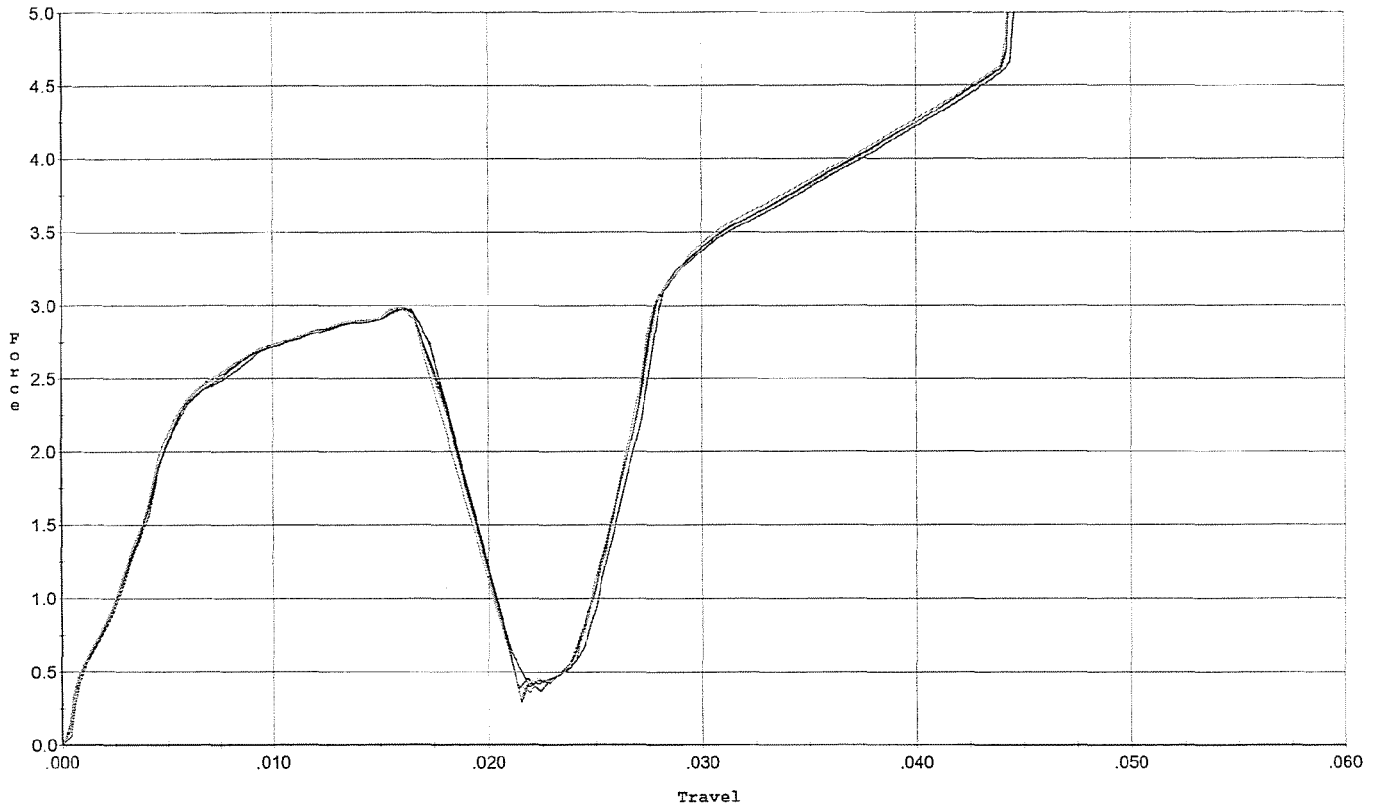
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.017	0.00	0.028	0.037		Set Trigger
2	3.038	0.018	0.00	0.028	0.038		Set Trigger
3	3.009	0.017	0.00	0.028	0.038		Set Trigger
4	3.020	0.018	0.00	0.028	0.039		Set Trigger
5	3.012	0.017	0.00	0.028	0.036		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



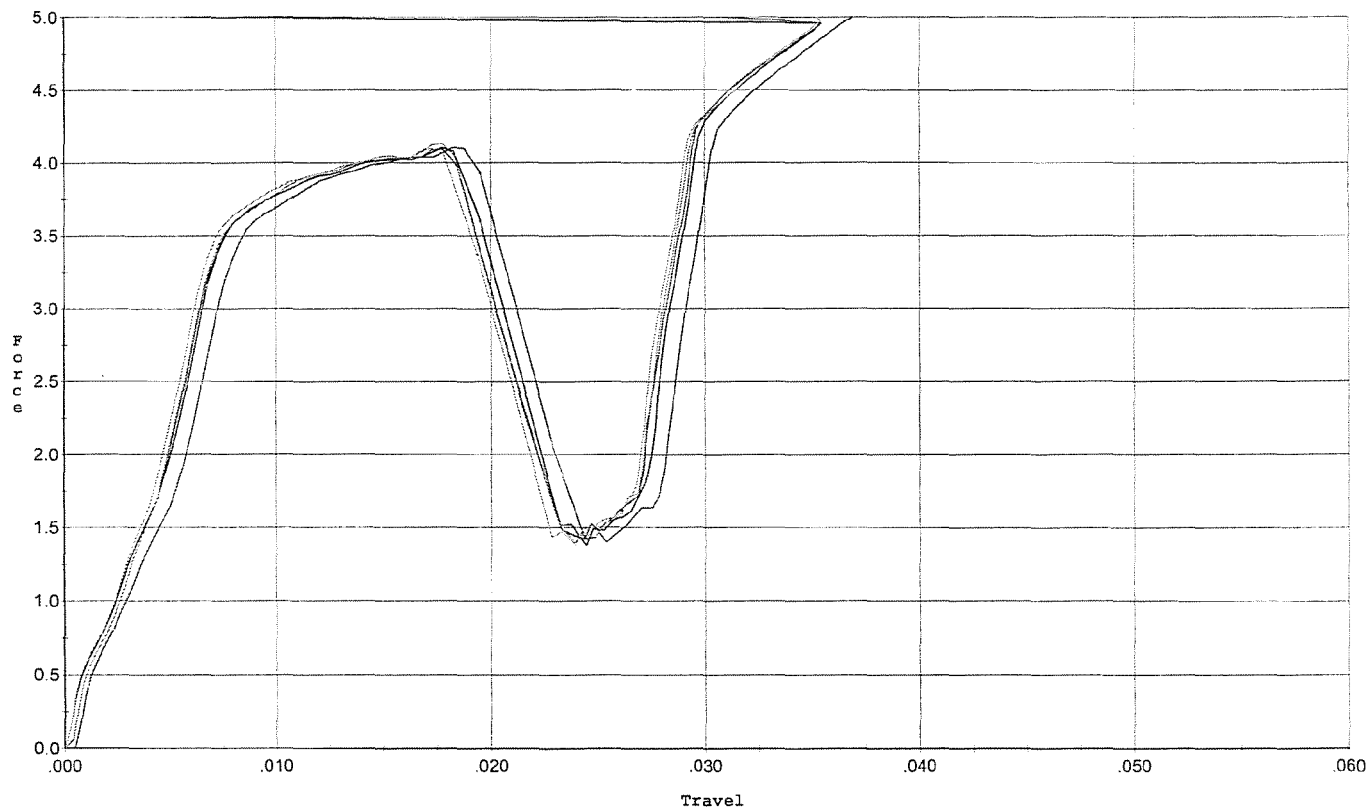
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.972	0.017	0.00	0.028	0.036		Set Trigger
2	2.980	0.018	0.00	0.028	0.037		Set Trigger
3	2.990	0.018	0.00	0.028	0.037		Set Trigger
4	2.980	0.017	0.00	0.028	0.035		Set Trigger
5	2.988	0.018	0.00	0.028	0.038		Set Trigger

Aug 298

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/-1.0 lbs.



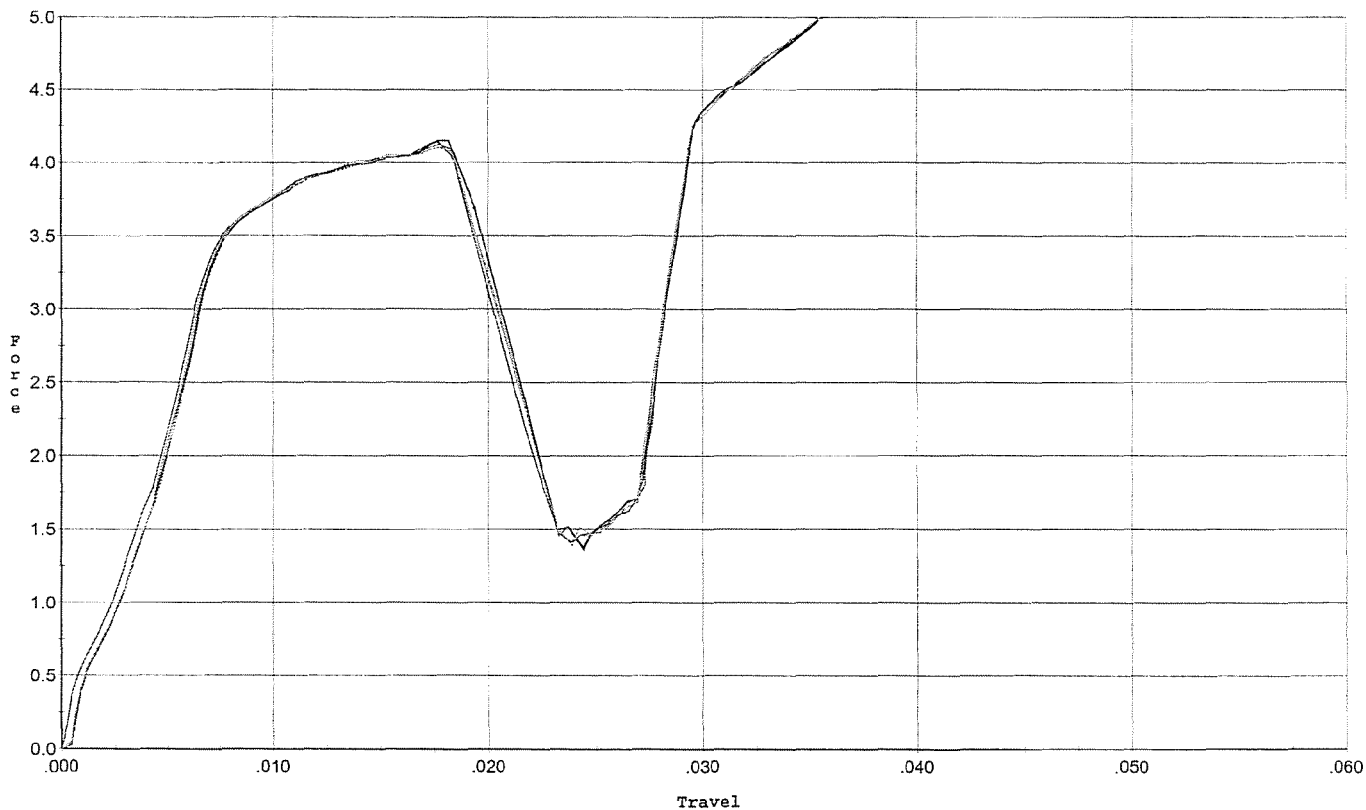
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.020	0.00	0.028	0.053		Set Trigger
2	4.104	0.020	0.00	0.027	0.054		Set Trigger
3	4.094	0.018	0.00	0.027	0.051		Set Trigger
4	4.100	0.019	0.00	0.027	0.054		Set Trigger
5	4.134	0.018	0.00	0.027	0.051		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/-1.0 lbs.



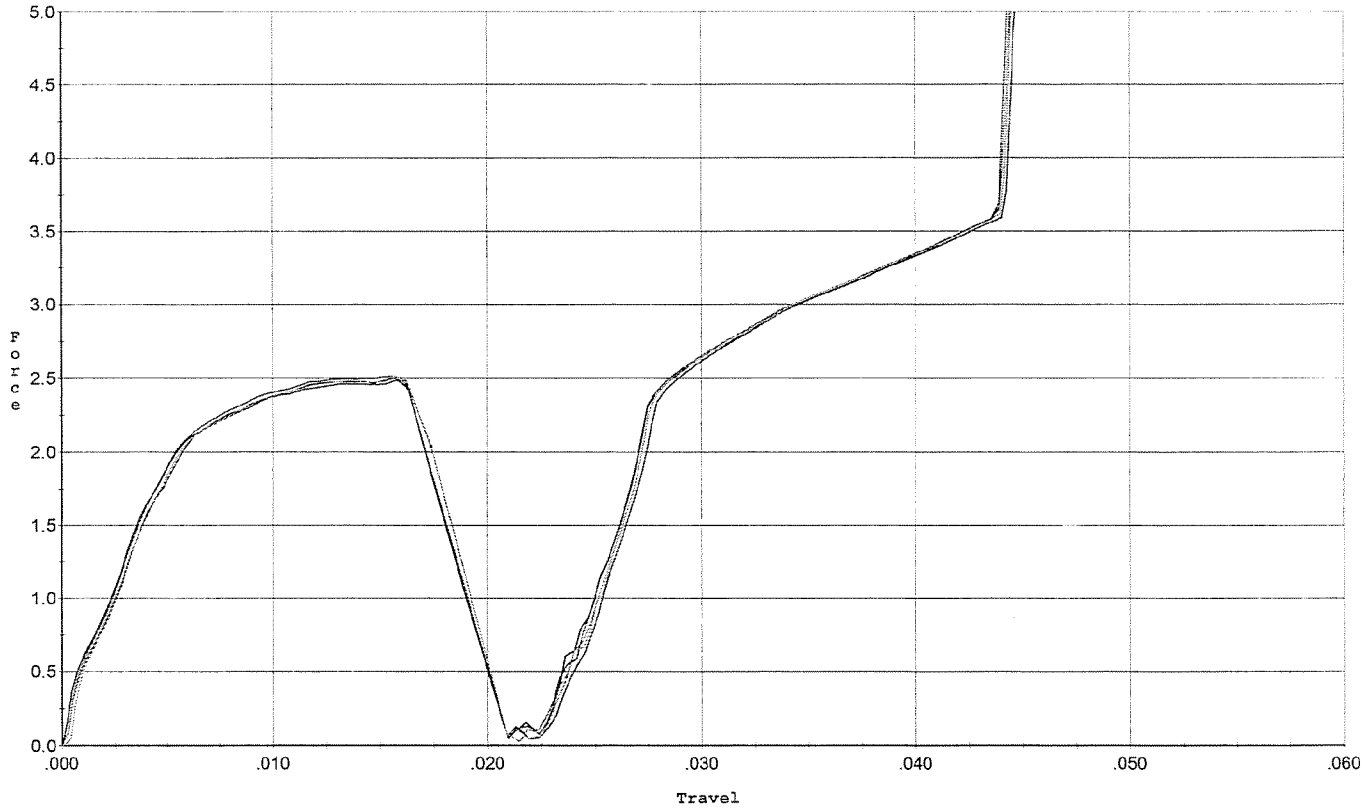
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.018	0.00	0.027	0.051		Set Trigger
2	4.152	0.019	0.00	0.027	0.054		Set Trigger
3	4.126	0.020	0.00	0.027	0.056		Set Trigger
4	4.128	0.021	0.00	0.027	0.057		Set Trigger
5	4.109	0.020	0.00	0.027	0.056		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



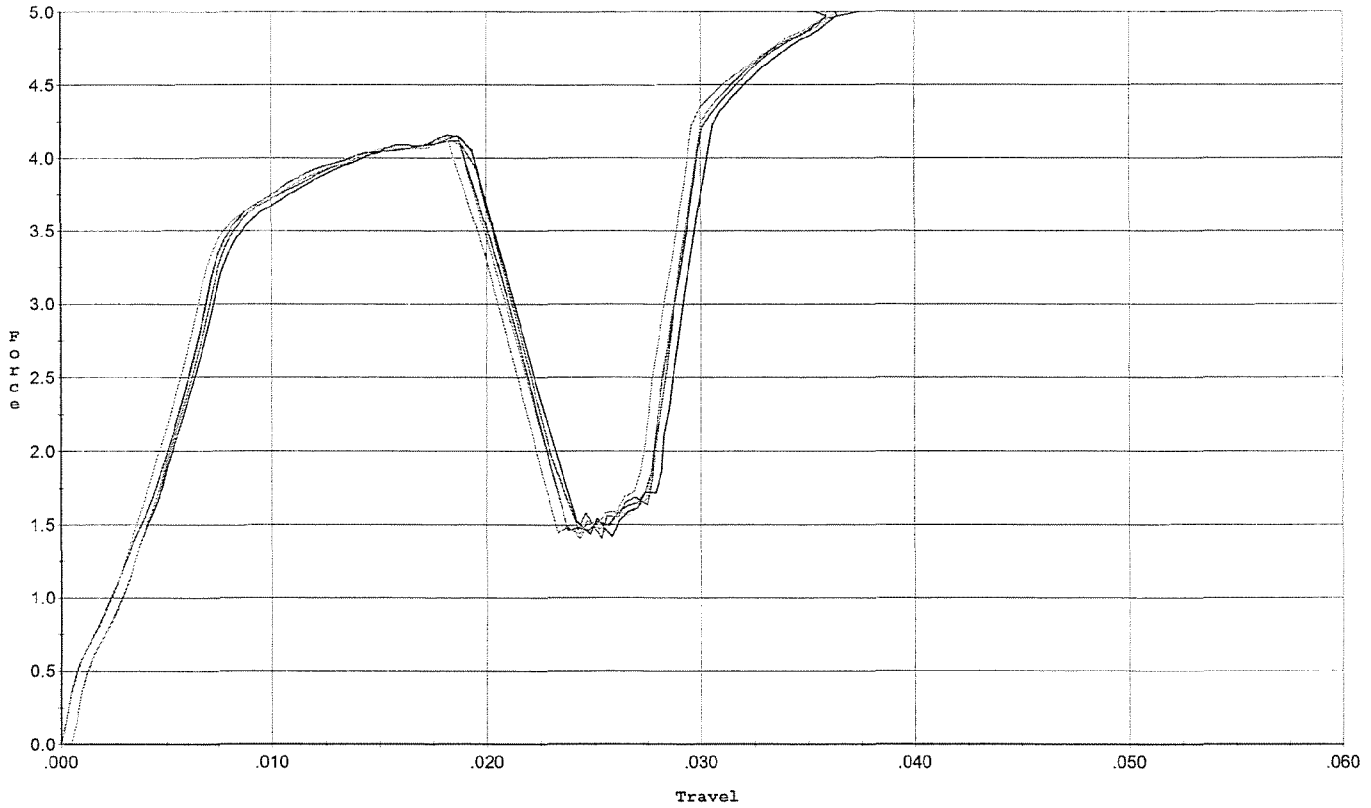
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.484	0.017	0.00	0.030	0.032		Set Trigger
2	2.499	0.016	0.00	0.030	0.030		Set Trigger
3	2.515	0.016	0.00	0.030	0.030		Set Trigger
4	2.515	0.017	0.00	0.030	0.032		Set Trigger
5	2.497	0.017	0.00	0.030	0.032		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.021	0.00	0.027	0.058		Set Trigger
2	4.153	0.019	0.00	0.028	0.053		Set Trigger
3	4.120	0.020	0.00	0.028	0.054		Set Trigger
4	4.136	0.021	0.00	0.027	0.058		Set Trigger
5	4.130	0.020	0.00	0.027	0.056		Set Trigger

Avg 4.13