

C6348848

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Repair Inquiry

Repair Number: RE00144412

Serial: C6348848 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

Closed 4/14/2008 1:19:20 PM

Verify Repair

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: BROCK BUDDLES

BROCK BUDDLES

Address 1: C CO 1ST BN

C CO 1ST BN

Address 2: 7TH SFG (A)

PO Box:

7TH SFG (A)

PO Box:

City: FT. BRAGG

FT. BRAGG

State: NC

Zip Code: 28310

Country: US

State: NC

Zip Code: 28310

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	1
A010	Hard Case	1
A057	Fit and Rear Sgt Base	1
D000	DRAG BAG	1

Repair Search

Refresh

Close

nagletj

4/14/2008

3:27 PM

ICCS

NUM



Serial Number:

C6348848

Model: M24 SWS



RE00144412

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6348848.___0

FILE DATE AND TIME: 05/06/2008 09:29

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.082
The Average Y Centroid of the Five Target Set:	-0.003
The Average Point of Impact of the Five Target Set:	0.082
The Average Mean Radius of the Five Target Set:	0.931
The Distance from POA to Centroid Target #1:	0.366
The Distance from Centroid Target #2 to Centroid Target #1:	0.536
The Distance from Centroid Target #3 to Centroid Target #1:	0.308
The Distance from Centroid Target #4 to Centroid Target #1:	0.681
The Distance from Centroid Target #5 to Centroid Target #1:	0.497

SERIAL NUMBER: C6348848. 0

TARGET NUMBER: 1

FILE DATE: 05/06/2008

FILE TIME: 09:29

X CENTROID: -0.047

Y CENTROID: -0.363

POA TO CENTROID: 0.366

HORZ SPREAD: 1.874

VERT SPREAD: 2.977

GROUP SPREAD: 3.068

MIN RADIUS: 0.125

MAX RADIUS: 2.124

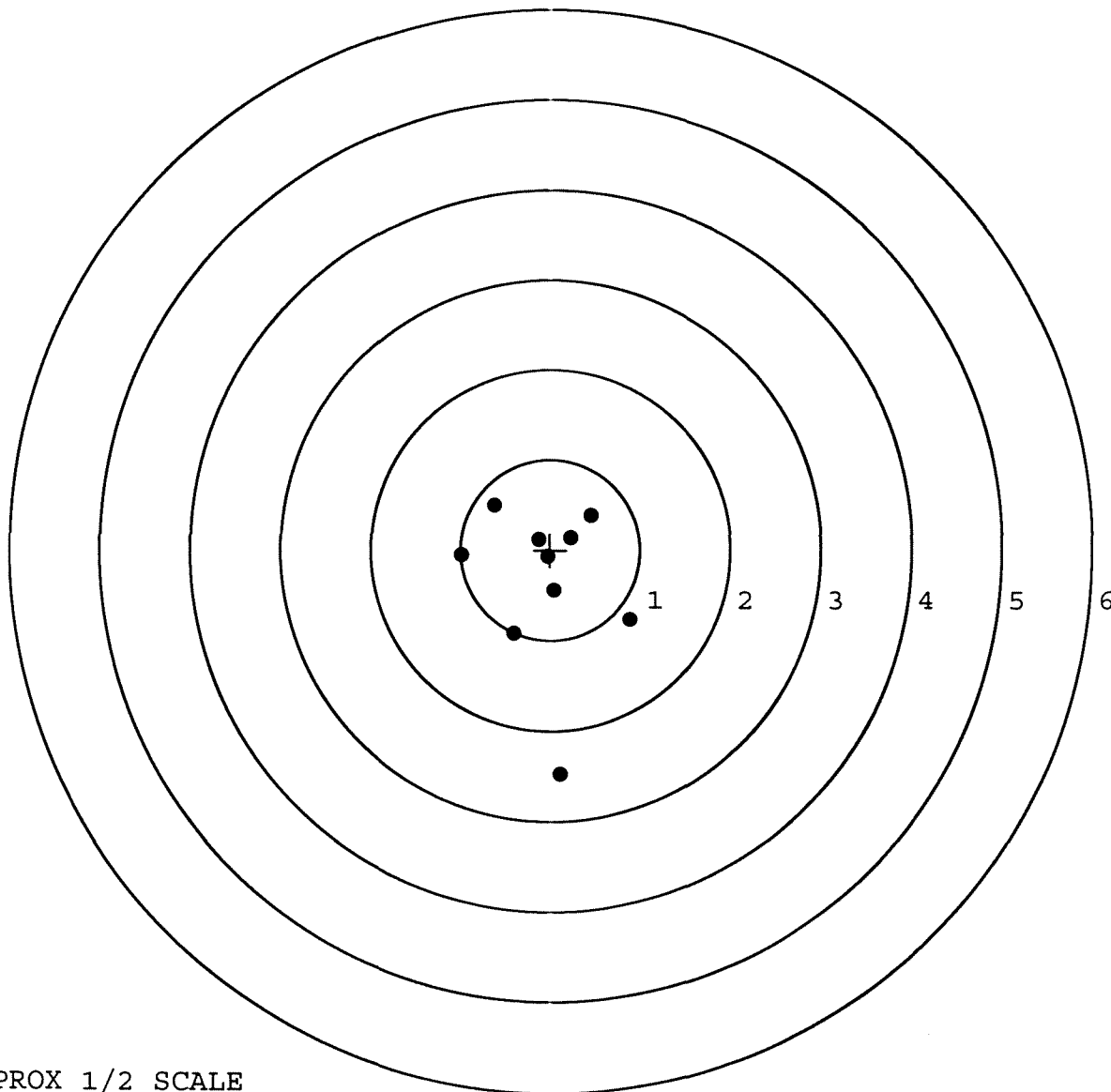
MEAN RADIUS: 0.822

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.633	0.495
2:	0.450	0.384
3:	0.230	0.139
4:	-0.030	-0.079
5:	-0.132	0.119
6:	-0.987	-0.055
7:	0.046	-0.447
8:	0.887	-0.776
9:	-0.407	-0.932
10:	0.110	-2.482

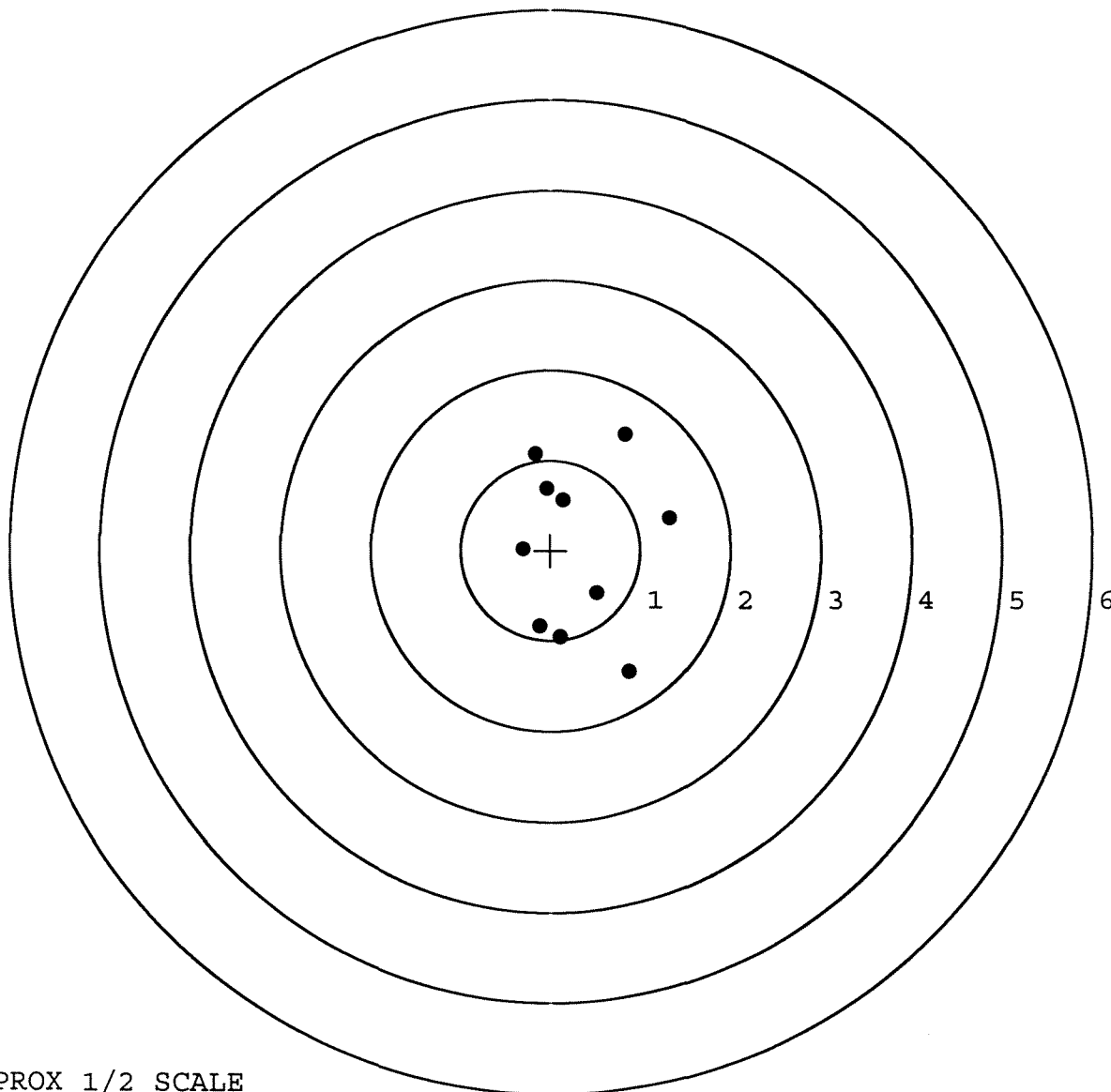


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348848. __0
 TARGET NUMBER: 2
 FILE DATE: 05/06/2008
 FILE TIME: 09:29

X CENTROID: 0.313
 Y CENTROID: 0.034
 POA TO CENTROID: 0.315
 HORZ SPREAD: 1.626
 VERT SPREAD: 2.636
 GROUP SPREAD: 2.637
 MIN RADIUS: 0.548
 MAX RADIUS: 1.494
 MEAN RADIUS: 0.954
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.827	1.286
2:	1.316	0.361
3:	0.876	-1.350
4:	0.516	-0.475
5:	0.107	-0.971
6:	-0.121	-0.851
7:	-0.310	0.014
8:	-0.167	1.072
9:	0.139	0.561
10:	-0.052	0.692

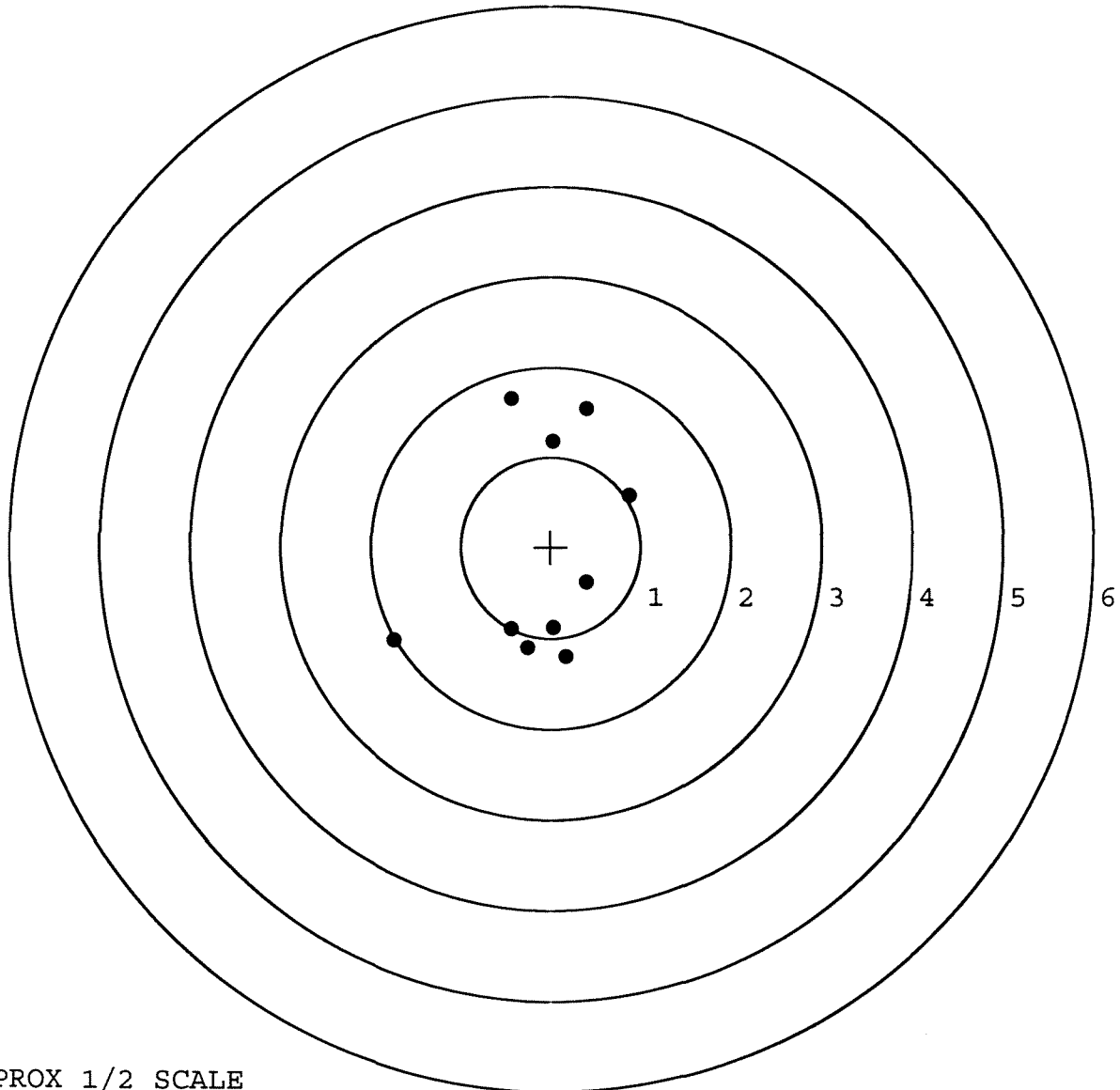


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348848. __0
 TARGET NUMBER: 3
 FILE DATE: 05/06/2008
 FILE TIME: 09:29

POINT#	X	Y
1:	-0.445	1.650
2:	0.397	1.538
3:	0.020	1.175
4:	0.877	0.570
5:	0.398	-0.399
6:	0.170	-1.207
7:	-0.262	-1.110
8:	-0.443	-0.906
9:	-1.746	-1.025
10:	0.032	-0.890

X CENTROID: -0.100
 Y CENTROID: -0.060
 POA TO CENTROID: 0.117
 HORZ SPREAD: 2.623
 VERT SPREAD: 2.857
 GROUP SPREAD: 3.341
 MIN RADIUS: 0.602
 MAX RADIUS: 1.908
 MEAN RADIUS: 1.233
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348848. 0

TARGET NUMBER: 4

FILE DATE: 05/06/2008

FILE TIME: 09:29

X CENTROID: 0.032

Y CENTROID: 0.313

POA TO CENTROID: 0.315

HORZ SPREAD: 2.164

VERT SPREAD: 2.172

GROUP SPREAD: 2.174

MIN RADIUS: 0.198

MAX RADIUS: 1.446

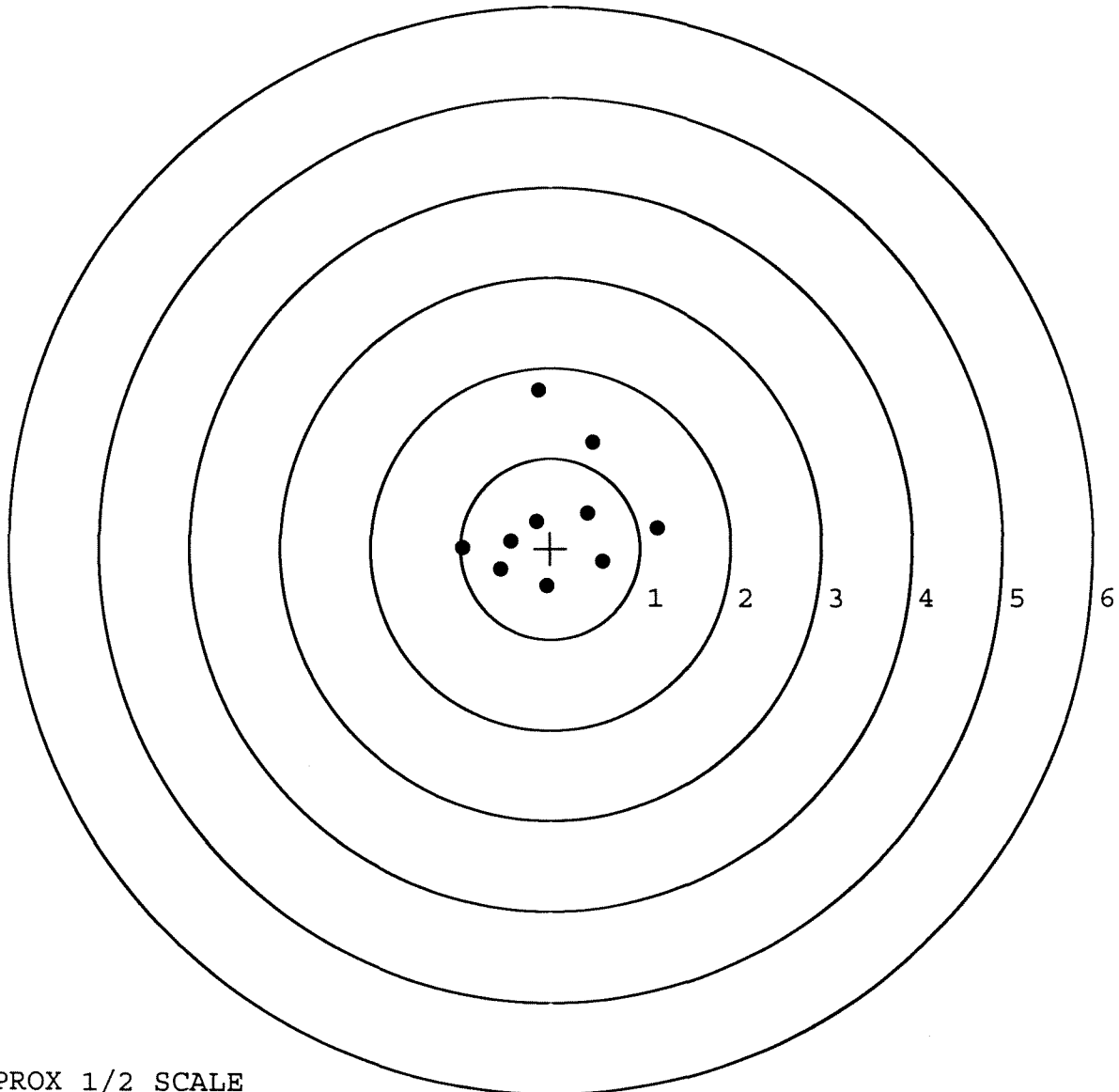
MEAN RADIUS: 0.800

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.136	1.750
2:	0.468	1.180
3:	0.408	0.388
4:	1.185	0.226
5:	0.584	-0.148
6:	-0.045	-0.422
7:	-0.166	0.299
8:	-0.979	0.013
9:	-0.558	-0.234
10:	-0.442	0.082



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348848. 0

TARGET NUMBER: 5

FILE DATE: 05/06/2008

FILE TIME: 09:29

X CENTROID: 0.214

Y CENTROID: 0.060

POA TO CENTROID: 0.222

HORZ SPREAD: 1.758

VERT SPREAD: 2.267

GROUP SPREAD: 2.486

MIN RADIUS: 0.238

MAX RADIUS: 1.274

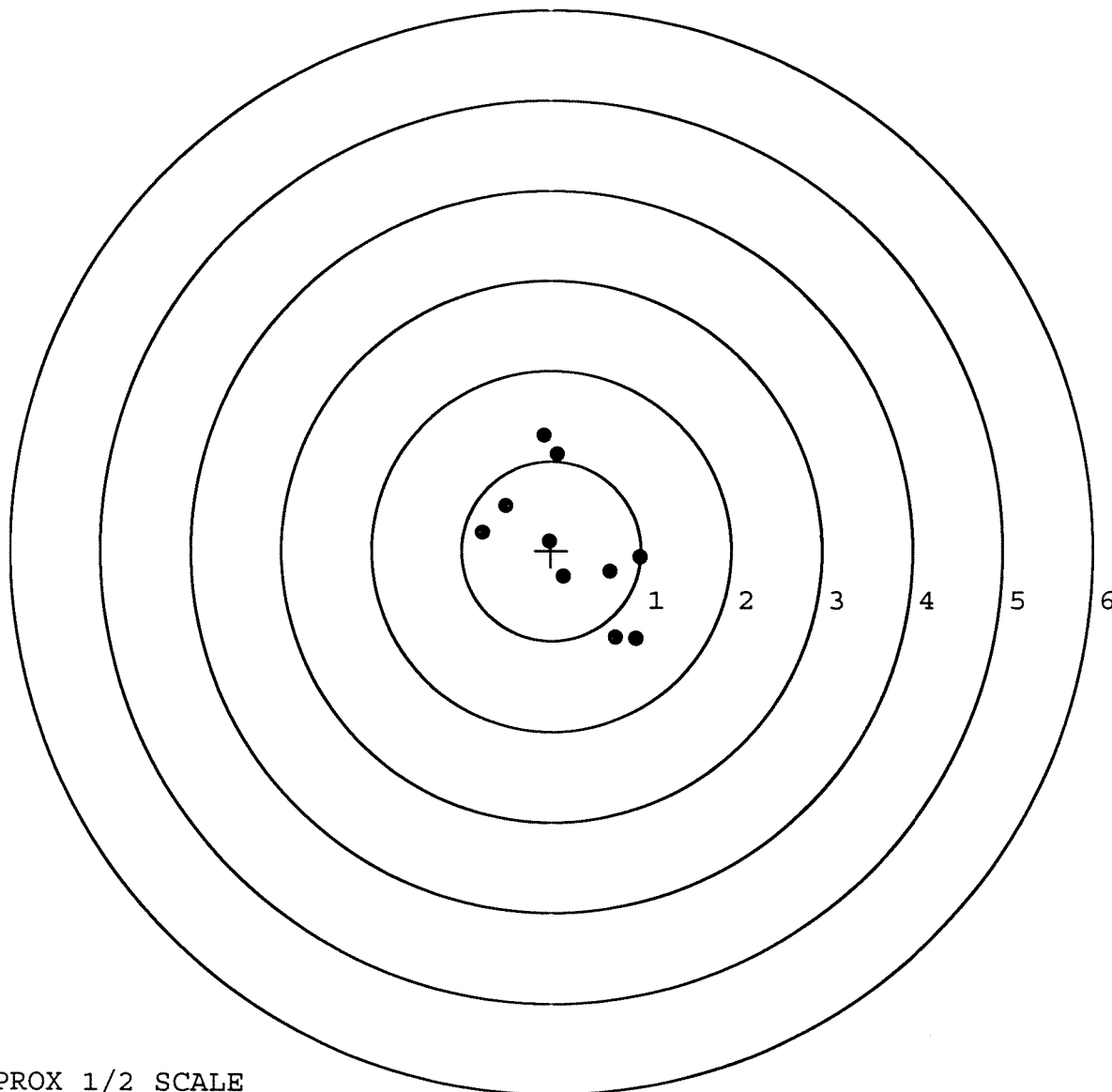
MEAN RADIUS: 0.846

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.941	-0.986
2:	0.718	-0.970
3:	0.990	-0.075
4:	0.660	-0.239
5:	0.138	-0.288
6:	-0.020	0.103
7:	-0.768	0.201
8:	-0.511	0.503
9:	-0.080	1.281
10:	0.070	1.074



TARGET APPROX 1/2 SCALE

R & E NUMBER

144412

SERIAL NUMBER

C6348848

LOG-IN DATE

4-14-08

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	4-17-08	RTZ
505	RE-BARREL	4-22-08	RTZ
560	ASSEMBLE	4-22-08	RTZ
600	PROOF	4-22-08	TRW
605	CHECK HEADSPACE	4-22-08	TRW
610	DIS-ASSEMBLE GUN	4-22-08	RTZ
612	MAGNAFLUX	4-24-08	WMD
510	DRILL AND TAP	4-22-08	TRW
615	ROLLMARK CALIBER	4-23-08	CW
618	ROTO-BLAST	4-24-08	DG
620	APPLY COATINGS	4-28-08	WMD
625	FINAL ASSEMBLY	4-29-08	S.P.D.
640	FUNCTION TEST AND	5-5-08	S.P.D.
650	TARGET	5-5-08	S.P.D.
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	5-5-08 RP
670	FINAL INSPECTION A) HEADSPACE	5-7-08	TRW
	B) TRIGGER PULL MIN 2.50 LBS MAX 4.0 LBS	2.77 2.77 2.92 2.76 2.77	5/7/08 FM
	C) SAFETY ON FORCE 2 LBS MIN. 10 LBS MAX.	5.0 5.25 5.75	5-7-08 TRW
	D) SAFETY OFF FORCE 2 LBS MIN.	3.0 3.5 3.75	5-7-08 TRW
	E) FIRING PIN INDENT 0.020	.022 .0225 .0215	5-7-08 TRW
690	PACK	5/8/08	FM

Remington®

MODEL 700™ H24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.

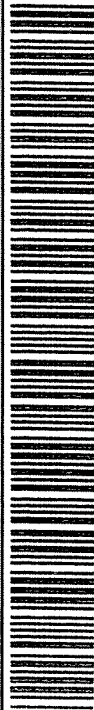
VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

DUPONT
REG. U.S. PAT. & TM. OFF.

SERIAL NO.
C6348848

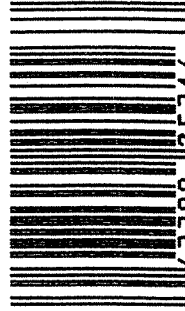
ORDER NO.
5716

Ø1



5716 C6348848

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348848

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	7 11	89	RW
600	Proof			RW
607	Check Headspace			RW
610	Dis-assemble Gun			RW
612	Magnaflux Barrel Action		7/13	KCK
	Magnaflux Bolt		7/13	KCK
615	Rollmark Caliber		7/13	JS
617	Drill and Tap Sight Holes	7 13	89	
618	Polish Barrel <i>Ref</i>	7 13	89	
620	Apply Coatings (Barrel Action)		7/21/89	TJR
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		7/25/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		7/25/89	RW
	C) Inspect Ejector Hole for Chamfer		7/25/89	RW
	D) Oil Firing Pin Ass'y		7/25/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		7/25/89	JS

op. #	OP. NAME	READINGS			DATE	INIT		
625 cont.	F) Safety On Force	4	4	4	1 Aug 89	JS		
	G) Safety Off Force	4	4	4	1 Aug 89	JS		
	H) Trigger Pull Test & Retainability				1 Aug 89	JS		
	I) Firing Pin Indent	.020	.0205	.020	1 Aug 89	JS		
	J) Assemble Stock				8/2/89	RW		
	K) Assemble Swivel Studs				2 Aug 89	JS		
	L) Attach Front and Rear Sight Assemblies				8/2/89	RW		
	M) Iron Sight Alignment				8/2/89	RW		
	N) Detach Front & Rear Sights & place in numbered container				8/2/89	RW		
	O) Attach Scope to Rifle				2 Aug 89	JS		
	P) Detach & Attach Scope 20 Times				2 Aug 89	JS		
640	Gallery Target & Test	77 R	74 L	8-2-89	JS			
	A) Time			8-2-89	JS			
	B) Malfunctions			8-2-89	JS			
	C) Pierced Primers			8-2-89	JS			
	D) Optical Clarity of Scope			8-2-89	JS			
645	Inspect for Live Ammo			8-2-89	JS			
655	Final Inspection							
	A) Headspace				2 Aug 89	JS		
	B) Trigger Pull	2.37	2.43	2.79	2.74	2.72	2 Aug 89	JS
	C) Function						2 Aug 89	JS
660	Pack				7/26/89	AC		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 8848DATE 4-3-90TESTER JE

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.32		2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.34		2.36	
PULL #3	2.31	2.38		2.34	
PULL #4	2.31	2.33		2.30	
PULL #5	2.32	2.36		2.32	
TOTAL	11.82	11.73		11.69	
AVG.	2.364	2.346		2.338	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.47		
PULL #2	3.43	3.44		
PULL #3	3.44	3.38		
PULL #4	3.39	3.40		
PULL #5	3.46	3.42		
TOTAL	17.15	17.11		
AVG.	3.43	3.422		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.27		
PULL #2	4.41	4.40		
PULL #3	4.51	4.19		
PULL #4	4.11	4.32		
PULL #5	4.40	4.33		
TOTAL	21.73	21.51		
AVG.	4.346	4.302		

CENTROIDAL DISTANCE CALCULATIONS
 FOR RIFLE # 06348848
 2 Aug 1989

CENTROIDAL DISTANCES

0 TO 1	.571788
1 TO 2	.594862
1 TO 3	.432459
1 TO 4	.245636
1 TO 5	.702231

115 ←---POB

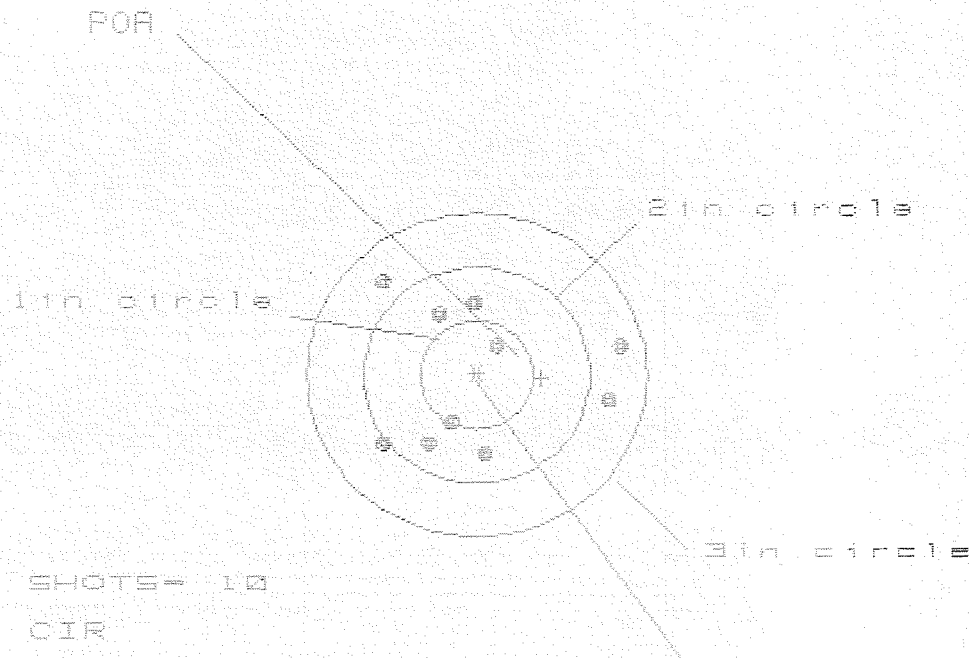
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.226
 THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1664
 THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .280651
 THE AMR FOR THIS RIFLE IS: .9882

2 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6346848

CENTERFIRE PATTERNS

1



OF SHOTS= 10

IN CIR

1in = 1

2in = 6

3in = 10

HS= 2.187

VS= 1.578

GS= 2.332

CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.315	1.308	.465
MINIMUM X	-.852	-.705	-.542
MAXIMUM Y	.827	.857	.829
MINIMUM Y	-.751	-.721	-.749
CENTROID X	-.571	-.718	-.881
CENTROID Y	.030	-.000	.028
POA TO CENTROID in.	.572	.718	.881
MIN RADIUS	.355	.439	.464
MEAN RADIUS	.842	.771	.693
MAX RADIUS	1.342	1.327	.967
HORIZONTAL SPREAD	2.167	2.013	1.007
VERTICAL SPREAD	1.578	1.578	1.578
EXTREME SPREAD	2.332	2.248	1.814
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	10		

2 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6340343

CENTERFIRE PATTERNS

2

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS= 10

IN CIR

1in = 2

2in = 6

3in = 9

HS= 2.461

VS= 1.887

GS= 2.626

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.999	1.836	.921
MINIMUM X	-1.462	-1.132	-1.047
MAXIMUM Y	1.051	1.120	.496
MINIMUM Y	-.836	-.767	-.627
CENTROID X	-.161	.002	-.083
CENTROID Y	.461	.392	.252
POA TO CENTROID in.	.488	.392	.266
MIN RADIUS	.287	.395	.395
MEAN RADIUS	.863	.774	.704
MAX RADIUS	1.588	1.320	1.178
HORIZONTAL SPREAD	2.461	1.968	1.968
VERTICAL SPREAD	1.887	1.887	1.123
EXTREME SPREAD	2.626	2.553	2.019
NUMBER IN ONE INCH CIRCLE	=	2	
NUMBER IN TWO INCH CIRCLE	=	6	
NUMBER IN THREE INCH CIRCLE	=	9	

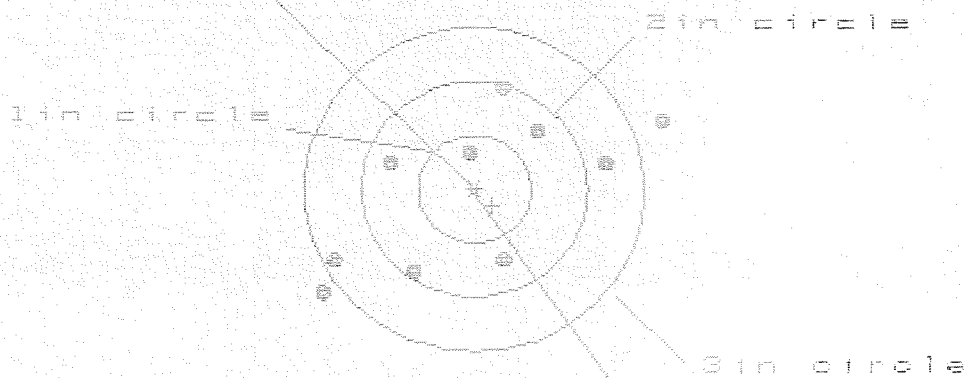
2 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C834B848

CENTERFIRE PATTERNS

3

POR



OF SHOTS - 10

IN CIR

1 in = 1

2 in = 5

3 in = 4

CENTROID *

HS= 3.024

VS= 1.859

GS= 3.402

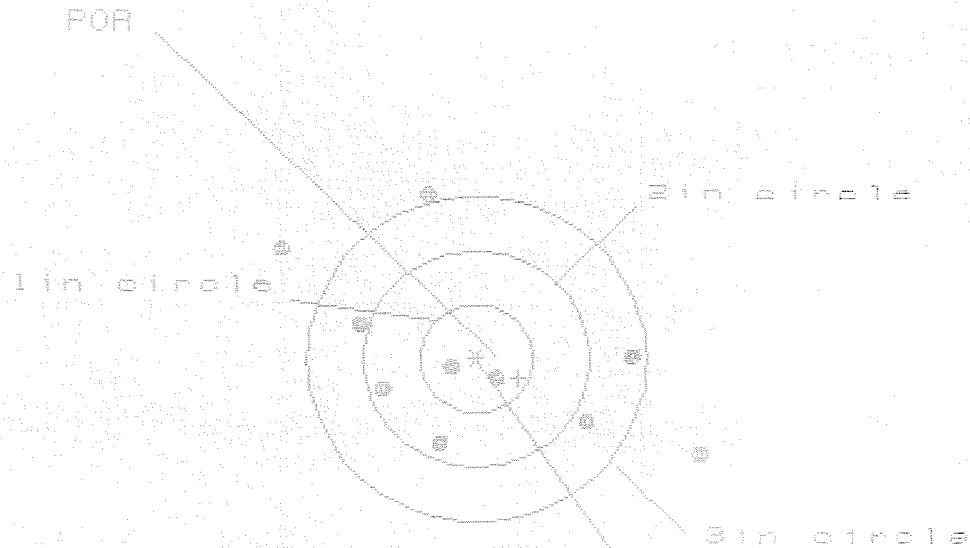
PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.648	1.377	1.228
MINIMUM X	-1.376	-1.193	-1.160
MAXIMUM Y	.914	.983	.873
MINIMUM Y	-.945	-.876	-.751
CENTROID X	-.157	-.340	-.191
CENTROID Y	.155	.086	.196
POR TO CENTROID in.	.220	.351	.274
MIN RADIUS	.394	.478	.349
MEAN RADIUS	1.053	.968	.883
MAX RADIUS	1.759	1.480	1.344
HORIZONTAL SPREAD	3.024	2.570	2.388
VERTICAL SPREAD	1.859	1.859	1.624
EXTREME SPREAD	3.402	2.820	2.536
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	8		

2 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06348848

CENTERFIRE PATTERNS

4



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 4

3 in = 7

HE= 3.688

VS= 2.306

GS= 4.106

CENTROID *

PATTERN

SHOTS (BEST OF)

	10	9	8
MAXIMUM X	1.988	1.599	1.415
MINIMUM X	-1.692	-1.471	-.975
MAXIMUM Y	1.478	1.386	1.498
MINIMUM Y	-.828	-.869	-.756
CENTROID X	-.372	-.593	-.489
CENTROID Y	.174	.266	.153
POR TO CENTROID in.	.411	.650	.437
MIN RADIUS	.235	.143	.195
MEAN RADIUS	1.151	1.023	.916
MAX RADIUS	2.154	1.725	1.556
HORIZONTAL SPREAD	3.688	3.070	2.390
VERTICAL SPREAD	2.306	2.255	2.255
EXTREME SPREAD	4.106	3.231	2.538
NUMBER IN ONE INCH CIRCLE	=	2	
NUMBER IN TWO INCH CIRCLE	=	4	
NUMBER IN THREE INCH CIRCLE	=	7	

2 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08346848

CENTERFIRE PATTERNS

5

POB

1in circle

2in circle

3in circle

OF SHOTS= 10

IN CIR

1in = 1

2in = 4

3in = 9

CENTROID #

HS= 2.834

VS= 2.259

GS= 3.287

PATTERN #	5	5	5
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.689	1.439	1.169
MINIMUM X	-1.145	-.958	-.778
MAXIMUM Y	1.031	.894	.887
MINIMUM Y	-1.228	-.665	-.672
CENTROID X	.131	-.056	-.236
CENTROID Y	.012	.149	.156
POB TO CENTROID in.	.132	.159	.283
MIN RADIUS	.293	.382	.509
MEAN RADIUS	1.032	.899	.816
MAX RADIUS	2.088	1.441	1.171
HORIZONTAL SPREAD	2.834	2.397	1.947
VERTICAL SPREAD	2.259	1.559	1.559
EXTREME SPREAD	3.287	2.437	1.998
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	9		

INITIAL	CUSTOMER ORDER NO.
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JJM 011945

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
02/25/97	02/25/97	DJ 9-89	C6348848		700 7.62 NATO

ACCESSORIES	W/STUDS	SCOPE	BASE
1	1	1	1
2	2	2	2
3	3	3	3
4	4	4	4
5	5	5	5
6	6	6	6
7	7	7	7
8	8	8	8
9	9	9	9
10	10	10	10
11	11	11	11
12	12	12	12
13	13	13	13
14	14	14	14
15	15	15	15
16	16	16	16
17	17	17	17
18	18	18	18
19	19	19	19
20	20	20	20
21	21	21	21
22	22	22	22
23	23	23	23
24	24	24	24
25	25	25	25
26	26	26	26
27	27	27	27
28	28	28	28
29	29	29	29
30	30	30	30
31	31	31	31
32	32	32	32
33	33	33	33
34	34	34	34
35	35	35	35
36	36	36	36
37	37	37	37
38	38	38	38
39	39	39	39
40	40	40	40
41	41	41	41
42	42	42	42
43	43	43	43
44	44	44	44
45	45	45	45
46	46	46	46
47	47	47	47
48	48	48	48
49	49	49	49
50	50	50	50
51	51	51	51
52	52	52	52
53	53	53	53
54	54	54	54
55	55	55	55
56	56	56	56
57	57	57	57
58	58	58	58
59	59	59	59
60	60	60	60
61	61	61	61
62	62	62	62
63	63	63	63
64	64	64	64
65	65	65	65
66	66	66	66
67	67	67	67
68	68	68	68
69	69	69	69
70	70	70	70
71	71	71	71
72	72	72	72
73	73	73	73
74	74	74	74
75	75	75	75
76	76	76	76
77	77	77	77
78	78	78	78
79	79	79	79
80	80	80	80
81	81	81	81
82	82	82	82
83	83	83	83
84	84	84	84
85	85	85	85
86	86	86	86
87	87	87	87
88	88	88	88
89	89	89	89
90	90	90	90
91	91	91	91
92	92	92	92
93	93	93	93
94	94	94	94
95	95	95	95
96	96	96	96
97	97	97	97
98	98	98	98
99	99	99	99
100	100	100	100

FROM:

SHIP TO:

CDR, HSC
1/7 SFG (A)
FT BRAGG

NC 28307

CDR, HSC
1/7 SFG (A)
FT BRAGG

NC
28307

CUST NO:162915 C.O.D

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE

PROM. DATE

ESTIMATED

VIA	
-----	--

DOOR

GUN CONDITION

REPAIR CHARGE

☐ NEW

☐ LIGHTLY WORN

☐ WORN

☐ VERY WORN

☐ UNREPAIRABLE

☐ MARRED

EXCISE

TAX

INSL

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
------------------	------	----------	--------	----------	-----	---------

CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

W52 H0 97108 H242

PARTS

COMMENTS

Barre / 96003

Refinder Cart Trigger Guard Assy
Front & Rear Sight Bases
ReZinc - Scope Base & Studs

REPAIRMAN <i>Rw</i>	PROOF <i>c</i>	CLEAN <i>c</i>	TEST <i>A</i>	TARGET <i>A</i>	PATTERN
GALLERY TESTER <i>A</i>	DATE <i>3/3/97</i>	DATE <i>3/25/97</i>	DATE <i>4/2/97</i>	DATE <i>4/2/97</i>	DATE

OFFICE COPY RD6925 REV. 11/96

RD6925 REV. 11/96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

RARRER - M24 M2400039779

Final Inspection

Sn: C6348848

DATE REC'D: 2/25/97

DATE RET'D:

Auditor: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☐ Scope☐ Scope Rings☐ Mounting Screws☒ Mounting Base☒ Screws☐ Finish☐ Looseness☐ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments:

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

Barrel

R&E NO.

SERIAL NO.

C6348848

LOG IN DATE: / /

DATE

INT.

INSPECT & VERIFY:

OP. #	OP. NAME
550	DIS-ASSEMBLE GUN
560 A	RE-BARREL AT CUSTOM SHOP
B	DRILL & TAP
C	POLISH
575	ASSEMBLE
600	PROOF
605	CHECK HEADSPACE
610	DIS-ASSEMBLE
612	MAGNAFLUX
615	ROLLMARK CALIBER
618	ROTO-BLAST
620	APPLY COATINGS
625 A	FINAL ASSEMBLY
B	TRIGGER PULL TEST
C	SAFETY ON FORCE
D	SAFETY OFF FORCE
E	FIRING PIN INDENT
640	TARGET
655	FINAL INSPECT
660	PACK

*3/3/97**A**4/2/97*
*4/10/97**A*
RW

QAR INSPECTION

SHIP DATE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6348844
2 Apr 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.062
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2564
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .26379
THE AMR FOR THIS RIFLE IS: 1.272

CENTROIDAL DISTANCES

0	TO	1	.226773
1	TO	2	.793172
1	TO	3	.101193
1	TO	4	.271811
1	TO	5	.422811

+31 <----POA
5 4
2

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .227

MIN RADIUS : .315

MEAN RADIUS : 1.094

MAX RADIUS : 2.378

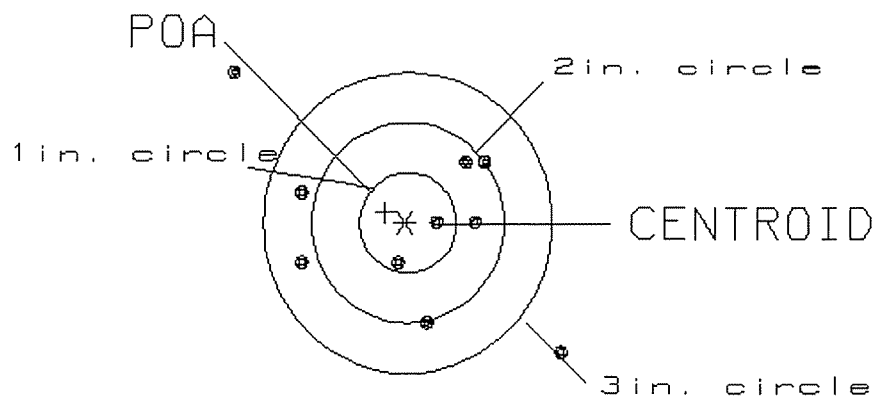
CENTROID X : .201

CENTROID Y : -.105

1 Apr 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348844

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.38

2

VS= 2.79

4

GS= 4.38

8

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .745

MIN RADIUS : .848

MEAN RADIUS : 1.286

MAX RADIUS : 2.284

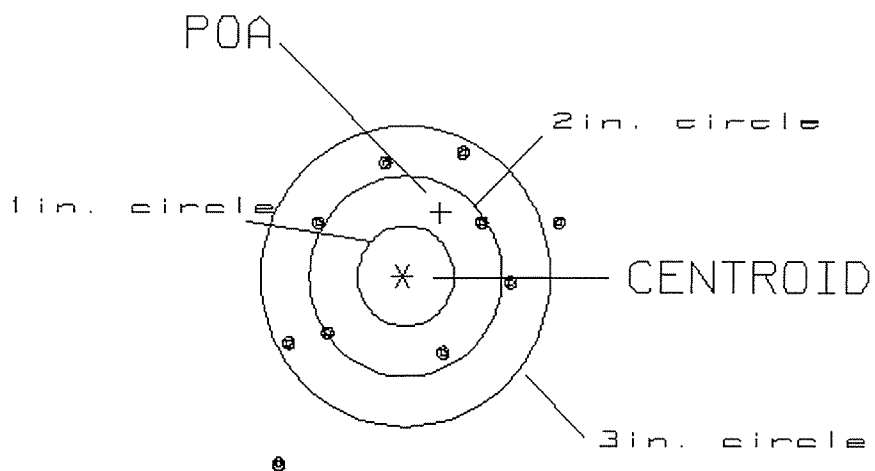
CENTROID X : -.390

CENTROID Y : -.634

1 Apr 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348844

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.99

0

VS= 3.06

2

GS= 3.79

8

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .128

MIN RADIUS : .321

MEAN RADIUS : 1.512

MAX RADIUS : 2.671

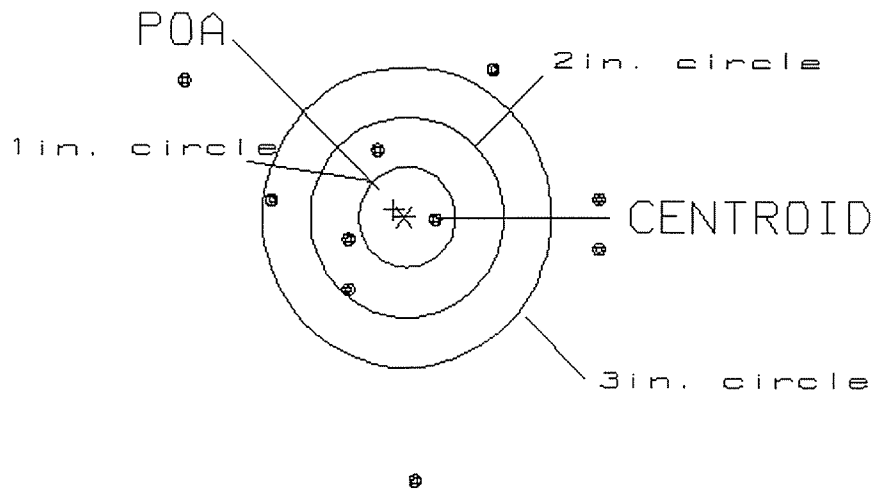
CENTROID X : .105

CENTROID Y : -.073

1 Apr 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348844

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 4.29

1

VS= 4.07

4

GS= 4.64

5

PATTERN #: ☐ 4 ☐

POA TO CENTROID: .270

MIN RADIUS : .531

MEAN RADIUS : 1.192

MAX RADIUS : 1.870

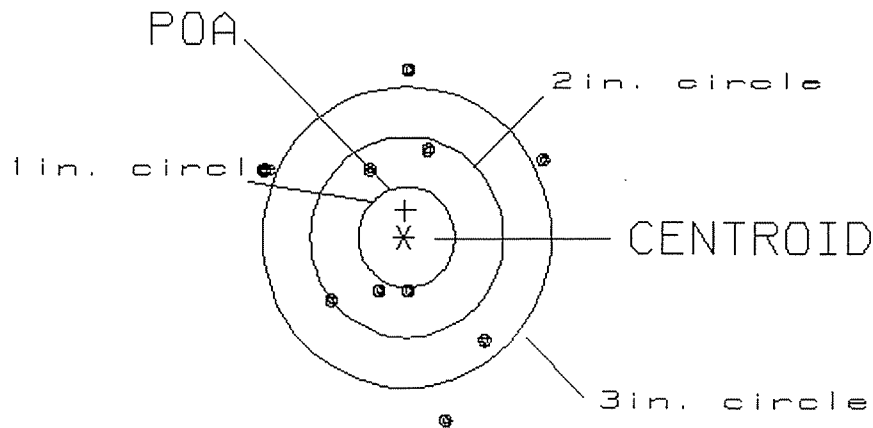
CENTROID X : -.015

CENTROID Y : -.270

1 Apr 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348844

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.93

0

VS= 3.51

4

GS= 3.53

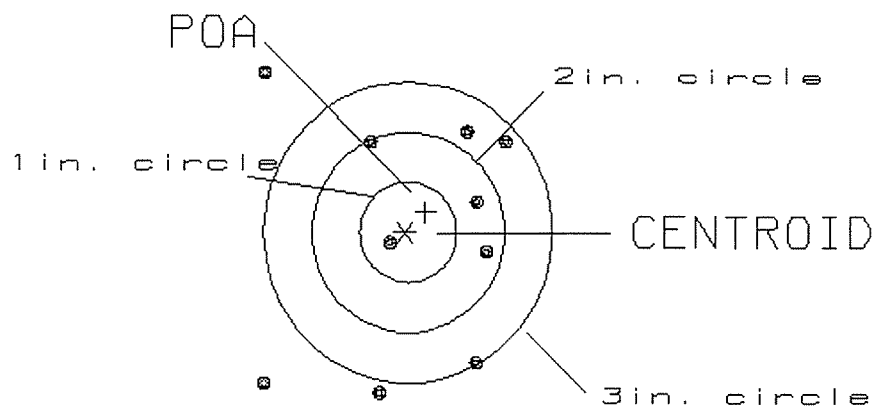
6

PATTERN #: ☐ 5 ☐
 POA TO CENTROID: .290
 MIN RADIUS : .226
 MEAN RADIUS : 1.277
 MAX RADIUS : 2.188
 CENTROID X : -.211
 CENTROID Y : -.200

1 Apr 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348844

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.52
 VS= 3.22
 GS= 3.68

1
 4
 6