

06348869

MINI 700TM M24

BBL-96003

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00009418** Serial: **C6348869** Model: **700** Center Fire Caliber: **7.62 NATO M-24 (SWS)** Repairman: Status: **New 5/18/00 9:35:52 AM**

Address Information

Customer: **DEF DIST DEPOT ANNISTON** Received From: **DEF DIST DEPOT ANNISTON** Return To: **DEF DIST DEPOT ANNISTON**

Address 1: Address 2: PO Box: City: **ANNISTON** State: **AL** Zip Code: **362014199** Country: **US**

FFL:

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: Fax: Email: Comments:

Received Condition

Condition: **Poor** Notes: CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	2
A008	With Swivel	2
A010	Hard Case	1
A017	Scope Base	1

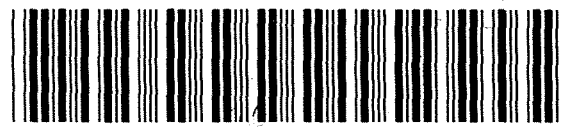
Repair Search **Refresh** **Close**

nagletj 5/18/00 12:24 PM CAPS NUM INS SCRL

Start Inbox Micro SAP Nagle Audit R&R Arm Prints Remi 12:24 PM

Serial Number: **C6348869**

Model: **700**



RE00009418

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER			
SERIAL NUMBER		<i>C16348869</i>	
LOG-IN DATE		<i>5-11-00</i>	
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	<i>5-15-00</i>	<i>RW</i>
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	<i>5-22-00</i>	<i>RW</i>
605	CHECK HEADSPACE	<i>5-22-00</i>	<i>RW</i>
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>7-17-00</i>	<i>RW</i>
655	FINAL INSPECT	<i>7-25-00</i>	<i>RW</i>
660	PACK		
		SHIP DATE	
		QAR INSPECTION DATE	

Final Inspection

S.N.:	DATE REC'D:	DATE RET'D:
-------	-------------	-------------

Auditor: RW

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☐ Scope
- ☐ Scope Rings
- ☐ Mounting Screws
- ☒ Mounting Base
- ☒ Screws
- ☒ FINISH
- ☐ Looseness
- ☐ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ Stock
- ☒ Sling Swivel Studs
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☐ Scope Case
- ☐ Iron SIGHTS
- ☐ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments:

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6348869
22 Jul 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.1756$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.1062$
THE RESULTING AVERAGE RADIUS FOR THIS RIFLE IS: $.205216$

THE AMP FOR THIS RIFLE IS: 1.293

CENTROIDAL DISTANCES

1 TO	1	.209153
1 TO	2	.361681
1 TO	3	.12468
1 TO	4	.123175
1 TO	5	.738282

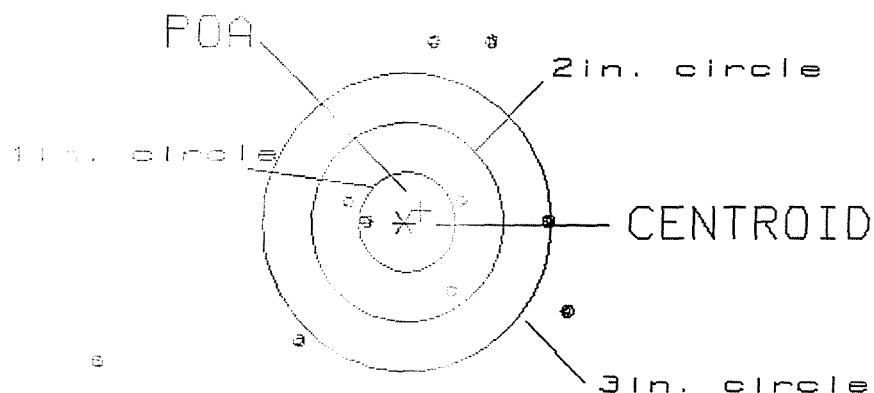
5
2
3 + <----POA
4

PATTERN #: 1
 POA TO CENTROID: .209
 MIN. RADIUS: .432
 MEAN RADIUS: 1.490
 MAX. RADIUS: 3.500
 CENTROID X: -.176
 CENTROID Y: -.113

22 JUL 2000

FILE:/Hpsasic/Accuracy/Patterning/Centerfire_Patt/c6348869.1

CENTERFIRE PATTERN # 1



OF SHOTS = 10

IN CIRCLE

1 in. = 1

1

2 in. = 4

4

3 in. = 5

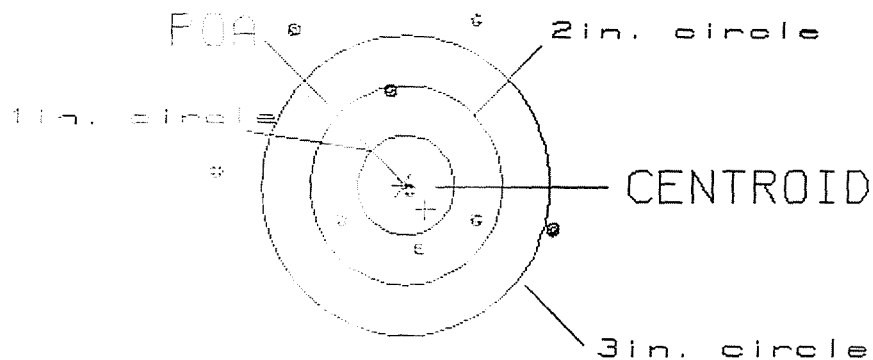
5

PATTERN #: 2
 POA TO CENTROID: .338
 MIN RADIUS : .002
 MEAN RADIUS : 1.331
 MAX RADIUS : 2.810
 CENTRO D X : -.204
 CENTRO D Y : .014

22 JUL 2000

FILE:/Hpsaic/Accuracy/Patterning/Centerfire_Patt/c6348869.1

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

1S= 3.47
 2S= 4.35
 3S= 4.56

1
 5
 5

PATTERN #: ☐ 3 ☐

FOA TO CENTROID: .240

MIN RADIUS : .225

MEAN RADIUS : 1.149

MAX RADIUS : 2.117

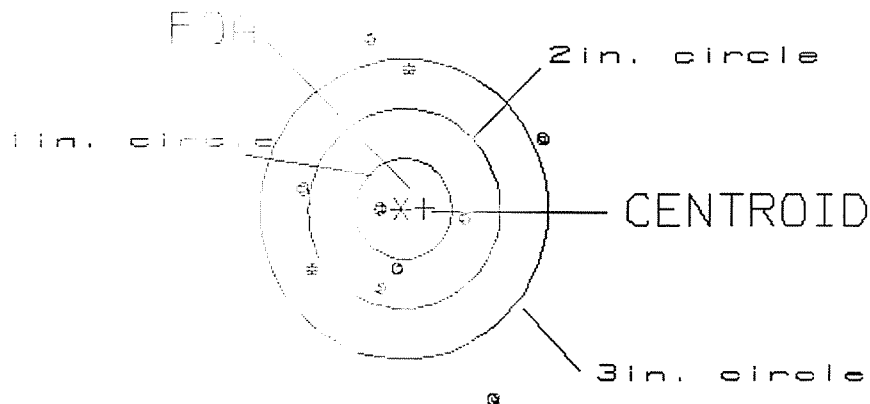
CENTROID X : -.240

CENTROID Y : -.006

22 JUL 2000

FILE://hpasic/Accuracy/Patterning/Centerfire_Patt/c6348869.1

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.58

1

VS= 3.55

4

GS= 3.80

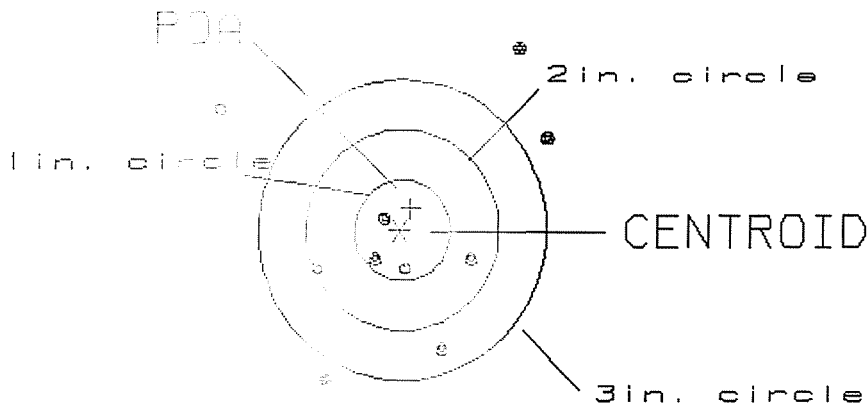
7

PATTERN : # 4 □
 POA TO CENTROID: .273
 MIN RANGE : .211
 MEAN RANGE : 1.183
 MAX RANGE : 2.233
 CENTROID X : -.110
 CENTROID Y : -.277

22 JUL 1988

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/c6348869.1

CENTERFIRE PATTERN # 4



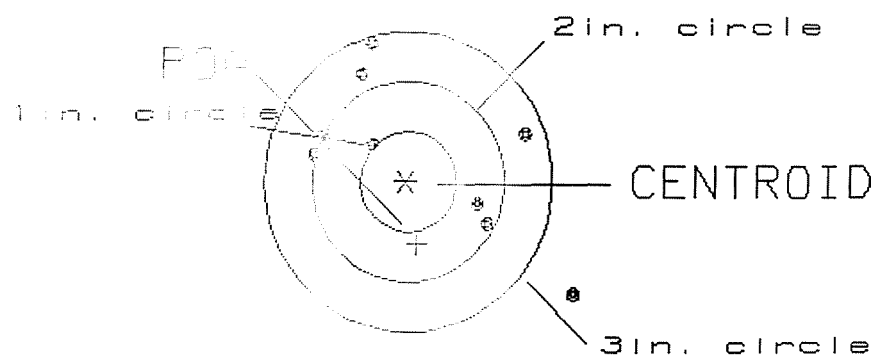
# OF SHOTS=	# IN CIRCLE
HS= 3.40	3
US= 3.24	5
GS= 3.91	6

PATTERN : 1 5 □
 POA TO CENTROID: .834
 MIN RANGE : .861
 MEAN RANGE : 1.310
 MAX RANGE : 2.733
 CENTROID X : -.118
 CENTROID Y : .823

22 J 2000

FILE:/basic/Accuracy/Patterning/Centerfire_Patt/c6348869.1

CENTERFIRE PATTERN # 5



OF SHOTS= 12

IN CIRCLE

4S= 3.88

0

5S= 3.50

4

6S= 3.92

8

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ H24		SERIAL NO. C6348869	
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		ORDER NO. 5716	
			
5716 C6348869			

GUN SERIAL #

C6348869

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	8 11	89	RW
600	Proof	8 11	89	RW
607	Check Headspace	8 11	89	RW
610	Dis-assemble Gun	8 11	89	RW
612	Magnaflux Barrel Action		8/15/89	KCR
	Magnaflux Bolt		8/15/89	KCR
615	Rollmark Caliber		8/15/89	JS
7	Drill and Tap Sight Holes	8 16	89	
618	Polish Barrel RB	8 16	89	
620	Apply Coatings (Barrel Action)		8/19/89	TJA
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		8/21/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/21/89	RW
	C) Inspect Ejector Hole for Chamfer		8/21/89	RW
	D) Oil Firing Pin Ass'y		8/21/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		8/22/89	JS

Op. #	Op. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			23 Aug 89	JS
	G) Safety Off Force	4	4	4			23 Aug 89	JS
	H) Trigger Pull Test & Retainability						23 Aug 89	JS
	I) Firing Pin Indent	.022	.0225	.0225			23 Aug 89	JS
	J) Assemble Stock						8/23/89	RW
	K) Assemble Swivel Studs						28 Aug 89	JS
	L) Attach Front and Rear Sight Assemblies						8/23/89	RW
	M) Iron Sight Alignment						8/23/89	RW
	N) Detach Front & Rear Sights & place in numbered container						8/23/89	RW
	O) Attach Scope to Rifle						8/23/89	WB
	P) Detach & Attach Scope 20 Times						8/23/89	WB
640	Gallery Target & Test	78 R	72 L				8-24-89	K
	A) Time						8-24-89	K
	B) Malfunctions						8-24-89	K
	C) Pierced Primers						8-24-89	K
	D) Optical Clarity of Scope						8-24-89	K
645	Inspect for Live Ammo						8-24-89	K
655	Final Inspection							
	A) Headspace						28 Aug 89	JS
	B) Trigger Pull	2.48	2.48	2.38	2.32	2.09	28 Aug 89	JS
	C) Function						28 Aug 89	JS
660	Pack						19 Sep 89	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6348869DATE 11/2/90TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.38	2.45	2.44		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.55	2.37		
PULL #3	2.42	2.49	2.41		
PULL #4	2.50	2.51	2.49		
PULL #5	2.44	2.54	2.43		
TOTAL	12.19	12.54	12.14		
AVG.	2.44	2.51	2.43		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.12		
PULL #2	3.18	3.16		
PULL #3	3.17	3.14		
PULL #4	3.18	3.07		
PULL #5	3.12	3.11		
TOTAL	15.84	15.60		
AVG.	3.17	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.19		
PULL #2	4.23	4.14		
PULL #3	4.17	4.11		
PULL #4	4.21	4.19		
PULL #5	4.17	4.20		
TOTAL	21.05	20.83		
AVG.	4.21	4.17		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348869
28 Aug 1989

CENTROIDAL DISTANCES

0 TO	1	.225142
1 TO	2	.318248
1 TO	3	.181893
1 TO	4	.345915
1 TO	5	.518348

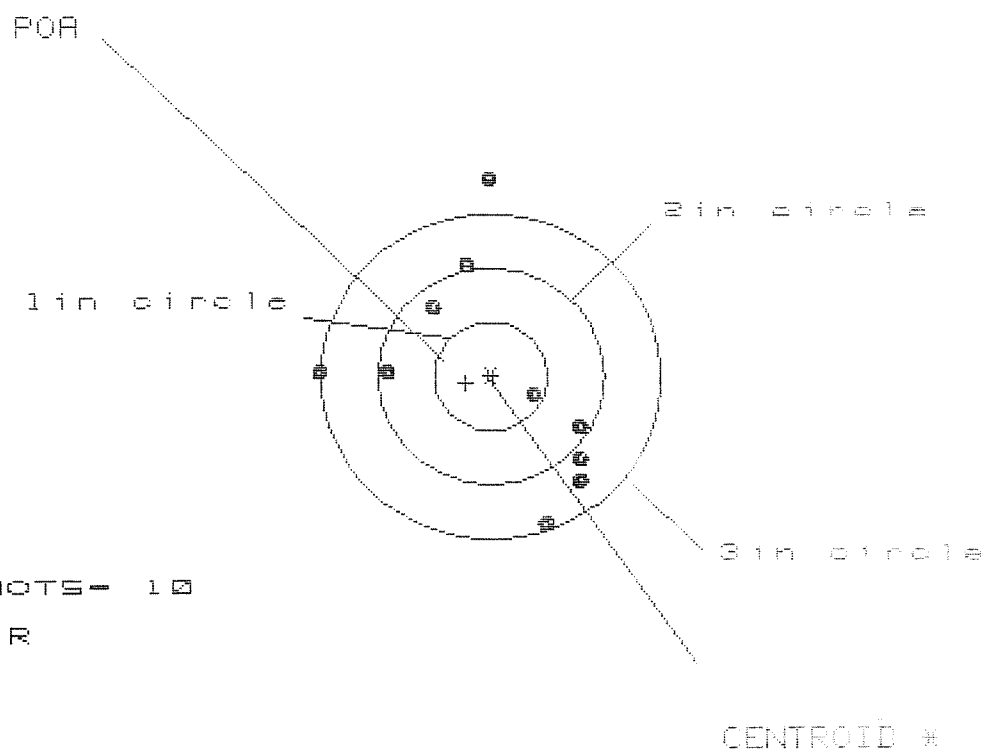
$\frac{2}{T^2}$ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .38
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1488
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .408095
THE AMR FOR THIS RIFLE IS: 1.04

25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/0834B869

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 4

3 in = 5

HS= 2.285

VS= 3.169

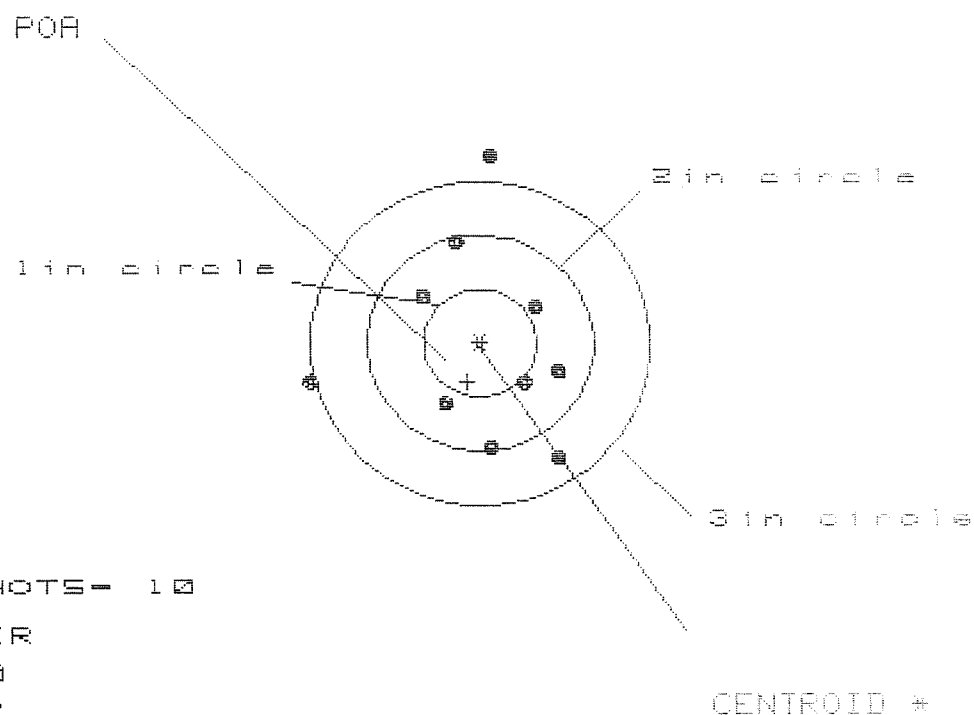
GS= 3.207

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.785	.783	.596
MINIMUM X	-1.500	-1.502	-1.101
MAXIMUM Y	1.830	1.258	1.288
MINIMUM Y	-1.339	-1.135	-1.105
CENTROID X	.217	.219	.406
CENTROID Y	.060	-.144	-.173
POA TO CENTROID in.	.225	.262	.442
MIN RADIUS	.429	.400	.223
MEAN RADIUS	1.114	1.017	.907
MAX RADIUS	1.830	1.520	1.363
HORIZONTAL SPREAD	2.285	2.285	1.697
VERTICAL SPREAD	3.169	2.393	2.393
EXTREME SPREAD	3.207	2.505	2.505
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	5		

25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06348863

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 0

2 in = 7

3 in = 8

HS= 2.252

VS= 2.835

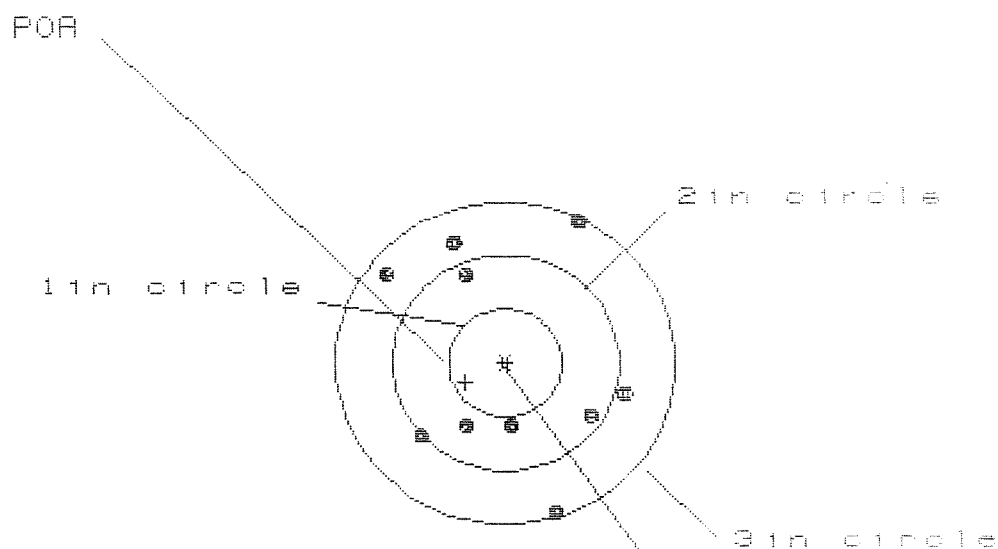
GS= 2.882

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.736	.752	.565
MINIMUM X	:	-1.516	-1.500	-.665
MAXIMUM Y	:	1.790	1.110	1.087
MINIMUM Y	:	-1.045	-.846	-.869
CENTROID X	:	.108	.092	.279
CENTROID Y	:	.359	.160	.183
POA TO CENTROID in.	:	.375	.185	.334
MIN RADIUS	:	.521	.430	.276
MEAN RADIUS	:	.964	.847	.733
MAX RADIUS	:	1.796	1.511	1.158
HORIZONTAL SPREAD	:	2.252	2.252	1.230
VERTICAL SPREAD	:	2.835	1.956	1.956
EXTREME SPREAD	:	2.882	2.273	2.146
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		8	

25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06348889

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 0

2 in = 4

3 in = 10

HS= 2.072

VS= 2.727

GS= 2.738

CENTROID *

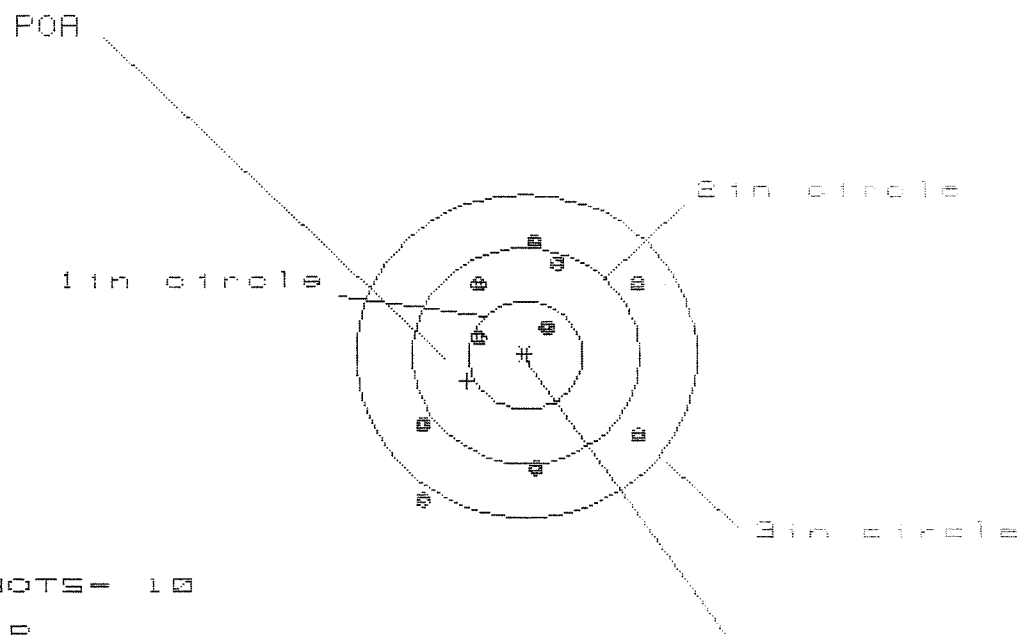
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.047	1.094	1.181
MINIMUM X	:	-1.025	-.978	-.891
MAXIMUM Y	:	1.297	1.138	1.136
MINIMUM Y	:	-1.430	-.884	-.742
CENTROID X	:	.351	.304	.217
CENTROID Y	:	.183	.342	.200
POA TO CENTROID in.	:	.396	.458	.295
MIN RADIUS	:	.616	.686	.592
MEAN RADIUS	:	1.067	1.021	.958
MAX RADIUS	:	1.491	1.335	1.220
HORIZONTAL SPREAD	:	2.072	2.072	2.072
VERTICAL SPREAD	:	2.727	2.022	1.878
EXTREME SPREAD	:	2.738	2.479	2.347
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		10	

25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/CS340889

CENTERFIRE PATTERNS

4



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 4

3 in = 9

HS= 1.923

VS= 2.376

GS= 2.806

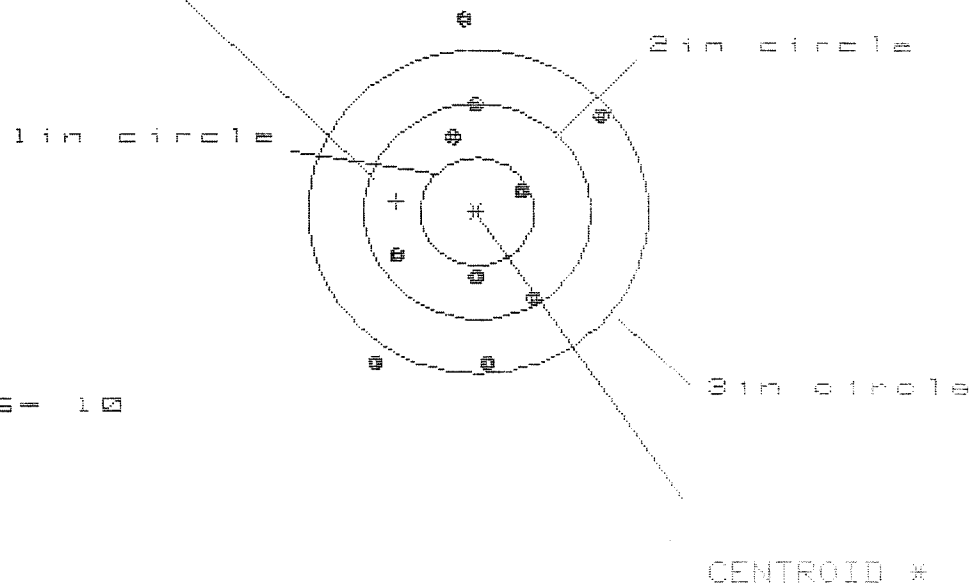
PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.017	.916	.961
MINIMUM X	:	-.906	-.987	-.872
MAXIMUM Y	:	1.044	.895	.966
MINIMUM Y	:	-1.333	-1.155	-1.084
CENTROID X	:	.513	.614	.499
CENTROID Y	:	.239	.387	.316
POA TO CENTROID in.	:	.566	.725	.591
MIN RADIUS	:	.353	.177	.311
MEAN RADIUS	:	.970	.866	.842
MAX RADIUS	:	1.611	1.241	1.270
HORIZONTAL SPREAD	:	1.923	1.903	1.833
VERTICAL SPREAD	:	2.376	2.050	2.050
EXTREME SPREAD	:	2.806	2.313	2.050
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	

25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06348863

CENTERFIRE PATTERNS # 5

POA



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 5

3 in = 8

HS= 1.964

VS= 3.204

GS= 3.280

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.099	1.081	.971
MINIMUM X	:	-.865	-.883	-.864
MAXIMUM Y	:	1.818	1.207	1.059
MINIMUM Y	:	-1.386	-1.184	-1.332
CENTROID X	:	.711	.729	.839
CENTROID Y	:	-.097	-.299	-.151
POA TO CENTROID in.	:	.718	.788	.853
MIN RADIUS	:	.419	.433	.360
MEAN RADIUS	:	1.084	.986	.915
MAX RADIUS	:	1.824	1.549	1.366
HORIZONTAL SPREAD	:	1.964	1.964	1.835
VERTICAL SPREAD	:	3.204	2.391	2.391
EXTREME SPREAD	:	3.280	3.019	2.522
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

MOD. _____		GA. CAL. _____	GUN # _____
# TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
	1st	<i>check mag. box 5th rd. feed wheel</i>	<i>DR</i>
	2nd		
	3rd		
	4th		

FUNCTION RD 6654 Rev 1

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF	Adjust Mag. Bot	8/28/59
TEST		
TGT		Du
PROOF	Bench Test OK DW	8/28/59
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

INTERCHANGEABILITY

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06348869
19 Sep 1989

CENTROIDAL DISTANCES

0 TO 1	.296204
1 TO 2	.157547
1 TO 3	.177485
1 TO 4	.335829
1 TO 5	.233077

$\frac{4}{5}$ <----POA

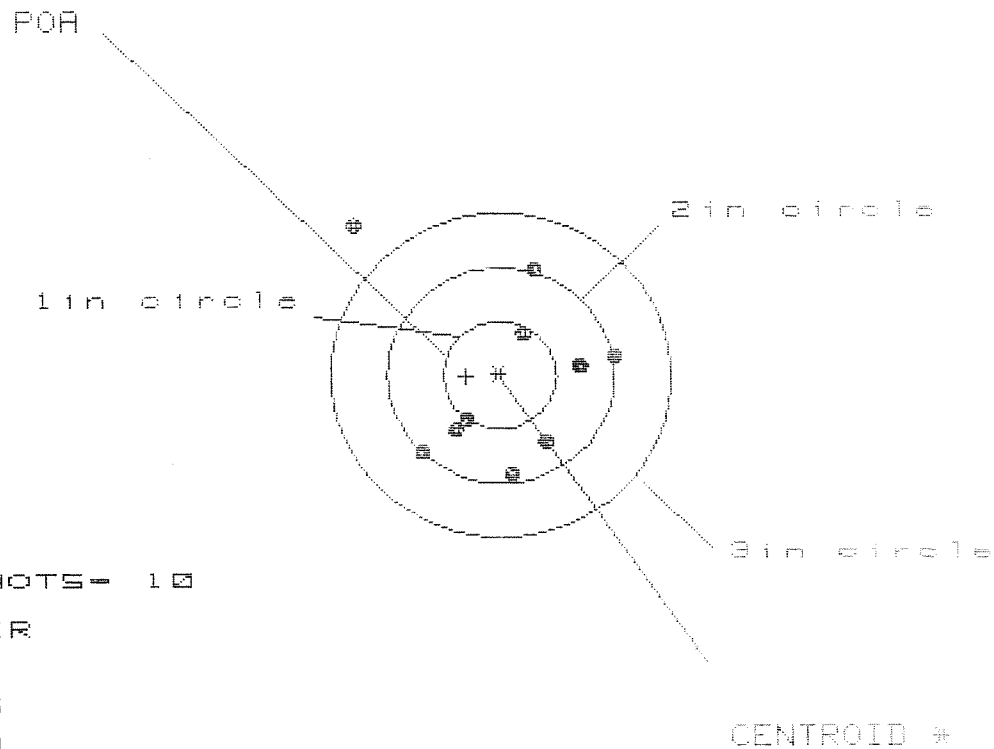
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .336
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .6322
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .337539
THE AMR FOR THIS RIFLE IS: .9604

19 Sep 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6348869.1

CENTERFIRE PATTERNS

1



OF SHOTS- 10

IN CIR

1in = 1

2in = 6

3in = 9

HS= 2.273

VS= 2.257

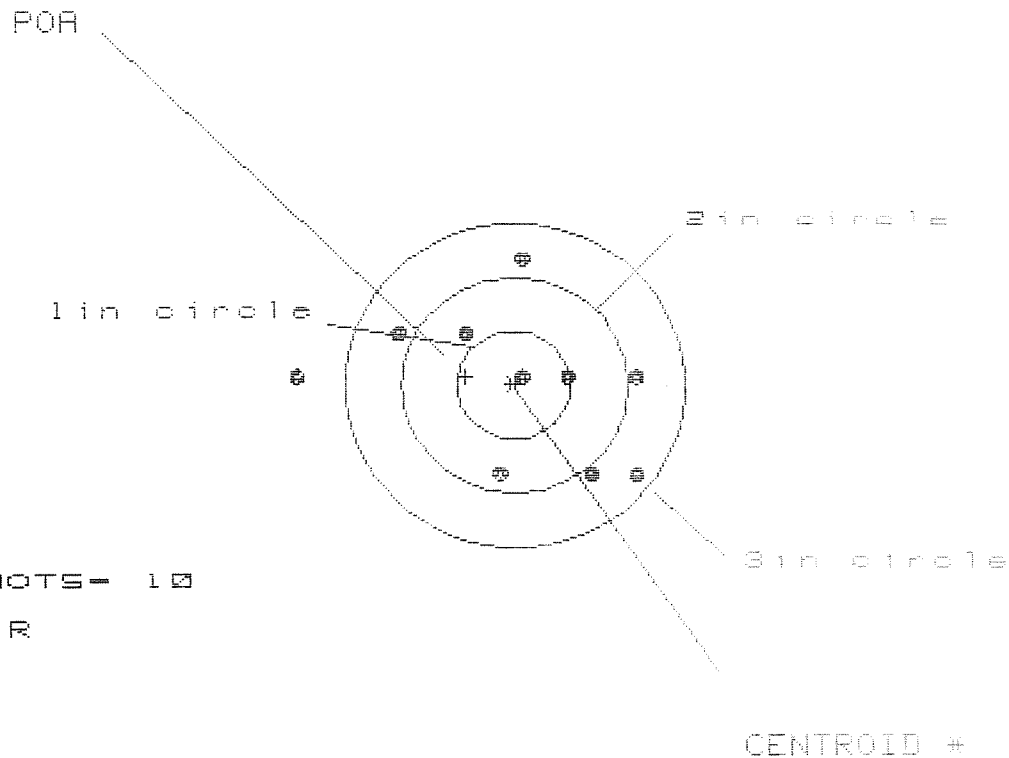
GS= 2.645

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.008	.867	.889
MINIMUM X	-1.265	-.870	-.848
MAXIMUM Y	1.364	1.185	.718
MINIMUM Y	-.893	-.742	-.594
CENTROID X	.296	.437	.415
CENTROID Y	.011	-.140	-.288
POA TO CENTROID in.	.297	.459	.506
MIN RADIUS	.446	.526	.432
MEAN RADIUS	.896	.758	.682
MAX RADIUS	1.860	1.198	1.035
HORIZONTAL SPREAD	2.273	1.737	1.737
VERTICAL SPREAD	2.257	1.927	1.312
EXTREME SPREAD	2.645	2.072	1.998
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	9		

19 Sep 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C69468B9.J

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1 in = 2

2 in = 4

3 in = 9

HS = 3.013

VS = 2.018

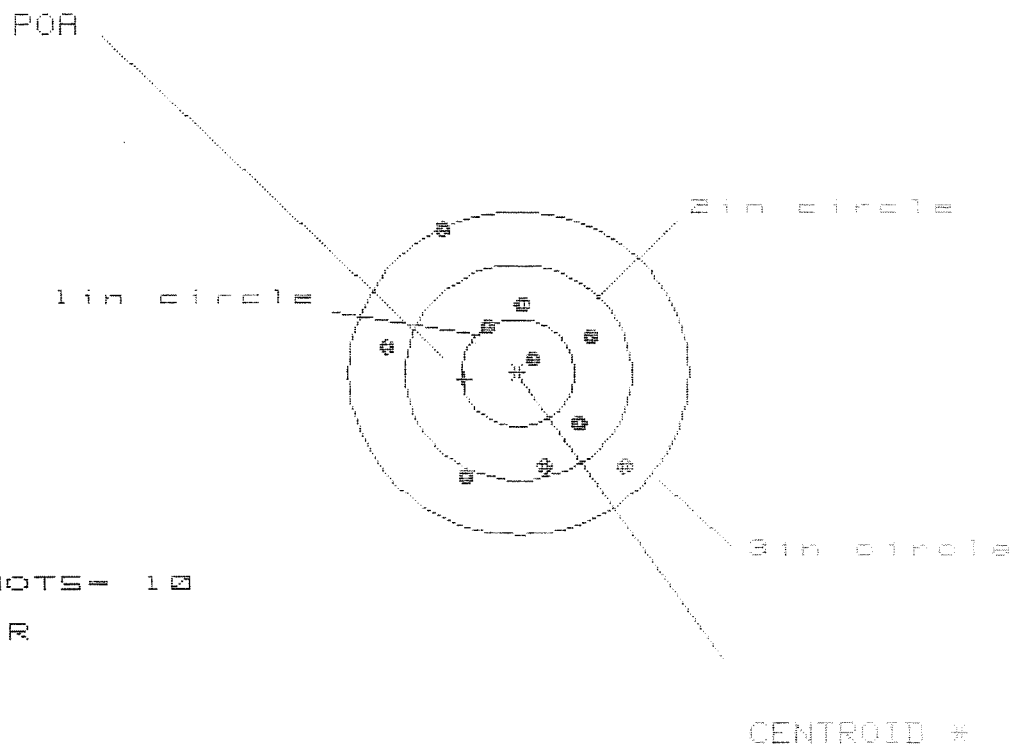
GS = 3.096

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.100	.887	.993
MINIMUM X	:	-1.913	-1.203	-1.097
MAXIMUM Y	:	1.157	1.163	1.064
MINIMUM Y	:	-.861	-.855	-.954
CENTROID X	:	.426	.639	.533
CENTROID Y	:	-.078	-.084	.015
POA TO CENTROID in.	:	.433	.644	.533
MIN RADIUS	:	.138	.187	.042
MEAN RADIUS	:	.980	.849	.794
MAX RADIUS	:	1.914	1.313	1.177
HORIZONTAL SPREAD	:	3.013	2.090	2.090
VERTICAL SPREAD	:	2.018	2.018	2.018
EXTREME SPREAD	:	3.096	2.439	2.144
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	

19 Sep 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C8348863.1

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 6

3 in = 9

HS= 2.109

VS= 2.355

GS= 2.690

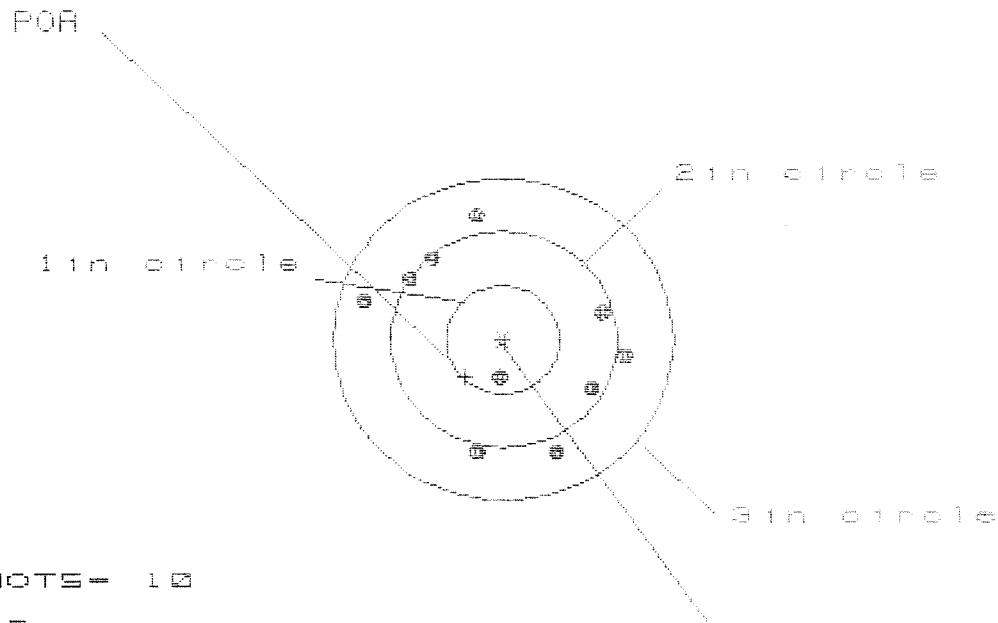
PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	.897
MINIMUM X	-1.212
MAXIMUM Y	1.368
MINIMUM Y	-.987
CENTROID X	.466
CENTROID Y	.062
POA TO CENTROID in.	.470
MIN RADIUS	.169
MEAN RADIUS	.879
MAX RADIUS	1.509
HORIZONTAL SPREAD	2.109
VERTICAL SPREAD	2.355
EXTREME SPREAD	2.690
NUMBER IN ONE INCH CIRCLE	1
NUMBER IN TWO INCH CIRCLE	6
NUMBER IN THREE INCH CIRCLE	9

INTERCHANGEABILITY

19 Sep 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08346889.1

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 4

3 in = 10

HS= 2.285

VS= 2.200

GS= 2.338

CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.028	.888	.927
MINIMUM X	:	-1.258	-.974	-.935
MAXIMUM Y	:	1.107	1.145	1.013
MINIMUM Y	:	-1.093	-1.055	-1.152
CENTROID X	:	.331	.470	.431
CENTROID Y	:	.345	.307	.439
POR TO CENTROID in.	:	.478	.561	.615
MIN RADIUS	:	.344	.342	.452
MEAN RADIUS	:	.994	.942	.927
MAX RADIUS	:	1.303	1.213	1.197
HORIZONTAL SPREAD	:	2.285	1.862	1.862
VERTICAL SPREAD	:	2.200	2.200	2.165
EXTREME SPREAD	:	2.338	2.314	2.165
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		10	

19 Sep 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C634B883.J

CENTERFIRE PATTERNS

5

POR

1 in circle

2 in circle

3 in circle

CENTROID #

OF SHOTS= 10

IN CIR

1 in = 0

2 in = 6

3 in = 9

HS= 2.869

VS= 1.578

GS= 3.020

PATTERN #	5	5	5
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.190	1.003	.953
MINIMUM X	-1.679	-1.395	-1.270
MAXIMUM Y	.785	.847	.807
MINIMUM Y	-.793	-.731	-.771
CENTROID X	.161	.348	.223
CENTROID Y	-.179	-.241	-.201
POR TO CENTROID in.	.241	.424	.360
MIN RADIUS	.622	.536	.646
MEAN RADIUS	1.053	.944	.934
MAX RADIUS	1.771	1.418	1.304
HORIZONTAL SPREAD	2.869	2.398	2.223
VERTICAL SPREAD	1.578	1.578	1.578
EXTREME SPREAD	3.020	2.399	2.354
NUMBER IN ONE INCH CIRCLE =		0	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		9	

M-24 SNIPER W/LEUPOLD 10X SCOPE

INITIAL CUSTO IER ORDER NO.

JJM

DATE RECEIVED

10/29/90

DATE OPENED

10/29/90

DATE CODE

SERIAL NUMBER

C6348869

MODEL AND GRADE

700 7.62 NNATO

ORDER

R 90-28391

ACCESSORIES HARD CASE

FROM:

L

CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY 09050

L

SHIP TO:

J

CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY 09050

L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

CLEAN/TEST

PROM. DATE

ESTIMATED

VIA

UPS

REPAIR CHARGE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

GUN CONDITION:

☐ NEW

☐ SLIGHTLY WORN

☐ VERY WORN

☐ MISUSED

☐ MARRED

CUSTOMER'S REQUEST

Repaired per Government Maintenance letter 90-6

MAIN FAULT

9/2/91

PARTS

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

SECTION II - MAINTENANCE ACTIVITY DATA

SECTION III - EQUIPMENT DATA

SECTION IV - REPORTABLE DATA

SECTION V - TASK REQUIREMENTS DATA

SECTION VI - PART REQUIREMENTS

SECTION VII - COMPLETION DATA

SECTION VIII - ACTION SIGNATURES

35a. SUBMITTED BY <i>Terrell</i>	35a. ACCEPTED BY	36a. WORK STARTED BY	37a. INSPECTED BY	38a. PICKED UP BY
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