

C6348897

MODEL 700™ M24

Model **S4S**™

Action

Barrel Length

Capacity

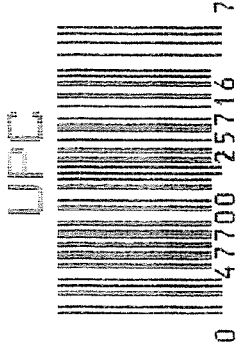
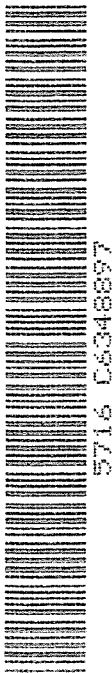
Order No. **5715**

*Includes 1 in chamber.



Remington
Model 700™ H24
DUPONT
REG. U.S. PAT. & TM. OFF.
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

MODEL 700™ H24 MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee. 01	SERIAL NO. C6348897
	ORDER NO. 5716



MOD.		GA. CAL.	GUN #	ASSEM. #
#	6348897			
TEST	DATE	MALFUNCTION/DEFECT		
	1st			
	10/26/89	slowed brass don't eject		
	2nd			
	10/33/89	Ream Ejector Ho 1 R Polish Ejector		Ru
	3rd			
	10/27/89	100 Rds shoot OK		DH
	4th			
		FUNCTION		RD 6654 Rev 1

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348897

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	9 14	89	RW
600	Proof	9 14	89	RW
607	Check Headspace	9 14	88	RW
610	Dis-assemble Gun	9 14	89	RW
612	Magnaflux Barrel Action	9-14-89		KCR
	Magnaflux Bolt	9-14-89		KCR
615	Rollmark Caliber		9-15-89	GS
7	Drill and Tap Sight Holes	9 15	89	40
618	Polish Barrel	9 15	89	BT
620	Apply Coatings (Barrel Action)		9-25-89	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		9/26/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		9/26/89	RW
	C) Inspect Ejector Hole for Chamfer		9/26/89	RW
	D) Oil Firing Pin Ass'y		9/26/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		12 Oct 89	928

op. #	BARBER - M24 0041009 OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			18 Oct 89	JSJ
	G) Safety Off Force	4	4	4			18 Oct 89	JSJ
	H) Trigger Pull Test & Retainability						12 Oct 89	JSJ
	I) Firing Pin Indent	.021	.022	.22			18 Oct 89	JSJ
	J) Assemble Stock						10/20/89	RW
	K) Assemble Swivel Studs						23 Oct 89	JSJ
	L) Attach Front and Rear Sight Assemblies						12/11/89	RW
	M) Iron Sight Alignment						12/11/89	RW
	N) Detach Front & Rear Sights & place in numbered container						12/11/89	RW
	O) Attach Scope to Rifle						20 Oct 89	JSJ
	P) Detach & Attach Scope 20 Times						20 Oct 89	JSJ
640	Gallery Target & Test	Rehearsal 2-27-90					10-20-89	AC
	A) Time	2-27-90					10-20-89	AC
	B) Malfunctions	2-27-90					10-20-89	AC
	C) Pierced Primers	2-27-90					10-20-89	AC
	D) Optical Clarity of Scope	2-27-90					10-20-89	AC
645	Inspect for Live Ammo	2-27-90					10-20-89	AC
655	Final Inspection							
	A) Headspace						23 Oct 89	JSJ
	B) Trigger Pull	255	274	272	275	276	23 Oct 89	JSJ
	C) Function	2.31	2.39	2.38	2.30	2.40	23 Oct 89	JSJ
660	Pack						20 Mar 90	JSJ

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6348897DATE 12 Oct 89TESTER QJ2

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.28	2.14	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.27	2.33	2.12	2.74	
PULL #3	2.39	2.67	2.14	2.72	
PULL #4	2.40	2.39	2.14	2.75	
PULL #5	2.44	2.63	2.21	2.76	
TOTAL	11.93	12.30	10.75	13.52	
AVG.	2.386	2.46	2.15	2.704	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.03		
PULL #2	3.32	2.98		
PULL #3	3.33	3.07		
PULL #4	3.12	3.06		
PULL #5	3.18	3.01		
TOTAL	16.30	15.15		
AVG.	3.26	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.34	4.29		4.29
PULL #2	4.39	4.49		4.18
PULL #3	4.42	4.76		4.22
PULL #4	4.29	4.23		4.27
PULL #5	4.73	4.52		4.26
TOTAL	22.17	22.29		21.22
AVG.	4.434	4.458		4.244

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348897
27 Feb 1990

CENTROIDAL DISTANCES

0 TO	1	.210488
1 TO	2	.444595
1 TO	3	.136473
1 TO	4	.389974
1 TO	5	.349744

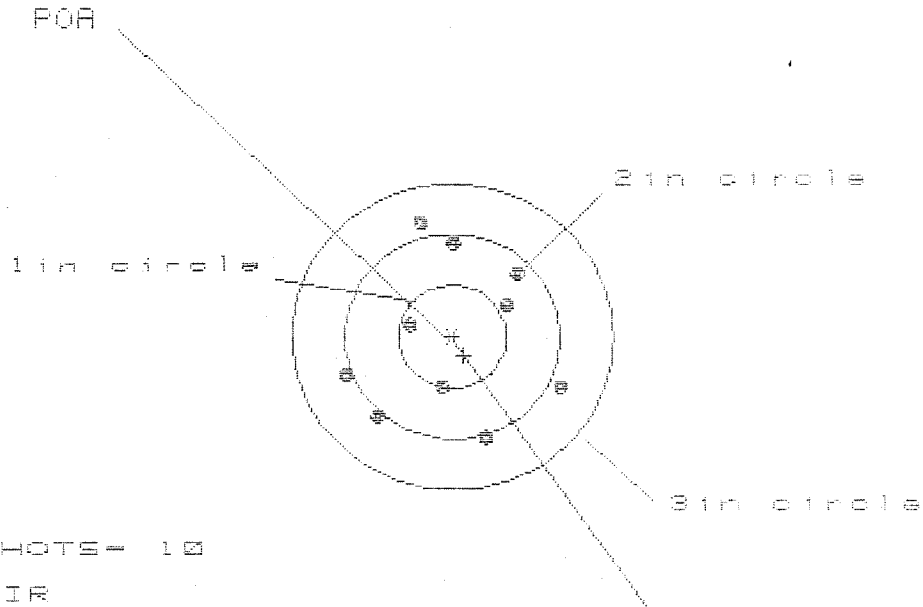
67/4 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.259
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0762
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .269977
THE AMR FOR THIS RIFLE IS: .9058

27 Feb 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8348897

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 2

2in = 5

3in = 10

HS= 2.032

VS= 2.046

GS= 2.141

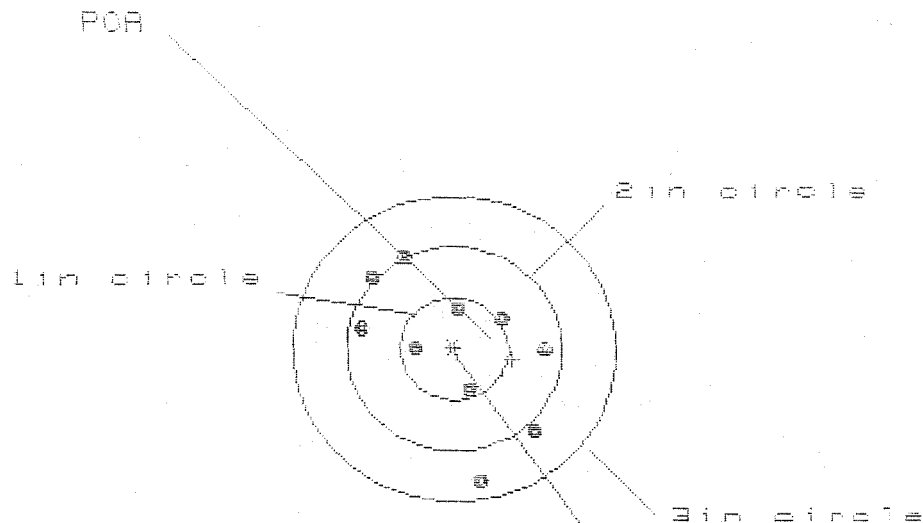
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.039	.712	.689
MINIMUM X	-.993	-.877	-.900
MAXIMUM Y	1.086	1.032	1.040
MINIMUM Y	-.960	-1.014	-.885
CENTROID X	-.104	-.220	-.107
CENTROID Y	.183	.237	.108
POA TO CENTROID in.	.211	.323	.224
MIN RADIUS	.357	.234	.237
MEAN RADIUS	.871	.829	.793
MAX RADIUS	1.147	1.107	1.043
HORIZONTAL SPREAD	2.032	1.589	1.589
VERTICAL SPREAD	2.046	2.046	1.925
EXTREME SPREAD	2.141	2.141	1.979
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	10		

27 Feb 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06348857

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 6

3 in = 10

HS= 1.726

VS= 2.228

GS= 2.348

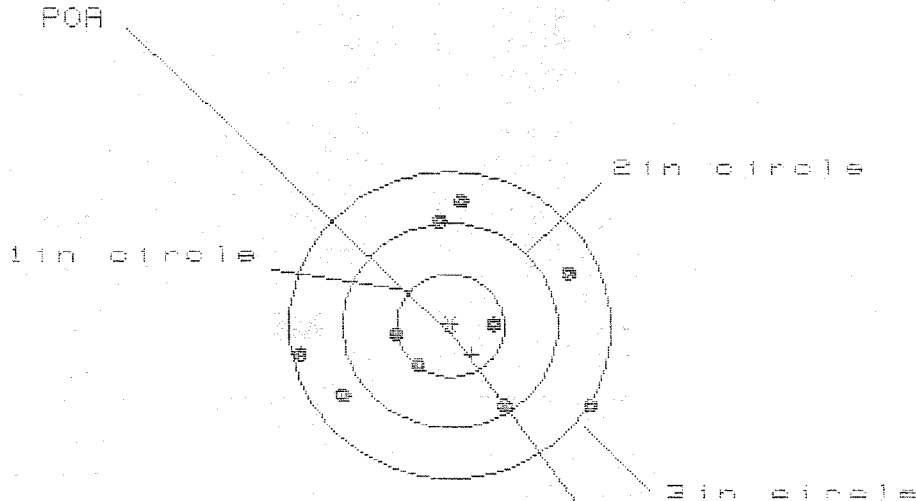
CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.876	.905	.848
MINIMUM X	:	-.850	-.821	-.878
MAXIMUM Y	:	.938	.795	.665
MINIMUM Y	:	-1.290	-.898	-.799
CENTROID X	:	-.540	-.569	-.512
CENTROID Y	:	.096	.239	.140
POA TO CENTROID in.	:	.548	.617	.531
MIN RADIUS	:	.386	.254	.339
MEAN RADIUS	:	.794	.718	.693
MAX RADIUS	:	1.316	1.163	1.051
HORIZONTAL SPREAD	:	1.726	1.726	1.726
VERTICAL SPREAD	:	2.228	1.693	1.464
EXTREME SPREAD	:	2.348	2.069	2.056
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

27 Feb 1998

FILE:/PATTERNING/CENTERFIRE_PATT/08348897

CENTERFIRE PATTERNS # 3



OF SHOTS - 10

IN CIR

1 in = 3

2 in = 4

3 in = 9

HM = 2.743

VM = 2.019

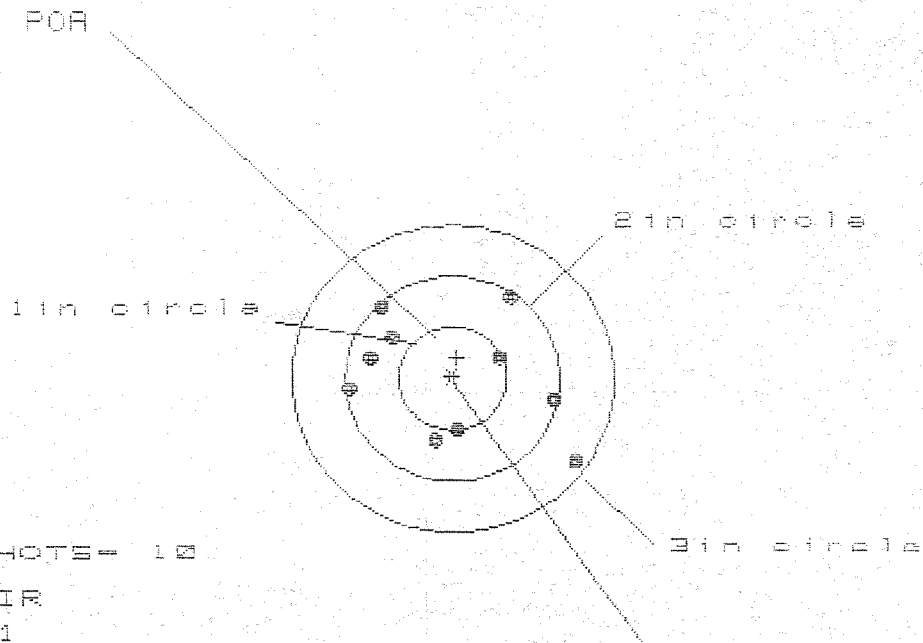
GM = 2.783

PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	1.306
MINIMUM X	-1.437
MAXIMUM Y	1.266
MINIMUM Y	-1.753
CENTROID X	-1.200
CENTROID Y	.280
POA TO CENTROID in.	.344
MIN RADIUS	.404
MEAN RADIUS	.987
MAX RADIUS	1.503
HORIZONTAL SPREAD	2.743
VERTICAL SPREAD	2.019
EXTREME SPREAD	2.783
NUMBER IN ONE INCH CIRCLE =	3
NUMBER IN TWO INCH CIRCLE =	4
NUMBER IN THREE INCH CIRCLE =	9

27 Feb 1998

FILE:/PATTERNING/CENTERFIRE_PATT/08345857

CENTERFIRE PATTERNS # 4



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 9

3 in = 10

HS = 2.145

VS = 1.521

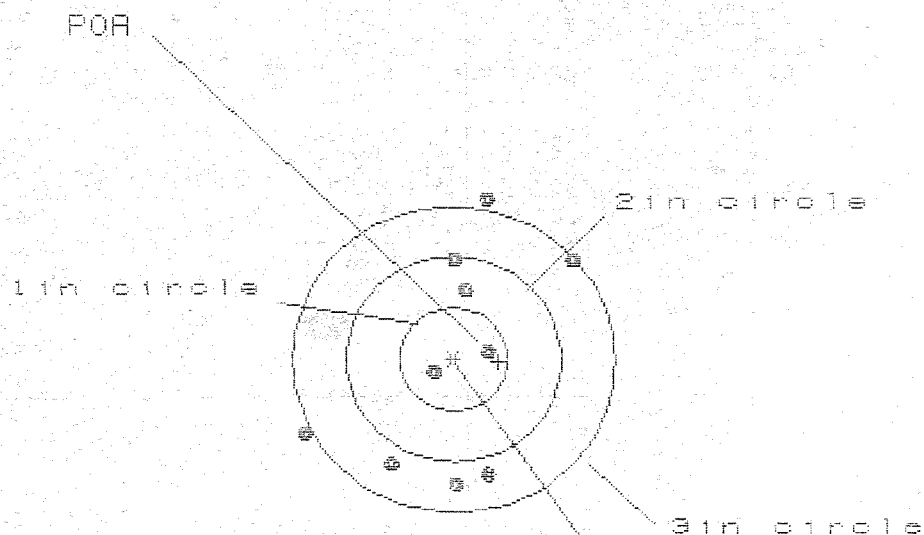
GS = 2.303

PATTERN #	4		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.176	1.063	.959
MINIMUM X	-.968	-.838	-.737
MAXIMUM Y	.766	.682	.656
MINIMUM Y	-.755	-.697	-.723
CENTROID X	-.036	-.167	-.063
CENTROID Y	-.201	-.117	-.091
POA TO CENTROID in.	.204	.204	.110
MIN RADIUS	.442	.538	.430
MEAN RADIUS	.829	.752	.736
MAX RADIUS	1.398	1.108	1.017
HORIZONTAL SPREAD	2.145	1.901	1.695
VERTICAL SPREAD	1.521	1.379	1.379
EXTREME SPREAD	2.303	1.904	1.807
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	9		
NUMBER IN THREE INCH CIRCLE =	10		

27 Feb 1990

FILE: PATTERNING/CENTERFIRE_PATT/C6348897

CENTERFIRE PATTERNS # 5



OF SHOTS = 10

IN CIR

1in = 2

2in = 3

3in = 8

HS = 2.506

VS = 2.788

GS = 3.038

CENTROID #

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	1.114
MINIMUM X	-1.392
MAXIMUM Y	1.594
MINIMUM Y	-1.194
CENTROID X	-.415
CENTROID Y	.023
POA TO CENTROID in.	.416
MIN RADIUS	.233
MEAN RADIUS	1.048
MAX RADIUS	1.620
HORIZONTAL SPREAD	2.506
VERTICAL SPREAD	2.788
EXTREME SPREAD	3.038
NUMBER IN ONE INCH CIRCLE =	2
NUMBER IN TWO INCH CIRCLE =	3
NUMBER IN THREE INCH CIRCLE =	8

GFM

CONTRACT # DAAA21-87-C-0086

New Barrel

GUN SERIAL # C6348897

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		6/22/93	RW
600	Proof		6/22/93	RW
607	Check Headspace		6/22/93	RW
610	Dis-assemble Gun		6/22/93	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		6/30/93	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		6/30/93	RW
	C) Inspect Ejector Hole for Chamfer		6/30/93	RW
	D) Oil Firing Pin Ass'y		6/30/93	RW
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0041018						
op. #	OP. NAME	READINGS			DATE	INIT
625 cont.	F) Safety On Force					
	G) Safety Off Force					
	H) Trigger Pull Test & Retainability					
	I) Firing Pin Indent					
	J) Assemble Stock					
	K) Assemble Swivel Studs					
	L) Attach Front and Rear Sight Assemblies					
	M) Iron Sight Alignment					
	N) Detach Front & Rear Sights & place in numbered container					
	O) Attach Scope to Rifle					
	P) Detach & Attach Scope 20 Times					
630	Gallery Target & Test				6/30/93	RW
	A) Time					
	B) Malfunctions					
	C) Pierced Primers					
	D) Optical Clarity of Scope					
645	Inspect for Live Ammo				6/30/93	RW
655	Final Inspection					
	A) Headspace				6/30/93	RW
	B) Trigger Pull				6/30/93	RW
	C) Function				6/30/93	RW
660	Pack					

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348897
1 Jul 1993

CENTROIDAL DISTANCES

0 TO 1	.422641
1 TO 2	.532049
1 TO 3	.482346
1 TO 4	.259083
1 TO 5	.590241

233 <----POA

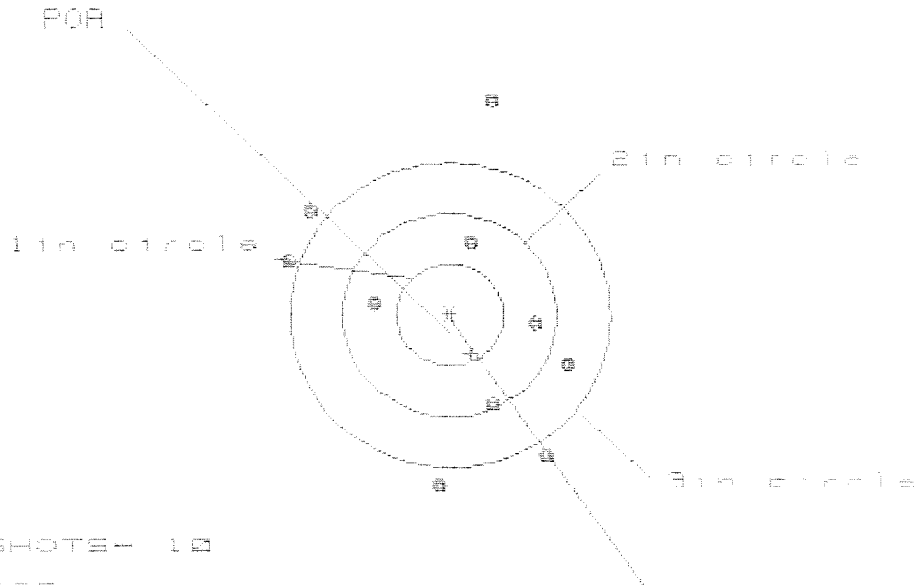
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0748
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0512
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0906448

THE AMR FOR THIS RIFLE IS: 1.034

1 Jul 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8348887

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 0

2 in = 4

3 in = 5

HS= 2.600

VS= 3.806

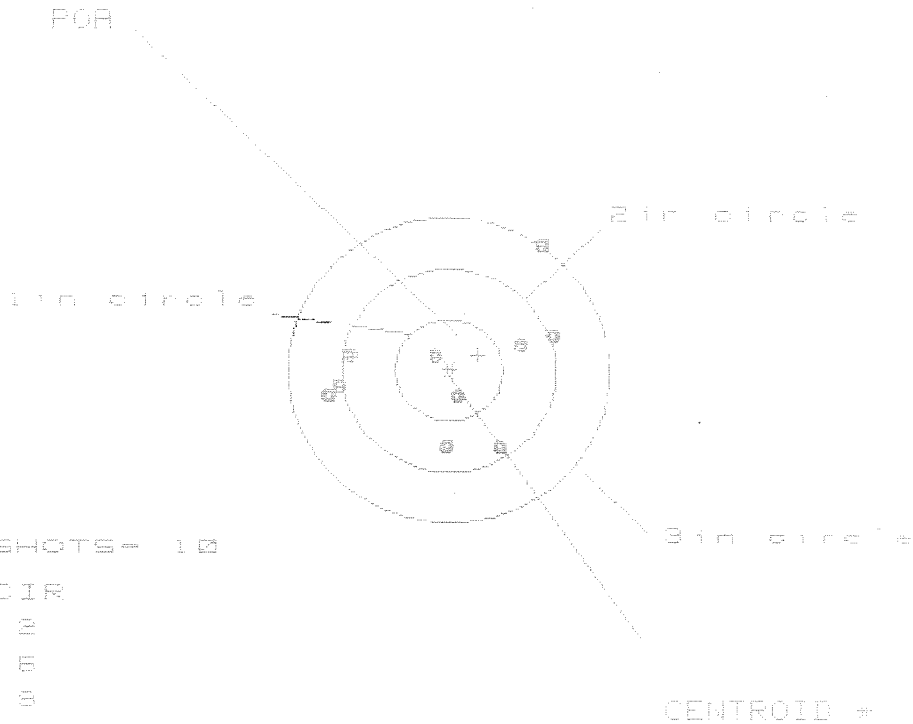
GS= 3.838

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.067	1.195	.942
MINIMUM X	-1.533	-1.495	-1.658
MAXIMUM Y	2.146	1.309	1.090
MINIMUM Y	-1.660	-1.422	-1.258
CENTROID X	-1.193	-1.231	-1.068
CENTROID Y	.370	.138	-.026
POA TO CENTROID in.	.413	.269	.073
MIN RADIUS	.684	.723	.497
MEAN RADIUS	1.317	1.206	1.085
MAX RADIUS	2.173	1.849	1.892
HORIZONTAL SPREAD	2.600	2.600	2.600
VERTICAL SPREAD	3.806	2.731	2.348
EXTREME SPREAD	3.838	3.319	3.071
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	5		

1 JUL 1993

FILE:/PATTERNING/CENTERFIRE_PATT/C8346637

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 5

3 in = 8

ME = 2.125

CS = 1.943

ES = 2.503

PATTERN #

2

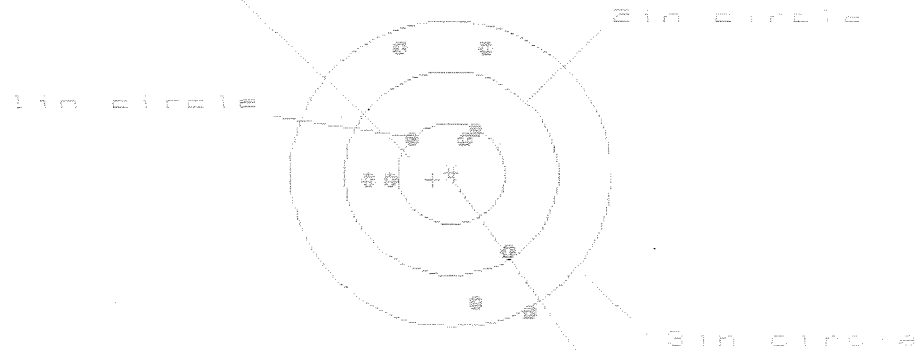
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.016	1.117	.991
MINIMUM X	-1.109	-1.008	-1.057
MAXIMUM Y	1.204	.480	.463
MINIMUM Y	-.738	-.605	-.622
CENTROID X	-.273	-.374	-.248
CENTROID Y	-.150	-.283	-.266
POA TO CENTROID in.	.311	.469	.364
MIN RADIUS	.125	.215	.138
MEAN RADIUS	.852	.767	.719
MAX RADIUS	1.511	1.216	1.004
HORIZONTAL SPREAD	2.125	2.125	2.048
VERTICAL SPREAD	1.943	1.085	1.085
EXTREME SPREAD	2.503	2.213	2.113
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		9	

1 Jul 1993

FILE:/PATTERNING/CENTERFIRE_PATT/08948897

CENTERFIRE PATTERNS # 3

POR



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 5

3 in = 8

CE = 1.484

S = 2.566

CE = 2.785

CENTROID +

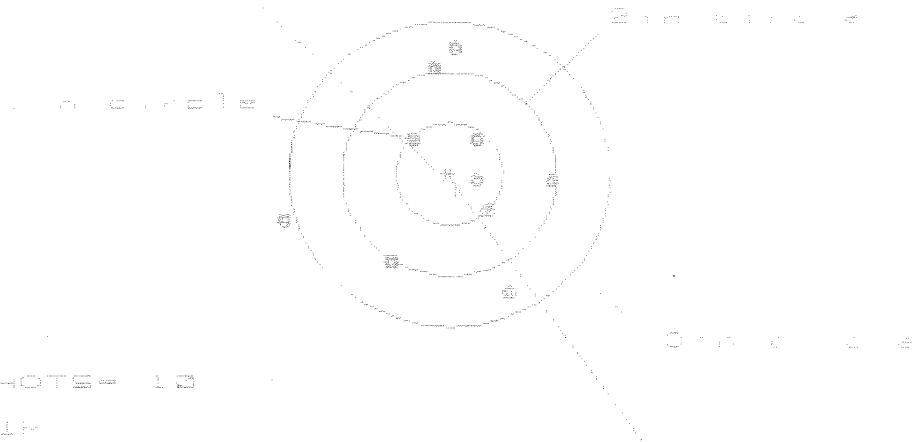
PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.713	.648	.675
MINIMUM X	-.781	-.792	-.663
MAXIMUM Y	1.233	1.085	.966
MINIMUM Y	-1.333	-1.437	-1.078
CENTROID X	.174	.095	.056
CENTROID Y	.063	.211	.398
POR TO CENTROID in.	.185	.231	.394
MIN RADIUS	.311	.243	.242
MEAN RADIUS	.901	.737	.689
MAX RADIUS	1.511	1.471	1.268
HORIZONTAL SPREAD	1.994	1.342	1.042
VERTICAL SPREAD	2.566	2.522	1.976
EXTREME SPREAD	2.780	2.575	2.184
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	8		

1 JUL 63

FILM - REMINGTON SPENTIVE PHIL 100000

CENTERFIRE PP ENDS # 4

FOR



10 OF SHOTS = 10

1 INCH CIRCLE

2 INCH CIRCLE

3 INCH CIRCLE

4 INCH CIRCLE

5 INCH CIRCLE

6 INCH CIRCLE

7 INCH CIRCLE

8 INCH CIRCLE

PATTERN #

4

BEST OF	:	10	9	8
MIN X	:	-1.147	-1.748	-1.808
MIN X	:	-1.147	-1.736	-1.684
MIN Y	:	1.142	1.192	1.042
MIN Y	:	-1.149	-1.198	-1.096
CENTROID X	:	-1.053	.116	.054
CENTROID Y	:	.158	.207	.357
POA TO CENTROID	:	.166	.208	.382
MIN RADIUS	:	.305	.163	.196
MEAN RADIUS	:	.894	.778	.712
MAX RADIUS	:	1.598	1.269	1.298
HORIZONTAL SPREAD	:	2.444	1.484	1.484
VERTICAL SPREAD	:	2.396	2.396	2.138
EXTREME SPREAD	:	2.473	2.442	2.338
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

BARBER M24 0041025 RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 93-12834

INITIAL
JLM

CUSTOMER ORDER NO.

ATTN FRED MARTIN M-24
W/10X-M3A SCOPE S/N 89-1194

DATE RECEIVED
05/28/93

DATE OPENED
06/02/93

DATE CODE
DJ 9-89

SERIAL NUMBER
C6348897

NEW SERIAL NUMBER

MODEL AND GRADE
700 7.62

NATO

ACCESSORIES

W/STUDS

SCOPE BASE

SOFT CASE

FROM:

DEPARTMENT OF THE ARMY
USASCH DOL
STOR BR, BLDG 2131
SCHO BKS

HI 96857

SHIP TO:

DEPARTMENT OF THE ARMY
USASCH DOL
STOR BR, BLDG 2131
SCHO BKS

HI

96857

CUST NO: 078579 C.D.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

New Barrel

PARTS

COMMENTS

Barrel Assy - 96002
Soft Rifle Carrying Case 96076

Re Zinc - Scope Rings Scope Base,
Swivels & Swivel Stands
Re powder Coat - Floor plate latch,
Trigger Guard, Front & Rear Sight
Bases.

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 1/92

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0041025 41064

SECTION I – EQUIPMENT DATA

DA FORM 2407
MAY 81

EDITION OF JUL 79 IS OBSOLETE.

ORGANIZATION COPY 4

6a. REMARKS
 for 1st Award to 10000 $+/I^{11}$

7a. REPAIR ORGANIZATION/ACTIVITY	c. UNIT IDENT CODE	18. TYPE ORGANIZATION/ACTIVITY AC- COMPLISHING WORK (Select one - use $\checkmark$ or X)	19. AMS ACCOUNT CODE
shop 5	WBR1345	☐ 1 TOE ☒ 2 TD ☐ 3 CONTRACTOR	WOL1 1500T

			l. TOTAL MANHOURS 0.2		m. TOTAL MANHOURS COST \$ 6.26		n. TOTAL PARTS COST \$		
21. DELAY (Select one) ☒ 1 Parts ☐ 2 Manpower ☐ 3 Facilities ☐ 4 Funds ☐ 5 Tools			22. ☐ DATA TRANSCRIBED						
23. SUBMITTED BY [Signature]		24. RECEIVED BY [Signature]		25. WORK STARTED BY		26. INSPECTED BY [Signature]		27. ACCEPTED BY [Signature]	
JULIAN DATE 3105		JULIAN DATE 3105		JULIAN DATE 3106		JULIAN DATE 3106		28. DISPOSITION (Select one) ☐ A To User ☐ B To Stock ☐ C Salvaged ☐ D Evacuated ☐ E Cannibalization	

DA FORM 2404
1 APR 79

BARBER - M24 0041071

BARBER - M24 ~~0041833~~ M24000041072

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6348897
4 Mar 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.192
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2304
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .299914

THE AMR FOR THIS RIFLE IS: .8306

CENTROIDAL DISTANCES

0	TO	1	.127319
1	TO	2	.38899
1	TO	3	.224508
1	TO	4	.37768
1	TO	5	.167574

4 1+ <----POA
5
2

REMINGTON CENTERFIRE ACCURACY TEST

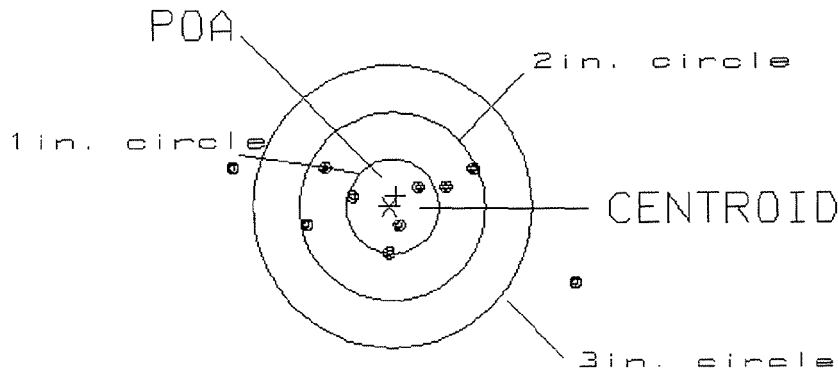
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .127
 MIN RADIUS : .241
 MEAN RADIUS : .893
 MAX RADIUS : 2.160
 CENTROID X : -.069
 CENTROID Y : -.107

3 Mar 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6348897

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.75
 US= 1.24
 GS= 3.93

3
 8
 8

REMINGTON CENTERFIRE ACCURACY TEST

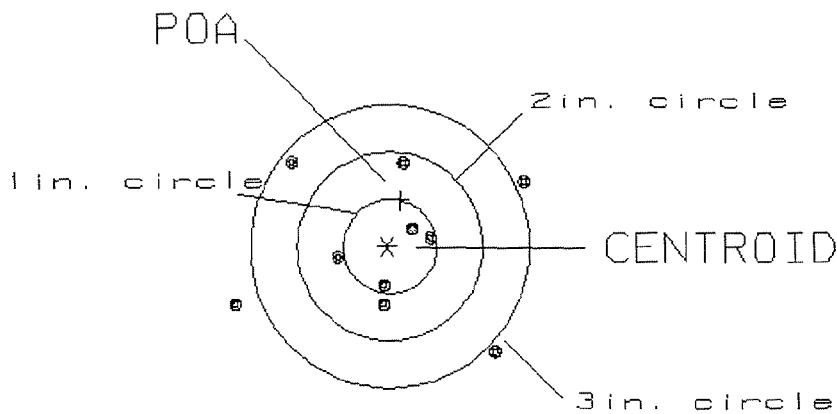
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .509
 MIN RADIUS : .311
 MEAN RADIUS : .964
 MAX RADIUS : 1.783
 CENTROID X : -.137
 CENTROID Y : -.490

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348897

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.14
 VS= 2.06
 GS= 3.40

3
 6
 7

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .351

MIN RADIUS : .142

MEAN RADIUS : .451

MAX RADIUS : .799

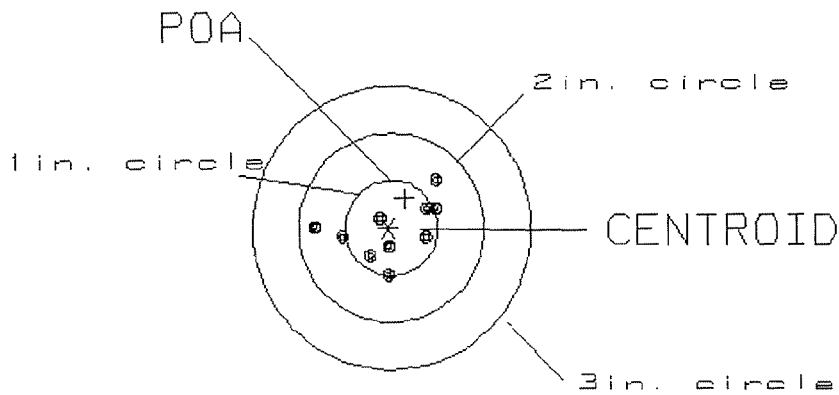
CENTROID X : -.171

CENTROID Y : -.307

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348897

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 1.28

6

VS= .95

10

GS= 1.35

10

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 4

POA TO CENTROID: .430

MIN RADIUS : .286

MEAN RADIUS : .989

MAX RADIUS : 2.798

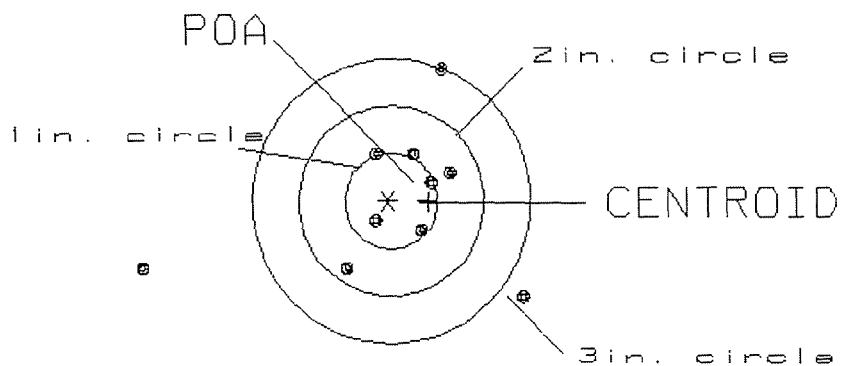
CENTROID X : -.430

CENTROID Y : .004

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348897

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 4.11

3

US= 2.48

7

GS= 4.12

7

REMINGTON CENTERFIRE ACCURACY TEST

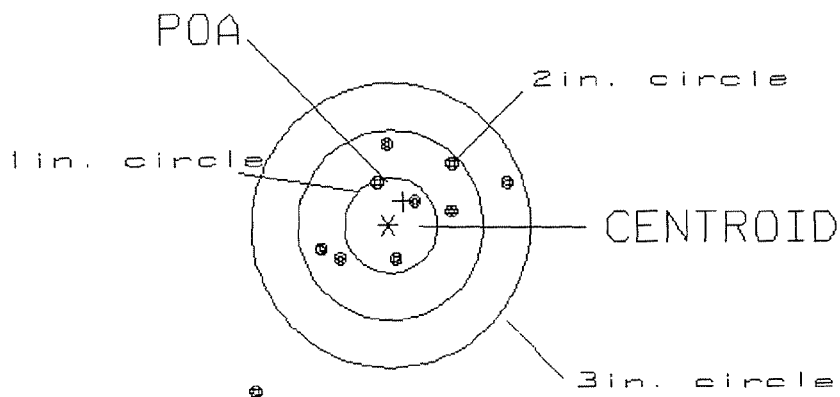
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5
 POA TO CENTROID: .295
 MIN RADIUS : .349
 MEAN RADIUS : .856
 MAX RADIUS : 2.249
 CENTROID X : -.153
 CENTROID Y : -.252

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348897

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.71
 US= 2.59
 GS= 3.47

3
 8
 9

BARBER - M24 0041040 REPORT

COMMENTS

ORDER
R 97-02912

INITIAL CUSTOMER ORDER NO

JJM

WOG 1 OF 3 W/DEPOLYMENT KIT
W/LEUPOLD 10X SCOPE

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

01/31/97

01/31/97

C6348897

700 7.62

NATO

ACCESSORIES

SOFT CASE

SCOPE MNTS

SCOPE BASE

, Bipod

FROM:

SHIP TO:

DEPT. OF THE ARMY
USASCH DOL. SUP/SVC.
BLDG. 6037 EAST RANGE
SCHOFIELD BKS

HI 96857

DEPT. OF THE ARMY
USASCH DOL. SUP/SVC.
BLDG. 6037 EAST RANGE
SCHOFIELD BKS

HI

96857

CUST NO: 107708 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

☐ NEW

☐ LIGHTLY WORN

☐ WORN

☐ VERY WORN

☐ UNREPAIRABLE

☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

B1

TRIGGER GROUP

B2

BOLT ASSY.

B3

BARREL ASSY.

B4

REC. ASSY.

B5

WOOD

C1

C3

METAL

C2

MAIN FAULT

W55H097063 H243

PARTS

COMMENTS

Barrel

96003

Bipod

96117

Soft Case

96076

Re powder Coat Trigger Guard
Assy Front & Rear Sight
Bases
ReZinc Scope Base, Rings &
Swivel Studs

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 11/96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0041040 41079

DD Form 1348-1, SEP 87 Jun 86 edition may be used. FORM APPROVED, OMB NO. 0704-0188 DOD SINGLE LINE ITEM RELEASE/RECEIPT

21 DAY TURN - AROUND

New Barrel

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. C6348897

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. # OP. NAME

550 DIS-ASSEMBLE GUN

560 A RE-BARREL AT CUSTOM SHOP

B DRILL & TAP

C POLISH

575 ASSEMBLE

600 PROOF

605 CHECK HEADSPACE

610 DIS-ASSEMBLE

612 MAGNAFLUX

615 ROLLMARK CALIBER

618 ROTO-BLAST

620 APPLY COATINGS

625 A FINAL ASSEMBLY

B TRIGGER PULL TEST

C SAFETY ON FORCE

D SAFETY OFF FORCE

E FIRING PIN INDENT

640 TARGET

655 FINAL INSPECT

660 PACK

QAR INSPECTION

SHIP DATE

Final Inspection

Sr: C6348897 DATE REC'D: 1/31/92 DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☐ FINISH

SCOPE ASSY.

☒ SCOPE

☒ SCOPE RINGS

☒ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☒ FINISH

☒ LOOSENESS

☒ CLARITY

MISC.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION

☒ SET

Comments: _____