

C6348914

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Serial Number:

C6348914

Model: 700



RE00009413

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

Final Inspection

S.N.

DATE REC'D:

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☐ Scope
- ☐ Scope Rings
- ☐ Mounting Screws
- ☒ Mounting Base
- ☒ Screws
- ☒ FINISH
- ☐ Looseness
- ☐ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ Stock
- ☒ Sling Swivel Studs
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☐ Scope Case
- ☐ Iron SIGHTS
- ☐ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET
- ☐

Comments:

BARBER - M24 0041461

Remington Test Lab, Ilion, N.Y.

Centrifugal distance calculations for Rifle # c6348914
21 Jul 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0114
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1426
THE RESULTING AVERAGE HOT RADIUS FOR THIS RIFLE IS: .143055
THE AM FOR THIS RIFLE IS: 1.037

CENTRIFUGAL DISTANCES

TO 1 .399782
TO 2 .393071
TO 3 .427376
TO 4 .399061
TO 5 .238673

5 1
324 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

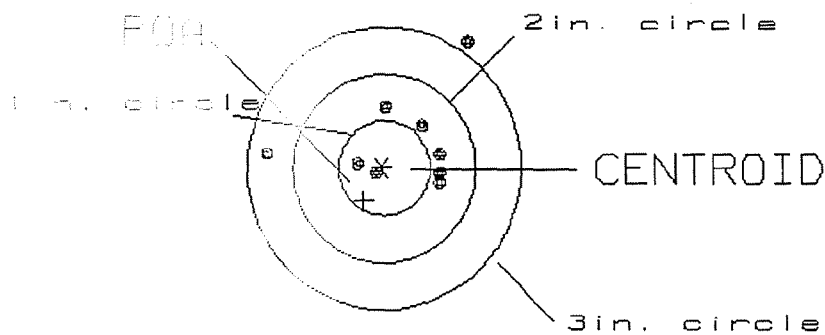
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .400
 MIN. RADIUS: .109
 MEAN RADIUS: .934
 MAX. RADIUS: 2.964
 CENTROID X: .195
 CENTROID Y: .349

2 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348914.1

CENTERFIRE PATTERN # 1



OF SHOTS = 11

IN CIRCLE

H3 = 2.47

2

U5 = 3.87

7

G5 = 4.89

8

BARBER - M24 0041463

REMINGTON CENTERFIRE ACCURACY TEST

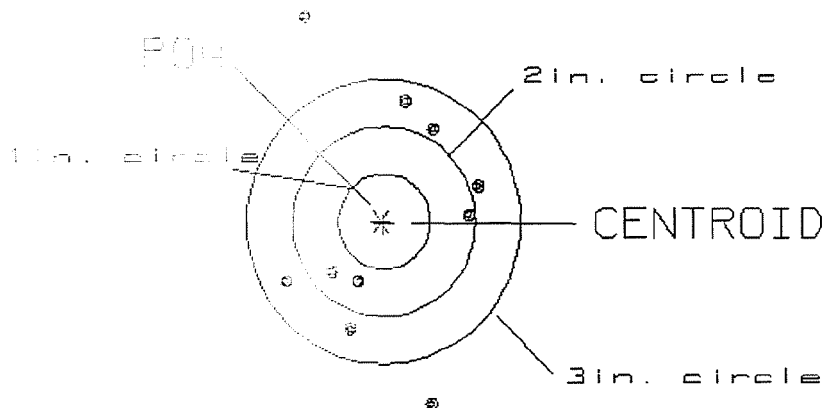
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .039
 MIN. RADII: .658
 MEAN RADIUS: 1.246
 MAX. RADII: 2.375
 CENTROID X: -.029
 CENTROID Y: .026

2 Jul 1990

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348914.1

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.35

0

VS= 4.33

3

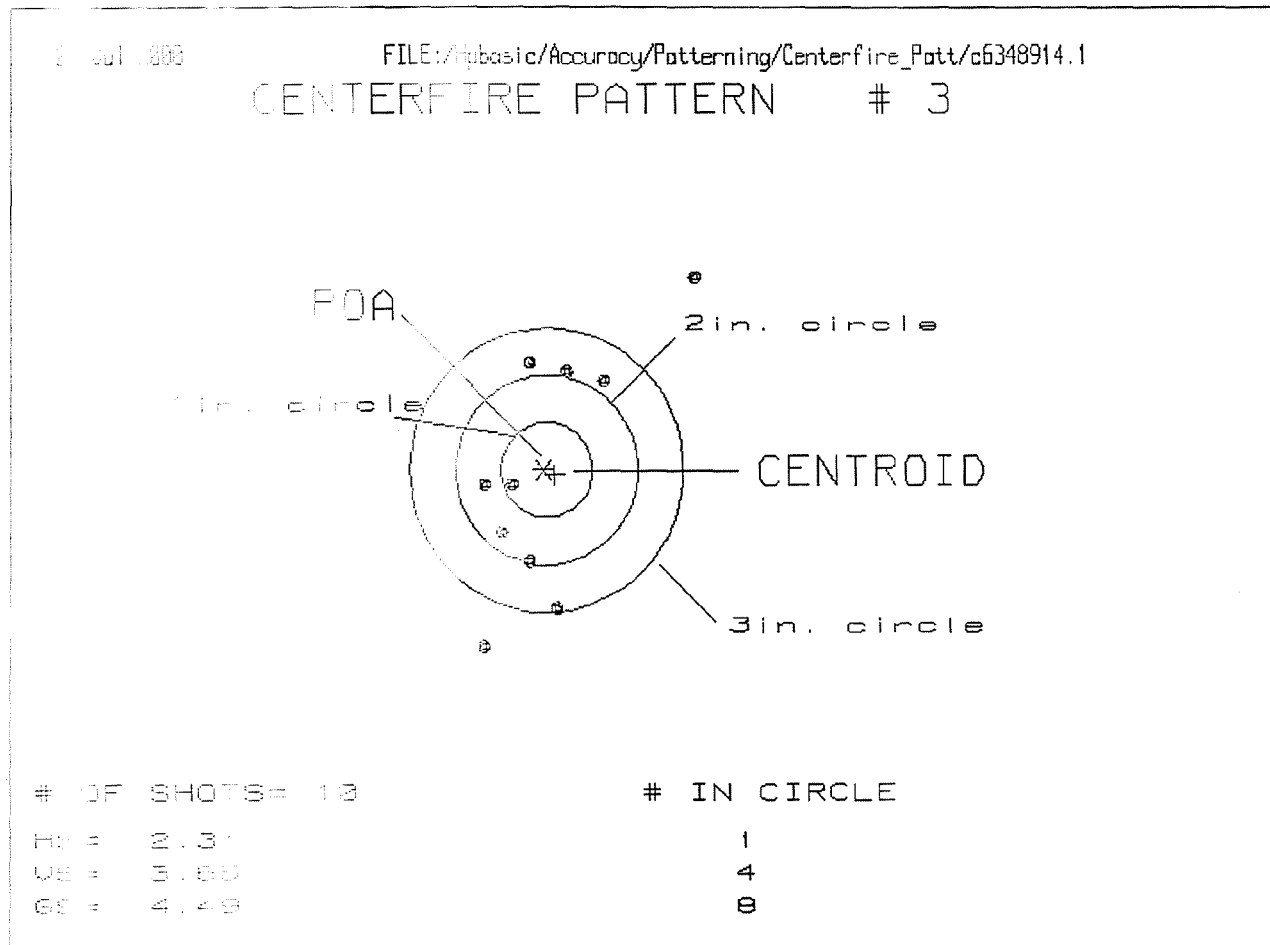
GS= 4.33

8

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

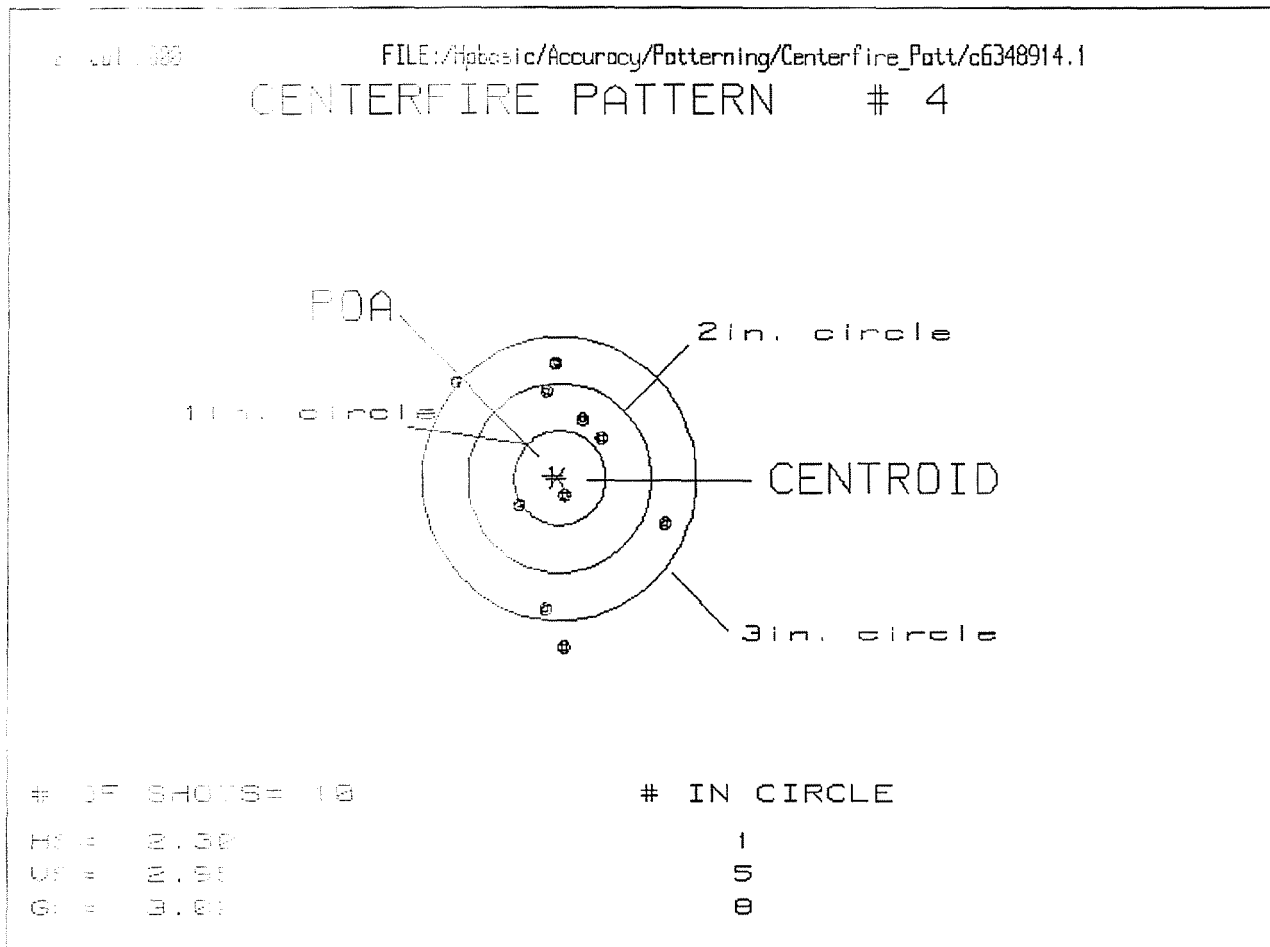
PATTERN #: 1171
 POA TO CENTROID: .131
 MIN. RADIUS : .369
 MEAN RADIUS : 1.228
 MAX. RADIUS : 2.585
 CENTROID X : -.118
 CENTROID Y : .058



REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN NO. 1
 POA TO CENTROID : .053
 MIN. RADII : .219
 MEAN RADII : 1.013
 MAX. RADII : 1.778
 CENT. DIS. X : .048
 CENT. DIS. Y : -.022



REMINGTON CENTERFIRE ACCURACY TEST

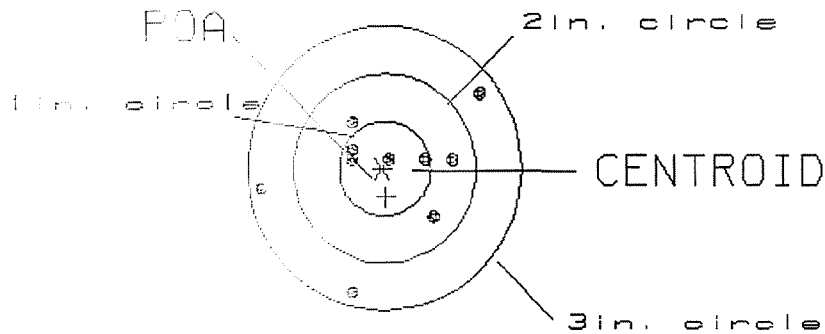
REMINGTON TEST LAB, ILION, N.Y.

PAT. RM : 5
 POA CONTROL : .305
 MIN ADJ S : .146
 MEAN RAD US : .762
 MAX ADJ S : 1.383
 CEN. SID : -1.039
 CEN. SID : .302

2 JUL 000

FILE:/hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348914.1

CENTERFIRE PATTERN # 5



OF SHOTS = 10

IN CIRCLE

H: = 2.37

4

U: = 2.12

7

G: = 2.58

10

Remington® **DUPONT**®
REG. U.S. PAT. & TM. OFF.

MODEL 700™ H24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
C6348914

ORDER NO.
5716

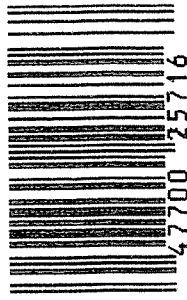
Ø1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.



5716 C6348914

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348914

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	QUALITY AUDIT	8 11 89	RW
600	Proof		8 11 89	RW
607	Check Headspace		8 11 89	RW
610	Dis-assemble Gun		8 11 89	RW
612	Magnaflux Barrel Action		8/15/89	KCR
	Magnaflux Bolt		8/15/89	KCR
615	Rollmark Caliber		8/15/89	SS
7	Drill and Tap Sight Holes	8 16	89	
618	Polish Barrel RB	8 16	89	
620	Apply Coatings (Barrel Action)		8/19/89	TJH
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		8/21/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/21/89	RW
	C) Inspect Ejector Hole for Chamfer		8/21/89	RW
	D) Oil Firing Pin Ass'y		8/21/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		8/23/89	JL

op. #	BARBER - M24 0041469 OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			23 Aug 89	JS
	G) Safety Off Force	3	3	3			23 Aug 89	JS
	H) Trigger Pull Test & Retainability						23 Aug 89	JS
	I) Firing Pin Indent	.021	.021	.021			23 Aug 89	JS
	J) Assemble Stock						8/23/89	RW
	K) Assemble Swivel Studs						28 Aug 89	JS
	L) Attach Front and Rear Sight Assemblies						8/23/89	RW
	M) Iron Sight Alignment						8/23/89	RW
	N) Detach Front & Rear Sights & place in numbered container						8/23/89	RW
	O) Attach Scope to Rifle						28 Aug 89	JS
	P) Detach & Attach Scope 20 Times						28 Aug 89	JS
640	Gallery Target & Test	71 R	82 L				8-24-89	DH
	A) Time						8-24-89	DH
	B) Malfunctions						8-24-89	DH
	C) Pierced Primers						8-24-89	DH
	D) Optical Clarity of Scope						8-24-89	DH
645	Inspect for Live Ammo						8-24-89	DH
655	Final Inspection						28 Aug 89	JS
	A) Headspace						28 Aug 89	JS
	B) Trigger Pull	2.76	2.85	2.69	2.81	2.79	28 Aug 89	JS
	C) Function						28 Aug 89	JS
660	Pack						17 Sept 89	JS

Repaired stock at post swivel, 3 Sept 89

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6348914

DATE 11/6/90

TESTER WLB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.55	2.38		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.53	2.35		
PULL #3	2.41	2.49	2.37		
PULL #4	2.38	2.50	2.36		
PULL #5	2.40	2.42	2.36		
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.15		
PULL #2	3.20	3.13		
PULL #3	3.18	3.08		
PULL #4	3.10	3.03		
PULL #5	3.10	3.10		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.15		
PULL #2	4.13	4.22		
PULL #3	4.11	4.14		
PULL #4	4.11	4.15		
PULL #5	4.12	4.15		
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06348914
25 Aug 1989

CENTROIDAL DISTANCES

0	TO	1	.12524
1	TO	2	.144734
1	TO	3	.465317
1	TO	4	.449589
1	TO	5	.20401

FOR

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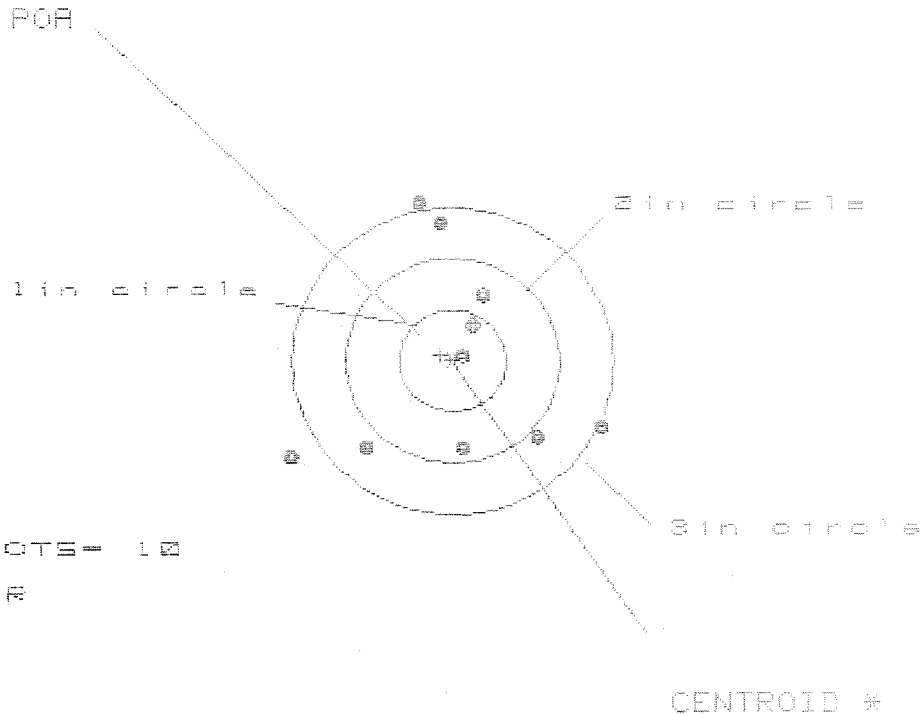
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2888
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0426
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .291925
THE AMR FOR THIS RIFLE IS: .9542

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25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C834B914

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1in = 2

2in = 4

3in = 7

HE= 2.936

VS= 2.515

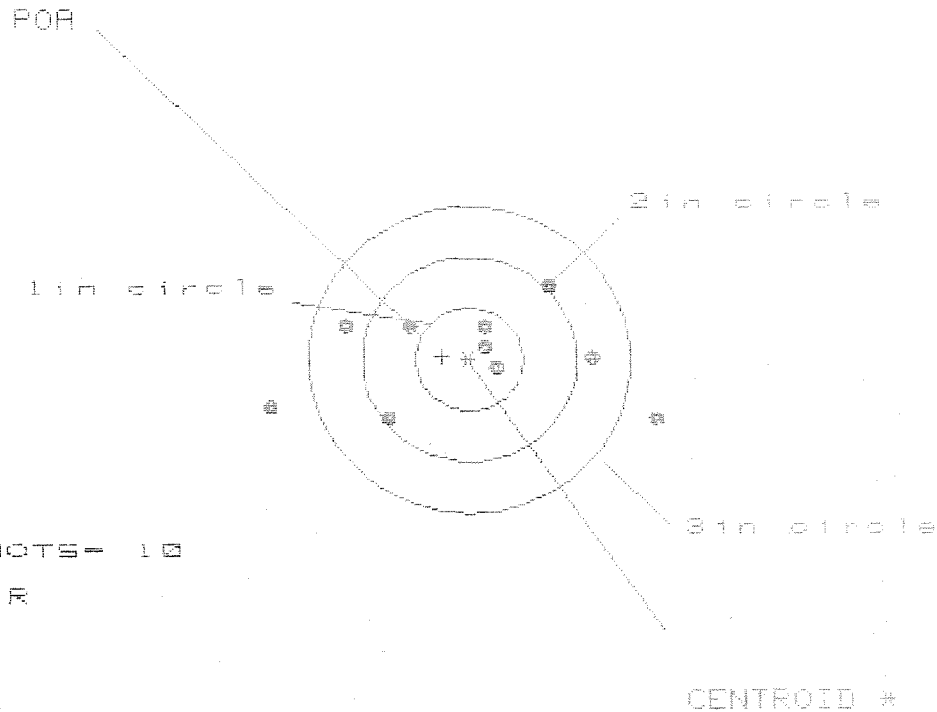
GS= 2.952

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.375	1.202	1.139
MINIMUM X	-1.561	-0.962	-1.025
MAXIMUM Y	1.602	1.500	1.416
MINIMUM Y	-0.913	-0.967	-0.779
CENTROID X	.113	.286	.349
CENTROID Y	-0.054	.048	-0.140
POA TO CENTROID in.	.125	.290	.376
MIN RADIUS	.084	.119	.222
MEAN RADIUS	1.052	.940	.870
MAX RADIUS	1.808	1.582	1.463
HORIZONTAL SPREAD	2.936	2.164	2.164
VERTICAL SPREAD	2.515	2.467	2.196
EXTREME SPREAD	2.952	2.791	2.455
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	7		

25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06348314

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 3

2 in = 5

3 in = 8

HS= 3.595

VS= 1.289

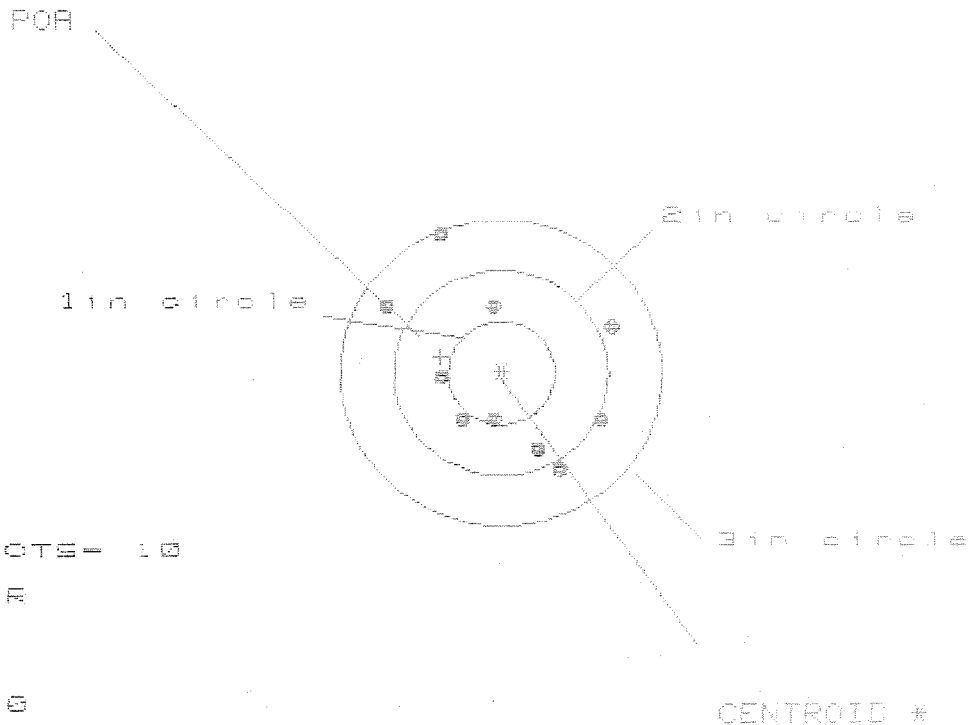
GS= 3.597

PATTERN #	2
SHOTS (BEST OF)	10
MAXIMUM X	1.774
MINIMUM X	-1.821
MAXIMUM Y	.688
MINIMUM Y	-.601
CENTROID X	.255
CENTROID Y	-.026
POA TO CENTROID in.	.257
MIN RADIUS	.209
MEAN RADIUS	.950
MAX RADIUS	1.873
HORIZONTAL SPREAD	3.595
VERTICAL SPREAD	1.289
EXTREME SPREAD	3.597
NUMBER IN ONE INCH CIRCLE =	3
NUMBER IN TWO INCH CIRCLE =	5
NUMBER IN THREE INCH CIRCLE =	8

25 Aug 1988

FILE:/PATTERNING/CENTERFIRE_PATT/063483.4

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

IN CIR

1in = 1

2in = 6

3in = 10

HE= 2.038

VS= 2.283

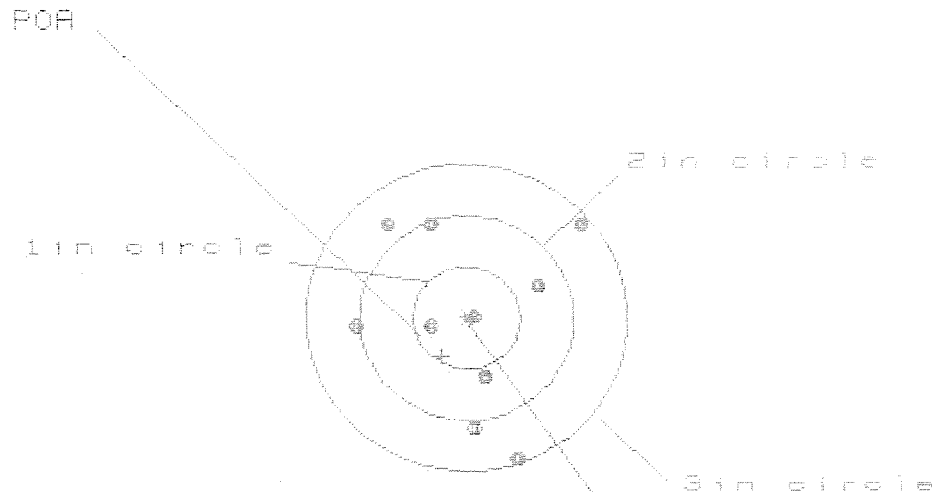
GS= 2.538

PATTERN #	3	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.984	.916	.776
MINIMUM X	-1.054	-1.122	-1.767
MAXIMUM Y	1.315	.835	.881
MINIMUM Y	-.968	-.822	-.718
CENTROID X	.567	.635	.775
CENTROID Y	-.156	-.382	-.406
POR TO CENTROID in.	.588	.703	.875
MIN RADIUS	.487	.367	.373
MEAN RADIUS	.891	.904	.715
MAX RADIUS	1.448	1.398	1.043
HORIZONTAL SPREAD	2.038	2.038	1.543
VERTICAL SPREAD	2.283	1.657	1.599
EXTREME SPREAD	2.538	2.274	1.691
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	10		

25 Aug 1983

FILE:/PATTERNING/CENTERFIRE_PATT/C0040014

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 5

3 in = 10

HS= 2.142

VS= 2.293

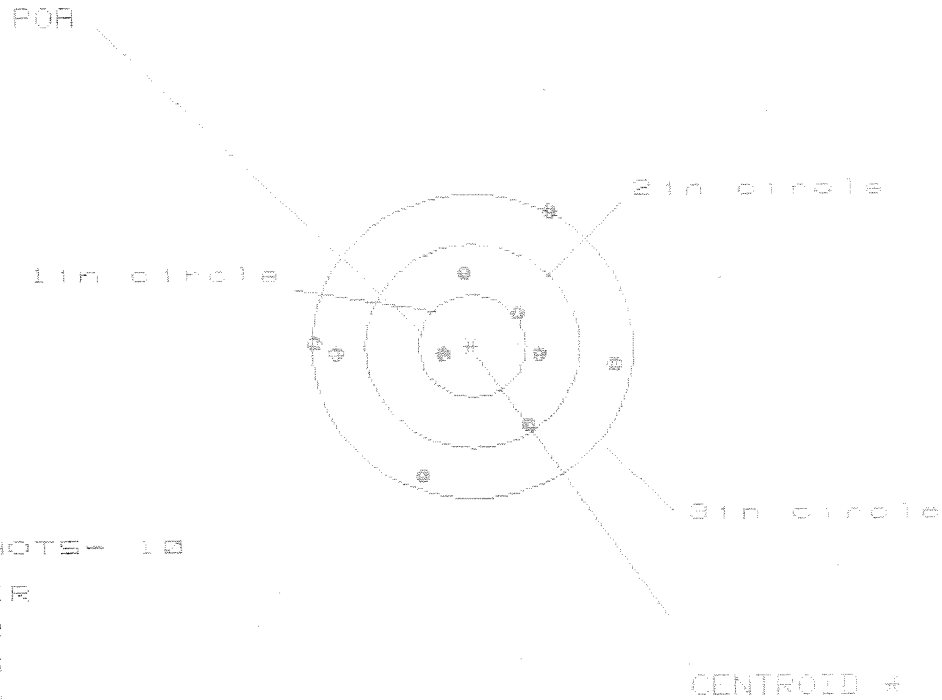
GS= 2.605

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.079	1.133	.837
MINIMUM X	-1.063	-1.009	-.867
MAXIMUM Y	.956	.888	.903
MINIMUM Y	-1.337	-1.216	-1.115
CENTROID X	.234	.180	.038
CENTROID Y	.379	.527	.432
POA TO CENTROID in.	.445	.557	.434
MIN RADIUS	.035	.185	.138
MEAN RADIUS	.889	.839	.753
MAX RADIUS	1.421	1.364	1.149
HORIZONTAL SPREAD	2.142	2.142	1.784
VERTICAL SPREAD	2.293	2.018	2.018
EXTREME SPREAD	2.605	2.344	2.180
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	10		

25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT-083489.L

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 5

3 in = 8

HS= 2.774

VS= 2.544

GS= 2.799

PATTERN #	5	5	5
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.299	1.380	1.206
MINIMUM X	-1.475	-1.394	-1.329
MAXIMUM Y	1.321	.876	.901
MINIMUM Y	-1.223	-1.076	-1.051
CENTROID X	.275	.194	.368
CENTROID Y	.070	-.077	-.102
POA TO CENTROID in.	.284	.209	.382
MIN RADIUS	.292	.194	.370
MEAN RADIUS	.989	.929	.854
MAX RADIUS	1.508	1.408	1.331
HORIZONTAL SPREAD	2.774	2.774	2.534
VERTICAL SPREAD	2.544	1.952	1.952
EXTREME SPREAD	2.799	2.781	2.534
NUMBER IN ONE INCH CIRCLE	=	2	
NUMBER IN TWO INCH CIRCLE	=	5	
NUMBER IN THREE INCH CIRCLE	=	9	

RECEIVING AND ESTIMATING REPORT

COMMENTS

M-24 SNIPER W/LEUPOLD 10X SCOPE

INITIAL

CUSTOMER ORDER NO.

JJM

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

MODEL AND GRADE

ORDER

10/29/90

10/29/90

C6348914

700

7.62

NATO

R

90-28389

ACCESSORIES

HARD CASE

FROM:

CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY 09050

SHIP TO:

CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY
09050

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

CLEAN/TEST

FROM, DATE

ESTIMATED

VIA

UPS

REPAIR CHARGE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

GUN CONDITION:

☐ NEW☐ SLIGHTLY WORN☐ VERY WORN☐ MISUSED☐ MARRED

CUSTOMER'S REQUEST

Repaired per Government Maintenance letter 304

MAIN FAULT

PARTS

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

MAINTENANCE REQUEST

For use of this form, see PAM 738-750; the proponent agency is DCSLOG

PAGE NO. NO. OF PAGES REQUIREMENT CONTROL SYMBOL CONTROL NUMBER

SECTION I - CUSTOMER DATA

1a. UIC CUSTOMER W H 09 A A	1b. CUSTOMER UNIT NAME P20 40 SFC(A)	1c. PHONE NO. 141-4913
2a. IF INTRANSIT CUSTOMER, ENTER DATA IN BLOCKS 2b. AND 2c.	2b. SAMS-2 UIC	2c. UTILIZATION CODE

SECTION II - MAINTENANCE ACTIVITY DATA

3a. WORK ORDER NUMBER (WON)	3b. SHOP	3c. PHONE NO.
4a. UIC SUPPORT	4b. SUPPORT UNIT NAME	

SECTION III - EQUIPMENT DATA

5. TYPE MINT REQ CODE	6. ID	7. NSN	15. FAILURE DETECTED DURING (Select one use $\checkmark$ or X)		
1005012402136			☒ A Scheduled Maintenance	☐ C Test	☐ IE Storage
8. MODEL	16a. MILES/KILOMETERS (enter $\checkmark$ or x)		☐ B Handling	☐ D Normal Op	☐ E Inspection
1924			☐ F Other		
9. NOUN	16b. HOURS		16c. ROUNDS		
RIFLE 7.62 mm SNIPER					
10a. ORG WON	10b. EIC		16d. LANDINGS	16e. AUTO-ROTATIONS	17. PROJECT CODE (if assigned)
11. SERIAL NUMBER	12. QTY	13. PD	18. ACCOUNT PROCESSING CODE		
56348944	000102				
14. MALFUNCTION DESCRIPTION (for DSU/GSU use)			19. IN WARRANTY? (enter Y or N)		
24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURE IN EQUIPMENT TM (Do not prescribe repairs)			20. LEVEL OF WORK (Select one - use $\checkmark$ or X)		
MAINTENANCE ADVISORY LETTER NUMBER 90-6; NO FAULTS NOTED			☐ O Unit Level		
			☐ F Intermediate		
			☐ H General Spt		
			☐ D Depot		
			21. BUMPER NO./TAIL NO.		
			22. REIMBURSABLE CUSTOMER? (if Intransit Customer, enter Y or N)		
			23. PD AUTHENTICATING SIGNATURE (Payroll Signature)		

24a. REMARKS M3 ULTRA SCOPE SN# 89-0613

SECTION IV - REPORTABLE DATA

24a. STA	24b. ORD DATE	24c. MIL TIME	24d. STA	24e. ORD DATE	24f. MIL TIME	24g. TECHNICAL REFERENCES

SECTION V - TASK REQUIREMENTS DATA

27a. FILE INPUT ACT CD	27b. TASK NO	27c. ACT ROE	27d. TASK DESCRIPTION	27e. QTY TO BE RPR	27f. WORK CENTER	27g. FAILURE CODE	27h. MII RNM/PROJ

SECTION VI - PART REQUIREMENTS

28a. FILE INPUT ACT CD	28b. TASK NO	28c. ID	28d. REQ NSN OR PART NUMBER	28e. SFX CD	28f. QTY REQ	28g. QTY ISSUED	28h. NM CS	28i. FAILURE CODE	28j. STORAGE LOCATION	28k. NOUN/INITIALS

SECTION VII - COMPLETION DATA

29. QTY RPR	30. QTY CONDEMN	31. QTY NRTS	32. EVAC WON	33. EVAC UNIT NAME

SECTION VIII - ACTION SIGNATURES

34a. SUBMITTED BY T. J. Bell	34b. ACCEPTED BY	34c. WORK STARTED BY	34d. INSPECTED BY	34e. PICKED UP BY
34f. ORD DATE 702276	34g. STA	34h. ORD DATE	34i. MIL TIME	34j. STA
34k. ORD DATE	34l. MIL TIME	34m. ORD DATE	34n. MIL TIME	34o. STA
34p. ORD DATE	34q. MIL TIME	34r. ORD DATE	34s. MIL TIME	34t. STA

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00131881

Serial: C6348914 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 7/30/2007 10:55:23 AM

Address Information

Customer: ☐ Received From Return To: ☐ Received From

Name: A CO 1/10SF BN A CO 1/10SF BN

Address 1: PANZER KASERNE PANZER KASERNE

Address 2: APO PO Box: APO PO Box:

City: WH0940 WH0940

State: AE Zip Code: 09107 Country: IT State: AE Zip Code: 09107 Country: IT

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A057	Frt and Rear Sgt Base	1

Repair Search

Refresh

Close

naglej

7/30/2007

12:50 PM

CAPS

NUM

INS

SCRL

start

4 Micro...

6 Inter...

RAC0179...

Part Sear...

Arms Ser...

12:50 PM

Serial Number: C6348914

Model: M24 SWS

RE00131881

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6348914.__0
FILE DATE AND TIME: 10/01/2007 09:36

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.095
The Average Y Centroid of the Five Target Set:	0.130
The Average Point of Impact of the Five Target Set:	0.161
The Average Mean Radius of the Five Target Set:	0.934
The Distance from POA to Centroid Target #1:	0.416
The Distance from Centroid Target #2 to Centroid Target #1:	0.153
The Distance from Centroid Target #3 to Centroid Target #1:	0.559
The Distance from Centroid Target #4 to Centroid Target #1:	0.485
The Distance from Centroid Target #5 to Centroid Target #1:	0.530

SERIAL NUMBER: C6348914. __0

TARGET NUMBER: 1

FILE DATE: 10/01/2007

FILE TIME: 09:36

X CENTROID: 0.369

Y CENTROID: 0.192

POA TO CENTROID: 0.416

HORZ SPREAD: 4.787

VERT SPREAD: 1.241

GROUP SPREAD: 4.829

MIN RADIUS: 0.547

MAX RADIUS: 3.183

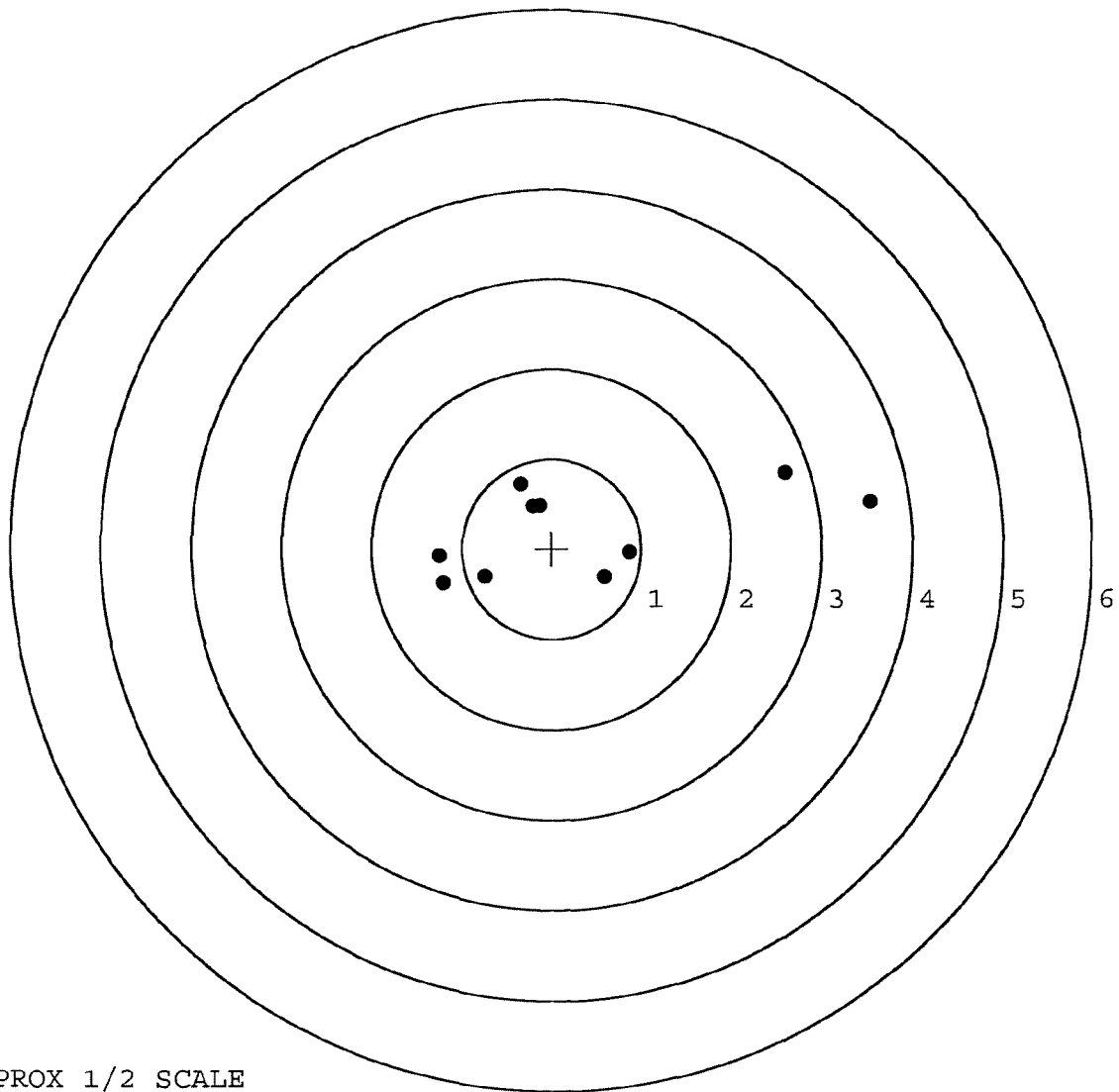
MEAN RADIUS: 1.328

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 6

POINT#	X	Y
1:	-1.207	-0.388
2:	-0.741	-0.311
3:	-0.349	0.720
4:	-0.219	0.474
5:	3.534	0.529
6:	2.598	0.853
7:	0.873	-0.040
8:	0.592	-0.307
9:	-0.139	0.485
10:	-1.253	-0.091



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348914. __0

TARGET NUMBER: 2

FILE DATE: 10/01/2007

FILE TIME: 09:36

X CENTROID: 0.458

Y CENTROID: 0.316

POA TO CENTROID: 0.557

HORZ SPREAD: 2.725

VERT SPREAD: 3.188

GROUP SPREAD: 3.274

MIN RADIUS: 0.203

MAX RADIUS: 1.879

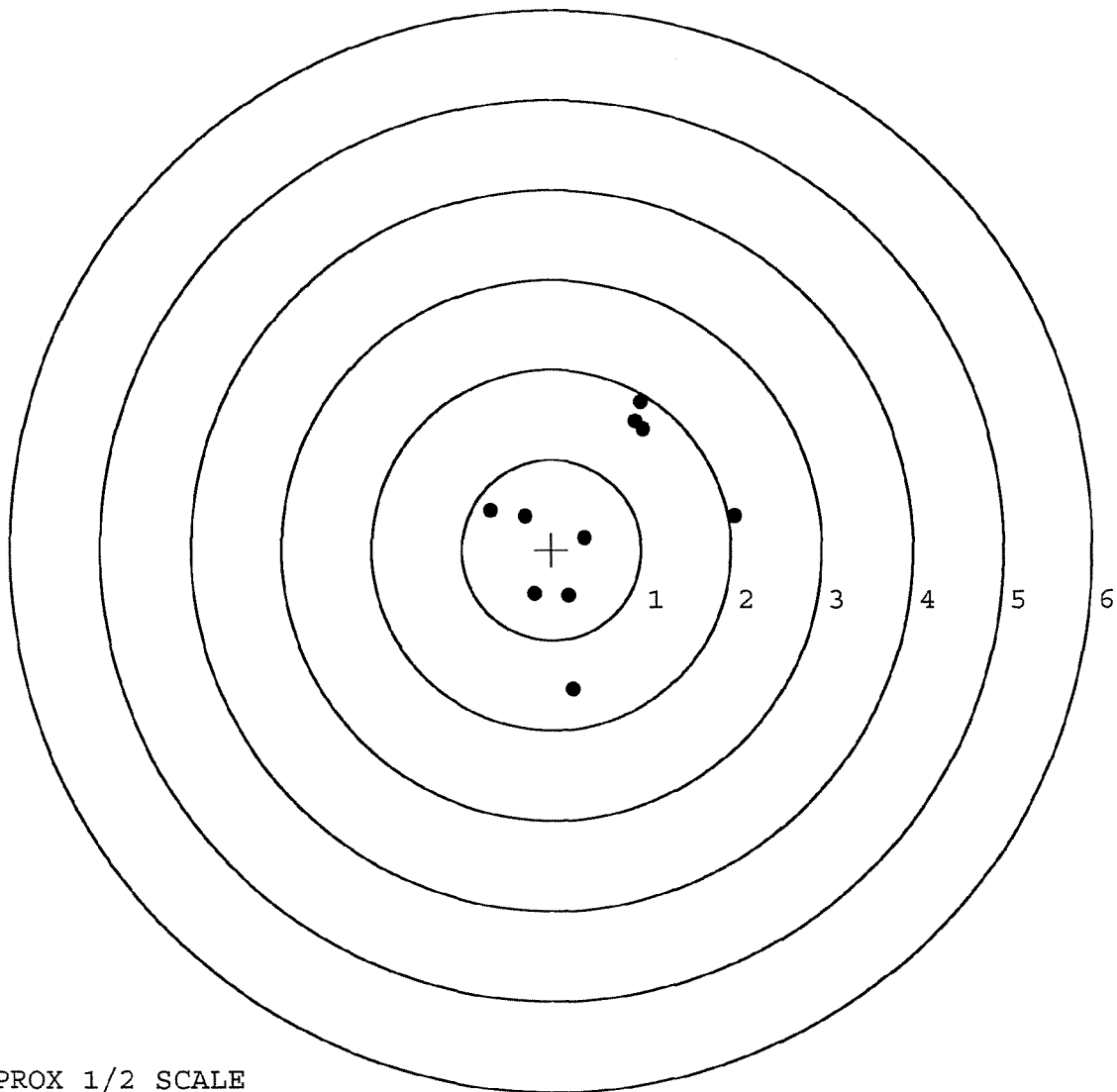
MEAN RADIUS: 1.129

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.245	-1.551
2:	2.039	0.380
3:	-0.199	-0.499
4:	0.187	-0.511
5:	0.363	0.137
6:	-0.686	0.439
7:	-0.306	0.371
8:	0.991	1.637
9:	1.018	1.335
10:	0.929	1.424



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348914. 0

TARGET NUMBER: 3

FILE DATE: 10/01/2007

FILE TIME: 09:36

X CENTROID: -0.103

Y CENTROID: -0.106

POA TO CENTROID: 0.148

HORZ SPREAD: 1.548

VERT SPREAD: 3.718

GROUP SPREAD: 3.726

MIN RADIUS: 0.217

MAX RADIUS: 2.288

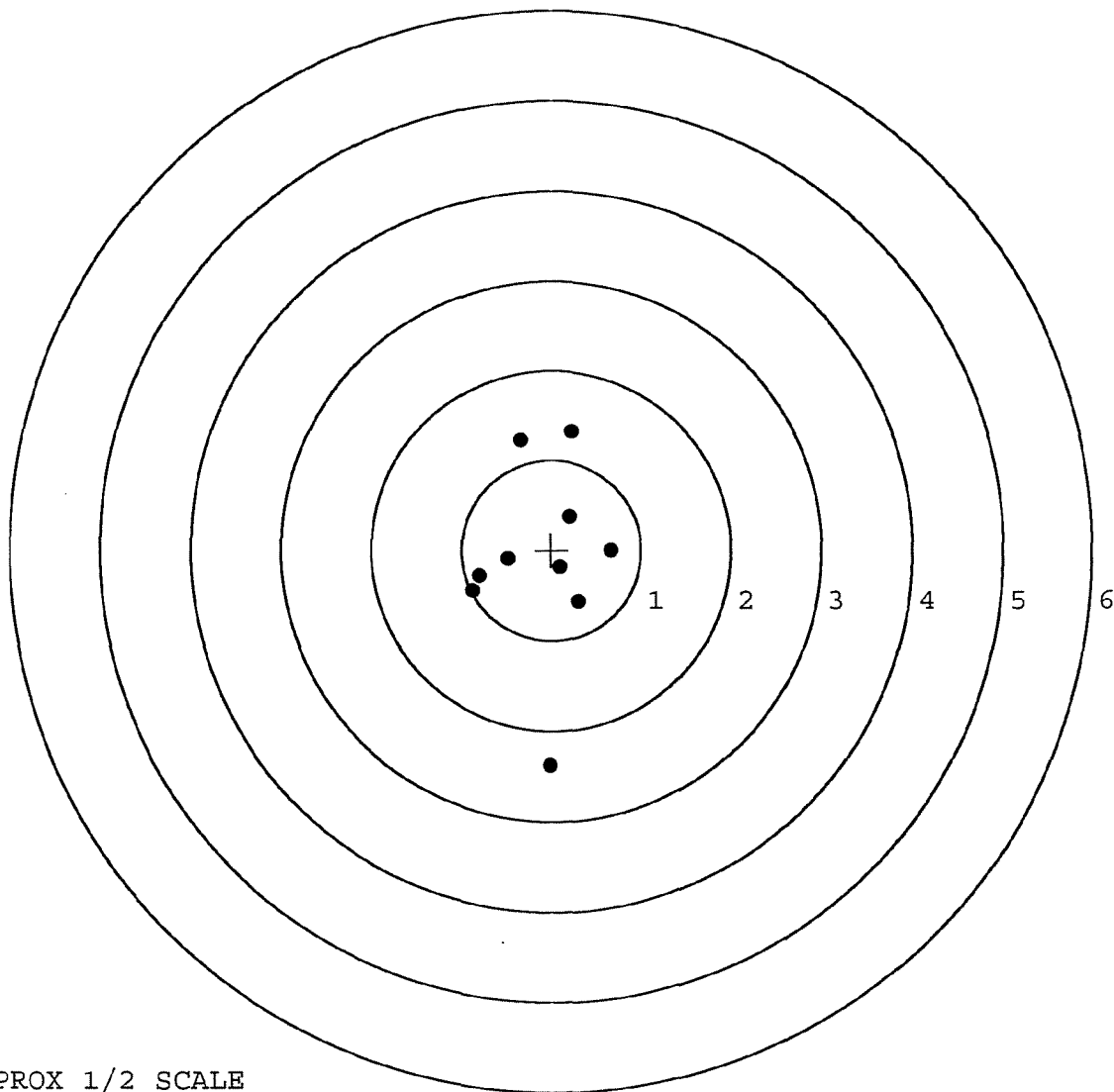
MEAN RADIUS: 0.923

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.015	-2.393
2:	-0.880	-0.450
3:	-0.802	-0.284
4:	-0.484	-0.094
5:	0.096	-0.192
6:	0.302	-0.568
7:	0.668	0.002
8:	0.205	0.369
9:	0.223	1.325
10:	-0.343	1.221



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348914. __0

TARGET NUMBER: 4

FILE DATE: 10/01/2007

FILE TIME: 09:36

X CENTROID: -0.090

Y CENTROID: 0.036

POA TO CENTROID: 0.097

HORZ SPREAD: 2.319

VERT SPREAD: 1.334

GROUP SPREAD: 2.447

MIN RADIUS: 0.119

MAX RADIUS: 1.468

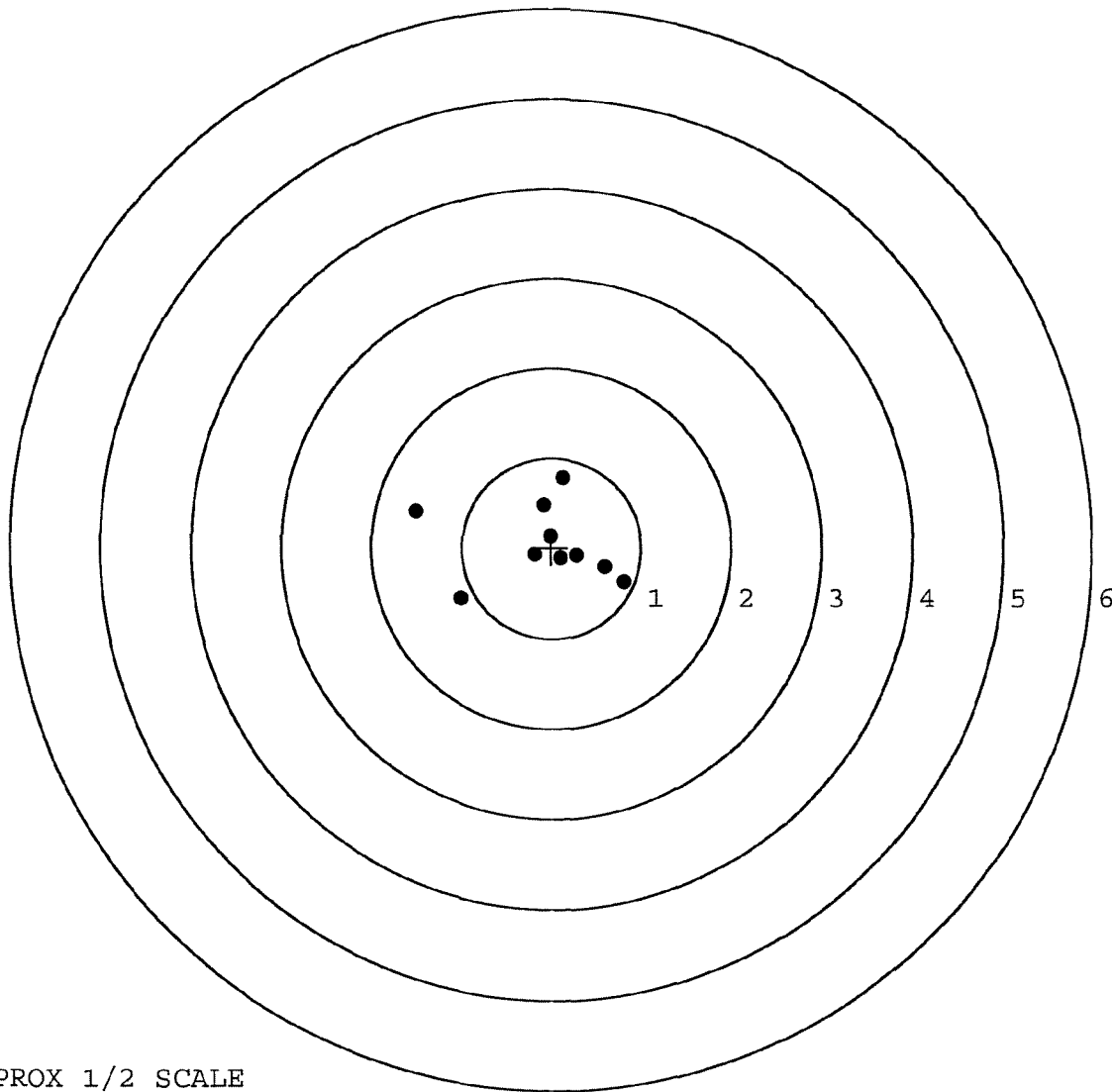
MEAN RADIUS: 0.640

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.511	0.403
2:	-1.011	-0.559
3:	0.808	-0.377
4:	0.594	-0.211
5:	0.130	0.775
6:	-0.089	0.478
7:	0.281	-0.086
8:	-0.013	0.127
9:	-0.191	-0.074
10:	0.105	-0.118



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348914. 0

TARGET NUMBER: 5

FILE DATE: 10/01/2007

FILE TIME: 09:36

X CENTROID: -0.161

Y CENTROID: 0.213

POA TO CENTROID: 0.267

HORZ SPREAD: 1.335

VERT SPREAD: 2.047

GROUP SPREAD: 2.047

MIN RADIUS: 0.254

MAX RADIUS: 1.310

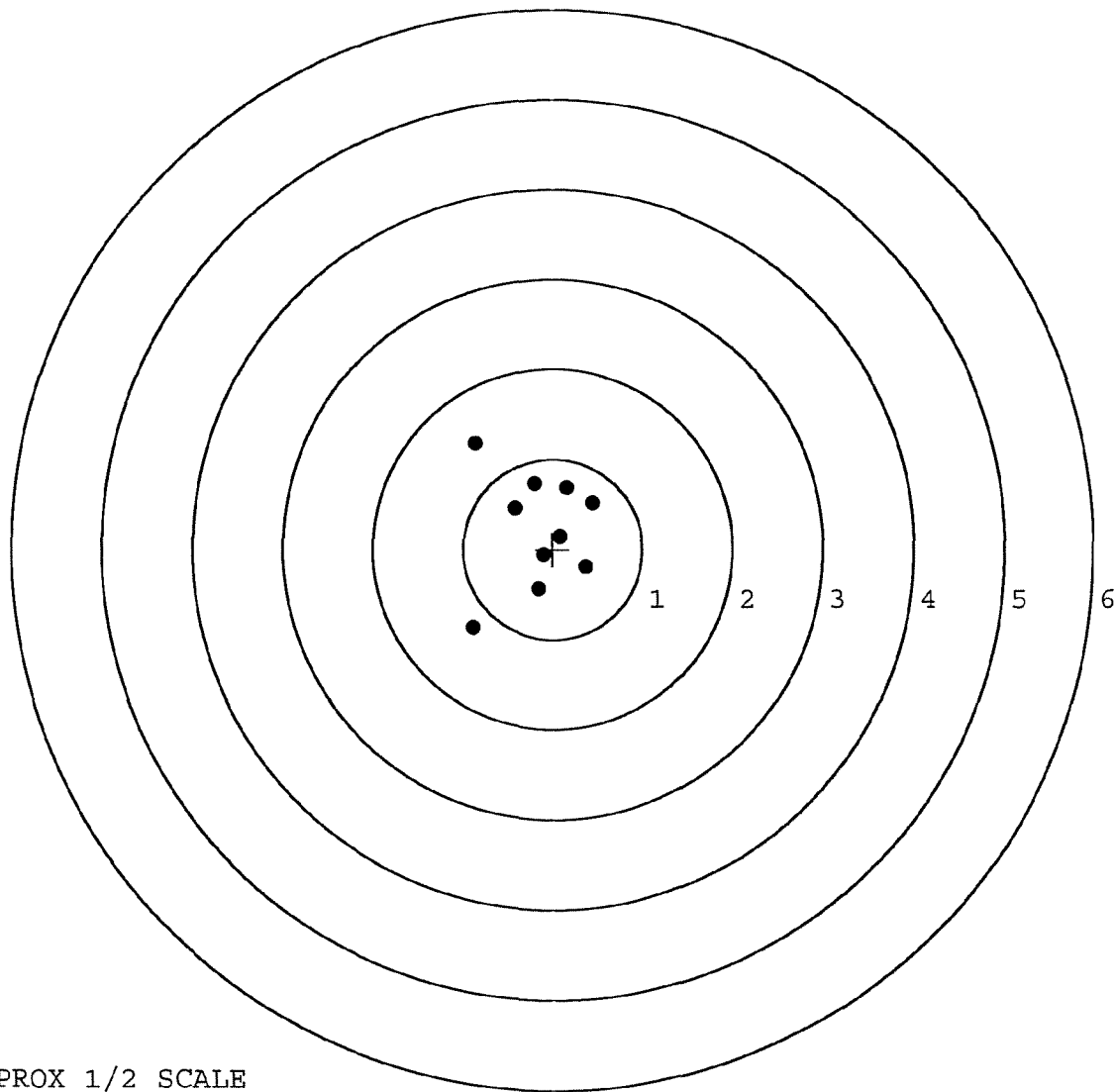
MEAN RADIUS: 0.648

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.866	1.171
2:	0.154	0.686
3:	0.445	0.517
4:	-0.207	0.727
5:	-0.429	0.457
6:	-0.890	-0.876
7:	-0.164	-0.444
8:	0.368	-0.194
9:	0.083	0.144
10:	-0.106	-0.062



TARGET APPROX 1/2 SCALE

R & E NUMBER 131881SERIAL NUMBER C6348914LOG-IN DATE 7-30-07

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	8-29-07	RTZ
505	RE-BARREL	9-14-07	RTZ
560	ASSEMBLE	9-14-07	RTZ
600	PROOF	9-14-07	mm
605	CHECK HEADSPACE	9-14-07	mm
610	DIS-ASSEMBLE GUN	9-17-07	TRW
612	MAGNAFLUX	9-18-07	NRD
510	DRILL AND TAP	9-17-07	TRW
615	ROLLMARK CALIBER	9-17-07	CW
618	ROTO-BLAST	9-18-07	RC
620	APPLY COATINGS	9-21-07	TRZ
625	FINAL ASSEMBLY	9-27-07	RTZ
640	FUNCTION TEST AND	9-28-07	mm
650	TARGET	9-28-07	mm
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	9-28-07	SD
	A) HEADSPACE	10/2/07	mm
	B) TRIGGER PULL	10/2/07	mm
	F) SAFETY ON FORCE	10/2/07	mm
	G) SAFETY OFF FORCE	10/2/07	mm
	I) FIRING PIN INDENT	10/2/07	mm
690	PACK	10-4-07	DA