

C6348999

MODEL 700TM M24

Model SMSTM

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington.

C-6348999

Ams Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00008589

Serial: C6348999 Model 700 Center Fire Caliber: 7.62 M-24 (SWS)

Repairman:

Verify Repair

Status:

Closed 4/27/00 8:28:24 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: HHC 1-14 INF

HHC 1-14 INF

Address 1: ATTN: BN S-4

ATTN: BN S-4

Address 2: BLDG. 355

PO Box:

BLDG. 355

PO Box:

City: SCHOFIELD NKS

SCHOFIELD NKS

State: HI

Zip Code: 96857

Country: US

State: HI

Zip Code: 96857

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Poor

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud, & SWIVEL	2
A010	Hard Case	1
A016	Scope Mounts	2
A017	Scope Base	1
A026	Scope	1

Repair Search

Refresh

Close

nagleij

4/27/00

12:49 PM

CAPS

NUM

INS

SCRL

Start

Inb...

Na...

SA...

Ex...

Mi...

SA...

Pa...

Mi...

Pri...

12:49 PM

Serial Number:

C6348999

Model: 700



RE00008589

Scope # 89-1266

BBL - 96003

Stock - 96018

EXtractor - 91816

BARBER - M24 0043605

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6348999
9 Jun 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0796
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0372
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0878635

THE AMR FOR THIS RIFLE IS: 1.036

CENTROIDAL DISTANCES

0 TO	1	.175026
1 TO	2	.155974
1 TO	3	.273075
1 TO	4	.130863
1 TO	5	.410001

3 5
2 + <----POA
4 1

BARBER - M24 0043606

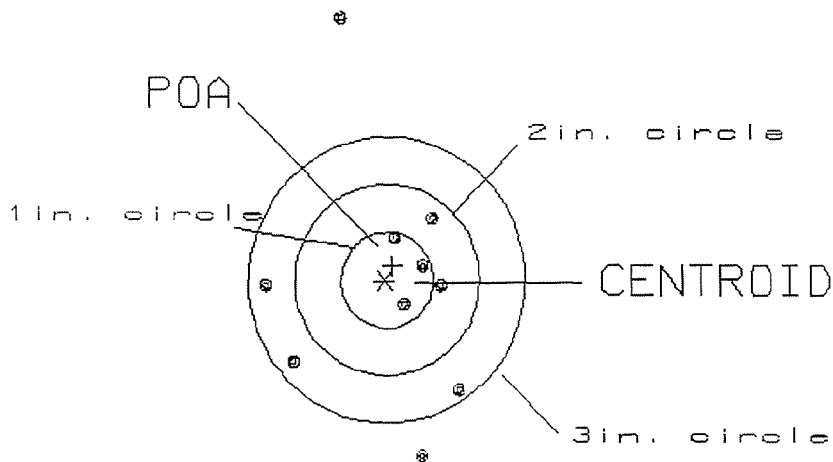
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .174
MIN RADIUS : .267
MEAN RADIUS : 1.132
MAX RADIUS : 2.839
CENTROID X : -.085
CENTROID Y : -.153

9 Jun 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348999

CENTERFIRE PATTERN # 1

OF SHOTS= 10

IN CIRCLE

HS= 2.07

3

VS= 4.67

5

GS= 4.76

8

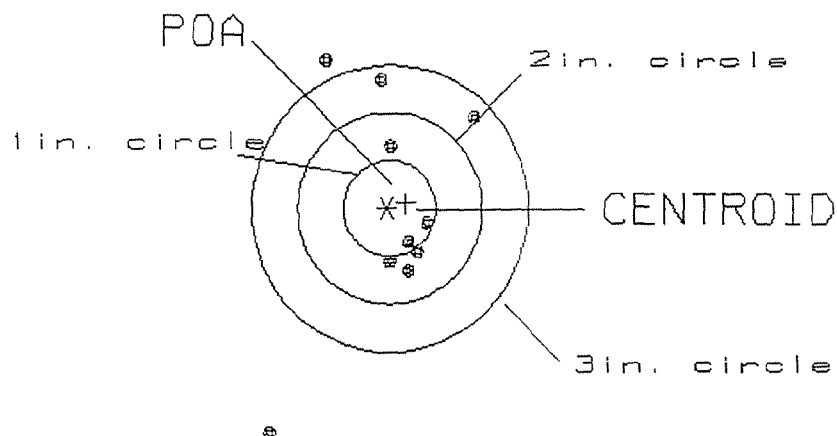
PATTERN #: 2

POA TO CENTROID: .209
 MIN RADIUS : .405
 MEAN RADIUS : 1.025
 MAX RADIUS : 2.663
 CENTROID X : -.203
 CENTROID Y : -.051

9 Jun 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348999

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.13

2

VS= 3.89

6

GS= 3.93

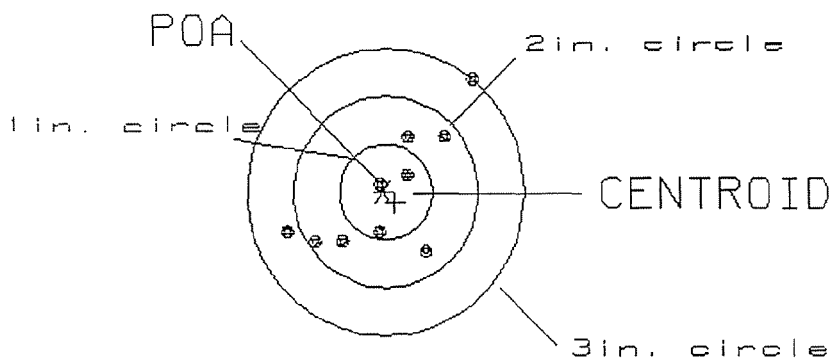
8

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .176
 MIN RADIUS : .121
 MEAN RADIUS : .751
 MAX RADIUS : 1.504
 CENTROID X : -.132
 CENTROID Y : .116

9 Jun 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348999

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.03

3

VS= 1.81

6

GS= 2.58

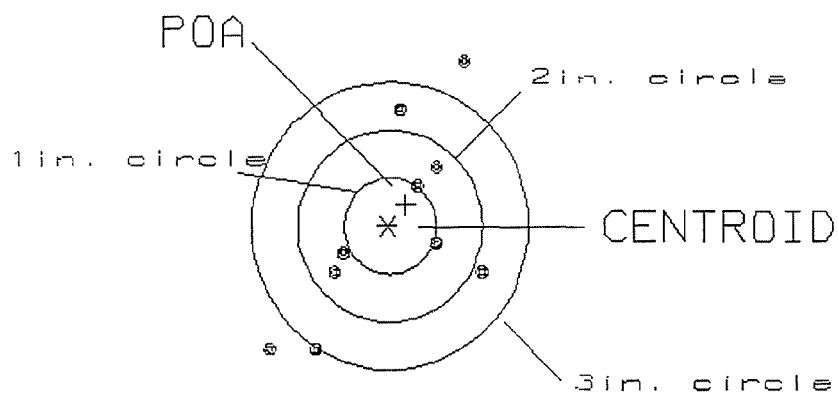
9

PATTERN #: ☐ 4 ☐
POA TO CENTROID: .295
MIN RADIUS : .510
MEAN RADIUS : 1.090
MAX RADIUS : 1.858
CENTROID X : -.198
CENTROID Y : -.219

9 Jun 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348999

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.34

0

VS= 2.97

5

GS= 3.65

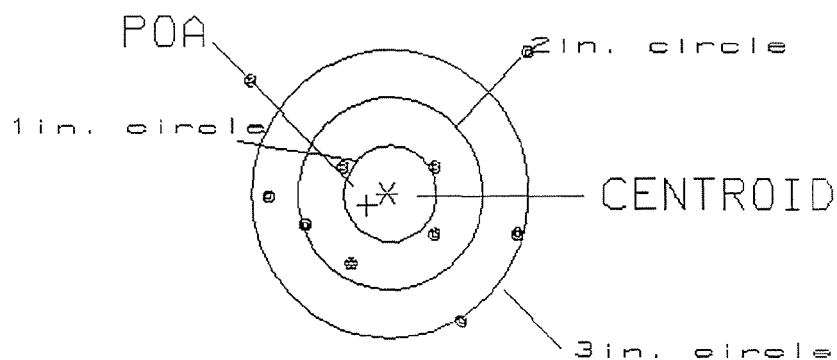
7

PATTERN #: ☐ 5 ☐
 POA TO CENTROID: .251
 MIN RADIUS : .539
 MEAN RADIUS : 1.184
 MAX RADIUS : 2.066
 CENTROID X : .220
 CENTROID Y : .121

9 Jun 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348999

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.92

0

VS= 2.77

5

GS= 3.30

8

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

Final Inspection

Sn: C6348999

DATE REC'D: 4-17-00

DATE RET'D:

AUDITOR:

RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ SCREWS☒ FINISH☒ LOOSENESS☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

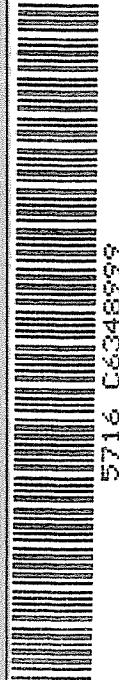
☐ Scope Case☐ Iron SIGHTS☐ Deployment Kit

Trigger

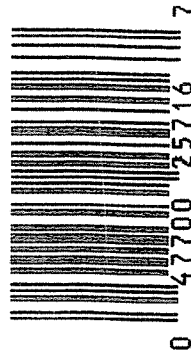
☒ SAFETY OPERATION☒ SET

Comments:

Remington[®] MODEL 700[™] M24 MADE IN LION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marquo Deposee.		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
DU PONT REG. U.S. PAT. & T.M. OFF.		SERIAL NO. C6348999
Ø1		ORDER NO. 5716



UPC



CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348999

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		12-20 89	RW
600	Proof		12-20 89	A
607	Check Headspace			A
610	Dis-assemble Gun			RW
612	Magnaflux Barrel Action		1-5-90	KCR
	Magnaflux Bolt		1-5-90	
615	Rollmark Caliber		1/5/90	ES
617	Drill and Tap Sight Holes		1/8/90	FB
618	Polish Barrel		1/9/90	WB
620	Apply Coatings (Barrel Action)		1-15-90	TA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		1/16/90	WB
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/16/90	RW
	C) Inspect Ejector Hole for Chamfer		1/16/90	RW
	D) Oil Firing Pin Ass'y		1/16/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		1/18/90	JS

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			1-19-90	HL
	G) Safety Off Force	4	4	4			1-19-90	HL
	H) Trigger Pull Test & Retainability						18/11/90	JS
	I) Firing Pin Indent	.020	.020	.020			1-19-90	HL
	J) Assemble Stock						3/6/90	RW
	K) Assemble Swivel Studs						3/12/90	WB
	L) Attach Front and Rear Sight Assemblies						3/6/90	RW
	M) Iron Sight Alignment						3/6/90	RW
	N) Detach Front & Rear Sights & place in numbered container						3/6/90	RW
	O) Attach Scope to Rifle						3/6/90	WB
	P) Detach & Attach Scope 20 Times						3/6/90	WB
640	Gallery Target & Test						3-7-90	A
	A) Time							A
	B) Malfunctions							A
	C) Pierced Primers							A
	D) Optical Clarity of Scope							A
645	Inspect for Live Ammo						3-7-90	A
655	Final Inspection						3/12/90	WB
	A) Headspace							
	B) Trigger Pull	2.10	2.21	2.28	2.22	2.24	3/12/90	G.S
	C) Function						3/12/90	WB
660	Pack						20/11/90	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6348999

DATE 18 Jan 90

TESTER LLS

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.26	2.41	2.13	2.10	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.06	2.32	2.10	2.21	
PULL #3	2.09	2.27	2.44	2.28	
PULL #4	2.07	2.34	2.57	2.22	
PULL #5	2.08	2.34	2.66	2.24	
TOTAL	10.56	11.68	13.10		
AVG.	2.112	2.336	2.62		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.26		
PULL #2	3.43	3.28		
PULL #3	3.59	3.38		
PULL #4	3.45	3.43		
PULL #5	3.48	3.44		
TOTAL	17.35	16.79		
AVG.	3.47	3.358		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.05		4.11
PULL #2	4.34	4.25		4.10
PULL #3	4.38	4.24		4.18
PULL #4	4.30	4.15		4.12
PULL #5	4.31	4.25		4.19
TOTAL	21.57	20.94		20.70
AVG.	4.314	4.188		4.14

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348999
8 Mar 1990

CENTROIDAL DISTANCES

0 TO	1	.371214
1 TO	2	.335452
1 TO	3	.456885
1 TO	4	.22311
1 TO	5	.815271

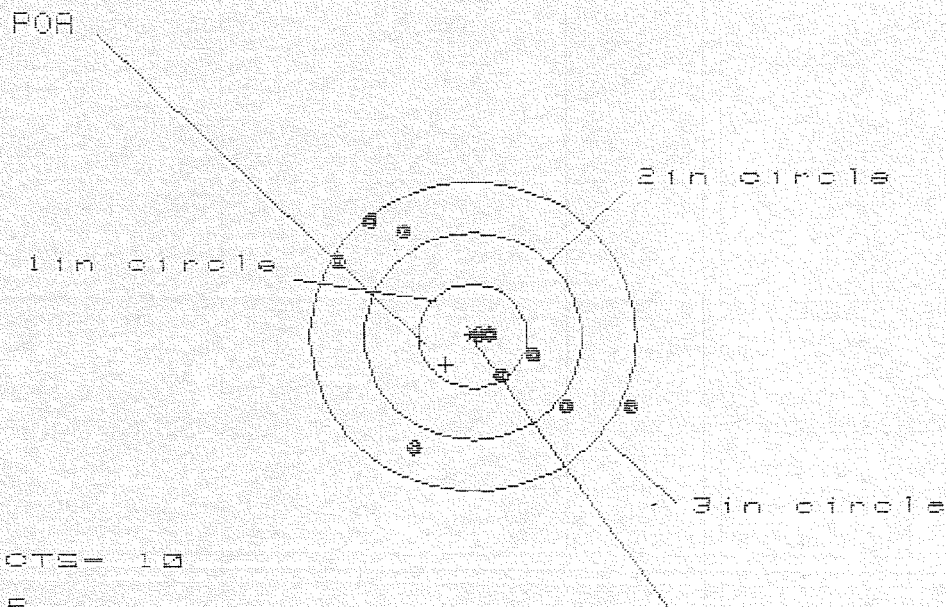
5 ←----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1544
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.072
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .179475
THE AMP FOR THIS RIFLE IS: .962

7 Mar 1998

FILE:/PATTERNING/CENTERFIRE_PATT/08348353

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 3

2in = 4

3in = 9

HS= 2.745

VS= 2.233

GS= 3.063

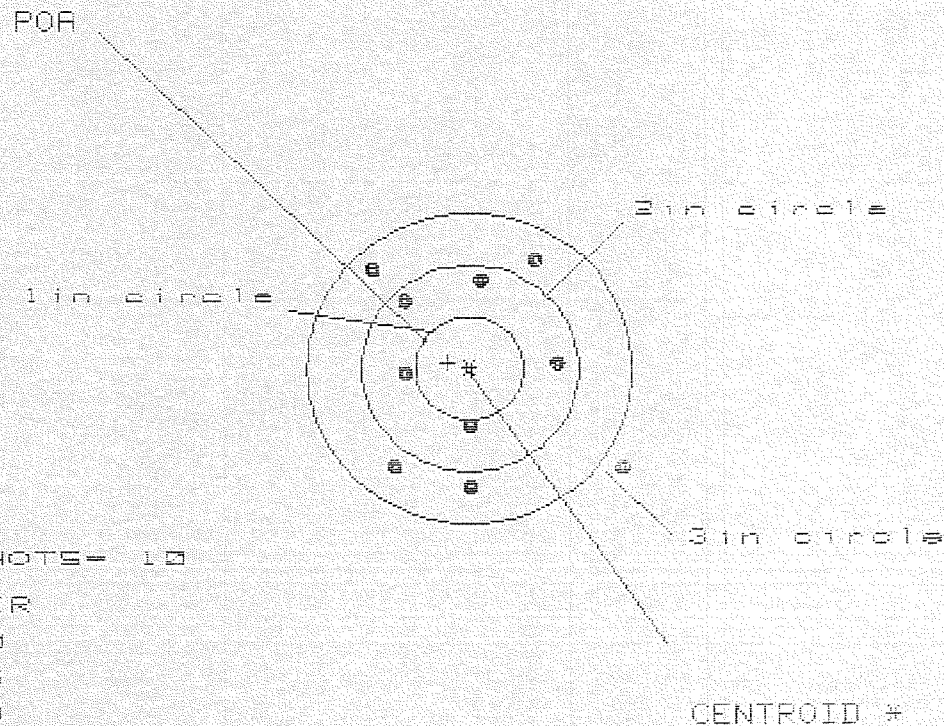
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.476	.970	.876
MINIMUM X	-1.269	-1.105	-1.199
MAXIMUM Y	1.171	1.101	1.121
MINIMUM Y	-1.062	-1.132	-.994
CENTROID X	.246	.082	.176
CENTROID Y	.278	.348	.210
POA TO CENTROID in.	.371	.357	.274
MIN RADIUS	.097	.257	.191
MEAN RADIUS	.934	.901	.798
MAX RADIUS	1.604	1.332	1.441
HORIZONTAL SPREAD	2.745	2.075	2.075
VERTICAL SPREAD	2.233	2.233	2.115
EXTREME SPREAD	3.063	2.531	2.513
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	9		

7 Mar 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6346393

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 0

2 in = 5

3 in = 9

HS= 2.293

VS= 2.190

GS= 2.936

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.356	.981	.883
MINIMUM X	:	-.937	-.786	-.645
MAXIMUM Y	:	1.086	.985	1.089
MINIMUM Y	:	-1.104	-1.205	-1.101
CENTROID X	:	.198	.047	.146
CENTROID Y	:	-.054	.047	-.057
POA TO CENTROID in.	:	.205	.066	.156
MIN RADIUS	:	.513	.527	.512
MEAN RADIUS	:	1.020	.934	.902
MAX RADIUS	:	1.631	1.225	1.258
HORIZONTAL SPREAD	:	2.293	1.767	1.527
VERTICAL SPREAD	:	2.190	2.190	2.190
EXTREME SPREAD	:	2.936	2.406	2.406
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	

7 Mar 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06340359

CENTERFIRE PATTERNS # 3

POA

1in circle

2in circle

3in circle

CENTROID #

OF SHOTS= 10

IN CIR

1in = 3

2in = 4

3in = 10

HS= 2.259

VS= 2.568

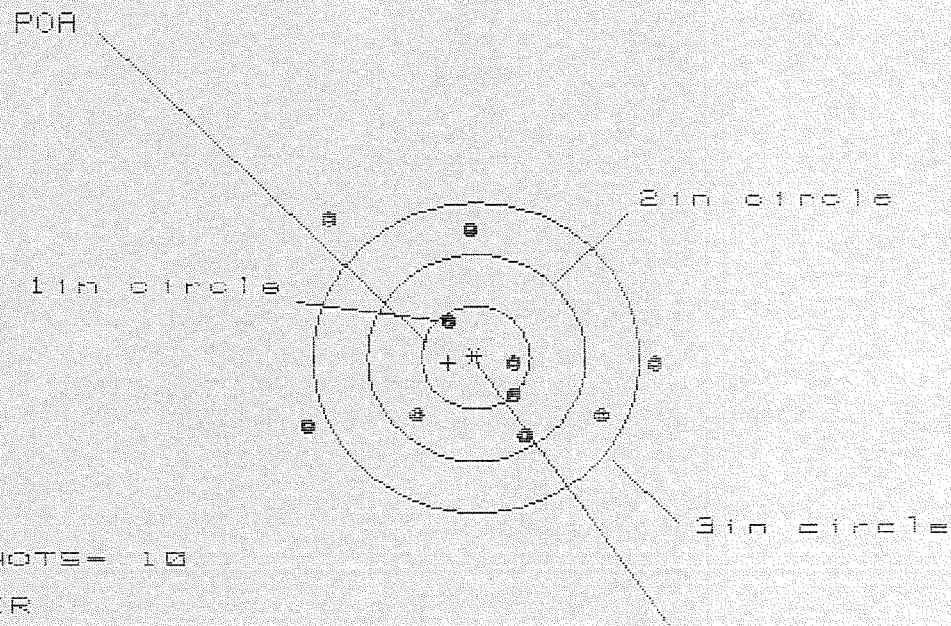
GS= 2.881

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.273	1.330	1.214
MINIMUM X	:	-.986	-.929	-.977
MAXIMUM Y	:	1.172	1.017	1.130
MINIMUM Y	:	-1.396	-1.146	-1.033
CENTROID X	:	.008	-.049	.067
CENTROID Y	:	-.112	.043	-.070
POA TO CENTROID in.	:	.112	.066	.097
MIN RADIUS	:	.275	.289	.293
MEAN RADIUS	:	.935	.880	.805
MAX RADIUS	:	1.489	1.330	1.221
HORIZONTAL SPREAD	:	2.259	2.259	2.191
VERTICAL SPREAD	:	2.568	2.163	2.163
EXTREME SPREAD	:	2.881	2.429	2.266
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		10	

7 Mar 1990

FILE:/PATTERNING/CENTERFIRE_PATT/06348399

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1 in = 3

2 in = 5

3 in = 7

HS= 3.141

VS= 2.018

GS= 3.306

CENTROID #

PATTERN #	4	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.632	1.479	1.130
MINIMUM X	-1.509	-1.662	-1.477
MAXIMUM Y	1.301	1.411	1.421
MINIMUM Y	-0.717	-0.573	-0.563
CENTROID X	.253	.406	.221
CENTROID Y	.055	-.089	-.099
POA TO CENTROID in.	.259	.416	.243
MIN RADIUS	.325	.191	.362
MEAN RADIUS	1.060	.922	.870
MAX RADIUS	1.896	1.727	1.547
HORIZONTAL SPREAD	3.141	3.141	2.657
VERTICAL SPREAD	2.018	1.984	1.984
EXTREME SPREAD	3.306	3.188	2.657
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		7	

7 Mar 1998

FILE:/PATTERNING/CENTERFIRE_PATT/0834B999

CENTERFIRE PATTERNS # 5

POA

1 in circle

2 in circle

3 in circle

OF SHOTS= 10

IN CIR

1 in = 3

2 in = 6

3 in = 8

HS= 1.862

VS= 3.049

GS= 3.057

CENTROID #

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.992	.961	.950
MINIMUM X	:	-.870	-.901	-.912
MAXIMUM Y	:	1.661	.801	.651
MINIMUM Y	:	-1.388	-1.203	-.787
CENTROID X	:	.117	.148	.159
CENTROID Y	:	-.527	-.712	-.562
POA TO CENTROID in.	:	.540	.727	.584
MIN RADIUS	:	.357	.201	.338
MEAN RADIUS	:	.861	.758	.694
MAX RADIUS	:	1.684	1.251	1.152
HORIZONTAL SPREAD	:	1.862	1.862	1.862
VERTICAL SPREAD	:	3.049	2.004	1.438
EXTREME SPREAD	:	3.057	2.270	2.270
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

GFM

CONTRACT # DAAA21-87-C-0086

New Barrel

GUN SERIAL # C6348999

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		5/4/93	RW
600	Proof		5/4/93	RW
607	Check Headspace		5/4/93	RW
610	Dis-assemble Gun		5/4/93	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		5/14/93	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		5/14/93	RW
	C) Inspect Ejector Hole for Chamfer		5/14/93	RW
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent			
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
630	Gallery Target & Test			
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clarity of Scope			
645	Inspect for Live Ammo		5/18/93	RW
655	Final Inspection			
	A) Headspace		5/18/93	RW
	B) Trigger Pull			
	C) Function		5/18/93	RW
660	Pack			

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348999
21 May 1993

CENTROIDAL DISTANCES

Ø TO	1	.331217
1 TO	2	.516469
1 TO	3	.935558
1 TO	4	.893555
1 TO	5	.724348

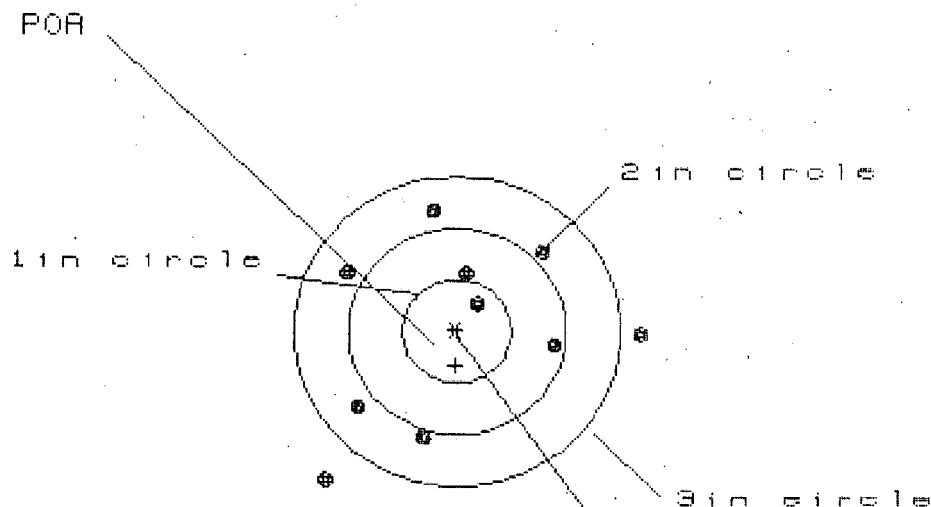
$\frac{1}{4} \frac{2^5}{3} \leftarrow \text{POA}$

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .4828
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0836
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .489984
THE AMR FOR THIS RIFLE IS: 1.011

21 May 1993

FILE:/PATTERNING/CENTERFIRE_PATT/C6348393

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 1

2in = 3

3in = 8

HS= 2.861

VS= 2.591

GS= 3.180

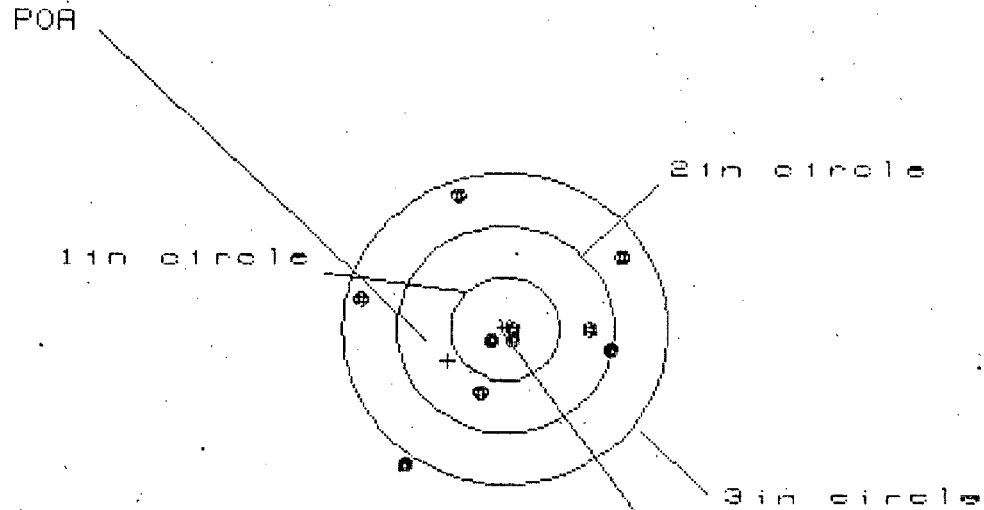
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.692	1.563	.922
MINIMUM X	-1.169	-1.104	-.909
MAXIMUM Y	1.132	.970	.941
MINIMUM Y	-1.459	-1.147	-1.176
CENTROID X	.012	.141	-.054
CENTROID Y	.331	.493	.522
POA TO CENTROID in.	.331	.513	.525
MIN RADIUS	.378	.171	.314
MEAN RADIUS	1.093	.957	.885
MAX RADIUS	1.869	1.580	1.220
HORIZONTAL SPREAD	2.861	2.667	1.831
VERTICAL SPREAD	2.591	2.117	2.117
EXTREME SPREAD	3.180	2.752	2.191
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	8		

21 May 1933

FILE:/PATTERNING/CENTERFIRE_PATT/C6346993

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 5

3 in = 8

HS= 2.329

VS= 2.690

GS= 2.833

PATTERN #

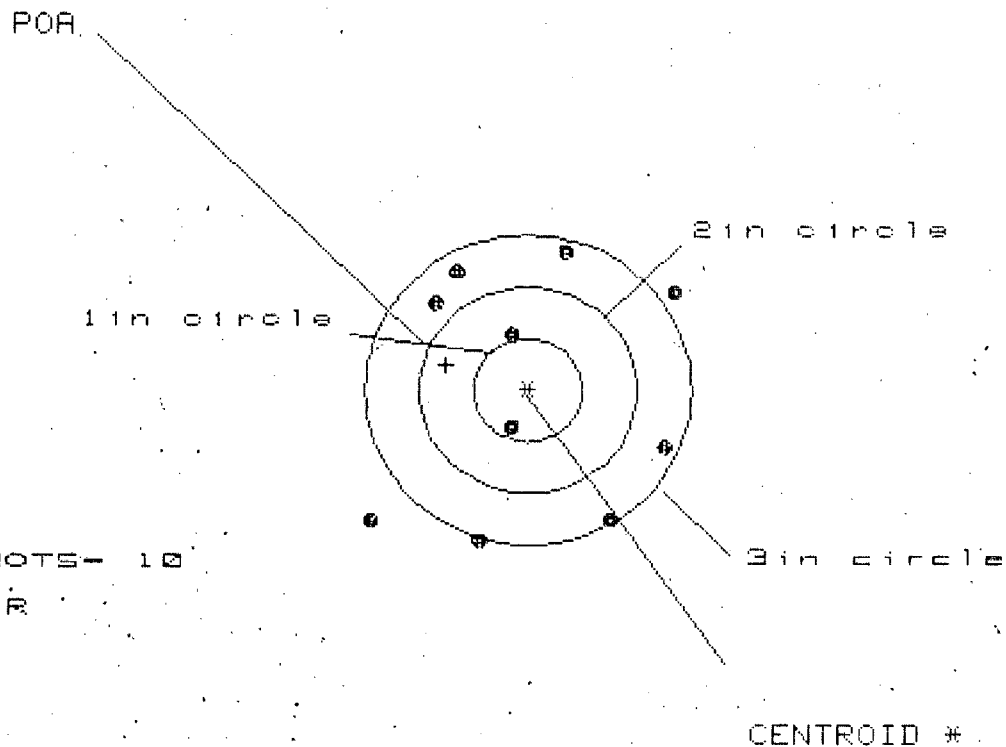
#2

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.022	.921	.852
MINIMUM X	-1.307	-1.408	-1.477
MAXIMUM Y	1.337	1.186	.714
MINIMUM Y	-1.353	-.721	-.572
CENTROID X	.528	.629	.698
CENTROID Y	.309	.460	.311
POA TO CENTROID in.	.612	.779	.765
MIN RADIUS	.098	.194	.094
MEAN RADIUS	.840	.775	.653
MAX RADIUS	1.632	1.415	1.505
HORIZONTAL SPREAD	2.329	2.329	2.329
VERTICAL SPREAD	2.690	1.907	1.286
EXTREME SPREAD	2.833	2.368	2.368
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		9	

21 May 1993

FILE:/PATTERNING/CENTERFIRE_PATT/C6346399

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 2

3 in = 8

HS= 2.824

VS= 2.729

GS= 3.588

PATTERN #

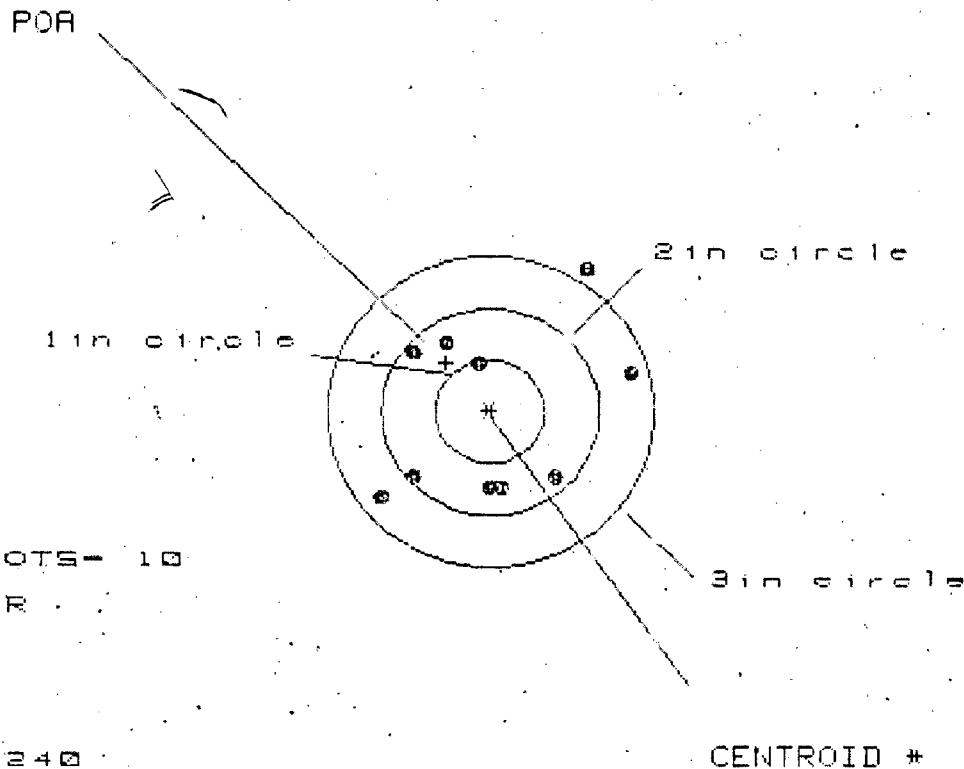
13

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.379	1.218	1.225
MINIMUM X	-1.445	-1.010	-0.858
MAXIMUM Y	1.295	1.157	1.262
MINIMUM Y	-1.434	-1.572	-1.467
CENTROID X	.750	.911	.759
CENTROID Y	-.244	-.106	-.211
POA TO CENTROID in.	.789	.917	.787
MIN RADIUS	.356	.559	.390
MEAN RADIUS	1.271	1.195	1.139
MAX RADIUS	1.905	1.683	1.534
HORIZONTAL SPREAD	2.824	2.228	2.083
VERTICAL SPREAD	2.729	2.729	2.729
EXTREME SPREAD	3.588	3.016	2.852
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	2		
NUMBER IN THREE INCH CIRCLE =	8		

21 May 1993

FILE:/PATTERNING/CENTERFIRE_PATT/C6348999

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR .

1 in = 1

2 in = 7

3 in = 9

HS= 2.240

VS= 2.212

GS= 2.898

PATTERN #

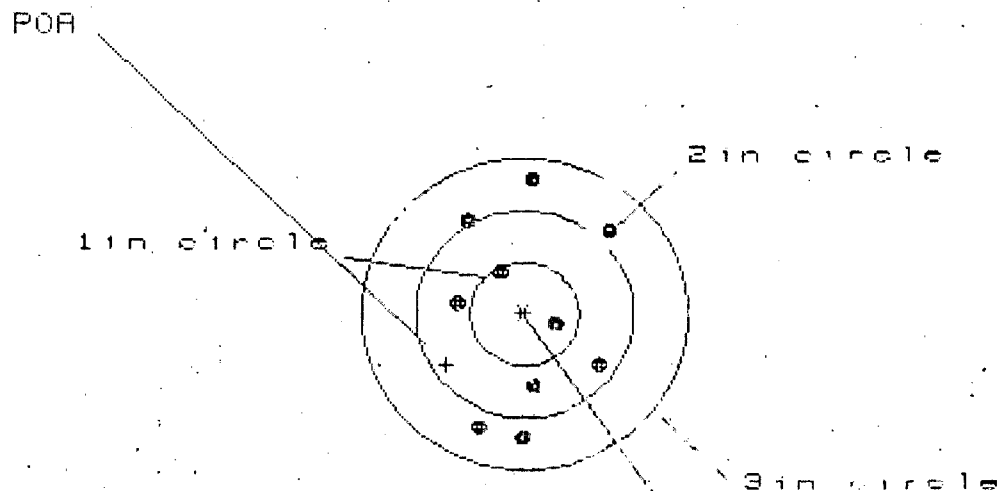
4

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.282	1.384	.849
MINIMUM X	-.958	-.856	-.683
MAXIMUM Y	1.407	.844	.914
MINIMUM Y	-.805	-.648	-.578
CENTROID X	.406	.304	.131
CENTROID Y	-.471	-.628	-.698
POA TO CENTROID in.	.622	.697	.711
MIN RADIUS	.497	.551	.557
MEAN RADIUS	.975	.873	.777
MAX RADIUS	1.678	1.495	.932
HORIZONTAL SPREAD	2.240	2.240	1.532
VERTICAL SPREAD	2.212	1.492	1.492
EXTREME SPREAD	2.898	2.548	1.726
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		9	

21 May 1993

FILE:/PATTERNING/CENTERFIRE_PATT/C6346399

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 5

3 in = 10

HG= 1.408

VS= 2.505

GS= 2.506

CENTROID *

PATTERN #

353

SHOTS (BEST OF)

10

9

8

MAXIMUM X

.764

.771

.715

MINIMUM X

-.644

-.637

-.693

MAXIMUM Y

1.311

1.085

.961

MINIMUM Y

-1.194

-1.049

-1.173

CENTROID X

.718

.711

.767

CENTROID Y

.493

.348

.472

POA TO CENTROID in.

.871

.792

.901

MIN RADIUS

.321

.305

.267

MEAN RADIUS

.878

.818

.777

MAX RADIUS

1.312

1.209

1.175

HORIZONTAL SPREAD

1.408

1.408

1.408

VERTICAL SPREAD

2.505

2.134

2.134

EXTREME SPREAD

2.506

2.280

2.186

NUMBER IN ONE INCH CIRCLE =

2

NUMBER IN TWO INCH CIRCLE =

5

NUMBER IN THREE INCH CIRCLE =

10

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 93-10806

INITIAL CUSTOMER ORDER NO.

WOG 2 OF 3 FRED MARTIN/M24 SNIPER W/10X-M3A SCOPE
W/BI POD

EPS

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

04/28/93 04/28/93 XJ 12-89

C6348999

700 7.62

NATO

ACCESSORIES

W/STUDS

SCOPE MNTS

SCOPE BASE

SOFT CASE

FROM:

SHIP TO:

DEPARTMENT OF THE ARMY
USASCH DOL
STOR BR, BLDG 2131
SCHO BKS

HI 96857

DEPARTMENT OF THE ARMY
USASCH DOL
STOR BR, BLDG 2131
SCHO BKSHI
96857

CUST NO: 078579 C.O.D

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

Barrel Replacement

PARTS

COMMENTS

Barrel Assy - 96002 Rezone - Scope Rings, Scope Base &
Soft Rifle Carrying Case - 96076 Swivel Studs
Repowder Coat - Floor plate latch
Trigger Guard, Front & Rear Sight
Bases.

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 1/92

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 004389943670

WARNING: Unauthorized persons removing, detaching, or destroying this tag may be subject to a fine of not more than \$1,000 or imprisonment for not more than one year or both. (18 USC 1361)	FSN, PART NO. AND ITEM DESCRIPTION 1005-DI-240-2136 SNIPER RIFLE SYSTEM 7.62MM M24		UNSERVICEABLE (REPARABLE) TAG - MATERIEL ☒	
	SERIAL NO. / LOT NO. C 634 8999 / 091266 EA		INSPECTION ACTIVITY	CONDITION CODE F
	CONTRACT OR PURCHASE ORDER NO.		REASON FOR REPARABLE CONDITION	
	UNIT OF ISSUE EA		QUANTITY 1	
REMARKS NRTS: MAXIMUM RDS THROUGH BARREL.				

T-15 FROM
 DoI Maint Div 3009
 31 MAR 93
 Inspected By THAN VASITAJOU

DD FORM 1372-2 1 OCT 66
 U.S. GPO: 1972-481-343

DA FORM 2404
1 APR 79

Replaces edition of 1 Jan 64, which will be used

DATE: 24-FEB-93

MAINTENANCE REQUEST

AWAMF511

----- CUSTOMER DATA -----

UIC: WALUAA
UTIL CODE: 0

HHC 1/14TH INF BN

PHONE: (808) 655-9024

----- ACTIVITY DATA -----

SUP WON: 1762
SUP UIC: WHOGCO

C CO. 225 FSB

PHONE: 655-2679
SHOP SEC: B

----- EQUIPMENT DATA -----

TYPE MNT REQ: 1 ID: A NSN: 1005012402136 MODEL: M-24 SWS

NDUN: 7.62MM SNIPER SYSTEM SER NUM: C6348999/B91266 QTY: 00001

ORG WON: ALUAA1300749 PRIORITY: 03 FAILURE DETECTED: F

MI/KM: 000000 HOURS: 000000 ROUNDS:

IN WARRANTY: N LEVEL OF WORK: F ADMIN NUM:

MALFUNCTION/REMARKS: BARREL HAS SCRATCHES

PD AUTHENTICATING SIGNATURE: *[Signature]* 11-1-90

----- SIGNATURE DATA -----

SUBMITTED BY: *[Signature]*

ORD DATE: 93075

MIL TIME:

ACCEPTED BY: *[Signature]*

STATUS:

ORD DATE: 93075

MIL TIME:

----- ACTION DATA -----

WORK STARTED BY: *[Signature]*

STATUS: B

ORD DATE: 93095

MIL TIME:

INSPECTED BY: *[Signature]*

STATUS: R

ORD DATE: 93095

MIL TIME:

PICKED UP BY: *[Signature]*

STATUS: U

ORD DATE: 93097

MIL TIME:

----- COMPLETION DATA -----

QTY RPR:

QTY CONDEMNED:

NRTS:

EVAC WON:

EVAC UNIT NAME:

1.0

COPY 3