

BARBER - M24 0043649

UPC



C6648995

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
REMINGTON

BARBER - M24 0043649 43688

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN. CUMMERBAND

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6648995
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6648995		23PR

Do Not Use

ORDER 25705
MODEL 700TM M24

UPC



ORDER 25705
MODEL 700TM M24

UPC



SERIAL NO



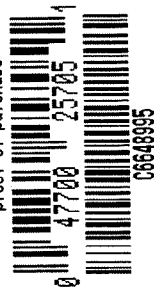
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6648995

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	PA
600	Proof		3-11-97	PA
607	Check Headspace		3-11-97	PA
610	Dis-assemble Gun		3-11-97	PA
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-9-97	9w
	G) SAFETY OFF FORCE	<u>3⁵</u> <u>4</u> <u>3⁵</u>	5-9-97	9w
	H) TRIGGER PULL TEST & RETAINABILITY		5-6-97	ER
	I) FIRING PIN INDENT	<u>13</u> <u>23</u> <u>23⁵</u>	5-9-97	9w
	J) ASSEMBLE STOCK		5-8-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	RP
	M) IRON SIGHT ALIGNMENT		5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	Windage R. 70 L. 80	6-10-97	RW
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION		6-10-97	RW
	A) HEADSPACE		6-10-97	RW
	B) TRIGGER PULL	<u>2.39</u> <u>2.76</u> <u>2.81</u> <u>2.60</u> <u>2.75</u>	6-5-97	CLC
	FUNCTION		6-10-97	RW
660	PACK		6-11-97	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6648995DATE 5-6-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.52	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.26	2.34	
PULL #3	2.64	2.29	2.31	
PULL #4	2.60	2.33	2.41	
PULL #5	2.67	2.56	2.32	
TOTAL	13.16	11.96	11.70	
AVG.	2.63	2.39	2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	3.20	
PULL #2	3.10	3.11	
PULL #3	3.22	3.16	
PULL #4	3.13	3.19	
PULL #5	3.18	3.30	
TOTAL	15.72	15.96	
AVG.	3.14	3.19	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.12		3.81
PULL #2	4.16	4.07		4.15
PULL #3	4.14	4.17		3.90
PULL #4	4.17	3.99		4.32
PULL #5	4.10	4.11		4.05
TOTAL	20.71	20.46		20.23
AVG.	4.14	4.09		4.05

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6648995

4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.571

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .800667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .983417

THE AMR FOR THIS RIFLE IS: 1.308

CENTROIDAL DISTANCES

0 TO	1	.994626
1 TO	2	.239059
1 TO	3	.195686

2
1
3

+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

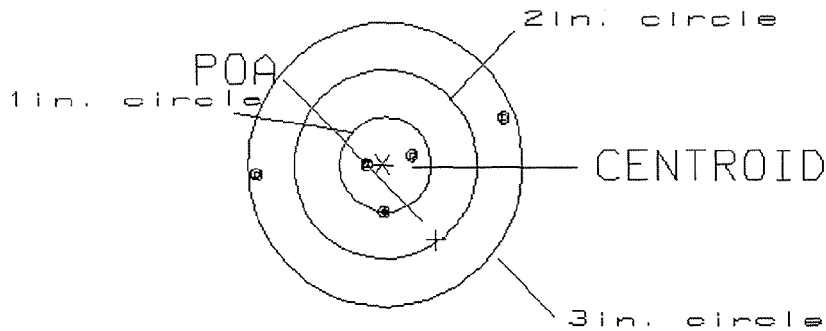
PATTERN #: 1

POA TO CENTROID: .994
 MIN RADIUS : .190
 MEAN RADIUS : .752
 MAX RADIUS : 1.422
 CENTROID X : -.591
 CENTROID Y : .800

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6648995

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.75

3

VS= .95

3

GS= 2.81

5

REMINGTON CENTERFIRE ACCURACY TEST

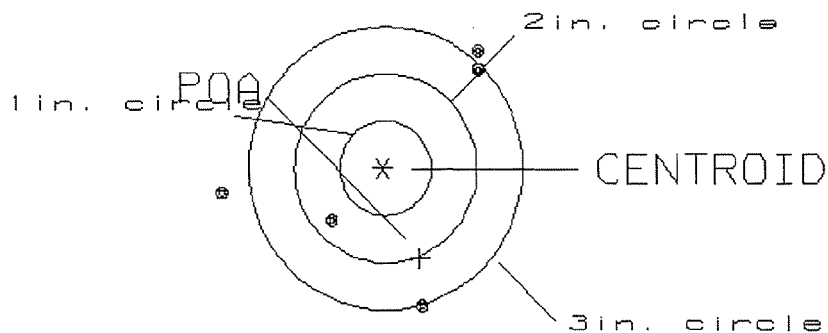
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: 1.039
 MIN RADIUS : .841
 MEAN RADIUS : 1.435
 MAX RADIUS : 1.809
 CENTROID X : -.409
 CENTROID Y : .955

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6648995

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.80

0

VS= 2.70

1

GS= 3.13

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030

POA TO CENTROID: .962

MIN RADIUS : 1.019

MEAN RADIUS : 1.736

MAX RADIUS : 2.685

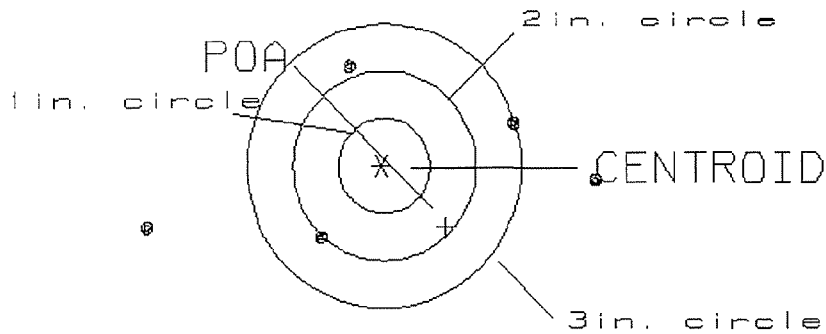
CENTROID X : -.713

CENTROID Y : .647

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6648995

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.93

0

VS= 1.80

0

GS= 4.96

3