

BARBER - M24 0043677

UPC



C6665679

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

BARBER - M24 0043677 M2400943716

ORDER NO. 25705  
BARREL LENGTH 24"  
CAPACITY \* 6  
\*INCLUDES 1 IN CHAMBER

**BARBER - M24 0043679**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665679  
18 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.107667  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.001  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .107671

THE AMR FOR THIS RIFLE IS: 1.027

**CENTROIDAL DISTANCES**

0 TO 1 .0643506  
1 TO 2 .0620081  
1 TO 3 .166481

3 2+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

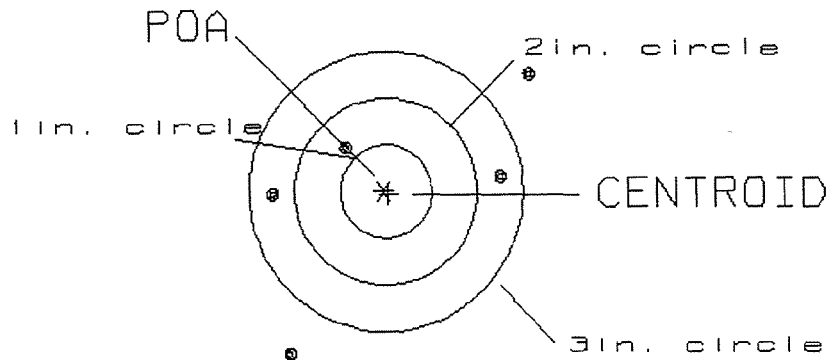
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1  
 POA TO CENTROID: .065  
 MIN RADIUS : .641  
 MEAN RADIUS : 1.433  
 MAX RADIUS : 2.078  
 CENTROID X : -.054  
 CENTROID Y : .035

18 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6665679

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.77

0

VS= 3.03

1

GS= 4.01

3

REMINGTON CENTERFIRE ACCURACY TEST

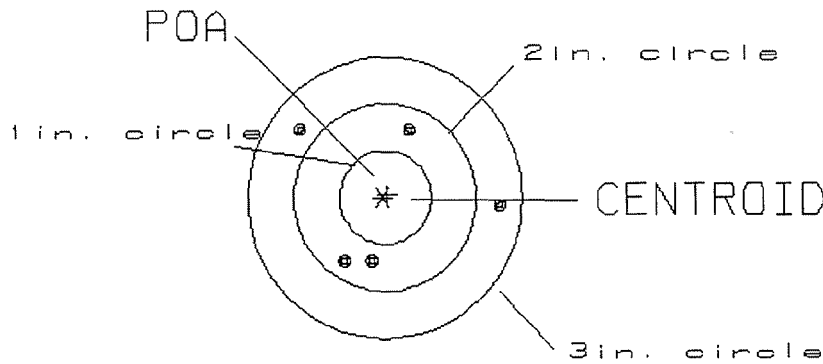
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
 POA TO CENTROID: .061  
 MIN RADIUS : .664  
 MEAN RADIUS : .941  
 MAX RADIUS : 1.286  
 CENTROID X : -.055  
 CENTROID Y : -.027

18 Sep 1997

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# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 2.25

0

VS= 1.37

3

GS= 2.39

5

REMINGTON CENTERFIRE ACCURACY TEST

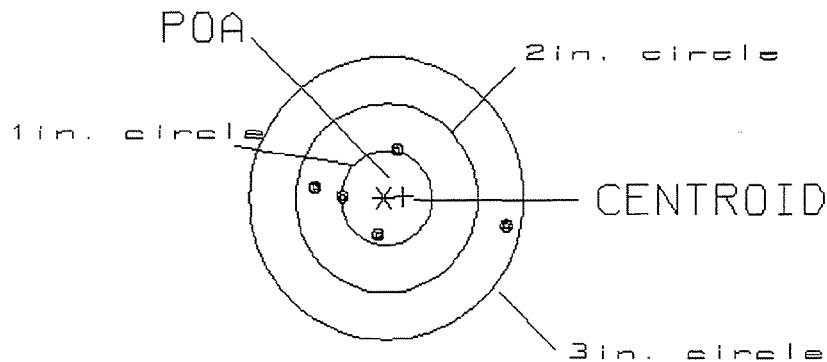
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
 POA TO CENTROID: .214  
 MIN RADIUS : .387  
 MEAN RADIUS : .706  
 MAX RADIUS : 1.317  
 CENTROID X : -.214  
 CENTROID Y : -.011

18 Sep 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.02

1

VS= .92

4

GS= 2.07

5

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6665679DATE 9-10-97TESTER RW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.66             | 2.72                     |                                | 2.91  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.72             | 2.78                     |                                | 2.92  |                                                                        |
| PULL #3 | 2.70             | 2.78                     |                                | 2.95  |                                                                        |
| PULL #4 | 2.60             | 2.67                     |                                | 3.01  |                                                                        |
| PULL #5 | 2.70             | 2.86                     |                                | 2.97  |                                                                        |
| TOTAL   | 13.38            | 13.81                    |                                | 14.76 |                                                                        |
| AVG.    | 2.68             | 2.76                     |                                | 2.95  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.02             | 3.38                     |  |          |
| PULL #2 | 3.10             | 3.27                     |  |          |
| PULL #3 | 3.38             | 3.51                     |  |          |
| PULL #4 | 3.06             | 3.36                     |  |          |
| PULL #5 | 3.41             | 3.40                     |  |          |
| TOTAL   | 15.97            | 16.92                    |  |          |
| AVG.    | 3.19             | 3.38                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.32             | 4.31                     |                                | 4.43                                 |
| PULL #2 | 4.28             | 4.33                     |                                | 4.23                                 |
| PULL #3 | 4.39             | 4.44                     |                                | 4.50                                 |
| PULL #4 | 4.23             | 4.41                     |                                | 4.56                                 |
| PULL #5 | 4.31             | 4.57                     |                                | 4.58                                 |
| TOTAL   | 21.53            | 22.06                    |                                | 22.30                                |
| AVG.    | 4.31             | 4.41                     |                                | 4.46                                 |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-66656 79

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |



| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | <del>BARBER - M24 0043685</del><br>F) SAFETY ON FORCE                    | <u>6</u> <u>6</u> <u>6</u>                                  | 9-12-97 | lw      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>3</u> <u>3</u> <u>3</u>                                  | 9-12-97 | lw      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>.023</u> <u>.022</u> <u>.022</u>                         | 9-12-97 | lw      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 9-11-97 | CR      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 9-23-97 | CK      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 9-11-97 | CR      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 9-15-97 | CR      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 9-11-97 | CR      |
| 640   | GALLERY TEST AND<br>TARGET                                               | Left 96 Right 54                                            | 9/18/97 | TM      |
|       | A) MALFUNCTIONS                                                          |                                                             |         |         |
|       | B) PIERCED PRIMERS                                                       |                                                             | 9/18/97 | TM      |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 9/18/97 | AC      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9-23-97 | CK      |
|       | B) TRIGGER PULL                                                          | <u>2.67</u> <u>2.42</u> <u>2.58</u> <u>2.55</u> <u>2.51</u> | 8-23-97 | CK      |
|       | C) FUNCTION                                                              |                                                             | 9-23-97 | CK      |
| 660   | PACK                                                                     |                                                             |         |         |

# Do Not Use

|                                                                                                       |  |                                                                                           |
|-------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------|
| <b>Remington®</b>                                                                                     |  | VERY IMPORTANT:<br>Instruction Book<br>enclosed to assure<br>safe use of this<br>firearm. |
| MODEL 700™ M24<br>BOLT ACTION CENTERFIRE RIFLE<br>24" BARREL 7.62 NATO 6*                             |  | SERIAL NO.<br>C6665679                                                                    |
| Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.                                            |  | 46 ORDER NO.<br>25705                                                                     |
| <br>5705 C6665679 |  | 25DR                                                                                      |

Do Not Use

ORDER 25705  
MODEL 700™ M24  
UPC



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SERIAL NO.

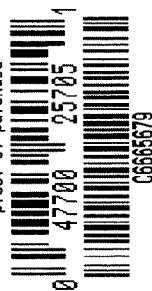


MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

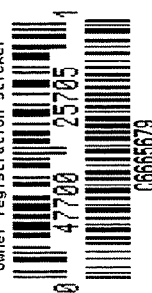
GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

proof of purchase



owner registration sticker



46 FORM

