

UPC



C6665797

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6665797
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		23PR
		
5705 C6665797		

Do Not Use

ORDER 25705
MODEL 700™ M24

UPC



ORDER 25705
MODEL 700™ M24

UPC



SERIAL NO.

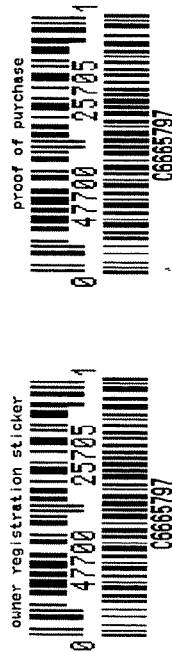


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 666 5797

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	A
600	Proof		3-11-97	A.M.
607	Check Headspace		3-11-97	A
610	Dis-assemble Gun		3-11-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. #	BARBER - M24 0043727	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE		<u>3</u> <u>3⁵</u> <u>3</u>	5-9-97	FW
CONT.					
	G) SAFETY OFF FORCE		<u>2⁵</u> <u>3</u> <u>3</u>	5-9-97	FW
	H) TRIGGER PULL TEST & RETAINABILITY			5-5-97	ER
	I) FIRING PIN INDENT		<u>22</u> <u>21</u> <u>21⁵</u>	5-9-97	FW
	J) ASSEMBLE STOCK			5-6-97	FW
	K) ASSEMBLE SWIVEL STUDS				
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES			5-23-97	RP
	M) IRON SIGHT ALIGNMENT			5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER				
640	GALLERY TEST AND TARGET		Wedge 63R 87L	6-10-97	FW
	A) MALFUNCTIONS				
	B) PIERCED PRIMERS				
645	INSPECT FOR LIVE AMMO				
655	FINAL INSPECTION			6-10-97	FW
	A) HEADSPACE			6-10-97	FW
	B) TRIGGER PULL		<u>2.40</u> <u>2.46</u> <u>2.40</u> <u>2.43</u> <u>2.33</u>	6-5-97	CK
	FUNCTION			6-10-97	FW
660	PACK			6-13-97	RP

BARBER - M24 0043728

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665797

4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.365$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.086$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.374995$

THE AMR FOR THIS RIFLE IS: 1.159

CENTROIDAL DISTANCES

0 TO 1	.880162
1 TO 2	.805248
1 TO 3	.849951

2
+
3
1
-----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

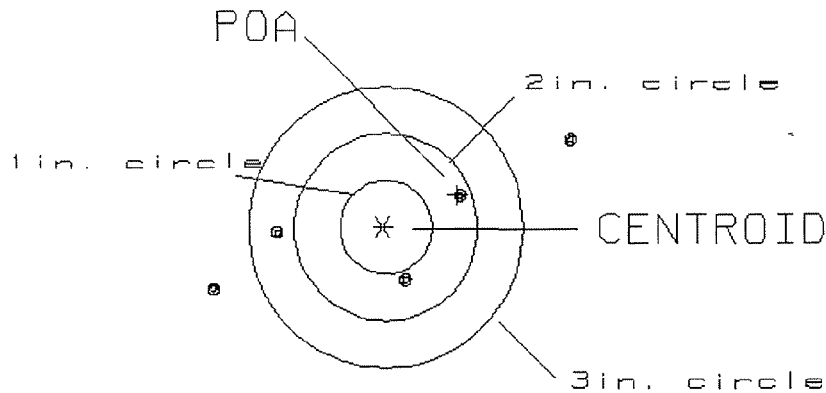
PATTERN #: 1

POA TO CENTROID: .880
MIN RADIUS : .637
MEAN RADIUS : 1.387
MAX RADIUS : 2.218
CENTROID X : -.811
CENTROID Y : -.342

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665797

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.85

0

VS= 1.64

2

GS= 4.19

3

REMINGTON CENTERFIRE ACCURACY TEST

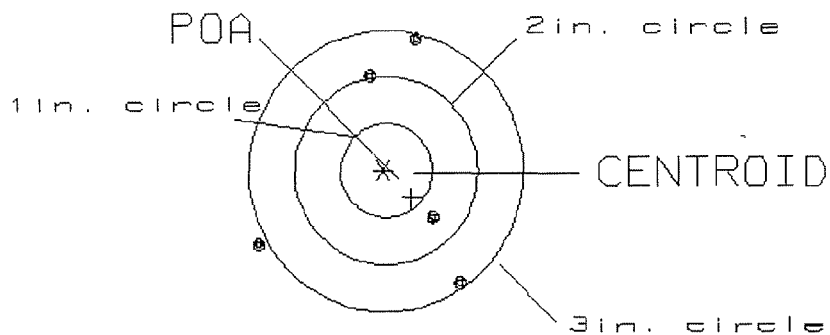
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .426
 MIN RADIUS : .694
 MEAN RADIUS : 1.265
 MAX RADIUS : 1.606
 CENTROID X : -.312
 CENTROID Y : .290

3 Jun 1997

FILE:/H:\basic\Accuracy\Patterning\Centerfire_Patt/C6665797

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.24

0

VS= 2.67

1

GS= 2.79

4

REMINGTON CENTERFIRE ACCURACY TEST

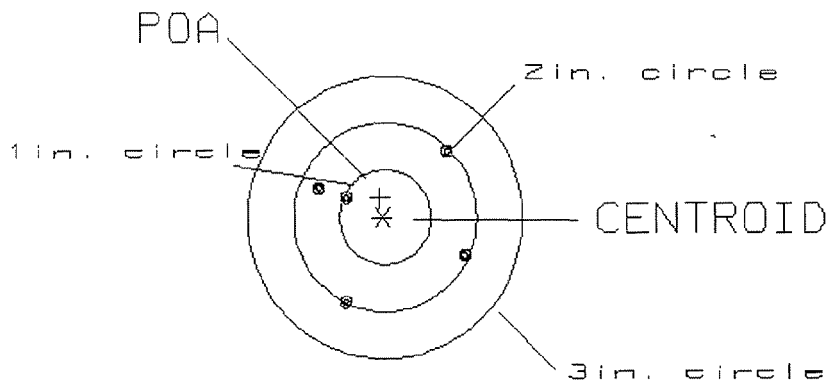
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030
 POA TO CENTROID: .208
 MIN RADIUS : .452
 MEAN RADIUS : .824
 MAX RADIUS : .997
 CENTROID X : .028
 CENTROID Y : -.206

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665797

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.56

1

VS= 1.58

5

GS= 1.93

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665797DATE 5-5-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.37	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.34	2.39	
PULL #3	2.65	2.37	2.39	
PULL #4	2.67	2.37	2.46	
PULL #5	2.62	2.23	2.45	
TOTAL	13.26	11.68	12.31	
AVG.	2.65	2.34	2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	2.97	
PULL #2	2.98	2.99	
PULL #3	2.96	3.06	
PULL #4	3.02	3.02	
PULL #5	3.03	3.10	
TOTAL	14.99	15.14	
AVG.	3.00	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.83	3.86		4.15
PULL #2	3.92	3.91		4.16
PULL #3	3.99	3.98		4.06
PULL #4	3.87	3.88		4.03
PULL #5	3.95	4.00		3.94
TOTAL	19.56	19.63		20.34
AVG.	3.91	3.93		4.07