

BAKBER - M24 0043801

UPC



C6665813

ALL SUBJECT TO PROTECTIVE ORDER

BAKBER - M24 0043801 M2400043840

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665813
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665813		26PR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.

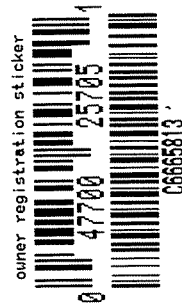
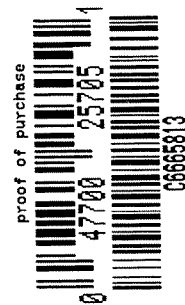


C6665813

MODEL 700TM M24
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665813

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-20-97	JW
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-20-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>21</u> <u>21</u>	5-20-97	JW
	J) ASSEMBLE STOCK		5-16-97	RP
	K) ASSEMBLE SWIVEL STUDS		5-26-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	JW
	M) IRON SIGHT ALIGNMENT		5-23-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-23-97	JW
640	GALLERY TEST AND TARGET	Right + 94 Left + 56	6-20-97	TM
	A) MALFUNCTIONS		6-20-97	TM
	B) PIERCED PRIMERS		6-20-97	TM
645	INSPECT FOR LIVE AMMO		6-20-97	TAD
655	FINAL INSPECTION		6-26-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.48</u> <u>2.61</u> <u>2.64</u> <u>2.7</u> <u>2.72</u>	6-26-97	CR
	FUNCTION		6-26-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665813
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.113$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.025$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.115732$

THE AMR FOR THIS RIFLE IS: $.8313$

CENTROIDAL DISTANCES

0 TO 1	.305635
1 TO 2	.542075
1 TO 3	.370527

2
3+ <----POA
1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .306

MIN RADIUS : .341

MEAN RADIUS : .855

MAX RADIUS : 1.477

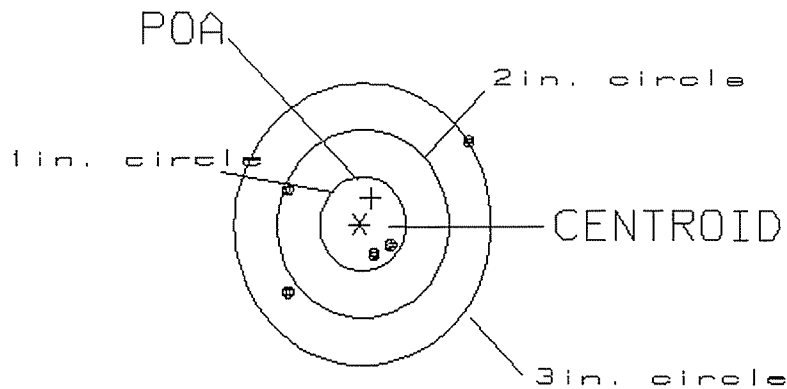
CENTROID X : -.127

CENTROID Y : -.278

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665813.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.08

2

VS= 1.53

3

GS= 2.58

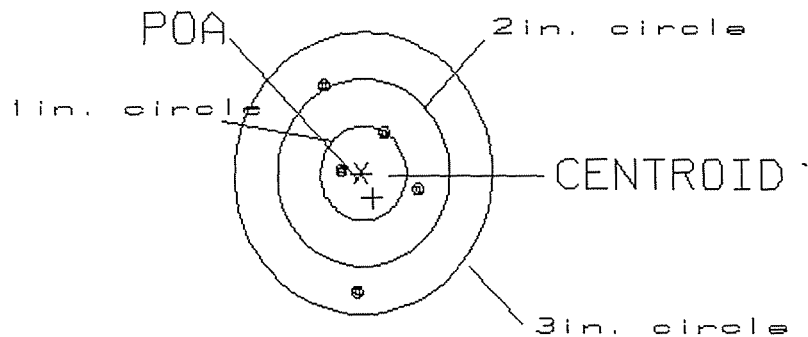
5

PATTERN #: 2
 POA TO CENTROID: .297
 MIN RADIUS : .320
 MEAN RADIUS : .764
 MAX RADIUS : 1.285
 CENTROID X : -.136
 CENTROID Y : .264

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665813.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.11
 VS= 2.23
 GS= 2.28

1
 3
 5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .117

MIN RADIUS : .648

MEAN RADIUS : .875

MAX RADIUS : 1.263

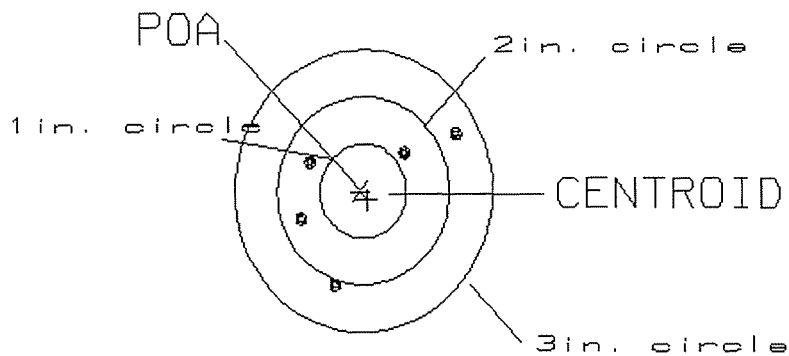
CENTROID X : -.076

CENTROID Y : .089

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665813.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.83

0

VS= 1.58

3

GS= 2.11

5

Reshot 6-25-97

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665813
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .268667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0226667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .269621

THE AMR FOR THIS RIFLE IS: 1.315

CENTROIDAL DISTANCES

0 TO 1	.183175
1 TO 2	.0134164
1 TO 3	.542819

+² <----POA
3

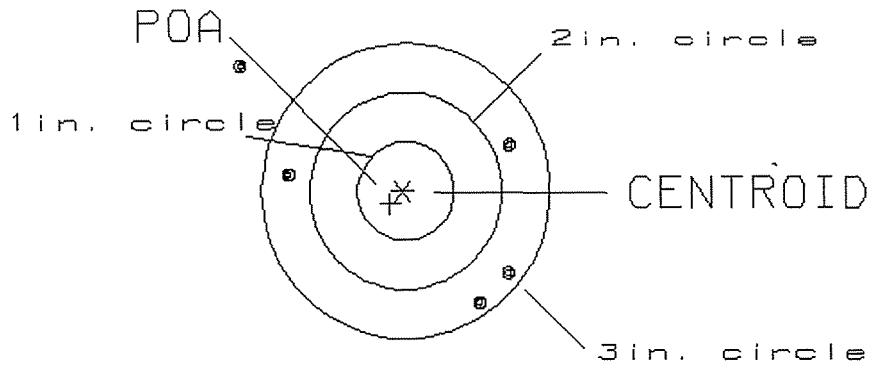
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .183
MIN RADIUS : 1.198
MEAN RADIUS : 1.458
MAX RADIUS : 2.148
CENTROID X : .127
CENTROID Y : .132

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665813

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.80

0

VS= 2.40

0

GS= 3.50

4

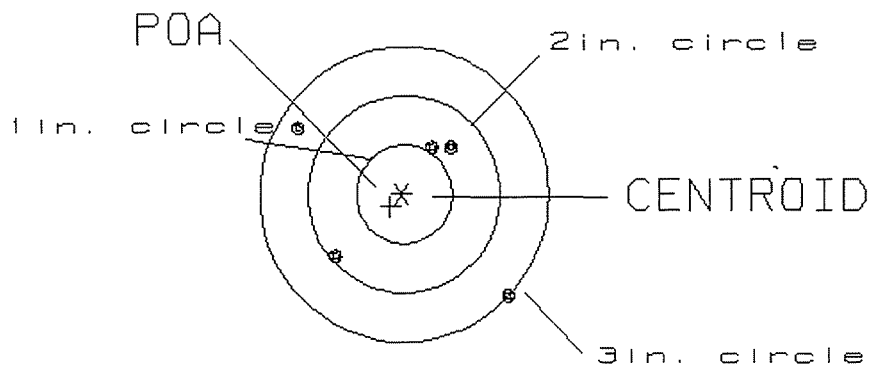
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .171
 MIN RADIUS : .533
 MEAN RADIUS : .990
 MAX RADIUS : 1.458
 CENTROID X : .115
 CENTROID Y : .126

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665813

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.19

0

VS= 1.70

3

GS= 2.78

5

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .595

MIN RADIUS : .732

MEAN RADIUS : 1.496

MAX RADIUS : 2.146

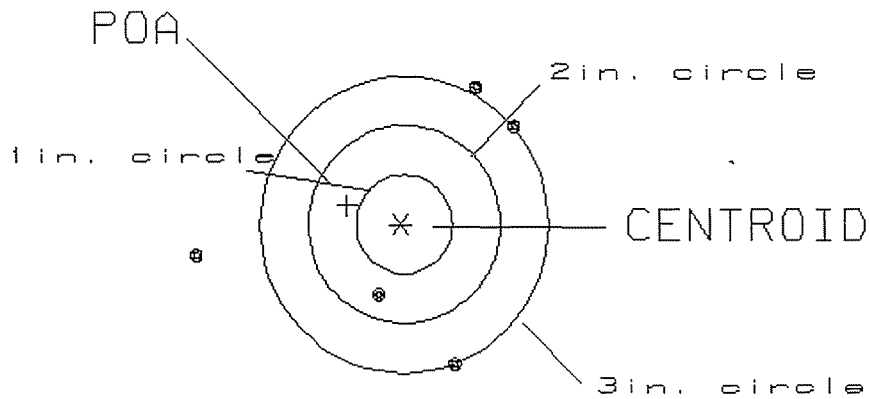
CENTROID X : .564

CENTROID Y : -.190

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665813

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.27

0

VS= 2.80

1

GS= 3.54

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665813DATE 5-8-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.51	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.39	2.62	
PULL #3	2.59	2.44	2.58	
PULL #4	2.55	2.55	2.22	
PULL #5	2.57	2.54	2.62	
TOTAL	12.89	12.43	12.57	
AVG.	2.58	2.49		

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	2.91	
PULL #2	3.03	2.72	
PULL #3	2.92	2.93	
PULL #4	2.99	2.93	
PULL #5	2.92	2.72	
TOTAL	14.92	14.21	
AVG.	2.98	2.84	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.03		4.06
PULL #2	4.18	4.08		4.06
PULL #3	4.19	3.77		4.12
PULL #4	3.68	4.11		4.10
PULL #5	4.03	4.01		4.09
TOTAL	20.20	20.00		20.43
AVG.	4.04	4.00		4.09