

UPC



C6665815

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665815
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665815		26PR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

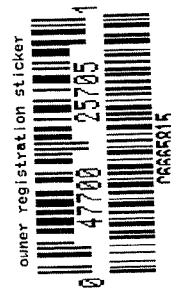
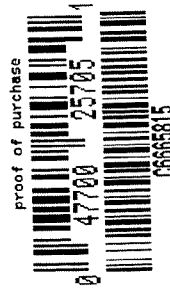


06665815

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL #

C 6665815

C 6665815

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-20-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>2.5</u>	5-20-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>22.5</u> <u>23.5</u> <u>23</u>	5-20-97	JW
	J) ASSEMBLE STOCK		5/19/97	RP
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	JW
	M) IRON SIGHT ALIGNMENT		5-23-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-23-97	JW
640	GALLERY TEST AND TARGET	Rough 88 Left 63	6-19-97	JW
	A) MALFUNCTIONS		6-19-97	JW
	B) PIERCED PRIMERS		6-19-97	JW
645	INSPECT FOR LIVE AMMO		6-19-97	NF
655	FINAL INSPECTION		6-25-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.71</u> <u>2.78</u> <u>2.82</u> <u>2.87</u> <u>2.90</u>	6-24-97	CK
	FUNCTION		6-25-97	RP
660	PACK			

BARBER - M24 0043824

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665815
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.187667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.146333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.237975$

THE AMR FOR THIS RIFLE IS: 1.11

CENTROIDAL DISTANCES

0 TO 1 $.43911$
1 TO 2 $.535594$
1 TO 3 1.44042

3
2 1 + <----POA

REMINGTON CENTERFIRE ACCURACY TEST

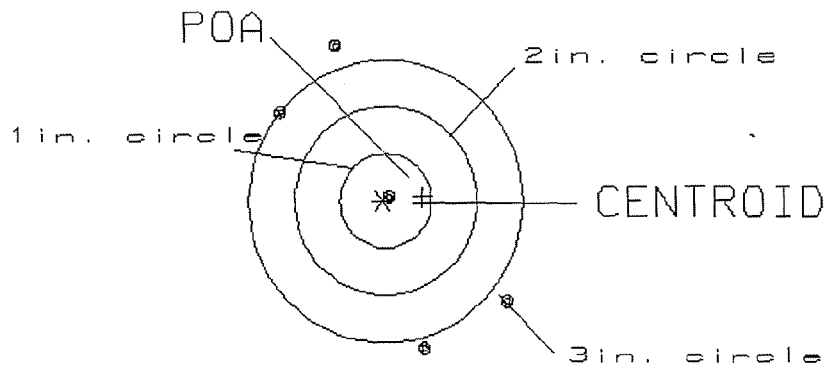
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .439
 MIN RADIUS : .038
 MEAN RADIUS : 1.305
 MAX RADIUS : 1.710
 CENTROID X : -.437
 CENTROID Y : -.043

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665815

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.46

1

VS= 3.14

1

GS= 3.29

2

REMINGTON CENTERFIRE ACCURACY TEST

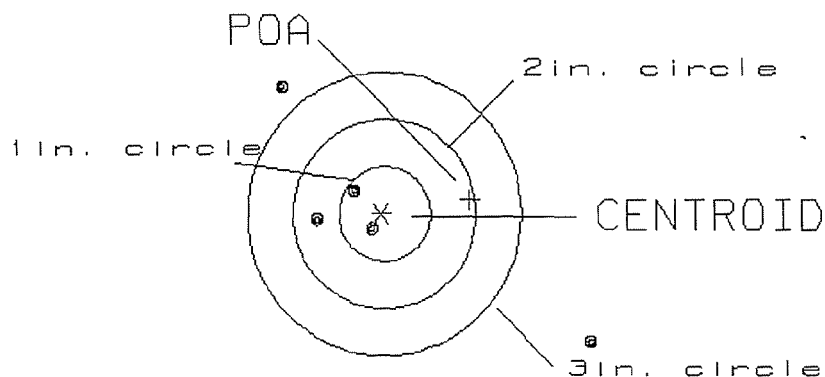
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .973
 MIN RADIUS : .189
 MEAN RADIUS : 1.154
 MAX RADIUS : 2.681
 CENTROID X : -.962
 CENTROID Y : -.149

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665815

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.39

2

VS= 2.74

3

GS= 4.36

3

REMINGTON CENTERFIRE ACCURACY TEST

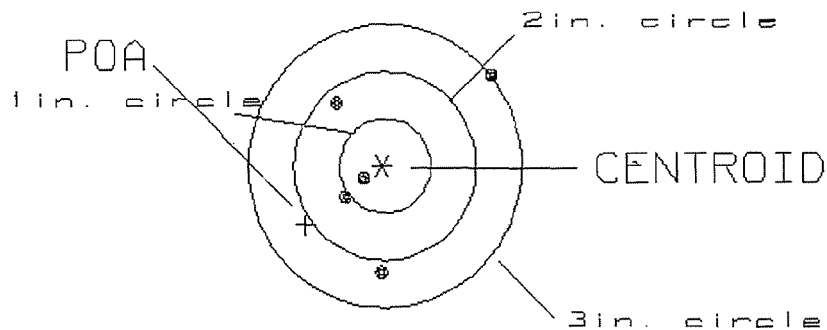
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: 1.047
 MIN RADIUS : .257
 MEAN RADIUS : .870
 MAX RADIUS : 1.563
 CENTROID X : .836
 CENTROID Y : .631

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665815

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.72

1

VS= 2.17

3

GS= 2.49

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6665815DATE 5-8-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.47	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.51	2.52	
PULL #3	2.51	2.59	2.52	
PULL #4	2.62	2.55	2.51	
PULL #5	2.74	2.59	2.50	
TOTAL	13.18	12.71	12.62	
AVG.	2.64	2.54	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	2.91	
PULL #2	2.92	2.95	
PULL #3	2.98	2.94	
PULL #4	3.06	2.97	
PULL #5	3.08	2.81	
TOTAL	15.04	14.58	
AVG.	3.01	2.92	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.91	3.92		3.93
PULL #2	3.92	3.91		3.92
PULL #3	3.96	3.85		3.87
PULL #4	3.92	3.86		3.93
PULL #5	3.90	3.77		3.92
TOTAL	19.61	19.31		19.57
AVG.	3.92	3.86		3.91