

BARBER - M24 0043883

UPC



C6665826

INCLUDES T IN CHAMBER

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0043883 M2400043922

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6



Do Not Use

ORDER 25705
MODEL 700TM M24
UPC



ORDER 25705
MODEL 700TM M24
UPC



SERIAL NO.



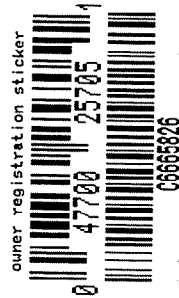
06665826

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665826

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock		3-5-97	AD
600	Proof		3-6-97	L.M.M.
607	Check Headspace		3-6-97	A
610	Dis-assemble Gun		3-6-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJP
618	Polish Barrel		3/3/97	WJP
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	5-9-97	fw
CONT.				
	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	5-9-97	fw
	H) TRIGGER PULL TEST & RETAINABILITY		5-3-97	EK
	I) FIRING PIN INDENT	<u>24</u> <u>23</u> <u>23</u>	5-3-97	fw
	J) ASSEMBLE STOCK		5-5-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	RP
	M) IRON SIGHT ALIGNMENT		5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	Winge 68 R 82 L	6-9-97	RW
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION		6-9-97	RW
	A) HEADSPACE		6-9-97	RW
	B) TRIGGER PULL	<u>2.83</u> <u>2.88</u> <u>2.89</u> <u>2.80</u> <u>2.81</u>	6-5-97	RW
	FUNCTION		6-9-97	RW
660	PACK		6-13-97	RP

BARBER - M24 0043890

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665826
4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .490667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .413667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .641774

THE AMR FOR THIS RIFLE IS: .9977

CENTROIDAL DISTANCES

0 TO 1 .681047
1 TO 2 .221822
1 TO 3 .239259

3
1
2
+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

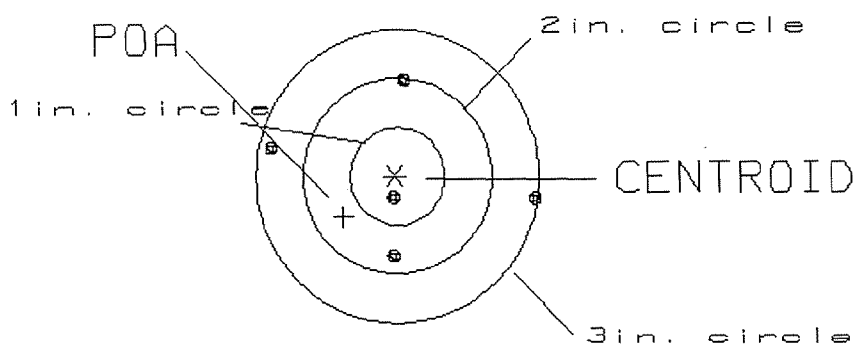
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .681
 MIN RADIUS : .227
 MEAN RADIUS : .980
 MAX RADIUS : 1.475
 CENTROID X : .540
 CENTROID Y : .415

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665826

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.83

1

VS= 1.79

3

GS= 2.88

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .537

MIN RADIUS : .856

MEAN RADIUS : 1.306

MAX RADIUS : 1.901

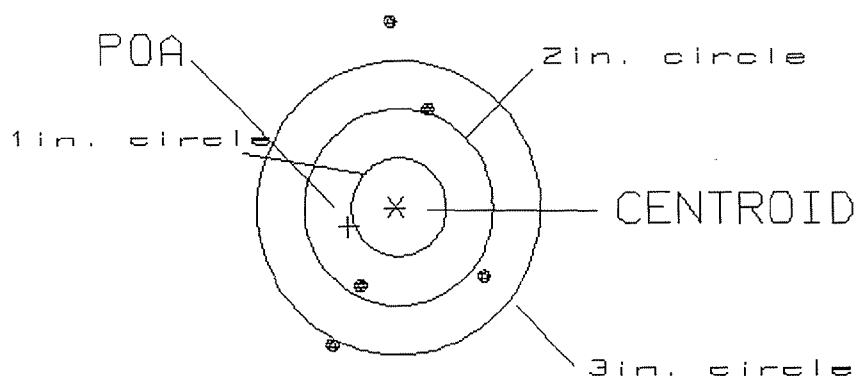
CENTROID X : .499

CENTROID Y : .197

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665826

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.59

0

VS= 3.34

1

GS= 3.39

3

BARBER - M24 0043893

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .764

MIN RADIUS : .466

MEAN RADIUS : .707

MAX RADIUS : .995

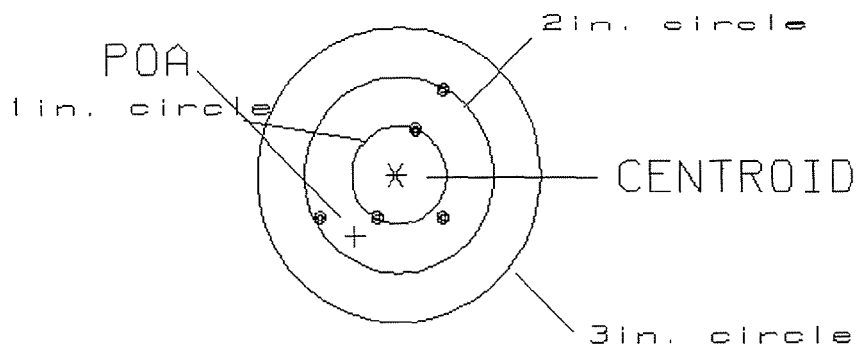
CENTROID X : .433

CENTROID Y : .629

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665826

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.28

2

VS= 1.36

5

GS= 1.84

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6665826DATE 5-3-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.62	2.88	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.46	2.78	
PULL #3	2.65	2.77	2.72	
PULL #4	2.54	2.89	2.69	
PULL #5	2.52	2.77	2.73	
TOTAL	12.92	13.51	13.8	
AVG.	2.58	2.70	2.76	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.33	
PULL #2	3.13	3.40	
PULL #3	3.14	3.36	
PULL #4	3.17	3.37	
PULL #5	3.10	3.30	
TOTAL	15.70	16.76	
AVG.	3.14	3.35	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	4.01		3.97
PULL #2	3.83	4.05		3.71
PULL #3	3.82	3.99		4.02
PULL #4	3.88	3.99		3.96
PULL #5	3.91	3.98		4.06
TOTAL	19.40	20.02		19.72
AVG.	3.88	4.00		3.94