

UPC



C6665844

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665844
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665844		26PR

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MODEL 700™ M24

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SERIAL NO.



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # *666 584*

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		<i>3/18/97</i>	<i>WJT</i>
618	Polish Barrel		<i>3/18/97</i>	<i>WJT</i>
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	5-20-97	JW
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3</u> <u>3</u>	5-20-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23.5</u> <u>23.5</u> <u>23.5</u>	5-20-97	JW
	J) ASSEMBLE STOCK		5/15/97	RP
	K) ASSEMBLE SWIVEL STUDS		6-24-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-5-97	RP
	M) IRON SIGHT ALIGNMENT		6-5-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-5-97	RP
640	GALLERY TEST AND TARGET	Right 85 Left 65	6-10-97	JW
	A) MALFUNCTIONS		6-18-97	JW
	B) PIERCED PRIMERS		6-18-97	JW
645	INSPECT FOR LIVE AMMO		6-18-97	DR
655	FINAL INSPECTION		6-24-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.37</u> <u>2.46</u> <u>2.45</u> <u>2.41</u> <u>2.51</u>	6-23-97	CLC
	FUNCTION		6-24-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665844
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.105333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.423667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .436564

THE AMR FOR THIS RIFLE IS: 1.208

CENTROIDAL DISTANCES

0 TO 1 .577014
1 TO 2 .638205
1 TO 3 .348036

3 + <----POA
1 2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .577

MIN RADIUS : .570

MEAN RADIUS : 1.444

MAX RADIUS : 2.384

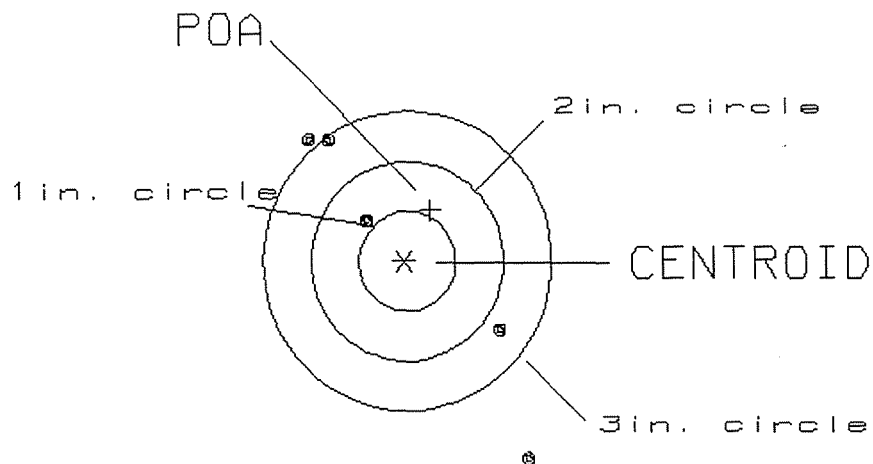
CENTROID X : -.268

CENTROID Y : -.511

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665844

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.31

0

VS= 3.23

1

GS= 3.97

3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .674

MIN RADIUS : .974

MEAN RADIUS : 1.146

MAX RADIUS : 1.336

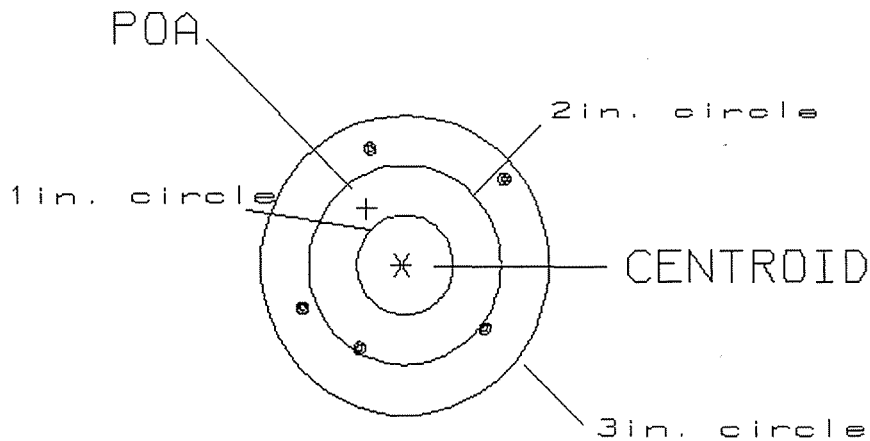
CENTROID X : .368

CENTROID Y : -.564

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665844

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.13

0

VS= 2.05

1

GS= 2.50

5

REMINGTON CENTERFIRE ACCURACY TEST

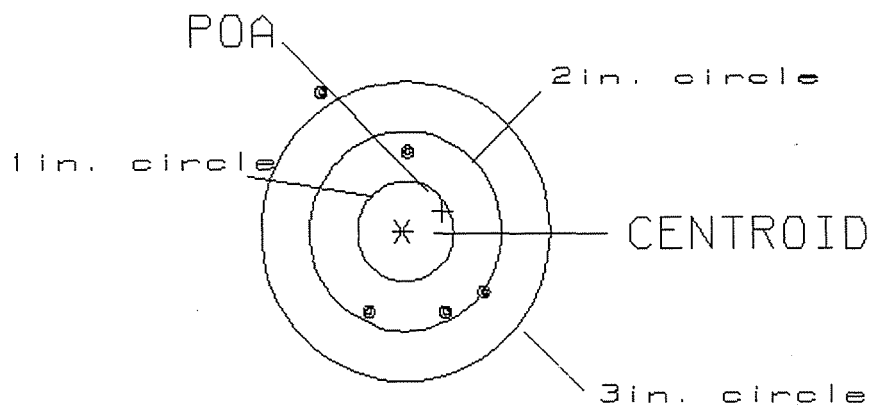
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .460
MIN RADIUS : .765
MEAN RADIUS : 1.033
MAX RADIUS : 1.649
CENTROID X : -.416
CENTROID Y : -.196

18 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.70

0

VS= 2.19

4

GS= 2.61

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665844DATE 5-8-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.64	2.62	2.61		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.54	2.66		
PULL #3	2.70	2.70	2.63		
PULL #4	2.63	2.59	2.64		
PULL #5	2.71	2.63	2.62		
TOTAL	13.35	13.08	13.16		
AVG.	2.67	2.62	2.63		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	2.96		
PULL #2	2.86	2.92		
PULL #3	2.87	2.92		
PULL #4	2.99	2.91		
PULL #5	2.99	2.93		
TOTAL	14.76	14.64		
AVG.	2.95	2.93		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.92		4.09
PULL #2	3.84	3.95		4.14
PULL #3	3.95	3.90		4.21
PULL #4	3.71	3.98		4.17
PULL #5	3.87	3.95		4.18
TOTAL	19.29	19.70		20.79
AVG.	3.86	3.94		4.16