
UPC
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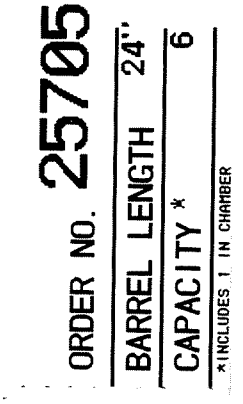
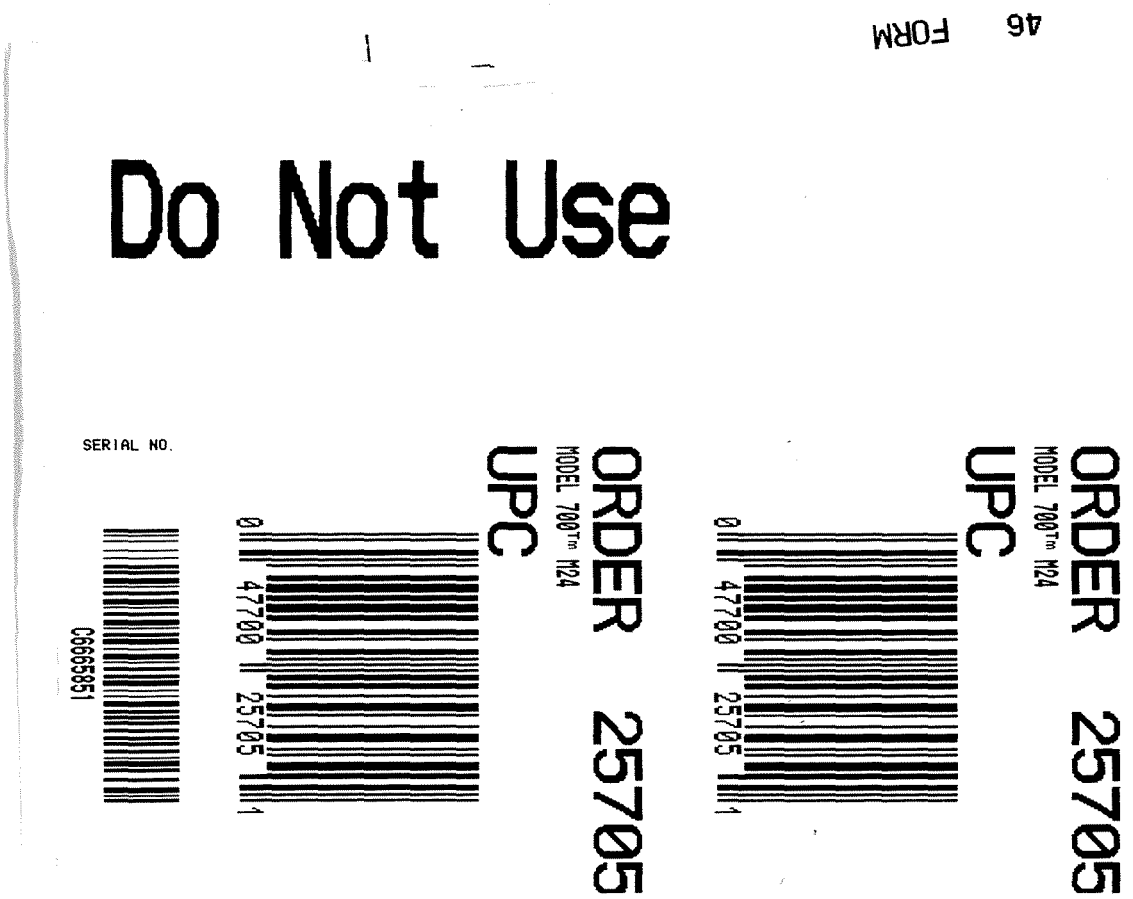
C6665851


ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use


Remington®
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*
46
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.
SERIAL NO.
C6665851
ORDER NO.
25705
23PR
5705 C6665851


46 FORM
Do Not Use
ORDER 25705
MODEL 700™ M24
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MODEL 700™ M24
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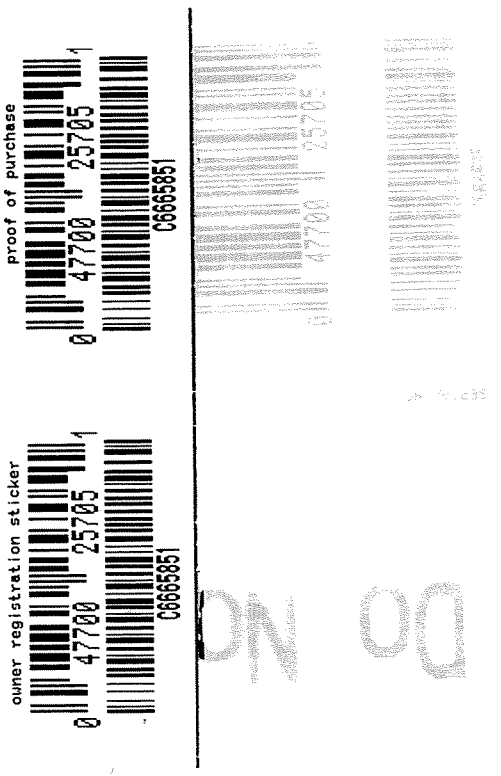
SERIAL NO.
C0665851

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS IS-B-YLS

GUN SERIAL # C6665851

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WJT
618	Polish Barrel		3/11/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

Sheet1

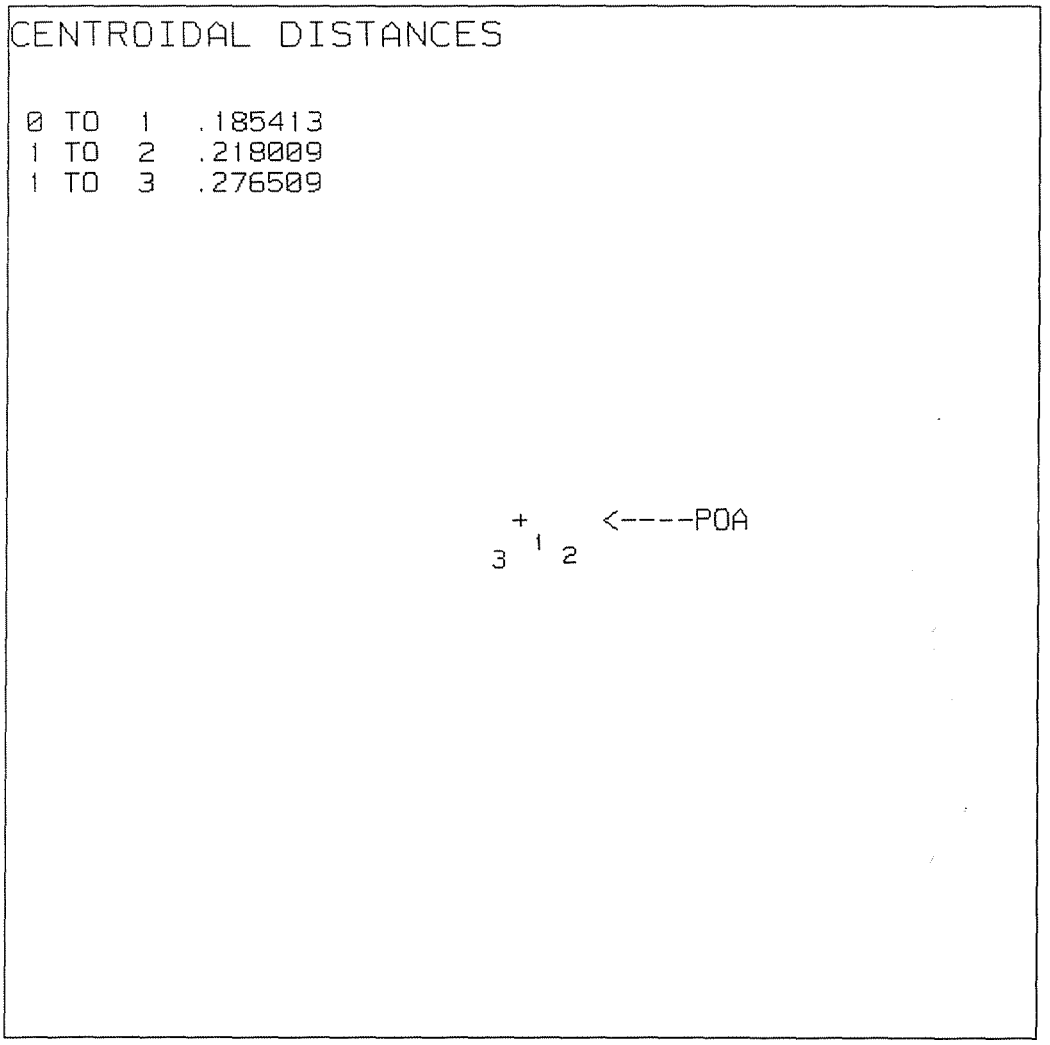
OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	5 5 5	5-19-97	JW
	G) SAFETY OFF FORCE	4 3.5 4	5-19-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	.22 .21.5 .22	5-19-97	JW
	J) ASSEMBLE STOCK		5/16/97	RP
	K) ASSEMBLE SWIVEL STUDS		6-17-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	JW
	M) IRON SIGHT ALIGNMENT		5-22-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	JW
640	GALLARY TEST AND TARGET	60-L 90-R Right 85 Left 65	6-4-97	NF
	A) MALFUNCTIONS		6-16-97	JW
			"	NF
	B) PIERCED PRIMERS		6-16-97	JW
			"	NF
645	INSPECT FOR LIVE AMMO		6-16-97	JW
			"	NF
			6-16-97	NF
655	FINAL INSPECTION			
	A) HEADSPACE		6-17-97	RP
	B) TRIGGER PULL	2.78 2.88 2.74 2.87 2.85	6-9-97	CK
	FUNCTION		6-17-97	RP
660	PACK		6-20-97	DA

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665851
16 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0966667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.213
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .233909

THE AMR FOR THIS RIFLE IS: .9333

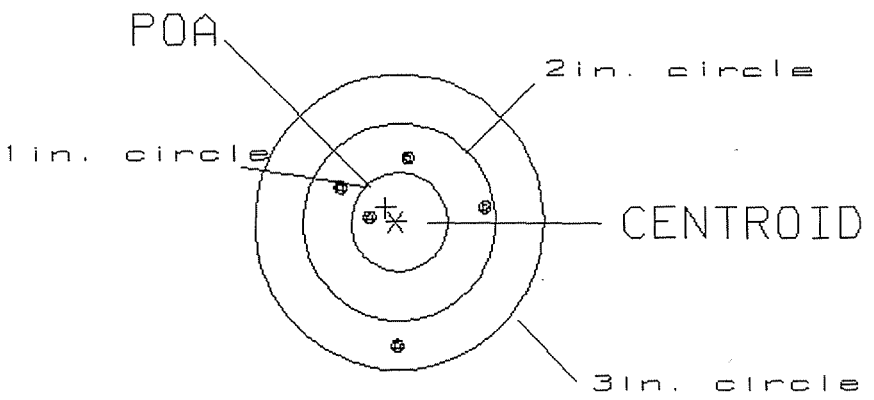


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		1
POA TO CENTROID:		.185
MIN RADIUS	:	.326
MEAN RADIUS	:	.752
MAX RADIUS	:	1.219
CENTROID X	:	.113
CENTROID Y	:	-.147

16 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665851.1

CENTERFIRE PATTERN # 1



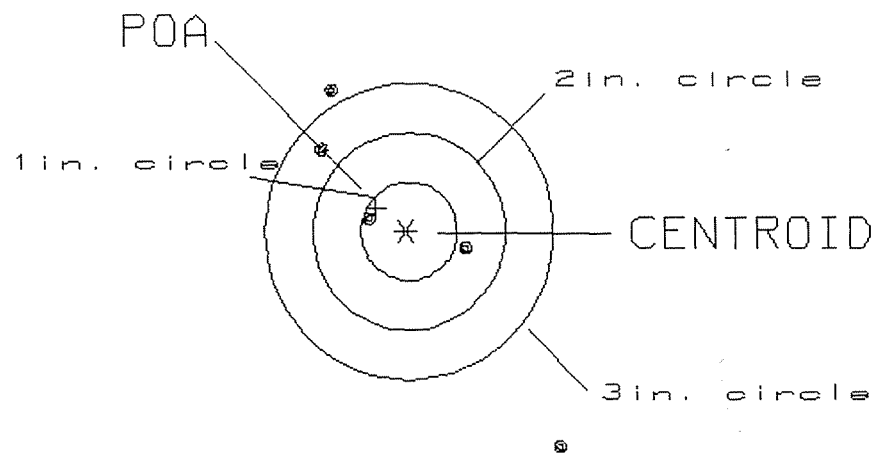
# OF SHOTS= 5	# IN CIRCLE
HS= 1.47	1
VS= 1.82	4
GS= 1.82	5

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	2	
POA TO CENTROID:		.390
MIN RADIUS	:	.461
MEAN RADIUS	:	1.345
MAX RADIUS	:	2.706
CENTROID X	:	.315
CENTROID Y	:	-.229

16 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665851.1

CENTERFIRE PATTERN # 2



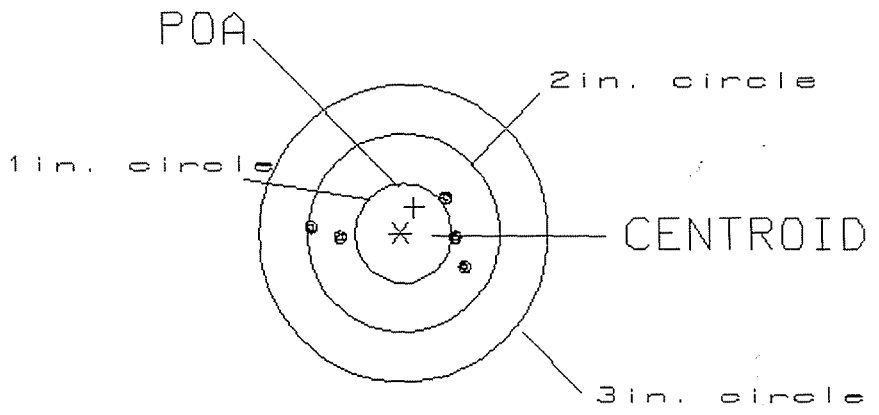
# OF SHOTS= 5	# IN CIRCLE
HS= 2.54	1
VS= 3.62	2
GS= 4.35	3

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3	
POA TO CENTROID:		.297
MIN RADIUS	:	.515
MEAN RADIUS	:	.703
MAX RADIUS	:	.939
CENTROID X	:	-.138
CENTROID Y	:	-.263

16 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665851.1

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 1.60	0
VS= .72	5
GS= 1.64	5

Remington Test Lab, Ilion, N.Y.

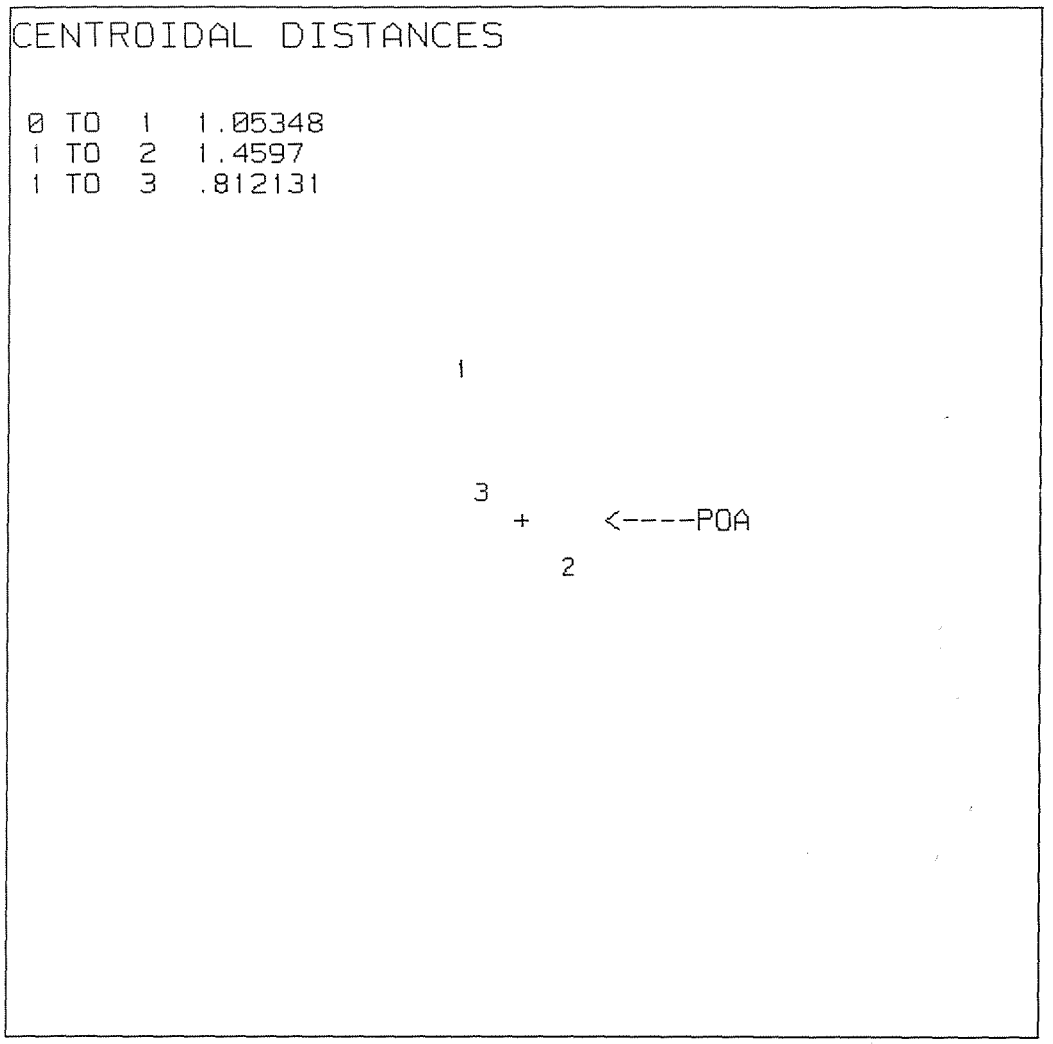
Centroidal distance calculations for Rifle # C6665851
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.121667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .280667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .305903

THE AMR FOR THIS RIFLE IS: 1.644

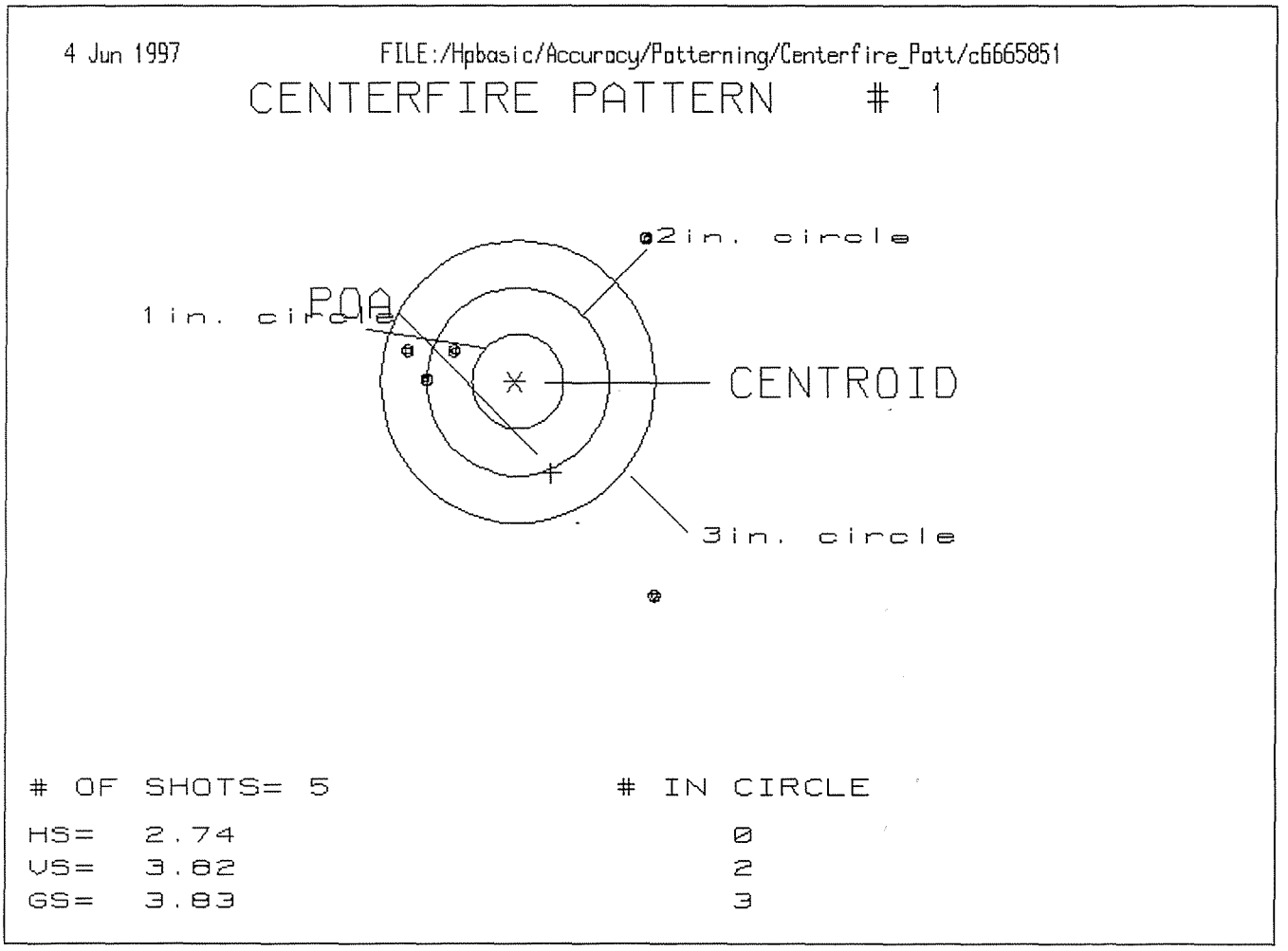
CENTROIDAL DISTANCES

0 TO 1 1.05348
1 TO 2 1.4597
1 TO 3 .812131



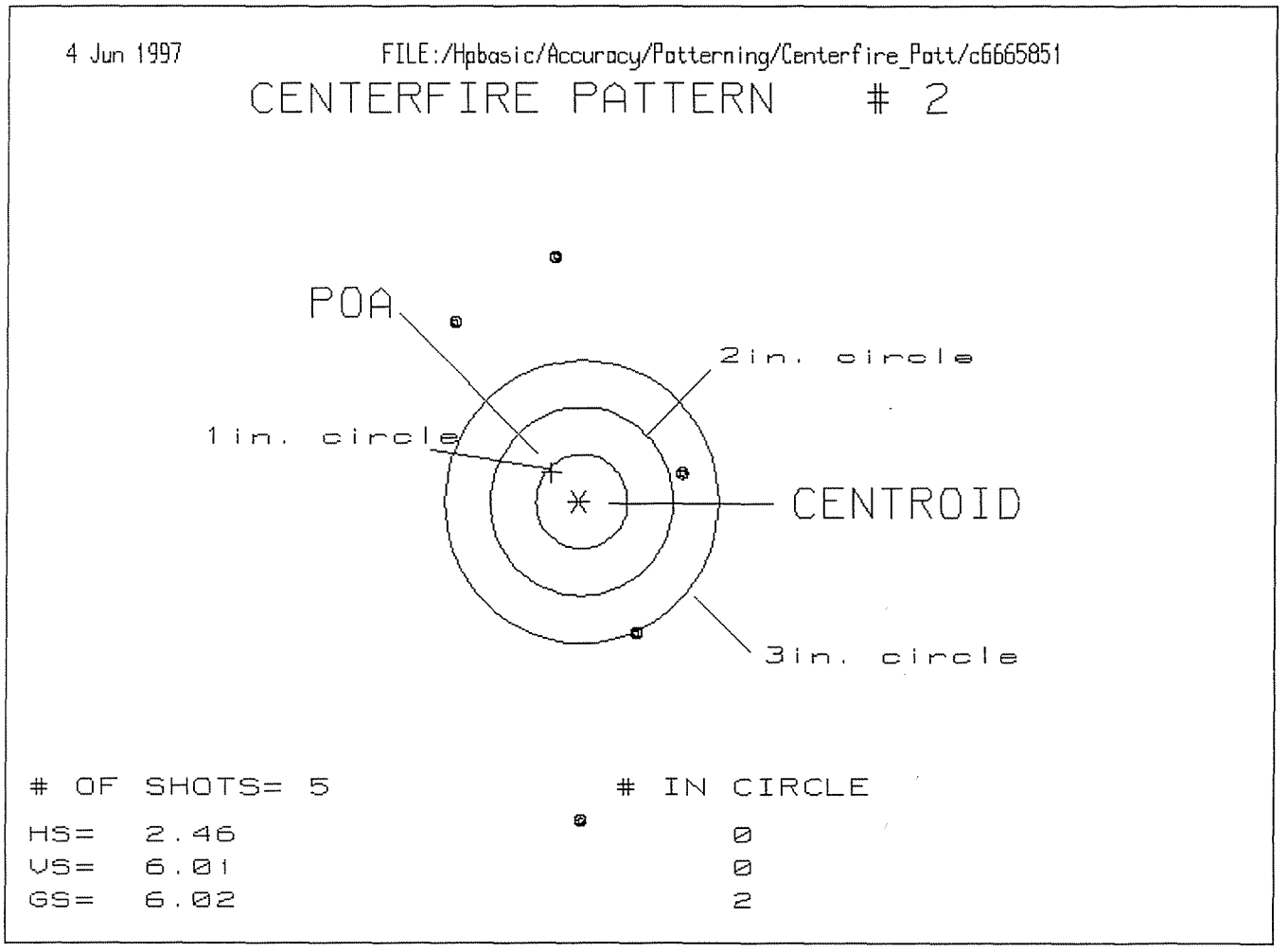
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □	
POA TO CENTROID:	1.053
MIN RADIUS :	.820
MEAN RADIUS :	1.587
MAX RADIUS :	2.761
CENTROID X :	-.399
CENTROID Y :	.975



REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		2
POA TO CENTROID:		.429
MIN RADIUS	:	1.115
MEAN RADIUS	:	2.190
MAX RADIUS	:	3.400
CENTROID X	:	.299
CENTROID Y	:	-.307

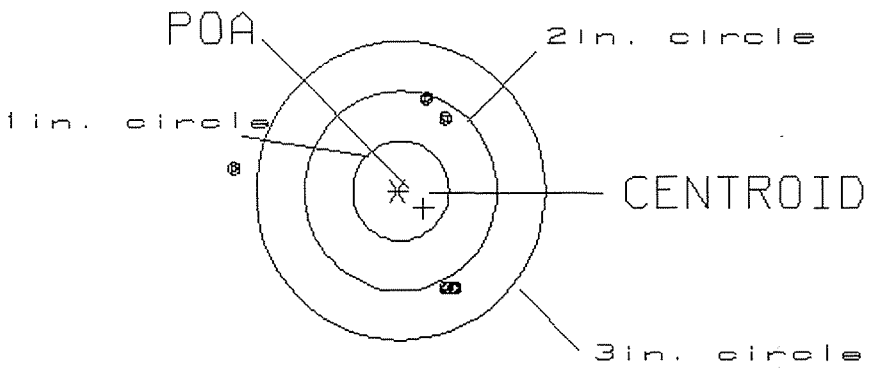


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3	
POA TO CENTROID:		.317
MIN RADIUS	:	.851
MEAN RADIUS	:	1.155
MAX RADIUS	:	1.767
CENTROID X	:	-.265
CENTROID Y	:	.174

4 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665851

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 2.36	0
VS= 1.91	2
GS= 2.66	4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ±1.00#

SERIAL NO. C6665851

DATE 5-9-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.67	2.76	X	MIN. SETTING,
PULL #2	2.39	2.56	2.79		NO AVG. OF 5
PULL #3	2.38	2.89	2.75		READINGS ACCEPT-
PULL #4	2.40	2.49	2.81		ABLE LESS THAN 2#
PULL #5	2.38	2.42	2.52		
TOTAL	11.95	13.03	13.63		
AVG.	2.39	2.61	2.73		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.96	3.36		
PULL #2	3.40	3.47		
PULL #3	3.41	3.34		
PULL #4	3.35	3.32		
PULL #5	3.32	3.48		
TOTAL	16.44	16.97		
AVG.	3.29	3.39		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	3.71		4.09
PULL #2	4.19	4.02		3.78
PULL #3	4.16	4.45		3.93
PULL #4	4.00	3.82		3.85
PULL #5	3.96	4.00		3.79
TOTAL	20.31	20.00		19.44
AVG.	4.06	4.00		3.89