

UPC



69859993

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6665869

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/97	WJT
618	Polish Barrel		5/12/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-4-97</u>	<u>CK</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3</u> <u>3</u>	<u>6-4-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0215</u> <u>.021</u> <u>.021</u>	<u>6-4-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-14-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L-50</u> <u>R-70</u>	<u>6/11/97</u>	<u>NF</u>
	A) MALFUNCTIONS		<u>"</u>	<u>NF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>NF</u>
645	INSPECT FOR LIVE AMMO		<u>"</u>	<u>DS</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-16-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.84</u> <u>2.89</u> <u>2.71</u> <u>2.87</u> <u>2.82</u>	<u>6-13-97</u>	<u>CK</u>
	FUNCTION		<u>6-16-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0044024

Remington Test Lab, Ilion, N.Y.

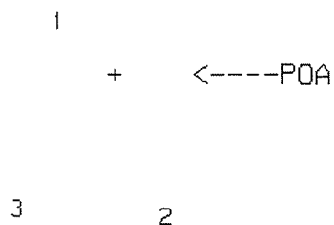
Centroidal distance calculations for Rifle # C6665869
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.242$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.503$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.558187$

THE AMR FOR THIS RIFLE IS: $.9917$

CENTROIDAL DISTANCES

0 TO 1 .535178
1 TO 2 1.519
1 TO 3 1.29345



REMINGTON CENTERFIRE ACCURACY TEST

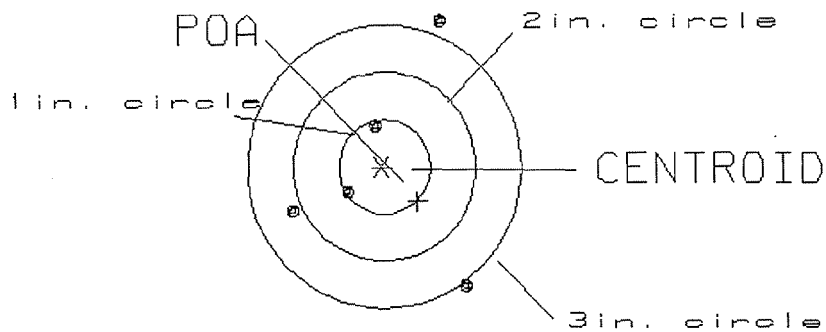
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .535
 MIN RADIUS : .416
 MEAN RADIUS : 1.040
 MAX RADIUS : 1.640
 CENTROID X : -.396
 CENTROID Y : .360

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665869

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.96
 VS= 2.80
 GS= 2.82

2
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

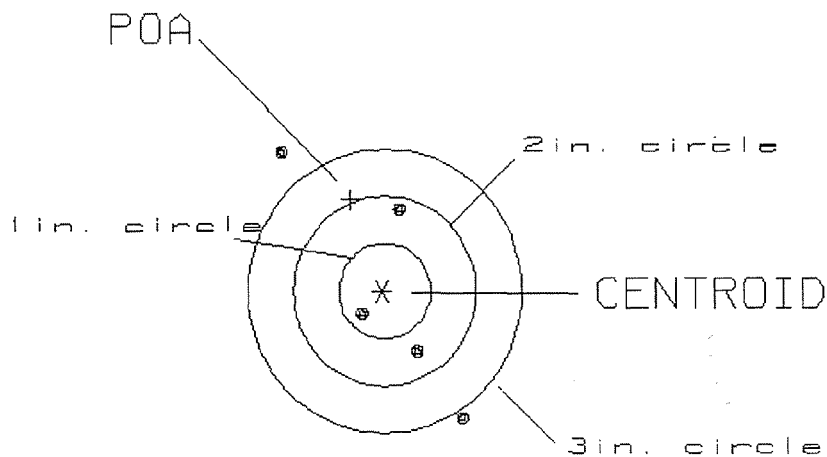
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: 1.025
 MIN RADIUS : .353
 MEAN RADIUS : 1.083
 MAX RADIUS : 1.816
 CENTROID X : .345
 CENTROID Y : -.966

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.95

1

VS= 2.79

3

GS= 3.41

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

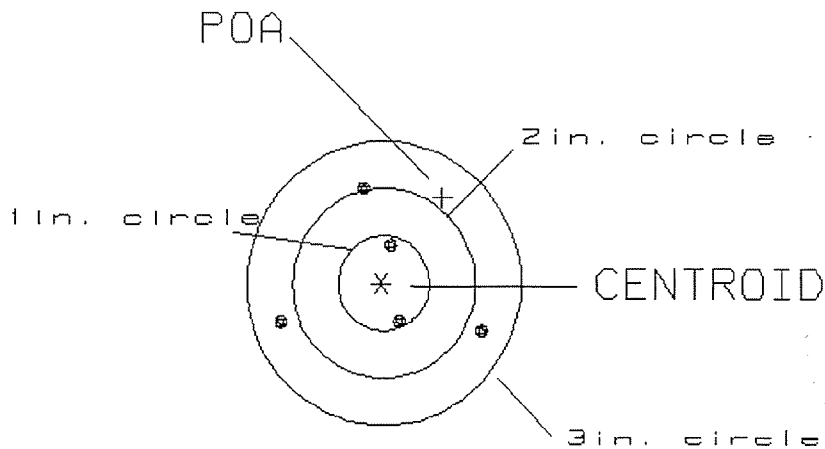
PATTERN #: 3

POA TO CENTROID: 1.127
 MIN RADIUS : .398
 MEAN RADIUS : .852
 MAX RADIUS : 1.198
 CENTROID X : -.675
 CENTROID Y : -.903

11 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.20
 VS= 1.50
 GS= 2.21

2
 3
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO C6665869DATE 5-19-97TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.40	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.56	2.74	
PULL #3	2.62	2.42	2.67	
PULL #4	2.35	2.39	2.61	
PULL #5	2.43	2.36	2.45	
TOTAL	12.66	12.13	13.04	
AVG.	2.53	2.42	2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.91	2.76	
PULL #2	2.95	2.77	
PULL #3	2.95	2.83	
PULL #4	2.79	2.85	
PULL #5	2.80	2.76	
TOTAL	14.40	13.97	
AVG.	2.88	2.79	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	3.91		4.17
PULL #2	4.03	3.91		4.07
PULL #3	3.90	4.14		4.04
PULL #4	4.00	3.90		3.99
PULL #5	3.87	3.91		4.18
TOTAL	19.80	19.77		20.45
AVG.	3.96	3.95		4.09

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665869
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee		46 ORDER NO. 25705
 5705 C6665869		24PR

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MODEL 700T^m M24
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SERIAL NO

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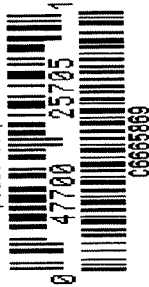
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

