

BARBER - M24 0044032

UPC



C6665871

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0044032 M2400044071

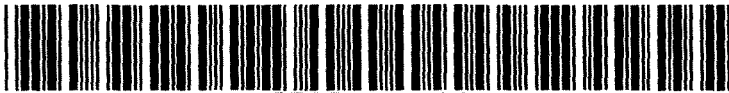
ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665871
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665871		23PR

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



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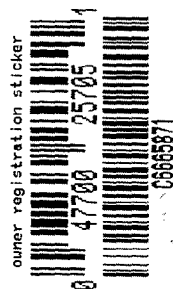
SERIAL NO.



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665871

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WJT
618	Polish Barrel		3/11/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME - M24 0044038	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>3.5</u> <u>4</u> <u>4</u>	<u>5-19-97</u>	<u>QW</u>
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3</u> <u>3</u>	<u>5-19-97</u>	<u>QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>22</u> <u>22</u>	<u>5-19-97</u>	<u>QW</u>
	J) ASSEMBLE STOCK		<u>5/16/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-17-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5/22/97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5/22/97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-17-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L-69</u> <u>R-81</u>	<u>6-5-97</u>	<u>AF</u>
	A) MALFUNCTIONS		<u>"</u>	<u>AF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>AF</u>
645	INSPECT FOR LIVE AMMO		<u>"</u>	<u>AF</u>
655	FINAL INSPECTION A) HEADSPACE		<u>6-17-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.76</u> <u>2.77</u> <u>2.75</u> <u>2.78</u> <u>2.80</u>	<u>6-9-97</u>	<u>CK</u>
	FUNCTION		<u>6-17-97</u>	<u>RP</u>
660	PACK		<u>6-20-97</u>	<u>CK</u>

BARBER - M24 0044039

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665871
16 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0286667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .089
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0935028

THE AMR FOR THIS RIFLE IS: .8457

CENTROIDAL DISTANCES

0 TO 1 .213
1 TO 2 .529639
1 TO 3 .249393

2
3 1 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

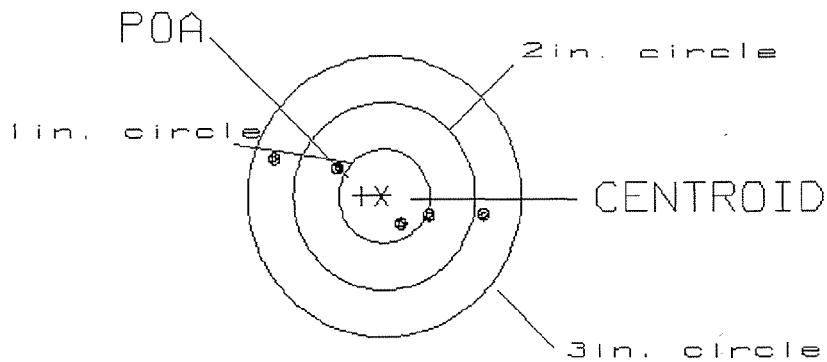
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .213
 MIN RADIUS : .386
 MEAN RADIUS : .757
 MAX RADIUS : 1.254
 CENTROID X : .213
 CENTROID Y : -0.000

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665871.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.22
 VS= .76
 GS= 2.30

2
 3
 5

° REMINGTON CENTERFIRE ACCURACY TEST

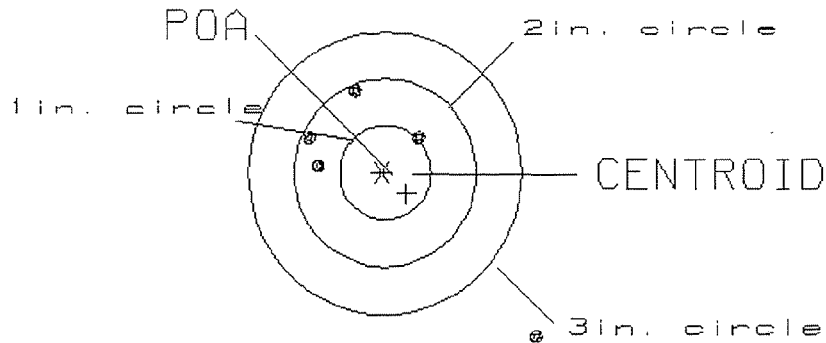
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 0 2 0
 POA TO CENTROID: .349
 MIN RADIUS : .552
 MEAN RADIUS : 1.107
 MAX RADIUS : 2.354
 CENTROID X : -.266
 CENTROID Y : .226

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665871.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.52
 VS= 2.52
 GS= 3.24

0
 4
 4

REMINGTON CENTERFIRE ACCURACY TEST

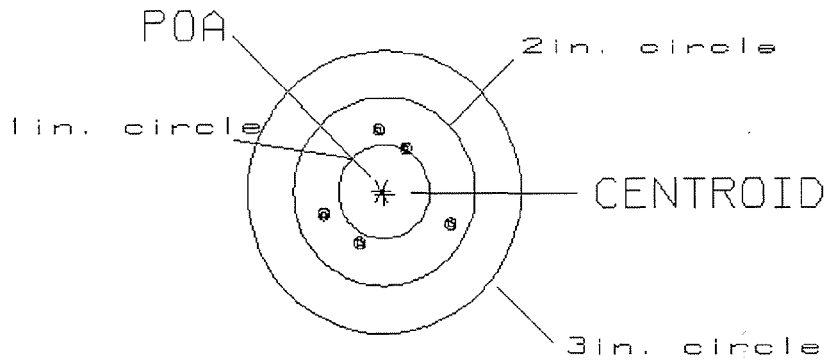
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .052
 MIN RADIUS : .495
 MEAN RADIUS : .673
 MAX RADIUS : .847
 CENTROID X : -.033
 CENTROID Y : .041

16 Jun 1997

FILE:/Hbasic/Accuracy/Patterning/Centerfire_Patt/C6665871.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.50

1

VS= 1.19

5

GS= 1.50

5

Re shot

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665871
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.569333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.00766667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .569385

THE AMR FOR THIS RIFLE IS: 1.483

CENTROIDAL DISTANCES

Ø TO 1 .357371
1 TO 2 .335292
1 TO 3 .630087

3 2 1 + <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

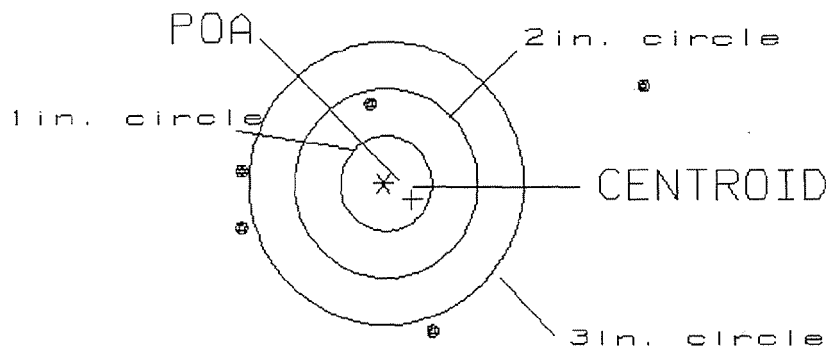
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .357
 MIN RADIUS : .862
 MEAN RADIUS : 1.745
 MAX RADIUS : 2.980
 CENTROID X : -.317
 CENTROID Y : .165

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665871

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.36

0

VS= 2.66

1

GS= 4.61

1

REMINGTON CENTERFIRE ACCURACY TEST

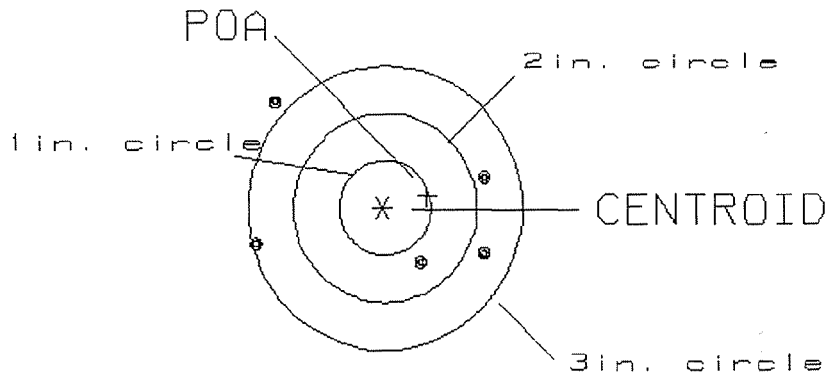
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .503
 MIN RADIUS : .696
 MEAN RADIUS : 1.213
 MAX RADIUS : 1.627
 CENTROID X : -.487
 CENTROID Y : -.124

5 Jun 1997

FILE:/hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665871

CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 2.47	0
VS= 1.64	1
GS= 2.77	4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .906

MIN RADIUS : .801

MEAN RADIUS : 1.490

MAX RADIUS : 2.204

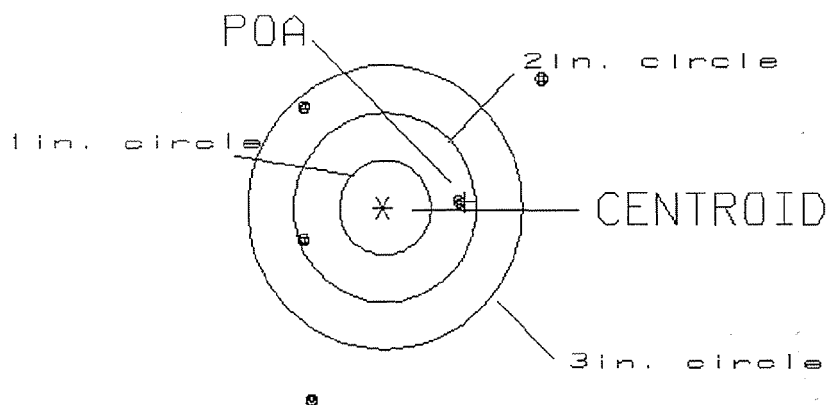
CENTROID X : -.904

CENTROID Y : -.064

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665871

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.60

0

VS= 3.38

2

GS= 4.20

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6665871DATE 5-10-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.44	2.68	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.53	2.69	
PULL #3	2.61	2.56	2.68	
PULL #4	2.60	2.52	2.60	
PULL #5	2.61	2.59	2.67	
TOTAL	12.79	12.64	13.32	
AVG.	2.56	2.53	2.66	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.05		
PULL #2	3.05	2.99		
PULL #3	3.01	2.97		
PULL #4	3.00	3.00		
PULL #5	3.04	2.89		
TOTAL	15.16	14.90		
AVG.	3.03	2.98		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.09	4	3.93
PULL #2	3.97	4.05		4.10
PULL #3	3.92	4.02		4.02
PULL #4	4.00	4.03		4.04
PULL #5	3.94	3.99		4.12
TOTAL	19.86	20.18		20.21
AVG.	3.97	4.04		4.04

UPC



C6665877

INCLUDES 1 IN ORDER

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6