

UPC



C6665877

INCLUDES 1 IN CHARGE

ORDER NO. 25705

BARREL LENGTH	24"
CAPACITY *	6

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665877
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665877		23PR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



C6665877

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665877

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WAT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WAT
618	Polish Barrel		3/11/97	WAT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-19-97	RL
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3⁵</u> <u>3</u>	5-19-97	RL
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>22</u> <u>22⁵</u>	5-19-97	RL
	J) ASSEMBLE STOCK		5-16-97	RL
	K) ASSEMBLE SWIVEL STUDS		6-10-97	RL
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	RL
	M) IRON SIGHT ALIGNMENT		5-22-97	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	RL
640	GALLERY TEST AND TARGET	L-54 R-96	6-4-97	RL
	A) MALFUNCTIONS	Leaving Ejector Mags and hanging up (Ejector)	"	RL
	B) PIERCED PRIMERS		"	RL
645	INSPECT FOR LIVE AMMO		"	RL
655	FINAL INSPECTION			
	A) HEADSPACE		6-10-97	TRP
	B) TRIGGER PULL	<u>2.81</u> <u>2.87</u> <u>2.89</u> <u>2.84</u> <u>2.84</u>	6-8-97	CR
	FUNCTION		6-10-97	TRP
660	PACK			

BARBER - M24 0044057

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665877
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.637333$

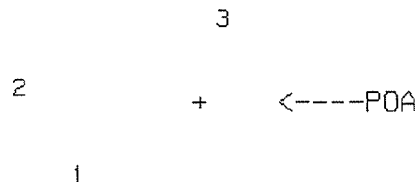
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.054$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.639617$

THE AMR FOR THIS RIFLE IS: 1.146

CENTROIDAL DISTANCES

0 TO 1	.968308
1 TO 2	.707527
1 TO 3	1.44043



REMINGTON CENTERFIRE ACCURACY TEST

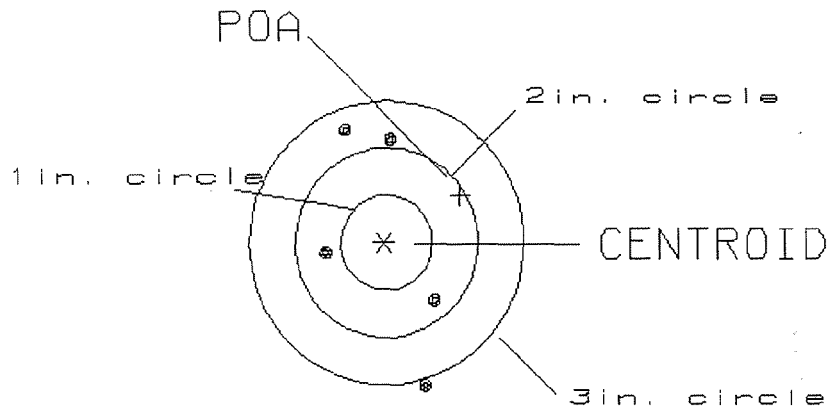
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .969
 MIN RADIUS : .651
 MEAN RADIUS : 1.089
 MAX RADIUS : 1.600
 CENTROID X : -.834
 CENTROID Y : -.492

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665877

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.20

0

VS= 2.70

2

GS= 2.85

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: 1.233

MIN RADIUS : .611

MEAN RADIUS : 1.409

MAX RADIUS : 2.446

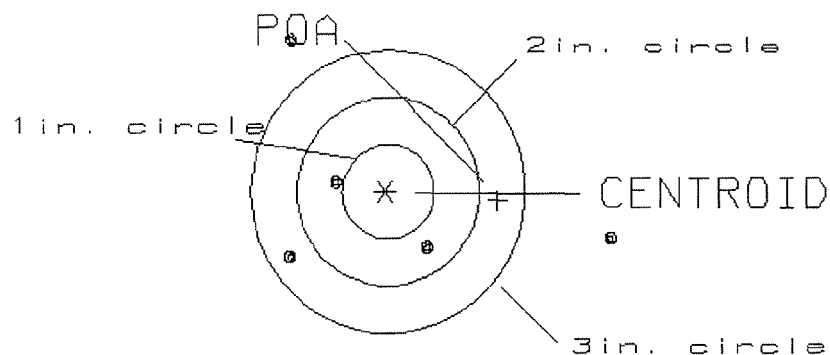
CENTROID X : -1.229

CENTROID Y : .095

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665877

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.49

0

VS= 2.33

2

GS= 4.10

3

REMINGTON CENTERFIRE ACCURACY TEST

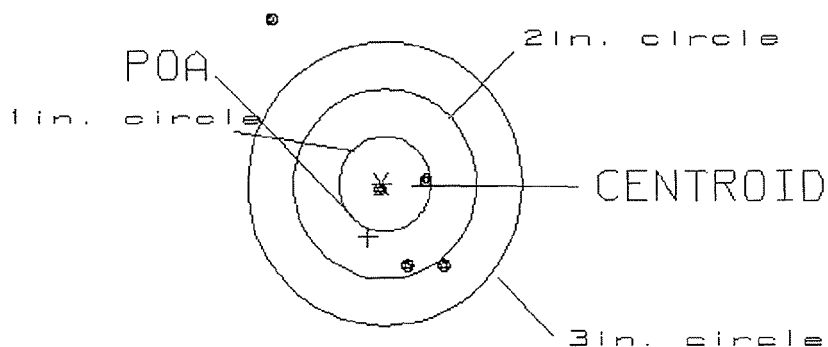
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .579
 MIN RADIUS : .116
 MEAN RADIUS : .941
 MAX RADIUS : 2.150
 CENTROID X : .151
 CENTROID Y : .559

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665877

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.94

2

VS= 2.61

3

GS= 3.25

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665877DATE 5-9-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.71	2.85	2.72	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.77	2.49	2.82	
PULL #3	2.79	2.58	2.80	
PULL #4	2.82	2.79	2.54	
PULL #5	2.84	2.74	2.91	
TOTAL	13.93	13.45	13.79	
AVG.	2.79	2.69	2.76	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	2.95	
PULL #2	2.93	2.59	
PULL #3	3.08	2.98	
PULL #4	3.01	2.90	
PULL #5	3.11	3.07	
TOTAL	15.11	14.49	
AVG.	3.02	2.90	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.77		3.97
PULL #2	4.03	3.98		4.03
PULL #3	4.04	4.03		4.01
PULL #4	3.95	3.81		3.97
PULL #5	4.12	3.99		4.11
TOTAL	20.18	19.58		20.09
AVG.	4.04	3.92		4.02

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	FUNCTION		6-10-97	TRP
660	PACK			