

UPC



C6665881

ORDER NO. 25705

24"

BARREL LENGTH

6

CAPACITY *

*INCLUDES 1 IN CHAMBER

Do Not Use

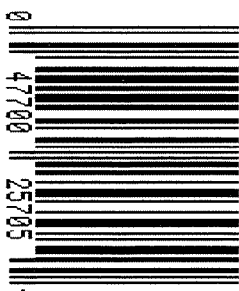
Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6665881
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6665881		

Do Not Use

SERIAL NO.

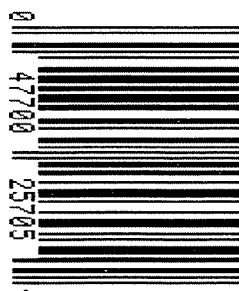


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0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



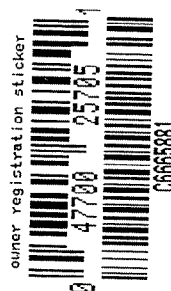
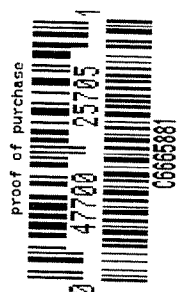
0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6665881

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/97	WJP
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/97	WJT
618	Polish Barrel		5/12/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	TRP

BARBER - M24 0044082

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3.5</u> <u>3.5</u> <u>4</u>	<u>6-3-97</u>	
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2.5</u>	<u>6-3-97</u>	
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	<u>6-3-97</u>	
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-16-97 RP</u>	
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97 RW</u>	
	M) IRON SIGHT ALIGNMENT		<u>5-27-97 RW</u>	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-27-97 RW</u>	
640	GALLERY TEST AND TARGET	<u>L-63</u> <u>R-87</u>	<u>6-11-97</u>	<u>AF</u>
	A) MALFUNCTIONS		<u>"</u>	<u>AF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>AF</u>
645	INSPECT FOR LIVE AMMO		<u>6-11-97 RW</u>	
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-16-97 RP</u>	
	B) TRIGGER PULL	<u>2.79</u> <u>2.82</u> <u>2.86</u> <u>2.87</u> <u>2.89</u>	<u>6-13-97</u>	<u>CK</u>
	FUNCTION		<u>6-16-97 RP</u>	
660	PACK			

BARBER - M24 0044083

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665881
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.54667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -1.05567
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.87259

THE AMR FOR THIS RIFLE IS: 1.162

CENTROIDAL DISTANCES

0 TO 1	1.59078
1 TO 2	1.16144
1 TO 3	.216005

+ <----POA

1 3

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

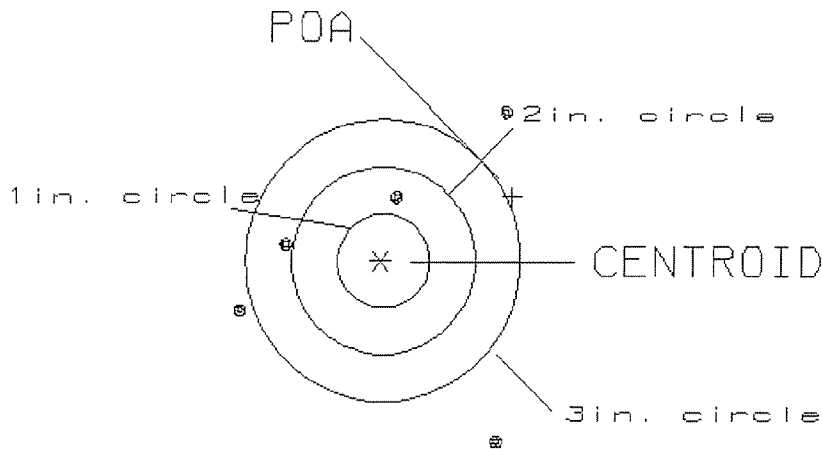
PATTERN #: 010

POA TO CENTROID: 1.591
 MIN RADIUS : .670
 MEAN RADIUS : 1.557
 MAX RADIUS : 2.277
 CENTROID X : -1.440
 CENTROID Y : -.676

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665881

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.88
 VS= 3.55
 GS= 3.58

0
 1
 2

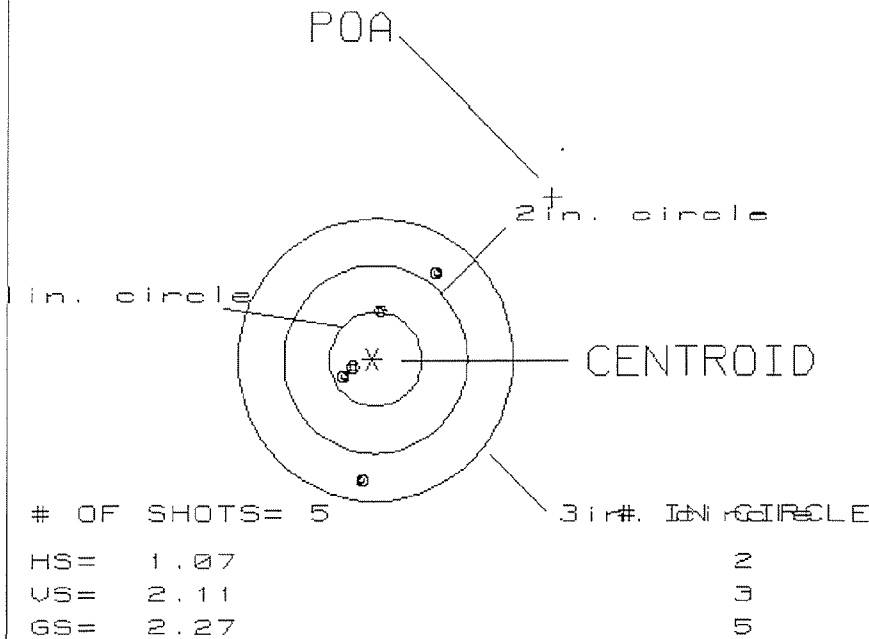
PATTERN #: 2

POA TO CENTROID: 2.602
 MIN RADIUS : .208
 MEAN RADIUS : .702
 MAX RADIUS : 1.246
 CENTROID X : -1.953
 CENTROID Y : -1.718

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665881

CENTERFIRE PATTERN # 2

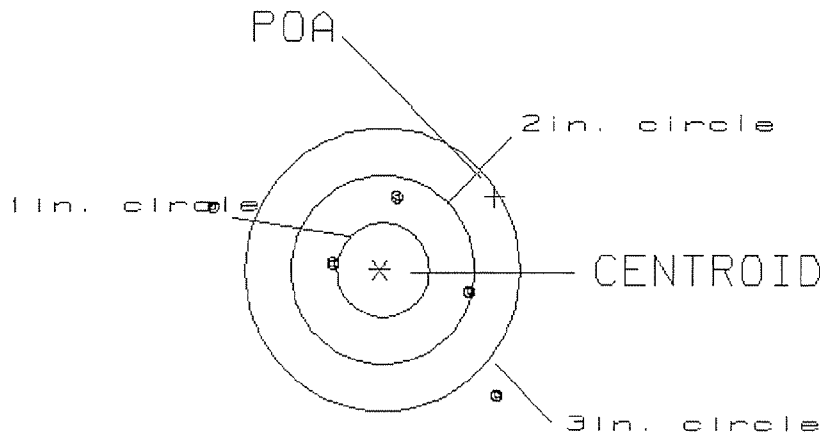


PATTERN #: 3
 POA TO CENTROID: 1.467
 MIN RADIUS : .546
 MEAN RADIUS : 1.228
 MAX RADIUS : 1.934
 CENTROID X : -1.247
 CENTROID Y : -.773

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665881

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.10
 VS= 2.14
 GS= 3.67

0
 2
 3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665881

DATE 5-15-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.61	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.58	2.55	
PULL #3	2.60	2.58	2.57	
PULL #4	2.63	2.58	2.57	
PULL #5	2.59	2.54	2.56	
TOTAL	12.83	12.89	12.82	
AVG.	2.57	2.58	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.14	
PULL #2	3.13	3.12	
PULL #3	3.13	3.14	
PULL #4	3.04	3.02	
PULL #5	3.15	3.08	
TOTAL	15.63	15.50	
AVG.	3.13	3.10	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	3.90		4.01
PULL #2	3.99	4.04		3.89
PULL #3	4.06	4.04		4.01
PULL #4	4.11	4.00		3.84
PULL #5	3.94	3.97		3.89
TOTAL	20.17	19.95		19.64
AVG.	4.03	3.99		3.93