

UPC



C6665919

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

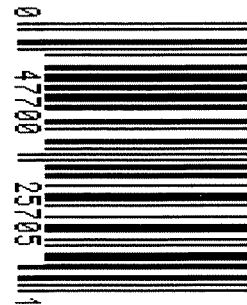
Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 TM M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665919
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665919		24PR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC

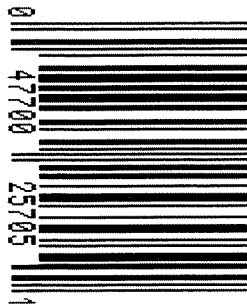


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

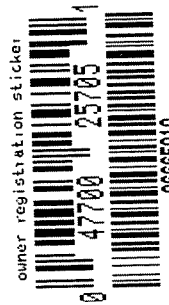
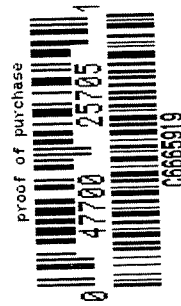


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MODEL 700™ M24
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 666 5919

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/12/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/12/97	WJT
618	Polish Barrel		3/12/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3⁵</u> <u>4</u> <u>4</u>	<u>5-19-97</u>	<u>JW</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-19-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>21.5</u> <u>21</u>	<u>5-19-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK		<u>5/16/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-17-97</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-22-97</u>	<u>JW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-22-97</u>	<u>JW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-22-97</u>	<u>JW</u>
640	GALLERY TEST AND TARGET	<u>R-73</u> <u>L-77</u>	<u>6-4-97</u>	<u>AF</u>
	A) MALFUNCTIONS		<u>"</u>	<u>AF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>AF</u>
645	INSPECT FOR LIVE AMMO		<u>"</u>	<u>AF</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-17-97</u>	<u>RW</u>
	B) TRIGGER PULL	<u>2.49</u> <u>2.53</u> <u>2.57</u> <u>2.57</u> <u>2.62</u>	<u>6-9-97</u>	<u>CK</u>
	FUNCTION		<u>6-17-97</u>	<u>RW</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665919
16 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.113667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.275667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.298182$

THE AMR FOR THIS RIFLE IS: $.841$

CENTROIDAL DISTANCES

0 TO	1	.424539
1 TO	2	.217463
1 TO	3	.305491

1
2 3
+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .424

MIN RADIUS : .103

MEAN RADIUS : .772

MAX RADIUS : 1.434

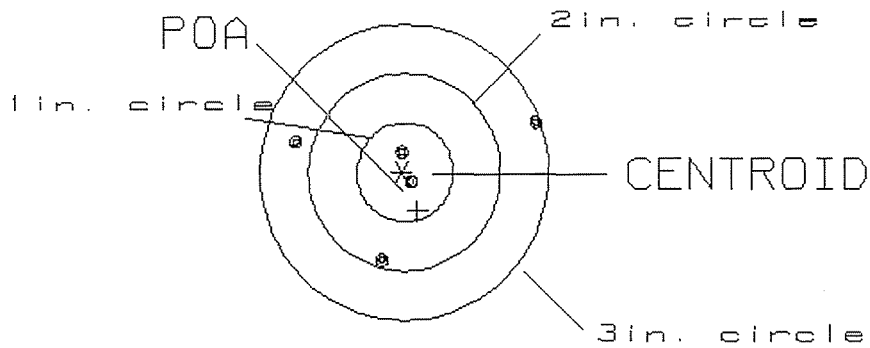
CENTROID X : -.163

CENTROID Y : .392

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665919.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.49

2

VS= 1.39

3

GS= 2.49

5

PATTERN #: C 2 C

POA TO CENTROID: .342

MIN RADIUS : .283

MEAN RADIUS : .819

MAX RADIUS : 1.094

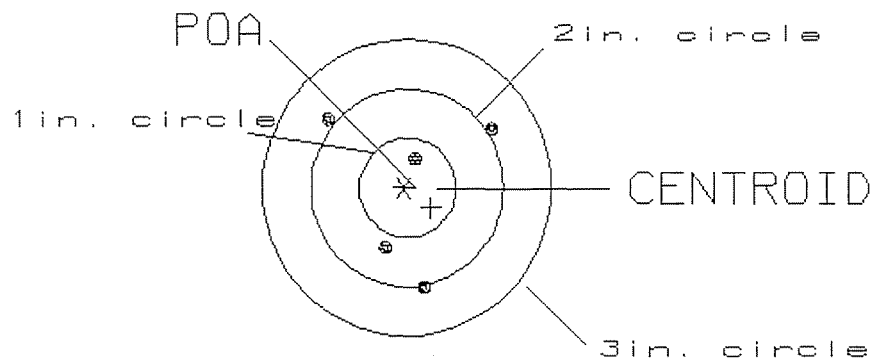
CENTROID X : -.274

CENTROID Y : .205

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665919.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.72

1

VS= 1.65

3

GS= 1.92

5

REMINGTON CENTERFIRE ACCURACY TEST

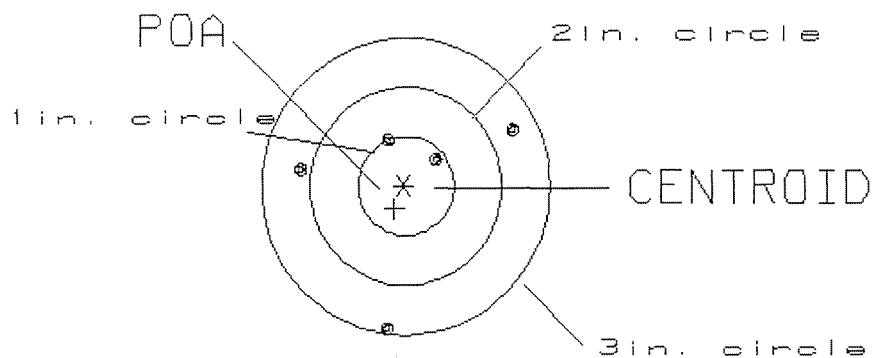
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .249
 MIN RADIUS : .423
 MEAN RADIUS : .932
 MAX RADIUS : 1.450
 CENTROID X : .096
 CENTROID Y : .230

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665919.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.16

2

VS= 1.98

2

GS= 2.37

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6665919
5 Jun 1997

Re shot

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.73833
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.229
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.75335

THE AMR FOR THIS RIFLE IS: 1.451

CENTROIDAL DISTANCES

0	TO	1	2.83178
1	TO	2	1.44163
1	TO	3	1.85361

$$1 \quad 2 \quad 3 \quad + \quad \leftarrow \text{POA}$$

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

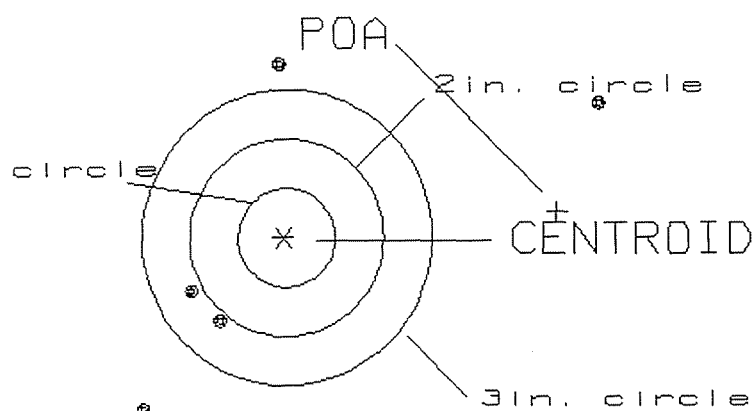
PATTERN #: ☐ 1 ☐

POA TO CENTROID: 2.831
 MIN RADIUS : 1.033
 MEAN RADIUS : 1.937
 MAX RADIUS : 3.483
 CENTROID X : -2.820
 CENTROID Y : -.258

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665919

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.68

0

VS= 3.46

0

GS= 5.63

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: 1.486

MIN RADIUS : .320

MEAN RADIUS : 1.030

MAX RADIUS : 2.061

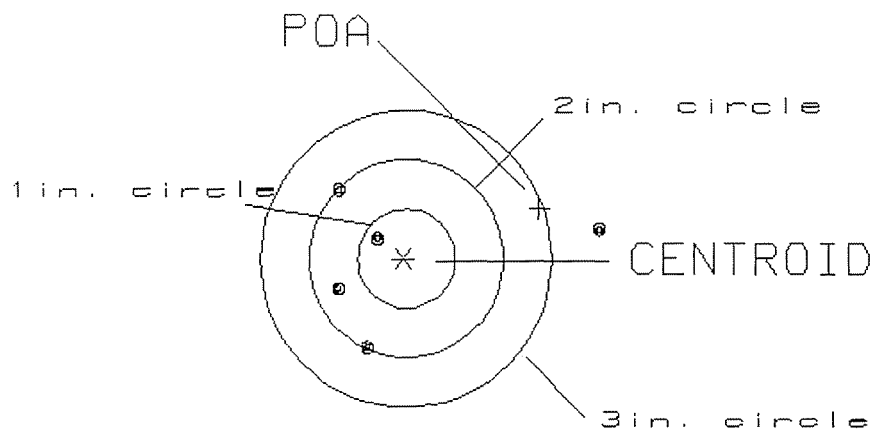
CENTROID X : -1.399

CENTROID Y : -.501

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665919

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.73

1

VS= 1.65

2

GS= 2.80

4

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .999

MIN RADIUS : .644

MEAN RADIUS : 1.386

MAX RADIUS : 2.424

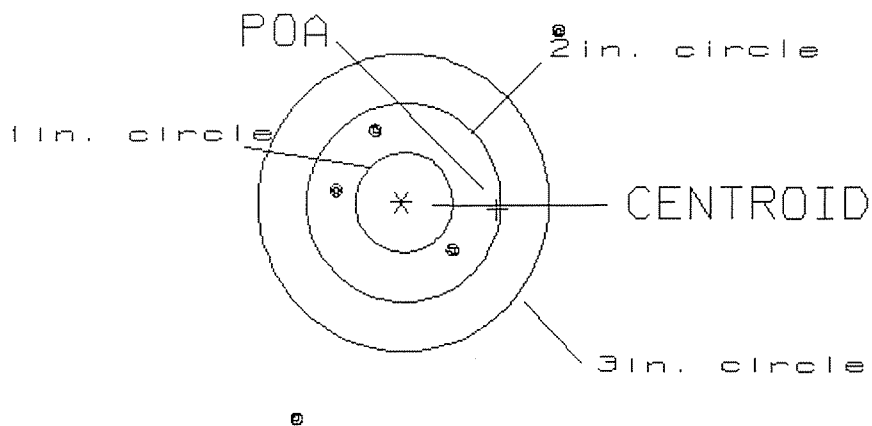
CENTROID X : -.996

CENTROID Y : .072

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665919

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.64

0

VS= 3.94

3

GS= 4.74

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665919DATE 5-9-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.46	2.47	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.46	2.54	
PULL #3	2.43	2.44	2.32	
PULL #4	2.14	2.40	2.55	
PULL #5	2.46	2.54	2.59	
TOTAL	11.95	12.31	12.65	
AVG.	2.39	2.46	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.21	
PULL #2	3.09	3.15	
PULL #3	3.08	3.16	
PULL #4	3.11	3.22	
PULL #5	3.07	3.15	
TOTAL	15.47	15.89	
AVG.	3.09	3.18	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	4.21		4.10
PULL #2	4.04	4.25		4.19
PULL #3	4.03	4.27		4.02
PULL #4	4.13	4.29		4.17
PULL #5	3.89	4.35		4.08
TOTAL	20.02	21.37		20.56
AVG.	4.00	4.27		4.11