

BARBER - M24 0044206

UPC



C6665992

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0044206 M2400044245

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6665992

46 ORDER NO.
25705

23PR



5705 C6665992

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0044208 M2400044247

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



SERIAL NO.



ORDER 05705

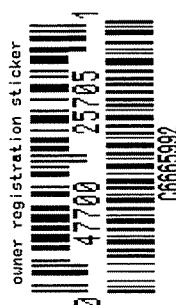
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

10



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665992

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	A
600	Proof		3/5/97	L.M.M.
607	Check Headspace		3/5/97	A
610	Dis-assemble Gun		3/6/97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	5-5-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	5-5-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-18-97	EX
	I) FIRING PIN INDENT	<u>23.5</u> <u>22</u> <u>23.5</u>		
	J) ASSEMBLE STOCK		4/25/97	RW
	K) ASSEMBLE SWIVEL STUDS		6-12-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-28-97	JW
	M) IRON SIGHT ALIGNMENT		5-28-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-28-97	JW
640	GALLERY TEST AND TARGET	Windage L-86 R-64	6-8-97	DH
	A) MALFUNCTIONS		6-8-97	DH
	B) PIERCED PRIMERS		6-8-97	DH
645	INSPECT FOR LIVE AMMO		6-8-97	DA
655	FINAL INSPECTION		6-13-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.73</u> <u>269</u> <u>260</u> <u>259</u> <u>250</u>	6-11-97	CK
	FUNCTION		6-12-97	RP
660	PACK			

BARBER - M24 0044213

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665992
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .332
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0353333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .333875

THE AMR FOR THIS RIFLE IS: 1.2

CENTROIDAL DISTANCES

0	TO	1	.116155
1	TO	2	.744736
1	TO	3	.408803

1
+ <2---POA
3

BARBER - M24 0044214

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

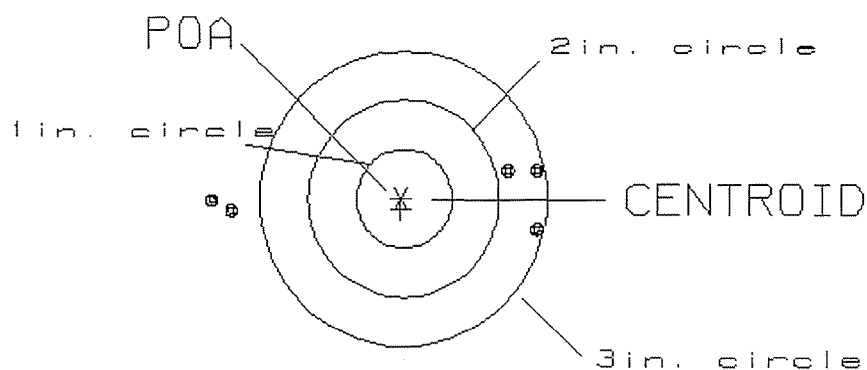
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .116
MIN RADIUS : 1.097
MEAN RADIUS : 1.562
MAX RADIUS : 2.007
CENTROID X : .006
CENTROID Y : .116

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665992

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.43

0

VS= .63

0

GS= 3.45

3

BARBER - M24 0044215

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .740

MIN RADIUS : .282

MEAN RADIUS : 1.034

MAX RADIUS : 2.241

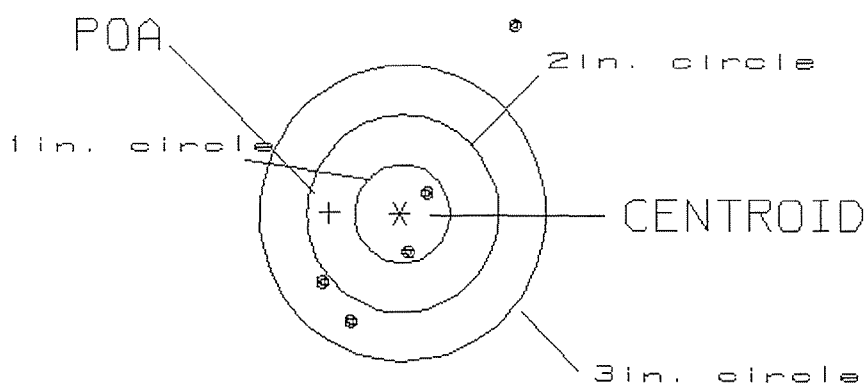
CENTROID X : .740

CENTROID Y : -.010

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665992

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.92

2

VS= 3.04

2

GS= 3.48

4

BARBER - M24 0044216

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

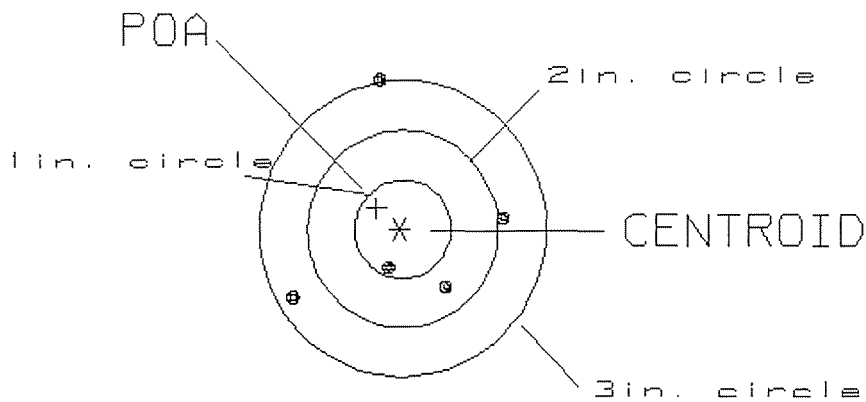
PATTERN #: 3

POA TO CENTROID: .328
MIN RADIUS : .397
MEAN RADIUS : 1.005
MAX RADIUS : 1.508
CENTROID X : .250
CENTROID Y : -.212

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665992

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.19

1

VS= 2.14

2

GS= 2.33

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665992

DATE 4-18-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.61	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.53	2.61	
PULL #3	2.57	2.46	2.55	
PULL #4	2.54	2.50	2.63	
PULL #5	2.50	2.27	2.63	
TOTAL	12.82	12.37	13.01	
AVG.	2.56	2.47	2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.41	
PULL #2	3.27	3.46	
PULL #3	3.10	3.47	
PULL #4	3.12	3.34	
PULL #5	3.43	3.42	
TOTAL	16.02	17.10	
AVG.	3.20	3.42	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.08		3.94
PULL #2	3.82	3.76		4.01
PULL #3	3.85	3.71		3.97
PULL #4	3.87	3.83		3.95
PULL #5	3.88	4.03		3.93
TOTAL	19.39	19.41		19.80
AVG.	3.88	3.88		3.96