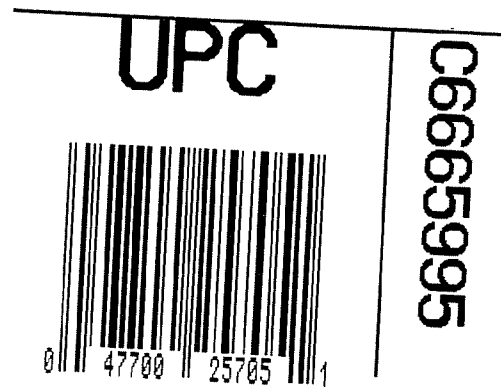




ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6665995
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO. 25705
24" BARREL 7.62 NATO 6*		
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
 5705 C6665995		

Do Not Use

SERIAL NO.



06665995

ORDER 25705
MODEL 700™ M24
UPC



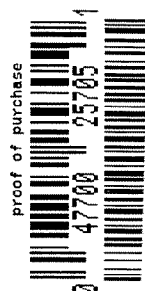
ORDER 25705
MODEL 700™ M24
UPC



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665995

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

P. #	OP. NAME	BARBER - M24 0044224	READINGS	DATE	INITIAL
325	F) SAFETY ON FORCE		<u>3</u> <u>3</u> <u>3</u>	6-3-97	CL
ONT.					
	G) SAFETY OFF FORCE		<u>2.5</u> <u>2.5</u> <u>2.5</u>	6-3-97	CL
	H) TRIGGER PULL TEST & RETAINABILITY				
	I) FIRING PIN INDENT		<u>.023</u> <u>.023</u> <u>.022</u>	6-3-97	CL
	J) ASSEMBLE STOCK			5-30-97	RP
	K) ASSEMBLE SWIVEL STUDS			6-23-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES			5-30-97	RP
	M) IRON SIGHT ALIGNMENT			5-30-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			6-23-97	RP
340	GALLERY TEST AND TARGET		Right 69 Left 81	6-12-97	JW
	A) MALFUNCTIONS			6-12-97	JW
	B) PIERCED PRIMERS			6-12-97	JW
345	INSPECT FOR LIVE AMMO			6-12-97	DS
355	FINAL INSPECTION				
	A) HEADSPACE			6-23-97	RP
	B) TRIGGER PULL		<u>2.36</u> <u>2.50</u> <u>2.41</u> <u>2.40</u> <u>2.56</u>	6-17-97	CL
	FUNCTION			6-23-97	RP
360	PACK				

BARBER - M24 0044225

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665995
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.036
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .151333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .155556

THE AMR FOR THIS RIFLE IS: 1.135

CENTROIDAL DISTANCES

0 TO 1 .065521
1 TO 2 .151397
1 TO 3 .504036

3
2+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

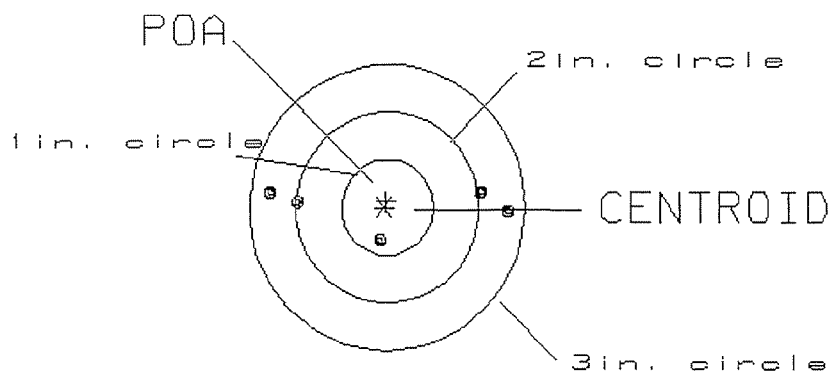
PATTERN #: 010

POA TO CENTROID: .065
 MIN RADIUS : .366
 MEAN RADIUS : .991
 MAX RADIUS : 1.312
 CENTROID X : -.018
 CENTROID Y : -.063

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665995.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.58

1

VS= .54

2

GS= 2.58

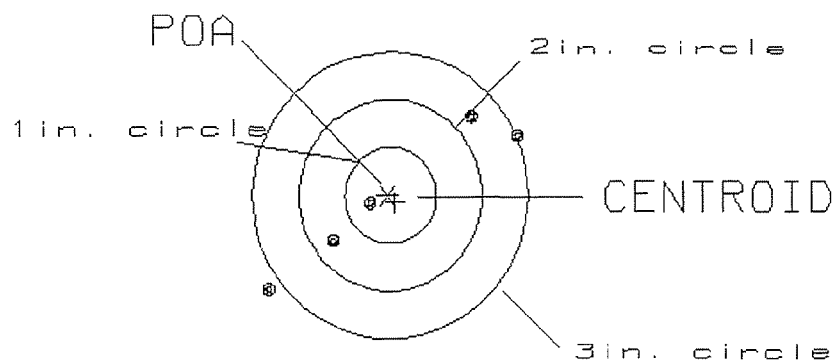
5

PATTERN #: 2
 POA TO CENTROID: .109
 MIN RADIUS : .235
 MEAN RADIUS : 1.088
 MAX RADIUS : 1.675
 CENTROID X : -.078
 CENTROID Y : .076

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665995.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.75
 VS= 1.82
 GS= 3.18

1
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

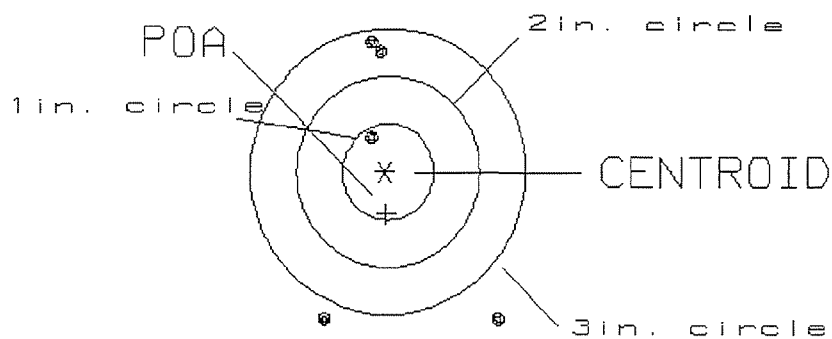
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: C 3 C
 POA TO CENTROID: .441
 MIN RADIUS : .451
 MEAN RADIUS : 1.327
 MAX RADIUS : 1.913
 CENTROID X : -.012
 CENTROID Y : .441

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665995.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.85
 VS= 2.88
 GS= 3.20

1
 1
 3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665995
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .725667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.118333

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .735252

THE AMR FOR THIS RIFLE IS: 1.703

CENTROIDAL DISTANCES

0 TO 1	.531493
1 TO 2	1.15492
1 TO 3	.52906

1
+ <3---POA
2

BARBER - M24 0044230

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .531

MIN RADIUS : 1.167

MEAN RADIUS : 1.727

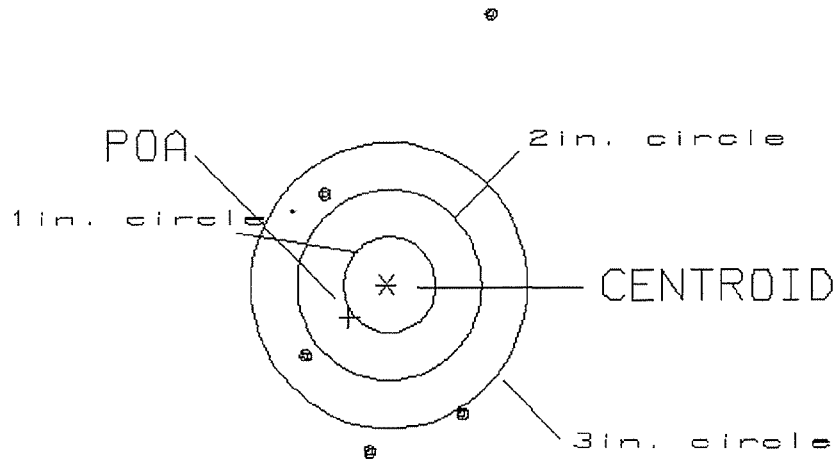
MAX RADIUS : 3.021

CENTROID X : .406

CENTROID Y : .343

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665995.1

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.01

0

VS= 4.51

0

GS= 4.71

2

BARBER - M24 0044231

REMINGTON CENTERFIRE ACCURACY TEST

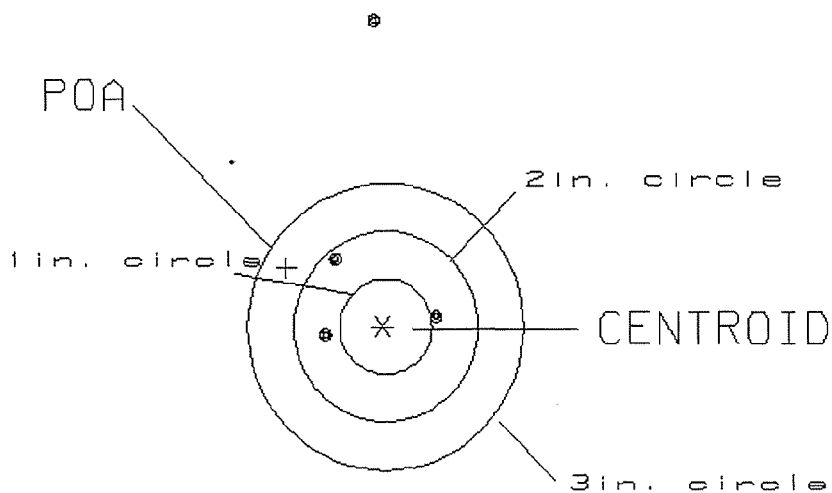
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: 1.219
 MIN RADIUS : .523
 MEAN RADIUS : 1.883
 MAX RADIUS : 4.113
 CENTROID X : 1.054
 CENTROID Y : -.613

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665995.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.54
 VS= 7.19
 GS= 7.27

0
 3
 2

BARBER - M24 0044232

REMINGTON CENTERFIRE ACCURACY TEST

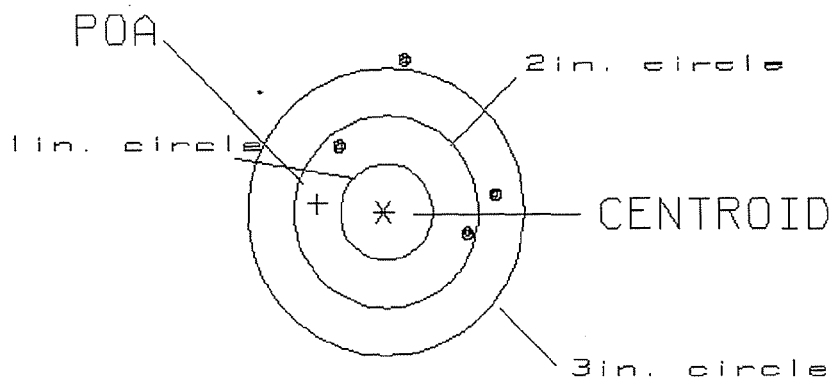
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .722
 MIN RADIUS : .837
 MEAN RADIUS : 1.498
 MAX RADIUS : 2.888
 CENTROID X : .717
 CENTROID Y : -.085

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665995.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.01
 VS= 3.88
 GS= 4.37

0
 2
 3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665995

DATE 5-21-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.41	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.34	2.66		
PULL #3	2.32	2.48	2.62		
PULL #4	2.67	2.43	2.65		
PULL #5	2.32	2.48	2.70		
TOTAL	12.44	12.14	13.22		
AVG.	2.488	2.428	2.644		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.90	2.95		
PULL #2	2.99	2.93		
PULL #3	2.97	2.94		
PULL #4	3.08	2.96		
PULL #5	3.05	2.95		
TOTAL	14.99	14.73		
AVG.	2.998	2.946		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.00		4.23
PULL #2	3.80	3.96		3.75
PULL #3	3.89	3.97		3.74
PULL #4	3.82	3.99		3.81
PULL #5	3.80	3.74		3.74
TOTAL	19.35	19.66		19.27
AVG.	3.87	3.932		3.854