

UPC



C6665998

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665998
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665998		26PR

Do Not Use

SERIAL NO.



06665998

ORDER 25705
MODEL 700T^m M24
UPC



ORDER 25705
MODEL 700T^m M24
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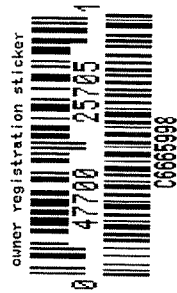
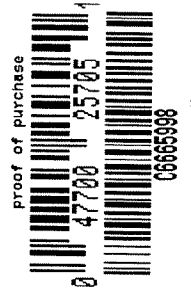
ORDER 00700

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665998

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	A
600	Proof			
607	Check Headspace		3-11-97	A
610	Dis-assemble Gun		3-11-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP NAME - M24 0044252	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-9-97</u>	<u>FW</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>35</u>	<u>5-9-97</u>	<u>FW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-5-97</u>	<u>EK</u>
	I) FIRING PIN INDENT	<u>22</u> <u>23</u> <u>23</u>	<u>5-9-97</u>	<u>FW</u>
	J) ASSEMBLE STOCK		<u>5-7-97</u>	<u>FW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-26-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Rough + 85</u> <u>Left + 65</u>	<u>6-18-97</u>	<u>FW</u>
	A) MALFUNCTIONS	<u>Closes hard on live round</u> <u>OK TAD</u>	<u>6-18-97</u>	<u>FW</u>
	B) PIERCED PRIMERS		<u>6-18-97</u>	<u>FW</u>
645	INSPECT FOR LIVE AMMO		<u>6-18-97</u>	<u>FW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-26-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.79</u> <u>2.74</u> <u>2.77</u> <u>2.75</u> <u>2.77</u>	<u>6-26-97</u>	<u>CR</u>
	FUNCTION		<u>6-27-97</u>	<u>RP</u>
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6665998DATE 5-5-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.31	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.31	2.59	
PULL #3	2.36	2.37	2.70	
PULL #4	2.39	2.22	2.63	
PULL #5	2.35	2.32	2.86	
TOTAL	12.02	11.53	13.41	
AVG.	2.40	2.31	2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	2.91	
PULL #2	2.96	3.01	
PULL #3	2.91	2.99	
PULL #4	2.98	2.98	
PULL #5	3.00	3.07	
TOTAL	14.91	14.96	
AVG.	2.98	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	4.06		4.24
PULL #2	4.02	4.11		4.24
PULL #3	3.97	4.10		4.24
PULL #4	3.95	4.06		4.06
PULL #5	4.03	4.19		4.09
TOTAL	19.92	20.52		20.87
AVG.	3.98	4.10		4.17

BARBER - M24 0044254

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665998
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .039
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0736667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0833533

THE AMR FOR THIS RIFLE IS: .9633

CENTROIDAL DISTANCES

0 TO 1 .221371
1 TO 2 .440386
1 TO 3 .0433244

2 + 3 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

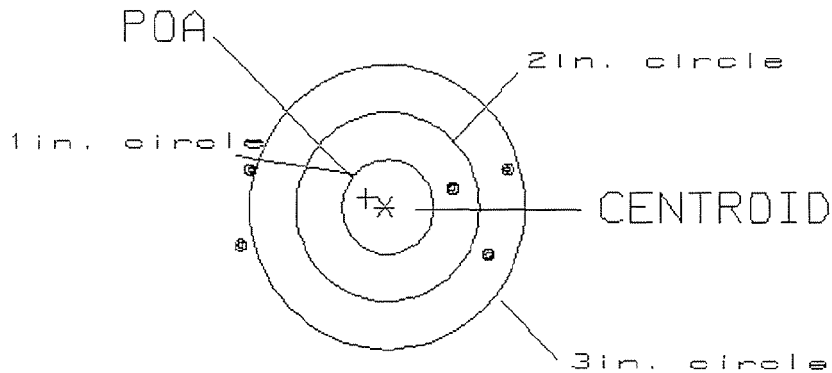
PATTERN #: 1

POA TO CENTROID: .221
 MIN RADIUS : .768
 MEAN RADIUS : 1.300
 MAX RADIUS : 1.679
 CENTROID X : .198
 CENTROID Y : -.099

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665998.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.89
 US= .97
 GS= 2.99

0
 1
 3

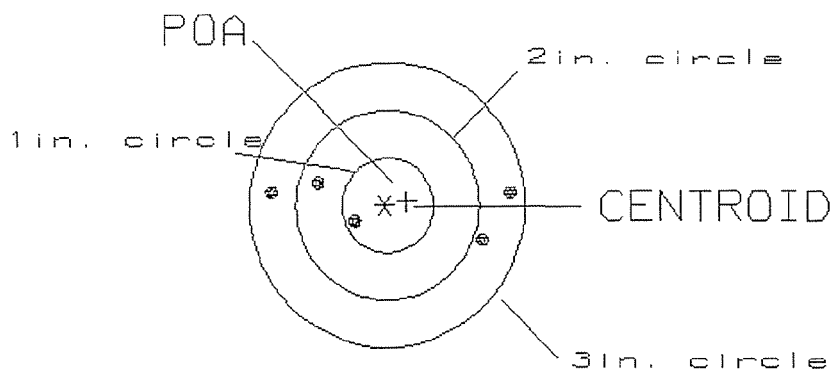
PATTERN #: 2

POA TO CENTROID: .241
 MIN RADIUS : .378
 MEAN RADIUS : .983
 MAX RADIUS : 1.349
 CENTROID X : -.238
 CENTROID Y : -.037

24 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6665998.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.59

1

VS= .61

2

GS= 2.59

5

REMINGTON CENTERFIRE ACCURACY TEST

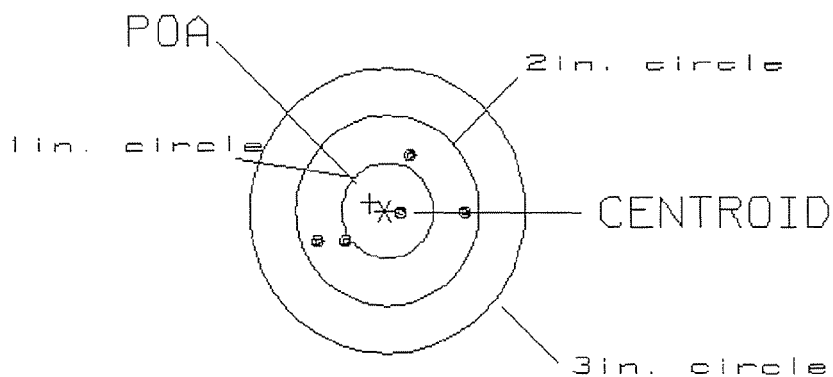
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .178
 MIN RADIUS : .142
 MEAN RADIUS : .607
 MAX RADIUS : .832
 CENTROID X : .157
 CENTROID Y : -.085

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665998.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.60

1

VS= .94

5

GS= 1.61

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665998
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0706667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.767333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.77058$

THE AMR FOR THIS RIFLE IS: 1.387

CENTROIDAL DISTANCES

0 TO	1	1.6253
1 TO	2	1.211
1 TO	3	2.20306

3 + <----POA

2

1

REMINGTON CENTERFIRE ACCURACY TEST

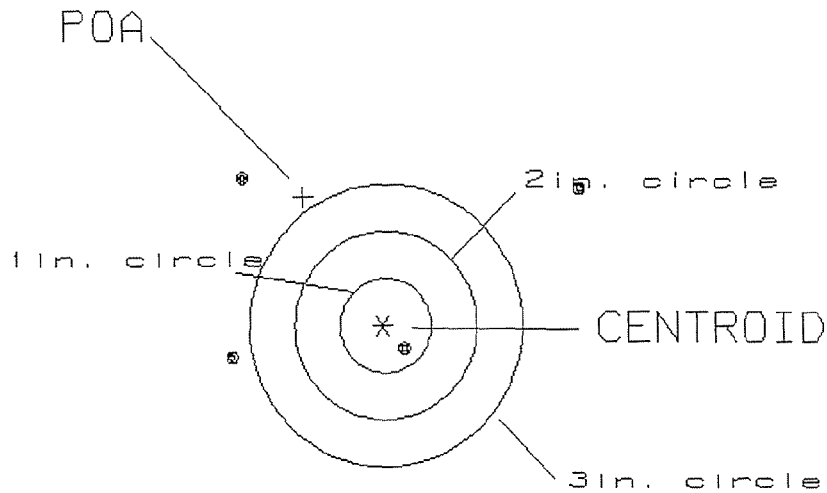
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: 1.626
 MIN RADIUS : .283
 MEAN RADIUS : 1.850
 MAX RADIUS : 2.587
 CENTROID X : .893
 CENTROID Y : -1.358

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665998

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.72
 VS= 3.93
 GS= 4.68

1
 1
 1

REMINGTON CENTERFIRE ACCURACY TEST

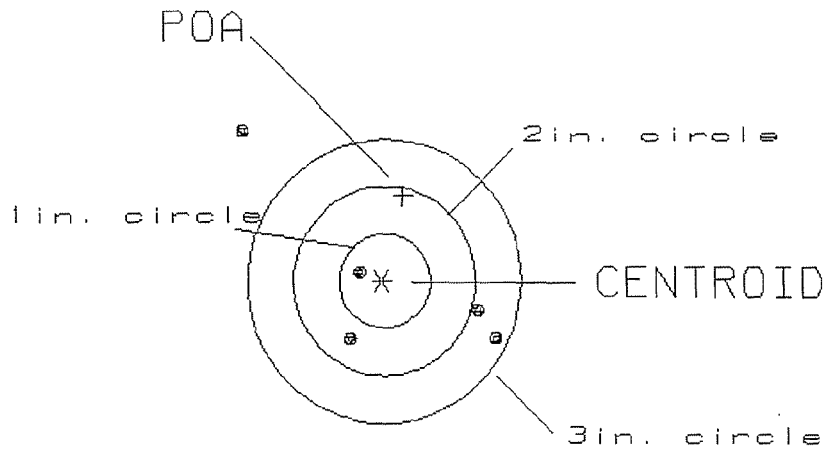
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .923
 MIN RADIUS : .273
 MEAN RADIUS : 1.143
 MAX RADIUS : 2.220
 CENTROID X : -.226
 CENTROID Y : -.895

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665998

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.86
 VS= 2.20
 GS= 3.60

1
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

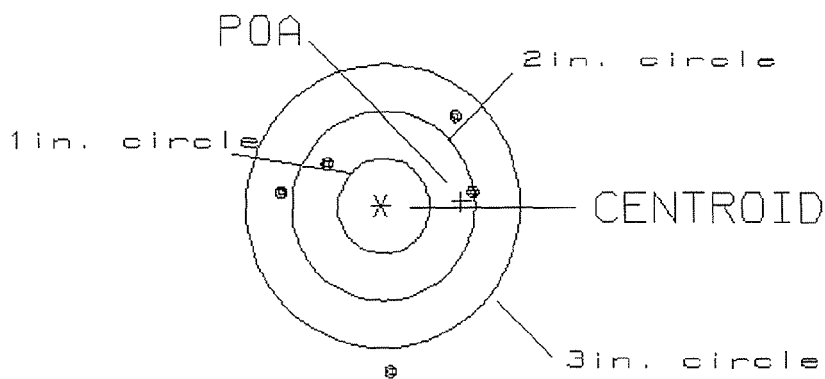
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .880
 MIN RADIUS : .782
 MEAN RADIUS : 1.167
 MAX RADIUS : 1.716
 CENTROID X : -.879
 CENTROID Y : -.049

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665998

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.05

0

VS= 2.71

2

GS= 2.81

4