

BARBER - M24 0044286

UPC



C6666005

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0044286 M2400044325

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666005
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666005		24PR

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Do Not Use

SERIAL NO.



C6666005

ORDER 25705
MODEL 700™ M24
UPC



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KINZER V. REMINGTON

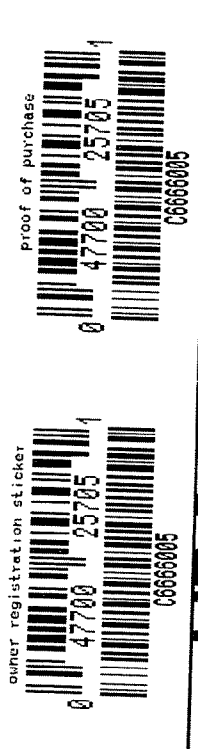
BARBER - M24 0044289

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 005

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/97	WJT
618	Polish Barrel		5/12/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	6-2-97	QW
CONT.				
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	6-2-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>20.5</u> <u>21.5</u> <u>21</u>	6-2-97	QW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-16-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-4-97	RP
	M) IRON SIGHT ALIGNMENT		6-4-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-4-97	RP
640	GALLERY TEST AND TARGET	WIND. L 64 R 90	6-12-97	K
	A) MALFUNCTIONS		6-12-97	Ac
	B) PIERCED PRIMERS		6-12-97	K
645	INSPECT FOR LIVE AMMO		6-12-97	TD
655	FINAL INSPECTION			
	A) HEADSPACE		6-16-97	RP
	B) TRIGGER PULL	<u>2.33</u> <u>2.23</u> <u>2.27</u> <u>2.26</u> <u>2.29</u>	6-13-97	CLK
	FUNCTION		6-16-97	RP
660	PACK			

BARBER - M24 0044293

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666005
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .156333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.161333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .224652

THE AMR FOR THIS RIFLE IS: 1.167

CENTROIDAL DISTANCES

0 TO 1	.538516
1 TO 2	.467611
1 TO 3	.540656

+2 <----POA
3 1

BARBER - M24 0044294

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

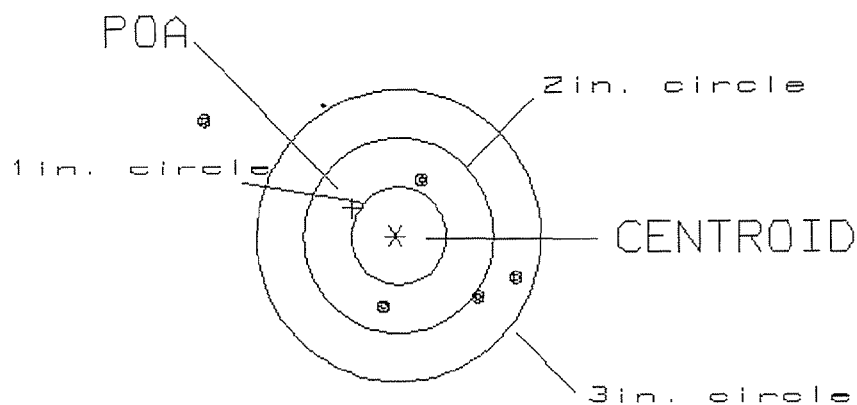
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .538
MIN RADIUS : .656
MEAN RADIUS : 1.234
MAX RADIUS : 2.391
CENTROID X : .460
CENTROID Y : -.280

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG6666005

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.30
VS= 1.90
GS= 3.69

0
2
4

BARBER - M24 0044295

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

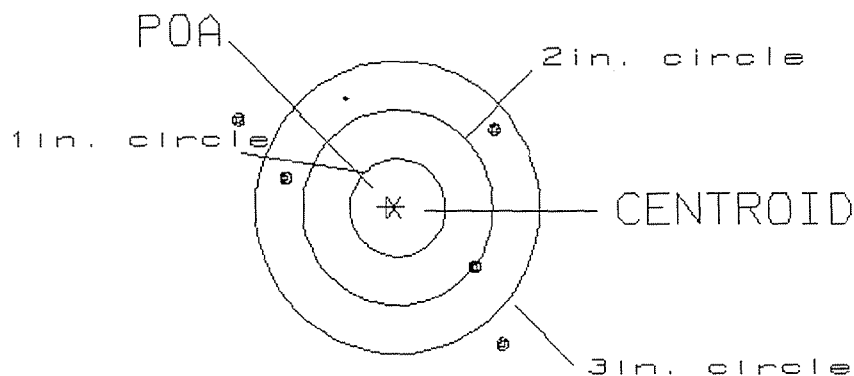
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .084
MIN RADIUS : .980
MEAN RADIUS : 1.459
MAX RADIUS : 1.913
CENTROID X : .084
CENTROID Y : -.002

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666005

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.80

0

VS= 2.29

1

GS= 3.62

3

BARBER - M24 0044296

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

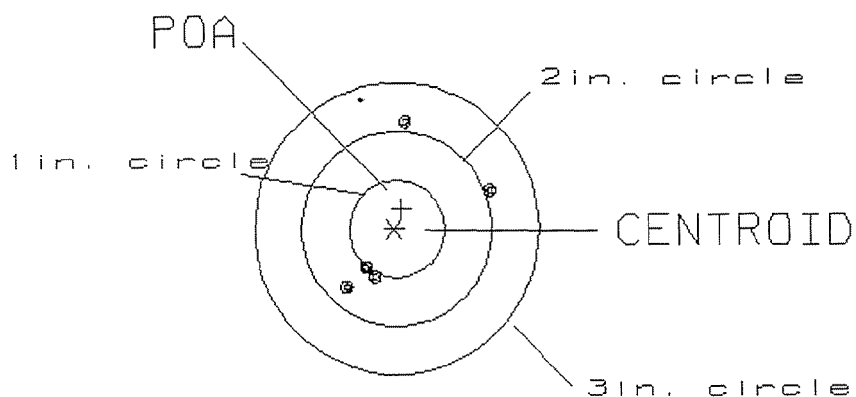
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .215
MIN RADIUS : .479
MEAN RADIUS : .808
MAX RADIUS : 1.128
CENTROID X : -.075
CENTROID Y : -.202

12 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.47

1

VS= 1.74

3

GS= 1.82

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C 666008DATE 5-20-97TESTER C. K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.63	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.63	2.80	
PULL #3	2.53	2.29	2.41	
PULL #4	2.47	2.56	2.70	
PULL #5	2.35	2.48	2.52	
TOTAL	12.27	12.59	12.95	
AVG.	2.454	2.518		

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.22	
PULL #2	3.06	3.03	
PULL #3	2.99	3.01	
PULL #4	3.01	2.71	
PULL #5	3.12	2.98	
TOTAL	15.23	14.95	
AVG.	3.046	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.18		3.72
PULL #2	4.04	4.09		3.97
PULL #3	4.08	4.24		3.99
PULL #4	3.81	4.02		3.94
PULL #5	3.99	4.11		3.98
TOTAL	19.99	20.64		19.6
AVG.	3.998	4.128		3.92