

UPC



90099999C

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

LOT # 3

Remington®		VERY IMPORTANT Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 TM M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666006
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666006		10RR

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC



SERIAL NO.

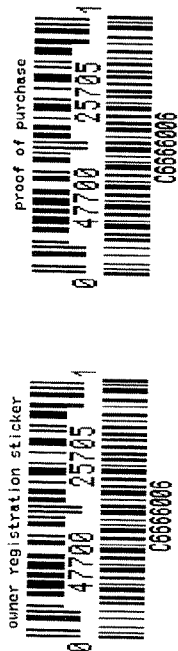


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



BARBER - M24 0044303

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666006
29 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0203333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.151
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .152363

THE AMR FOR THIS RIFLE IS: .8587

CENTROIDAL DISTANCES

0 TO 1 .197732
1 TO 2 .10787
1 TO 3 .118152

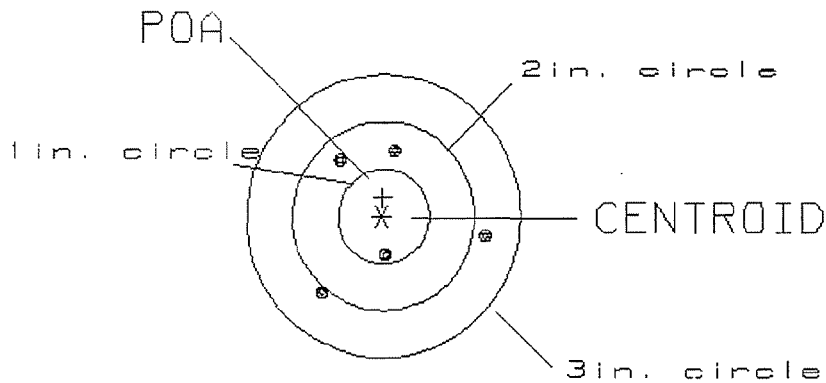
$\frac{3}{12}$ <----POA

PATTERN #: 1
 POA TO CENTROID: .198
 MIN RADIUS : .401
 MEAN RADIUS : .823
 MAX RADIUS : 1.110
 CENTROID X : -.017
 CENTROID Y : -.197

29 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666006

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.81
 VS= 1.52
 GS= 1.92

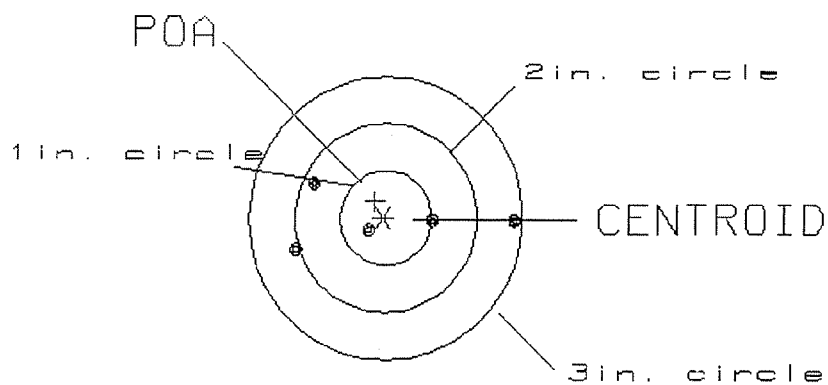
1
 3
 5

PATTERN #: 2
 POA TO CENTROID: .198
 MIN RADIUS : .202
 MEAN RADIUS : .796
 MAX RADIUS : 1.434
 CENTROID X : .089
 CENTROID Y : -.177

29 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666006

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.42

2

VS= .69

3

GS= 2.43

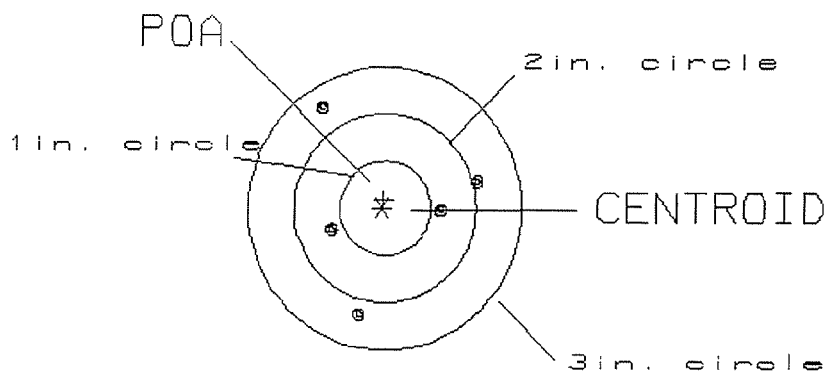
5

PATTERN #: 3
 POA TO CENTROID: .080
 MIN RADIUS : .619
 MEAN RADIUS : .957
 MAX RADIUS : 1.299
 CENTROID X : -.011
 CENTROID Y : -.079

29 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666006

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.68

0

VS= 2.25

2

GS= 2.29

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

C 6666006

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>3</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.023</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-17-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-30-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-17-97	CR
	M) IRON SIGHT ALIGNMENT		9-17-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-17-97	CR
640	GALLERY TEST AND TARGET	R 85 L 68	9-27-97	WB
	A) MALFUNCTIONS		9-27-97	WB
	B) PIERCED PRIMERS		9-27-97	WB
645	INSPECT FOR LIVE AMMO		9-27-97	DH
655	FINAL INSPECTION A) HEADSPACE		9-30-97	RP
	B) TRIGGER PULL	<u>2.54</u> <u>2.66</u> <u>2.54</u> <u>2.58</u> <u>2.69</u>	9-30-97	RP
	C) FUNCTION		9-30-97	RP
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 56666006DATE 5-10-97TESTER A. P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.57	2.55		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.67	2.54		
PULL #3	2.71	2.61	2.57		
PULL #4	2.63	2.62	2.51		
PULL #5	2.72	2.73	2.51		
TOTAL	13.45	13.20	12.68		
AVG.	2.69	2.64	2.54		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.15		
PULL #2	3.12	3.20		
PULL #3	3.07	3.17		
PULL #4	3.16	3.26		
PULL #5	3.16	3.37		
TOTAL	15.63	16.15		
AVG.	3.13	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.96		4.05
PULL #2	3.98	3.80		4.02
PULL #3	4.03	3.94		4.10
PULL #4	4.06	4.01		4.10
PULL #5	4.01	3.92		4.00
TOTAL	20.07	19.63		20.27
AVG.	4.01	3.93		4.05