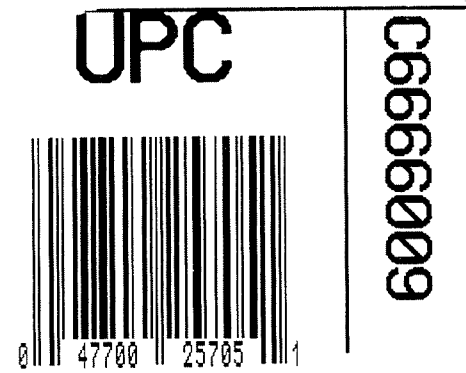




ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

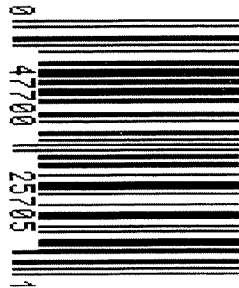
Remington [®]		VERY IMPORTANT Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666009
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666009		26PR

Do Not Use

SERIAL NO.

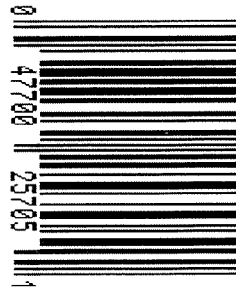


0666009



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



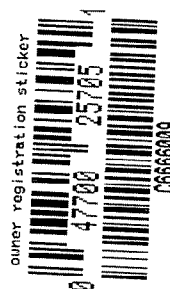
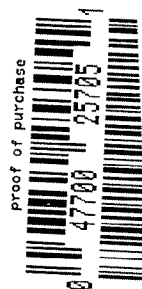
0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666009

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>3</u>	<u>6-4-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-4-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.225</u>	<u>5-28-97</u>	<u>RP</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-28-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-28-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-23-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Right 90</u> <u>Left 60</u>	<u>6-16-97</u>	<u>FW</u>
	A) MALFUNCTIONS		<u>6-16-97</u>	<u>FW</u>
	B) PIERCED PRIMERS		<u>6-16-97</u>	<u>FW</u>
645	INSPECT FOR LIVE AMMO		<u>6-16-97</u>	<u>FW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>97</u>
	B) TRIGGER PULL	<u>2.25</u> <u>2.81</u> <u>2.62</u> <u>2.71</u> <u>2.69</u>	<u>6-19-97</u>	<u>CK</u>
	FUNCTION		<u>6-23-97</u>	<u>97</u>
660	PACK			

BARBER - M24 0044334

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666009
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .183
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.034
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .186132

THE AMR FOR THIS RIFLE IS: .9577

CENTROIDAL DISTANCES

0 TO 1 .121852
1 TO 2 .393001
1 TO 3 .525632

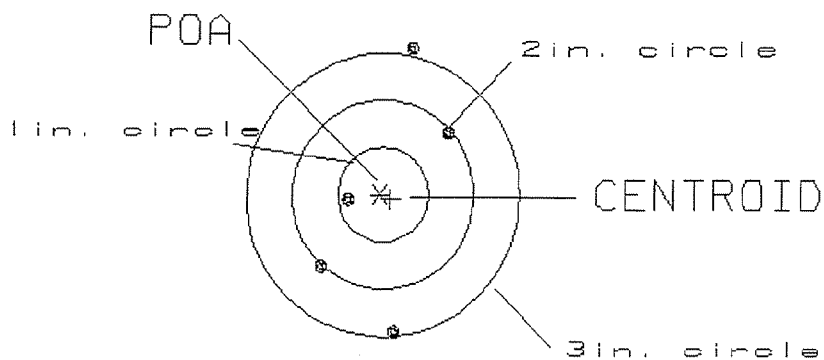
1+ 23 <----POA

PATTERN #: 1
 POA TO CENTROID: .122
 MIN RADIUS : .411
 MEAN RADIUS : 1.084
 MAX RADIUS : 1.552
 CENTROID X : -.112
 CENTROID Y : .048

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666009.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.48

1

VS= 2.94

1

GS= 2.94

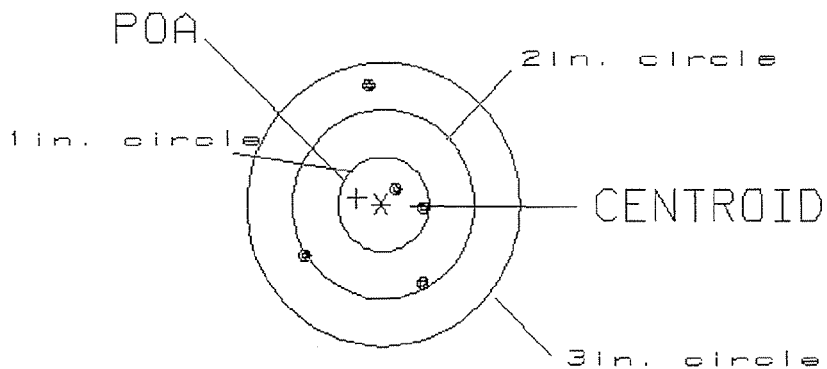
4

PATTERN #: 2
 POA TO CENTROID: .273
 MIN RADIUS : .247
 MEAN RADIUS : .780
 MAX RADIUS : 1.274
 CENTROID X : .265
 CENTROID Y : -.063

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666009.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.25
 VS= 2.15
 GS= 2.22

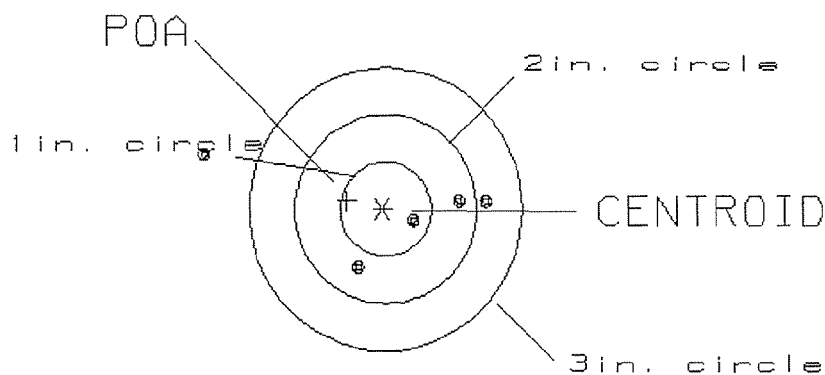
2
 4
 5

PATTERN #: [3]
 POA TO CENTROID: .405
 MIN RADIUS : .374
 MEAN RADIUS : 1.009
 MAX RADIUS : 2.058
 CENTROID X : .396
 CENTROID Y : -.087

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666009.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.03

1

VS= 1.27

3

GS= 3.07

4

Reshot 6-19-97

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666009
16 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .183667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.724333

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .747256

THE AMR FOR THIS RIFLE IS: 1.557

CENTROIDAL DISTANCES

Ø TO 1	.908258
1 TO 2	.575007
1 TO 3	.0538516

.

+ <----POA

2

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .908

MIN RADIUS : .213

MEAN RADIUS : 1.149

MAX RADIUS : 2.679

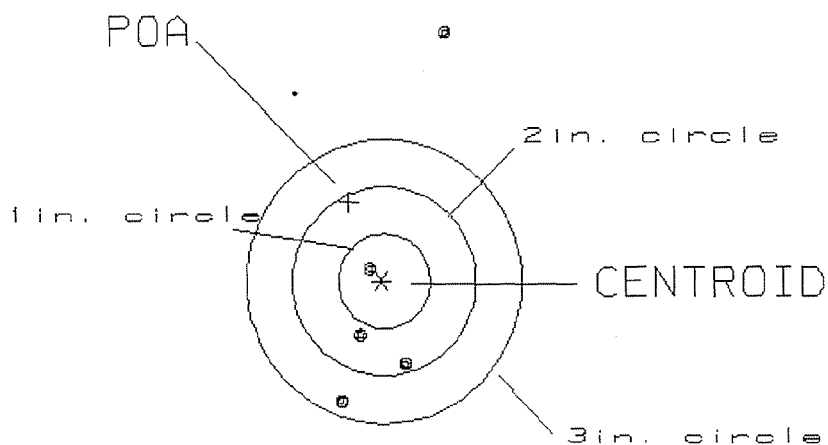
CENTROID X : .362

CENTROID Y : -.833

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666009

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.09

1

VS= 3.92

3

GS= 4.07

4

REMINGTON CENTERFIRE ACCURACY TEST

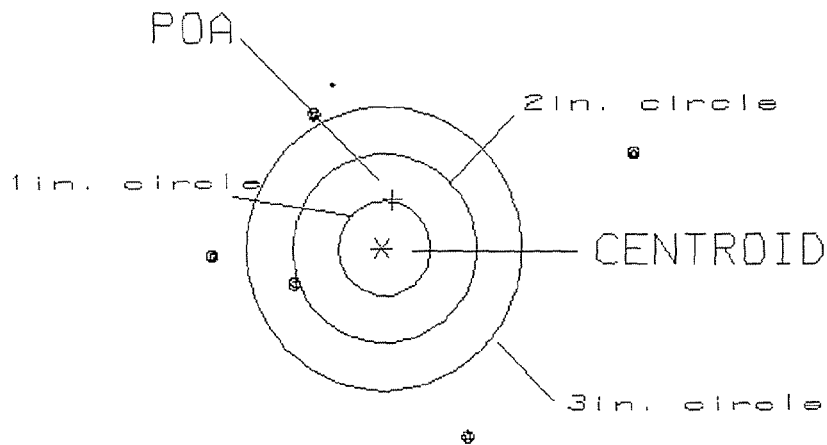
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .534
 MIN RADIUS : 1.012
 MEAN RADIUS : 1.924
 MAX RADIUS : 2.891
 CENTROID X : -.121
 CENTROID Y : -.521

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666009

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.57
 VS= 3.43
 GS= 4.69

0
 0
 1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

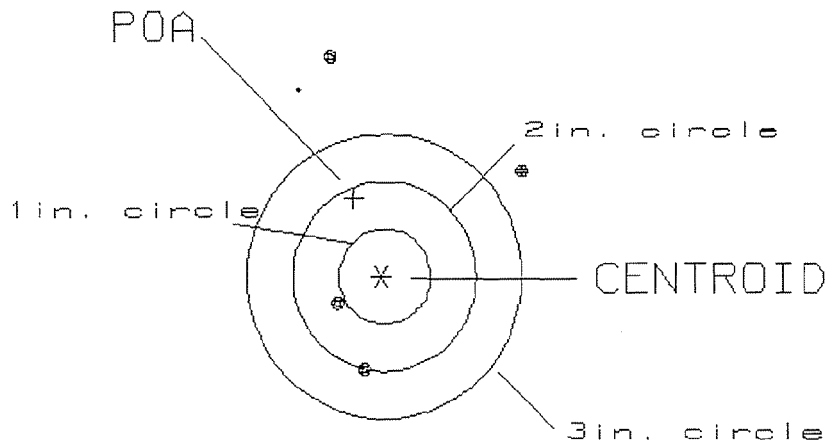
PATTERN #: 3

POA TO CENTROID: .876
 MIN RADIUS : .582
 MEAN RADIUS : 1.598
 MAX RADIUS : 2.340
 CENTROID X : .310
 CENTROID Y : -.819

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666009

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.07
 VS= 4.41
 GS= 4.43

0
 1
 2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C 6666009

DATE 5-27-96

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.75	2.56	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.59	2.57	
PULL #3	2.63	2.50	2.67	
PULL #4	2.64	2.50	2.59	
PULL #5	2.56	2.53	2.60	
TOTAL	13.26	12.68	12.88	
AVG.	2.652	2.536	2.576	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.10		
PULL #2	3.10	3.04		
PULL #3	3.10	3.06		
PULL #4	3.15	3.12		
PULL #5	3.10	3.00		
TOTAL	15.55	15.32		
AVG.	3.11	3.064		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.87	4.00		3.98
PULL #2	3.75	3.89		3.95
PULL #3	3.91	3.86		4.04
PULL #4	3.85	3.85		4.06
PULL #5	3.85	2.78		4.07
TOTAL	19.23	18.38		20.10
AVG.	3.846	3.676		4.02