

UPC

C6666015



ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666015
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666015		

Do Not Use

ORDER 25705

MODEL 700TM M24

UPC



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UPC



SERIAL NO.



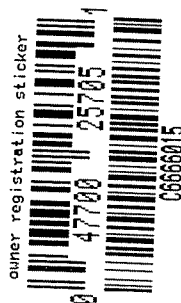
C6666015

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 015

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	A
600	Proof			
607	Check Headspace		3-11-97	A
610	Dis-assemble Gun		3-11-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WJT
618	Polish Barrel		3/19/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

C. BARBER - M24 0044349		READING	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	<u>5-20-97</u>	<u>9W</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>2.5</u>	<u>5-20-97</u>	<u>9W</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-17-97</u>	<u>EK</u>
	I) FIRING PIN INDENT	<u>20.5</u> <u>20.5</u> <u>20</u>	<u>5-20-97</u>	<u>9W</u>
	J) ASSEMBLE STOCK		<u>5-18-97</u>	<u>9W</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>WIN. L 75</u> <u>R 75</u>	<u>6-18-97</u>	<u>9W</u>
	A) MALFUNCTIONS		<u>6-18-97</u>	<u>9W</u>
	B) PIERCED PRIMERS		<u>6-18-97</u>	<u>9W</u>
645	INSPECT FOR LIVE AMMO		<u>6-18-97</u>	<u>9W</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.75</u> <u>2.73</u> <u>2.79</u> <u>2.76</u> <u>2.81</u>	<u>6-20-97</u>	<u>CK</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666015
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .180667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .549
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .577963

THE AMR FOR THIS RIFLE IS: 1.148

CENTROIDAL DISTANCES

0 TO 1 .784702
1 TO 2 .334718
1 TO 3 .473565

32 1
+ <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .785

MIN RADIUS : .700

MEAN RADIUS : .951

MAX RADIUS : 1.216

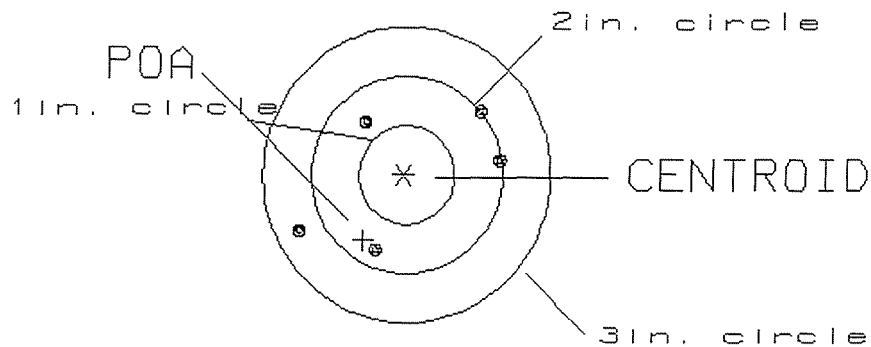
CENTROID X : .426

CENTROID Y : .659

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666015

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.10

0

VS= 1.39

3

GS= 2.20

5

REMINGTON CENTERFIRE ACCURACY TEST

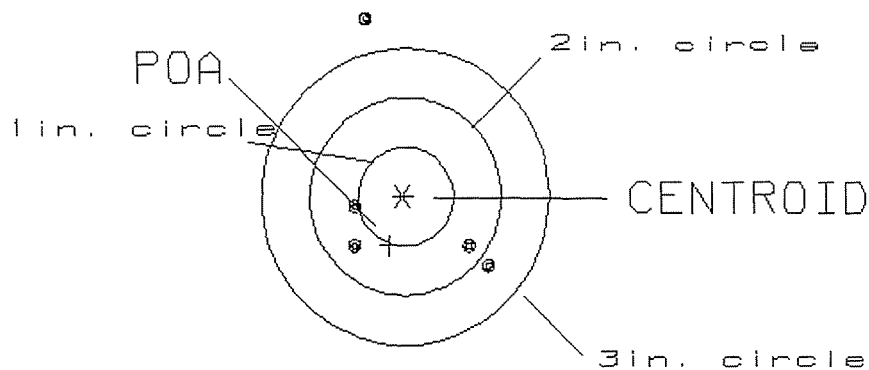
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .516
 MIN RADIUS : .587
 MEAN RADIUS : 1.022
 MAX RADIUS : 1.858
 CENTROID X : .132
 CENTROID Y : .499

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666015

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.44

0

VS= 2.49

3

GS= 2.81

4

REMINGTON CENTERFIRE ACCURACY TEST

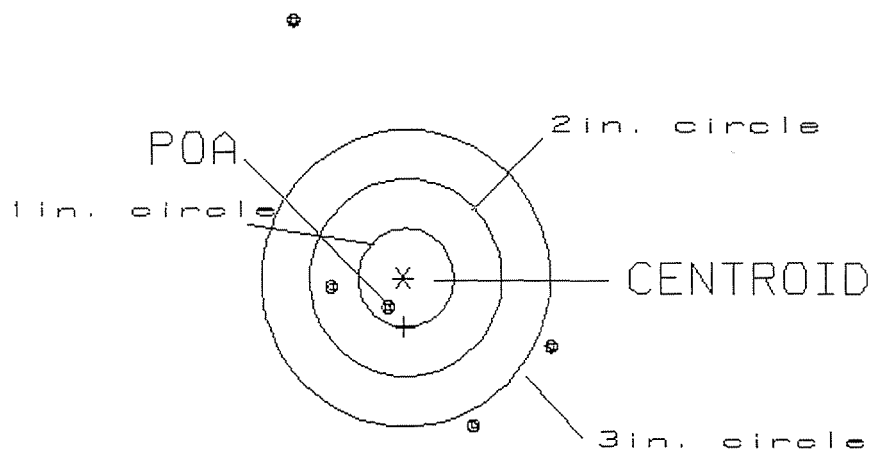
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .490
 MIN RADIUS : .364
 MEAN RADIUS : 1.470
 MAX RADIUS : 2.869
 CENTROID X : -.016
 CENTROID Y : .489

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c66666015

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.68

1

VS= 4.14

2

GS= 4.55

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666015DATE 5-7-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.51	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.47	2.50	
PULL #3	2.52	2.51	2.48	
PULL #4	2.46	2.47	2.50	
PULL #5	2.44	2.50	2.49	
TOTAL	12.44	12.46	12.49	
AVG.	2.49	2.49	2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	2.97	
PULL #2	2.97	2.91	
PULL #3	2.94	2.90	
PULL #4	3.00	2.98	
PULL #5	3.04	2.91	
TOTAL	14.98	14.67	
AVG.	3.00	2.93	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.85		3.99
PULL #2	3.90	3.88		4.06
PULL #3	3.92	3.89		4.02
PULL #4	3.60	3.82		4.02
PULL #5	3.81	3.93		3.96
TOTAL	19.15	19.37		20.05
AVG.	3.83	3.87		4.01