

UPC



C6666017

INCLUDES 1 IN CHROME

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666017
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666017		23PR

Do Not Use

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MODEL 700™ M24
UPC



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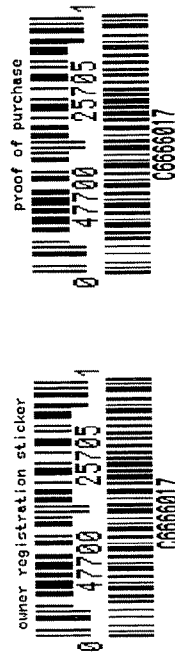
SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666017

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/25/91	WJT
618	Polish Barrel		3/25/91	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3⁵</u> <u>3⁵</u> <u>3</u>	5-8-97	QW
CONT.				
	G) SAFETY OFF FORCE	<u>2⁵</u> <u>2⁵</u> <u>2⁵</u>	5-8-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23⁵</u> <u>23⁵</u> <u>22</u>	5-8-97	QW
	J) ASSEMBLE STOCK		5-28-97	RP
	K) ASSEMBLE SWIVEL STUDS		6-12-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-28-97	RP
	M) IRON SIGHT ALIGNMENT		5-28-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-12-97	RP
640	GALLERY TEST AND TARGET	R-98 L-52	6-9-97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		"	DS
655	FINAL INSPECTION			
	A) HEADSPACE		6-12-97	RP
	B) TRIGGER PULL	<u>2.89</u> <u>2.72</u> <u>2.66</u> <u>2.57</u> <u>2.64</u>	6-11-97	CK
	FUNCTION		6-12-97	RP
660	PACK			

BARBER - M24 0044374

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666017
9 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.242667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.528667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .581701

THE AMR FOR THIS RIFLE IS: .9837

CENTROIDAL DISTANCES

Ø TO 1 .929859
1 TO 2 1.66754
1 TO 3 1.12081

2

+ <----POA

1

3

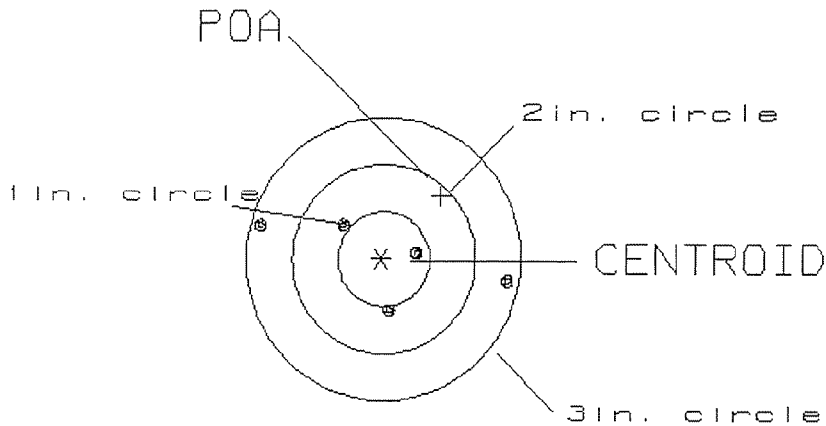
PATTERN #: 1

POA TO CENTROID: .930
 MIN RADIUS : .367
 MEAN RADIUS : .849
 MAX RADIUS : 1.407
 CENTROID X : -.654
 CENTROID Y : -.661

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666017

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.74
 VS= .89
 GS= 2.80

1
 3
 5

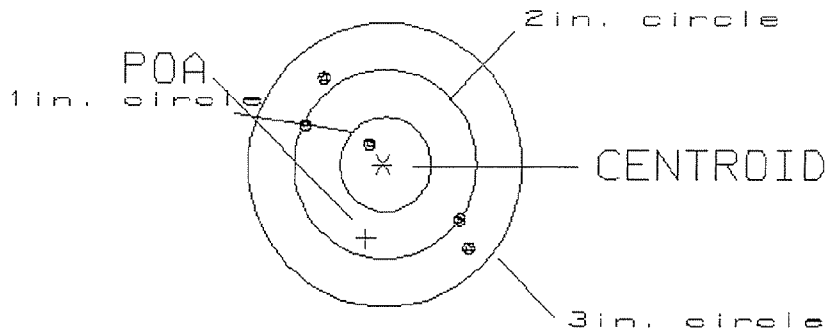
PATTERN #: 2

POA TO CENTROID: .803
 MIN RADIUS : .265
 MEAN RADIUS : .916
 MAX RADIUS : 1.274
 CENTROID X : .180
 CENTROID Y : .783

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666017

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.79

1

VS= 1.78

3

GS= 2.37

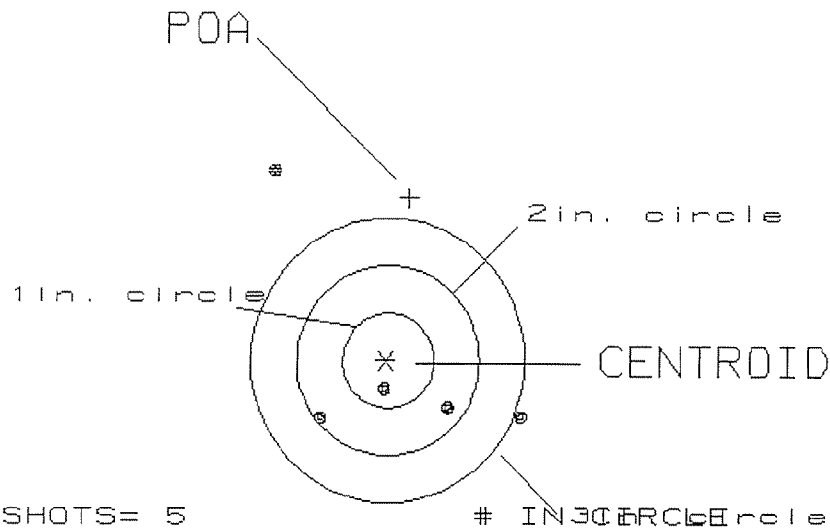
5

PATTERN #: 3
 POA TO CENTROID: 1.727
 MIN RADIUS : .288
 MEAN RADIUS : 1.186
 MAX RADIUS : 2.344
 CENTROID X : -.254
 CENTROID Y : -1.708

9 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN 3 in. circle

HS= 2.65

1

VS= 2.60

3

GS= 3.69

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666017

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.44	2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.78	2.42	2.49	
PULL #3	2.31	2.52	2.50	
PULL #4	2.42	2.41	2.53	
PULL #5	2.70	2.68	2.51	
TOTAL	12.73	12.47	12.49	
AVG.	2.55	2.50	2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.94	2.96		
PULL #2	2.99	2.98		
PULL #3	3.23	3.03		
PULL #4	3.15	3.03		
PULL #5	3.12	2.93		
TOTAL	15.43	14.93		
AVG.	3.09	2.99		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	3.99		3.97
PULL #2	4.01	3.85		4.06
PULL #3	3.93	4.00		3.93
PULL #4	4.04	3.99		4.06
PULL #5	4.04	4.17		3.99
TOTAL	20.07	20.00		20.01
AVG.	4.01	4.00		4.00