

UPC



C6666018

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

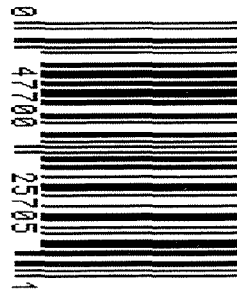
*INCLUDES 1 IN CHAMBER

Do Not Use

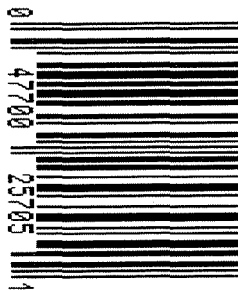
Remington. [®]		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24		SERIAL NO. C6666018
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO. 25705
24" BARREL 7.62 NATO 6*		
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666018		

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666018

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJD
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-8-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3⁵</u> <u>3</u>	5-8-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23⁵</u> <u>23⁵</u> <u>23⁵</u>	5-8-97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	JW
	M) IRON SIGHT ALIGNMENT		5-27-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-27-97	JW
640	GALLERY TEST AND TARGET	L- 77 R- 73	6-24-97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6-24-97	KT
655	FINAL INSPECTION			
	A) HEADSPACE		6-25-97	RP
	B) TRIGGER PULL	<u>2.71</u> <u>2.55</u> <u>2.48</u> <u>2.05</u> <u>2.74</u>	6-25-97	CR
	FUNCTION		6-25-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666018
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.181667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0893333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.202443$

THE AMR FOR THIS RIFLE IS: $.7627$

CENTROIDAL DISTANCES

0 TO 1	.461863
1 TO 2	.924189
1 TO 3	.453375

2

3

<----POA

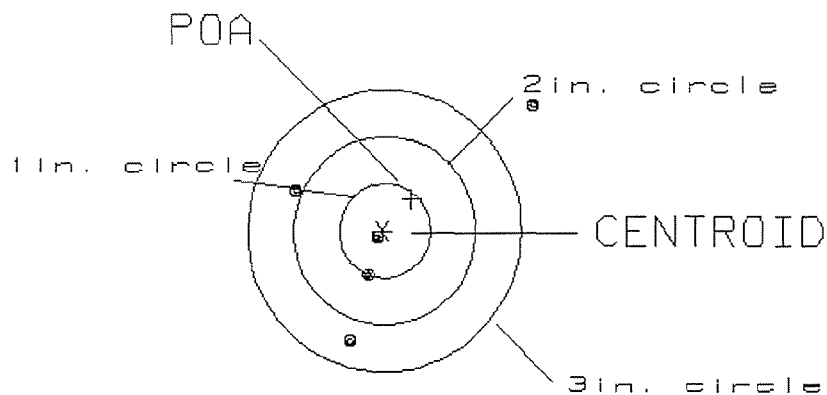
1

PATTERN #: 010
 POA TO CENTROID: .462
 MIN RADIUS : .079
 MEAN RADIUS : .997
 MAX RADIUS : 2.075
 CENTROID X : -.319
 CENTROID Y : -.334

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666018

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.61
 VS= 2.48
 GS= 3.17

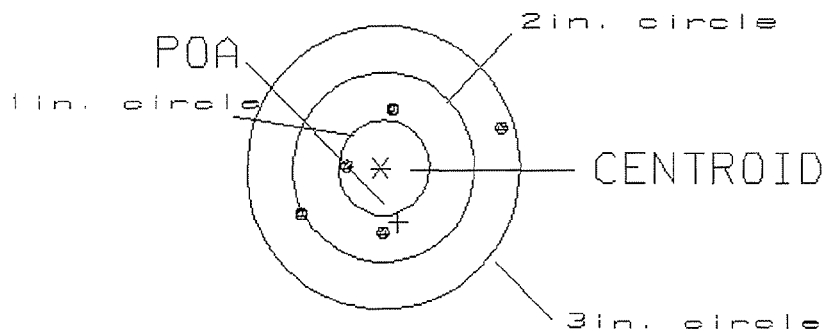
1
 2
 4

PATTERN #: 0 2 0
 POA TO CENTROID: .611
 MIN RADIUS : .433
 MEAN RADIUS : .827
 MAX RADIUS : 1.340
 CENTROID X : -.189
 CENTROID Y : .581

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666018

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.20

1

VS= 1.29

3

GS= 2.40

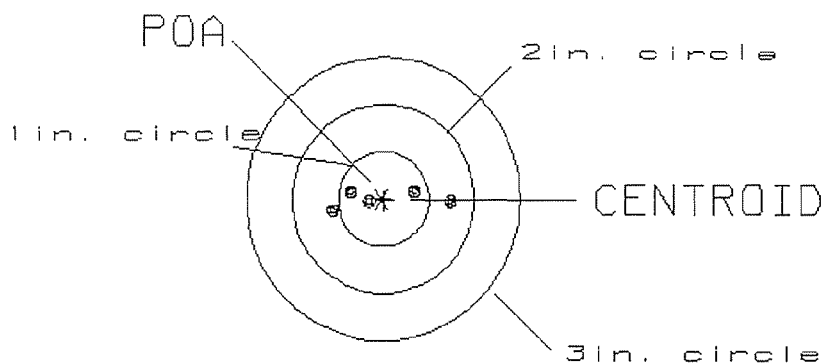
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PATTERN #: 3
 POA TO CENTROID: .042
 MIN RADIUS : .211
 MEAN RADIUS : .464
 MAX RADIUS : .763
 CENTROID X : -.037
 CENTROID Y : .021

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c66666018

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.32

3

VS= .24

5

GS= 1.33

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C16666018

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.47	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.46	2.48	
PULL #3	2.51	2.53	2.64	
PULL #4	2.47	2.51	2.50	
PULL #5	2.61	2.45	2.47	
TOTAL	12.62	12.42	12.56	
AVG.	2.52	2.48	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.21	
PULL #2	3.08	3.13	
PULL #3	3.02	3.10	
PULL #4	3.07	3.11	
PULL #5	3.07	3.02	
TOTAL	15.40	15.57	
AVG.	3.08	3.11	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.91	4.25		4.11
PULL #2	4.07	4.02		4.04
PULL #3	4.11	4.09		4.02
PULL #4	4.09	3.96		4.02
PULL #5	4.01	4.07		4.05
TOTAL	20.19	20.37		20.24
AVG.	4.04	4.08		4.05