

BARBER - M24 0044391

UPC



C6666019

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666019
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666019		

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



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UPC



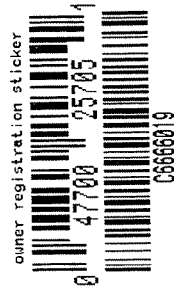
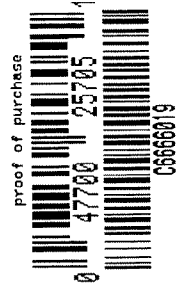
SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666019

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber		3/19/97	WJP
617	Drill and Tap Sight Holes		3/19/97	WJP
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	TRP

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>2.5</u> <u>3</u>	<u>6-4-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-4-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	<u>6-4-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>5/20/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Right 79 Left 71</u>	<u>6-19-97</u>	<u>QW</u>
	A) MALFUNCTIONS		<u>6-19-97</u>	<u>QW</u>
	B) PIERCED PRIMERS		<u>6-19-97</u>	<u>QW</u>
645	INSPECT FOR LIVE AMMO		<u>6-19-97</u>	<u>QW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.52</u> <u>2.71</u> <u>2.85</u> <u>2.85</u> <u>2.77</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0044398

Remington Test Lab, Ilion, N.Y.

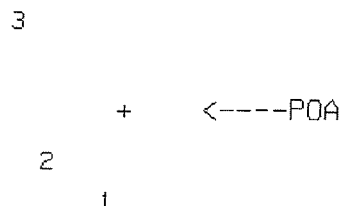
Centroidal distance calculations for Rifle # C6666019
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.459333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.111667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .472712

THE AMR FOR THIS RIFLE IS: 1.239

CENTROIDAL DISTANCES

0 TO 1 .61902
1 TO 2 .47344
1 TO 3 1.35245



REMINGTON CENTERFIRE ACCURACY TEST

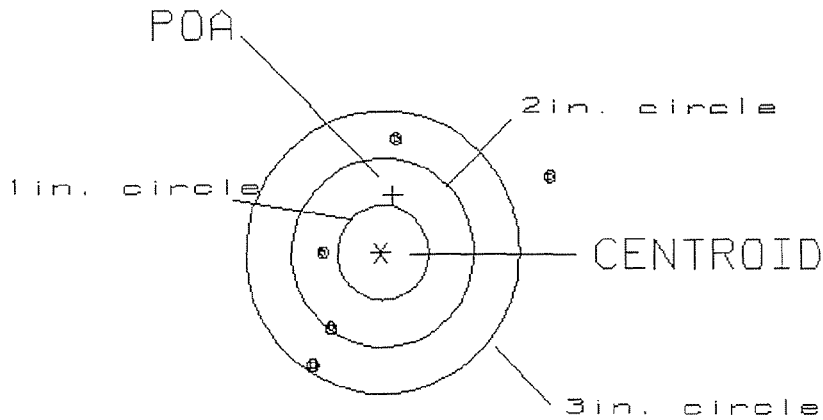
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010
 POA TO CENTROID: .619
 MIN RADIUS : .665
 MEAN RADIUS : 1.268
 MAX RADIUS : 2.045
 CENTROID X : -.131
 CENTROID Y : -.605

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C56666019

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.64

0

VS= 2.41

2

GS= 3.32

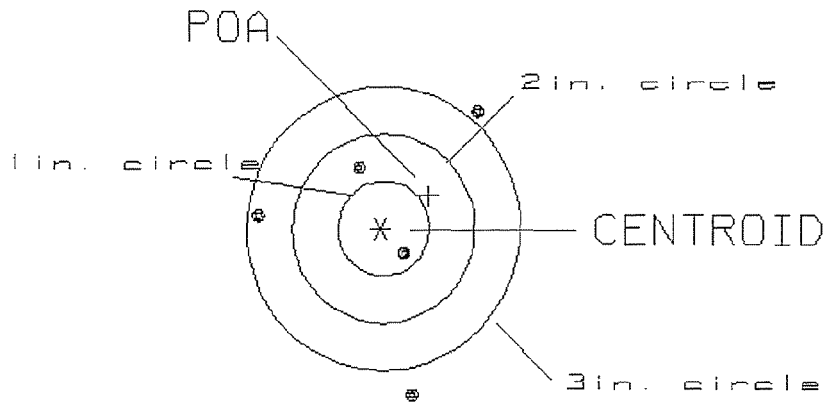
4

PATTERN #: 2
 POA TO CENTROID: .626
 MIN RADIUS : .368
 MEAN RADIUS : 1.170
 MAX RADIUS : 1.798
 CENTROID X : -.524
 CENTROID Y : -.341

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666019

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.41
 VS= 3.02
 GS= 3.10

1
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

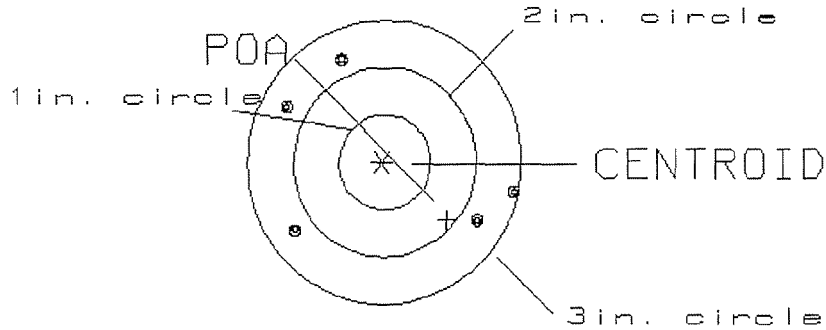
PATTERN #: 3

POA TO CENTROID: .947
 MIN RADIUS : 1.196
 MEAN RADIUS : 1.278
 MAX RADIUS : 1.495
 CENTROID X : -.723
 CENTROID Y : .611

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666019

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.58

0

VS= 1.88

0

GS= 2.71

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666019

DATE 5-15-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.64	2.27	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.34	2.52	
PULL #3	2.75	2.32	2.49	
PULL #4	2.68	2.33	2.42	
PULL #5	2.61	2.27	2.49	
TOTAL	13.34	11.53	12.51	
AVG.	2.67	2.31	2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.01		
PULL #2	3.13	2.95		
PULL #3	3.12	3.28		
PULL #4	3.13	3.20		
PULL #5	3.19	2.91		
TOTAL	15.68	15.35		
AVG.	3.14	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.83		3.99
PULL #2	4.12	3.83		3.93
PULL #3	4.00	3.77		3.78
PULL #4	4.09	3.80		3.73
PULL #5	3.80	3.85		3.93
TOTAL	20.00	19.08		19.36
AVG.	4.00	3.82		3.87