

BARBER - M24 0044403

UPC



C6666023

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0044403 44442

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666023
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666023		23PR

1

Do Not Use

SERIAL NO



C6666023

ORDER 25705
MODEL 700TM M24
UPC



ORDER 25705
MODEL 700TM M24
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666023

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/92	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/92	WJT
618	Polish Barrel		3/11/92	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-13	TRP

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-20-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	5-20-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		5-13-97	JW
	I) FIRING PIN INDENT	<u>23</u> <u>22</u> <u>21.5</u>	5-20-97	JW
	J) ASSEMBLE STOCK		5/20/97	RP
	K) ASSEMBLE SWIVEL STUDS		6-10-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5/22/97	RP
	M) IRON SIGHT ALIGNMENT		5/22/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-10-97	RP
640	GALLERY TEST AND TARGET	Right 81 Left 69	6-6-97	JW
	A) MALFUNCTIONS		6-6-97	JW
	B) PIERCED PRIMERS		6-6-97	JW
645	INSPECT FOR LIVE AMMO		6-6-97	NF
655	FINAL INSPECTION			
	A) HEADSPACE		6-10-97	RP
	B) TRIGGER PULL	<u>2.92</u> <u>2.91</u> <u>2.80</u> <u>2.79</u> <u>2.86</u>	6-9-97	CK
	FUNCTION		6-10-97	RP
660	PACK			

BARBER - M24 0044410

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666023
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.412$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0766667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.419073$

THE AMR FOR THIS RIFLE IS: 1.142

CENTROIDAL DISTANCES

0 TO 1	.202766
1 TO 2	.851493
1 TO 3	.282469

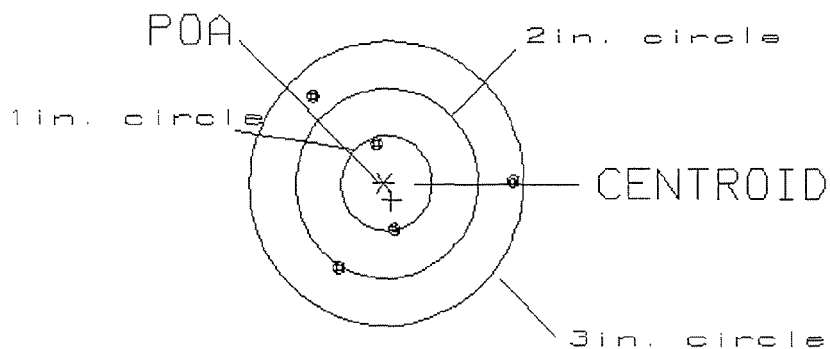
3
1
+ <----POA
2

PATTERN #: 1
 POA TO CENTROID: .203
 MIN RADIUS : .446
 MEAN RADIUS : .897
 MAX RADIUS : 1.365
 CENTROID X : -.083
 CENTROID Y : .185

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666823

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.17

2

VS= 1.77

3

GS= 2.36

5

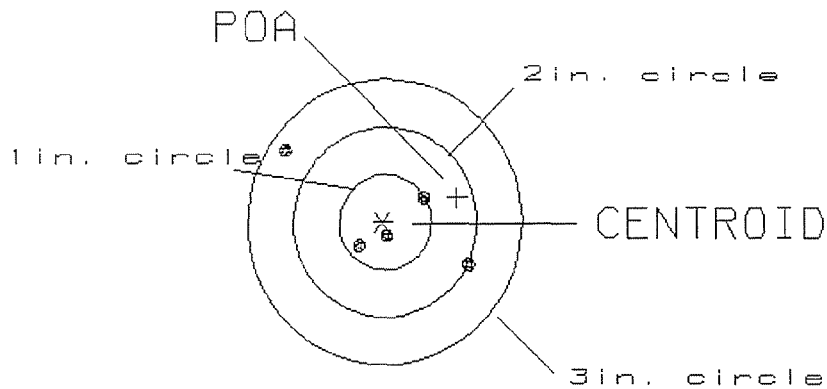
PATTERN #: 2

POA TO CENTROID: .851
 MIN RADIUS : .198
 MEAN RADIUS : .672
 MAX RADIUS : 1.291
 CENTROID X : -.812
 CENTROID Y : -.255

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666023

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.94

3

VS= 1.20

4

GS= 2.28

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

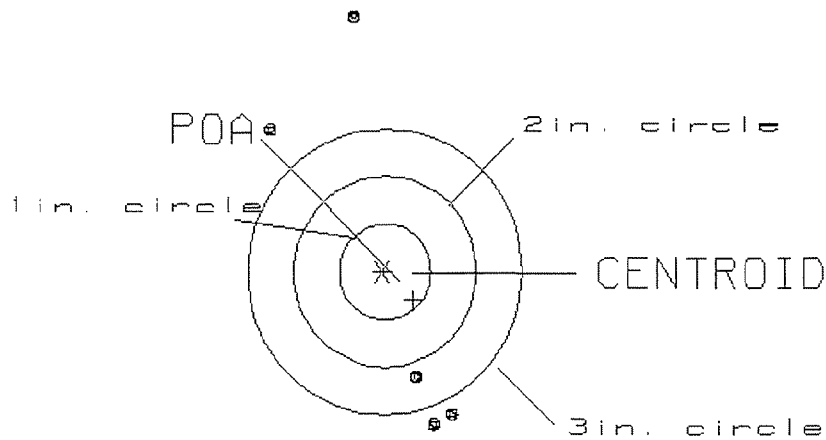
PATTERN #: 3

POA TO CENTROID: .454
 MIN RADIUS : 1.162
 MEAN RADIUS : 1.856
 MAX RADIUS : 2.777
 CENTROID X : -.341
 CENTROID Y : .300

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666023

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.01
 VS= 4.33
 GS= 4.44

0
 0
 1

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C 6666023

DATE 5-13-97

TESTER JW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.41	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.37	2.56	
PULL #3	2.44	2.46	2.68	
PULL #4	2.61	2.32	2.70	
PULL #5	2.71	2.48	2.53	
TOTAL	12.70	12.04	13.01	
AVG.	2.54	2.408	2.602	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	2.99		
PULL #2	2.91	3.12		
PULL #3	3.13	2.94		
PULL #4	3.25	3.28		
PULL #5	3.03	3.22		
TOTAL	15.31	15.55		
AVG.	3.062	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.26		3.92
PULL #2	4.14	4.48		4.15
PULL #3	4.07	4.18		4.08
PULL #4	3.92	4.40		3.89
PULL #5	3.87	4.26		4.01
TOTAL	20.22	21.58		20.05
AVG.	4.044	4.316		4.01