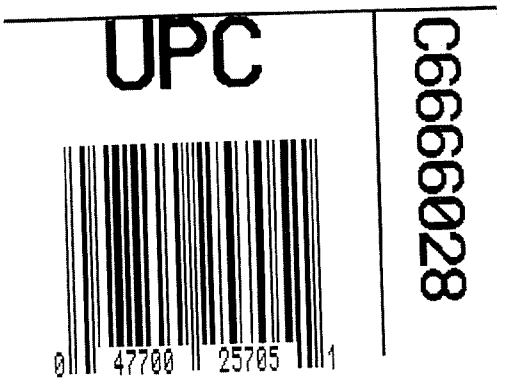
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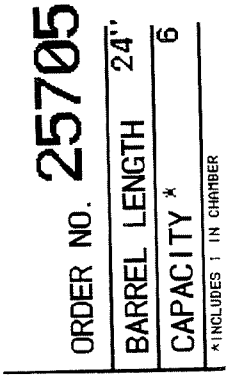
C6666028


ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use


Remington®
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.
SERIAL NO.
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46
ORDER NO.
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5705 C6666028

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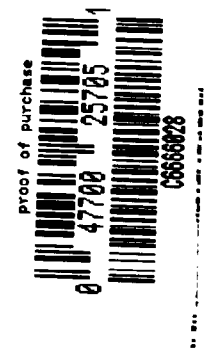
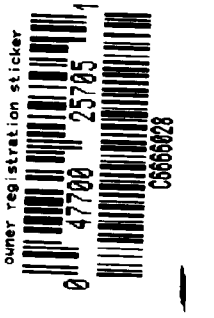
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS





46 FORM

ISRAELI GUNS IS-B-YLS

GUN SERIAL # C6666028

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

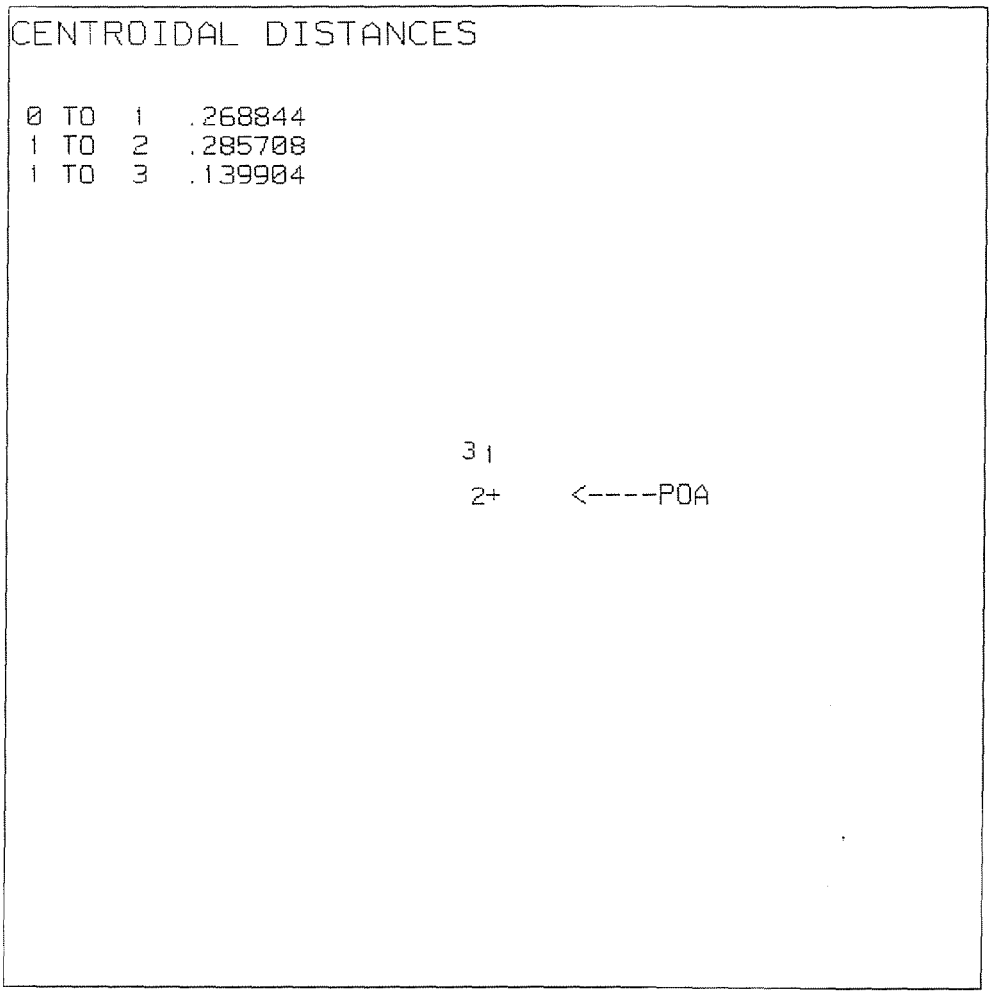
OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	5 5 5	6-2-97	JW
	G) SAFETY OFF FORCE	3 3 3.5	6-2-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	21.5 22 20.5	6-2-97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-20-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-4-97	RP
	M) IRON SIGHT ALIGNMENT		6-4-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-4-97	RP
640	GALLARY TEST AND TARGET	L-63 R-87	6-10-97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		"	D
655	FINAL INSPECTION			
	A) HEADSPACE		6-20-97	RP
	B) TRIGGER PULL	2.64 2.61 2.62 2.57 2.55	6-18-97	CK
	FUNCTION		6-20-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666028
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.108333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .181333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .211229

THE AMR FOR THIS RIFLE IS: .755

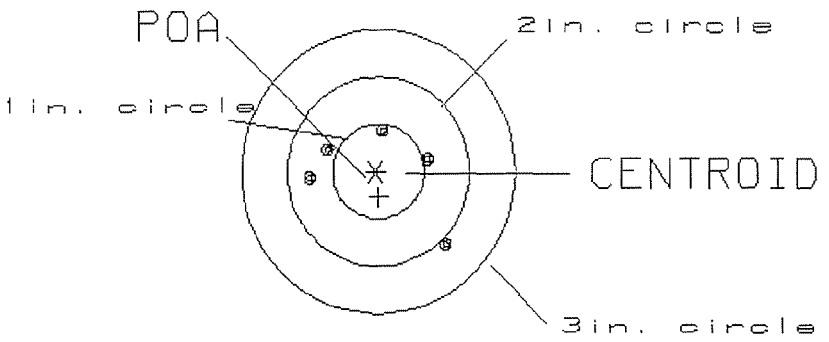


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1
POA TO CENTROID:	.269
MIN RADIUS :	.424
MEAN RADIUS :	.702
MAX RADIUS :	1.060
CENTROID X :	-.039
CENTROID Y :	.266

17 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666028.1

CENTERFIRE PATTERN # 1



# OF SHOTS= 5	# IN CIRCLE
HS= 1.55	1
VS= 1.16	4
GS= 1.70	5

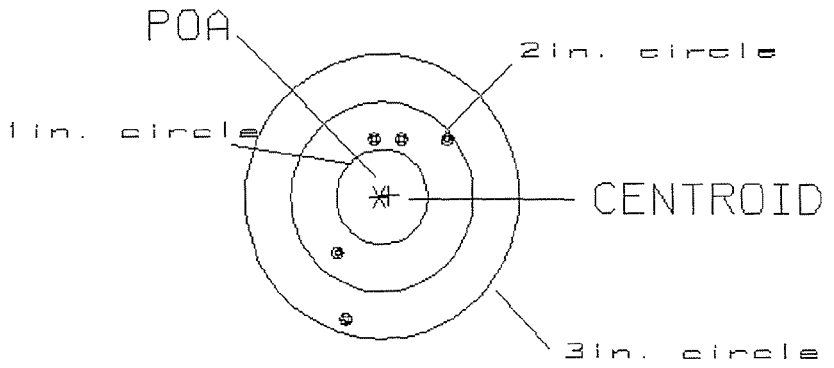
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID	:	.110
MIN RADIUS	:	.638
MEAN RADIUS	:	.874
MAX RADIUS	:	1.372
CENTROID X	:	-.109
CENTROID Y	:	-.011

17 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666028.1

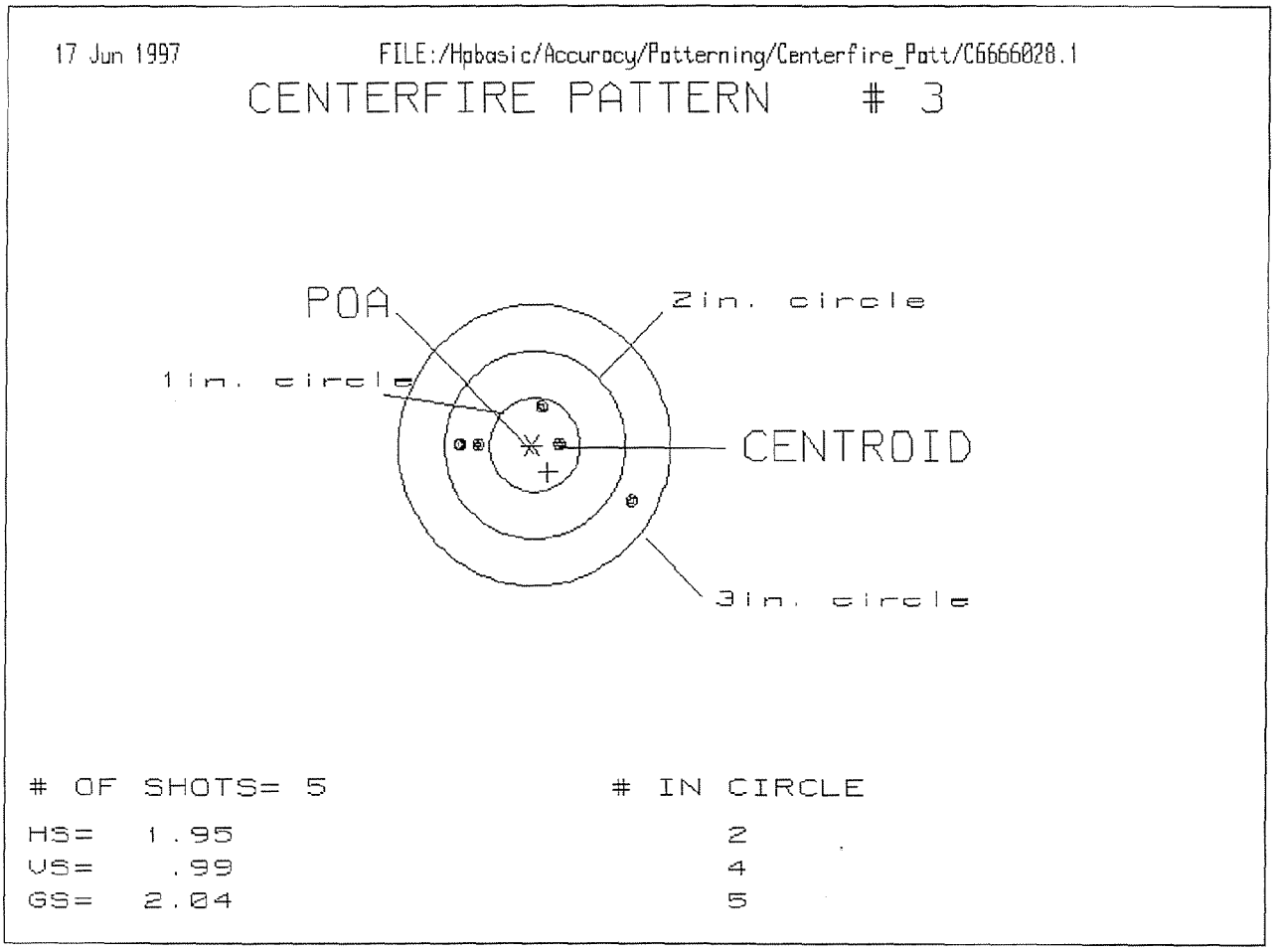
CENTERFIRE PATTERN # 2



# OF SHOTS= 5	# IN CIRCLE
HS= 1.22	0
VS= 1.94	4
GS= 2.24	5

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		3
POA TO CENTROID:		.339
MIN RADIUS	:	.278
MEAN RADIUS	:	.689
MAX RADIUS	:	1.247
CENTROID X	:	-.177
CENTROID Y	:	.289



Report 6-17-97

Remington Test Lab, Ilion, N.Y.

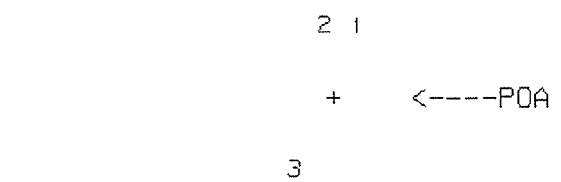
Centroidal distance calculations for Rifle # C6666028
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0616667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .169
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .179899

THE AMR FOR THIS RIFLE IS: 1.486

CENTROIDAL DISTANCES

0 TO 1 .511682
1 TO 2 .228265
1 TO 3 1.05566

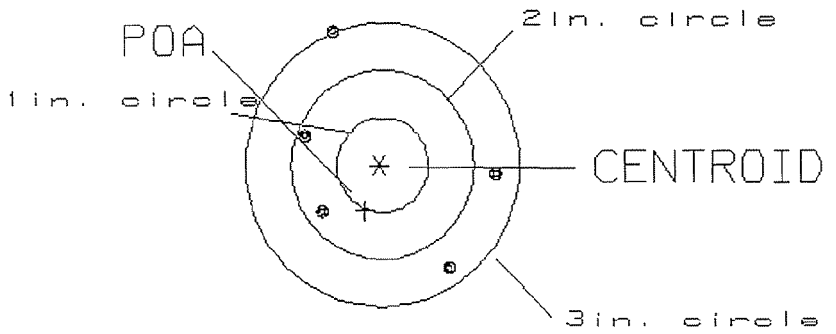


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1
POA TO CENTROID:	.512
MIN RADIUS :	.838
MEAN RADIUS :	1.165
MAX RADIUS :	1.521
CENTROID X :	.157
CENTROID Y :	.487

10 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666028

CENTERFIRE PATTERN # 1



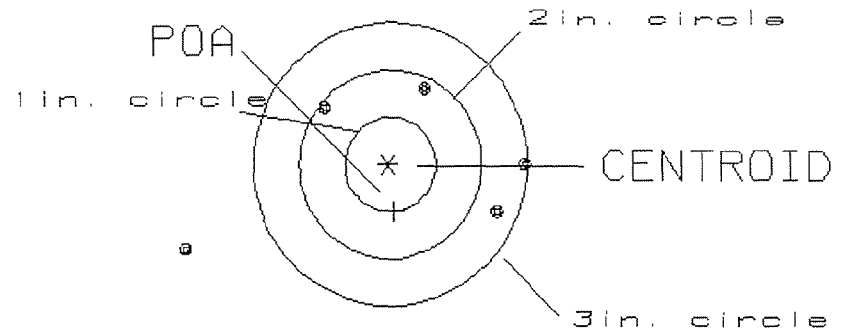
# OF SHOTS= 5	# IN CIRCLE
HS= 2.03	0
VS= 2.54	2
GS= 2.86	4

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	2
POA TO CENTROID:	.503
MIN RADIUS :	.893
MEAN RADIUS :	1.389
MAX RADIUS :	2.416
CENTROID X :	-.071
CENTROID Y :	.498

10 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG666028

CENTERFIRE PATTERN # 2



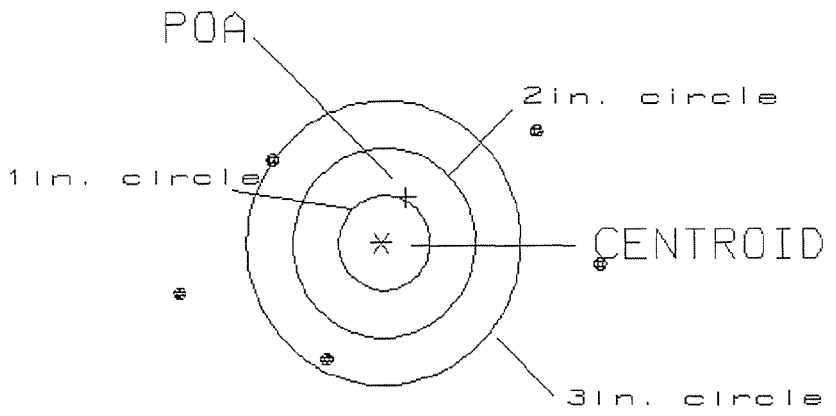
# OF SHOTS= 5	# IN CIRCLE
HS= 3.72	0
VS= 1.68	2
GS= 3.81	4

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		3
POA TO CENTROID:		.549
MIN RADIUS	:	1.403
MEAN RADIUS	:	1.903
MAX RADIUS	:	2.334
CENTROID X	:	-.271
CENTROID Y	:	-.478

10 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666028

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 4.51	0
VS= 2.38	0
GS= 4.52	2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666028
DATE 5-20-97
TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.51	2.45		MIN. SETTING,
PULL #2	2.57	2.61	2.35		NO AVG. OF 5
PULL #3	2.32	2.56	2.42		READINGS ACCEPT-
PULL #4	2.50	2.65	2.50		ABLE LESS THAN 2#
PULL #5	2.65	2.30	2.35		
TOTAL	12.46	12.63	12.07		
AVG.	2.492	2.526	2.414		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.08		
PULL #2	3.00	2.98		
PULL #3	3.19	3.01		
PULL #4	3.11	2.90		
PULL #5	3.02	3.03		
TOTAL	15.51	15.000		
AVG.	3.102	3.0		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.90	3.73		4.02
PULL #2	3.90	3.98		3.81
PULL #3	4.07	3.92		3.83
PULL #4	4.02	3.98		4.01
PULL #5	4.22	3.92		3.89
TOTAL	20.11	19.53		19.56
AVG.	4.022	3.906		3.912