

UPC



C6666030

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666030
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666030		23PR

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MODEL 700™ M24

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SERIAL NO



06666030

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666030

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WBT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WBT
618	Polish Barrel		3/11/97	WBT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0044493

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-19-97</u>	<u>QW</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3.5</u> <u>3</u>	<u>5-19-97</u>	<u>QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21</u> <u>23</u> <u>21.5</u>	<u>5-19-97</u>	<u>QW</u>
	J) ASSEMBLE STOCK		<u>5/16/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-10-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-22-97</u>	<u>QW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-22-97</u>	<u>QW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-22-97</u>	<u>QW</u>
640	GALLERY TEST AND TARGET	<u>60-L</u> <u>90-R</u>	<u>6-4-97</u>	<u>NE</u>
	A) MALFUNCTIONS		<u>"</u>	<u>NE</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>NE</u>
645	INSPECT FOR LIVE AMMO		<u>"</u>	<u>NE</u>
655	FINAL INSPECTION A) HEADSPACE		<u>6-10-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.55</u> <u>2.74</u> <u>2.75</u> <u>2.75</u> <u>2.76</u>	<u>6-9-97</u>	<u>CK</u>
	FUNCTION		<u>6-10-97</u>	<u>RP</u>
660	PACK		<u>6-21-97</u>	<u>CK</u>

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666030
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.467333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .220333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .516669

THE AMR FOR THIS RIFLE IS: 1.299

CENTROIDAL DISTANCES

0 TO	1	1.18714
1 TO	2	1.43363
1 TO	3	1.1615

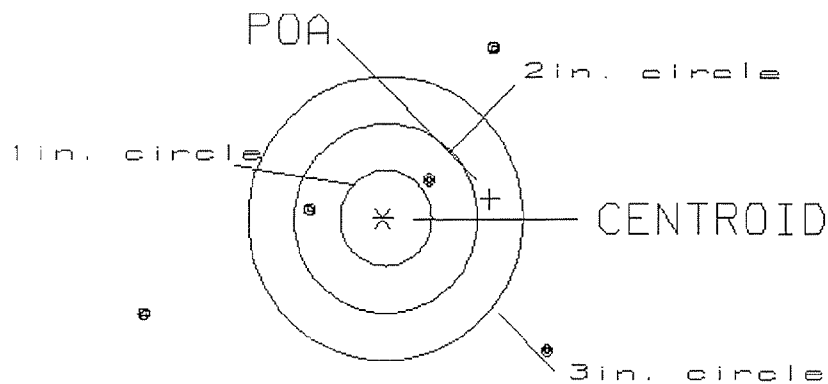
3
+ 2 <----POA
1

PATTERN #: 1
 POA TO CENTROID: 1.188
 MIN RADIUS : .631
 MEAN RADIUS : 1.726
 MAX RADIUS : 2.751
 CENTROID X : -1.170
 CENTROID Y : -.201

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666030

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.35
 VS= 3.22
 GS= 4.65

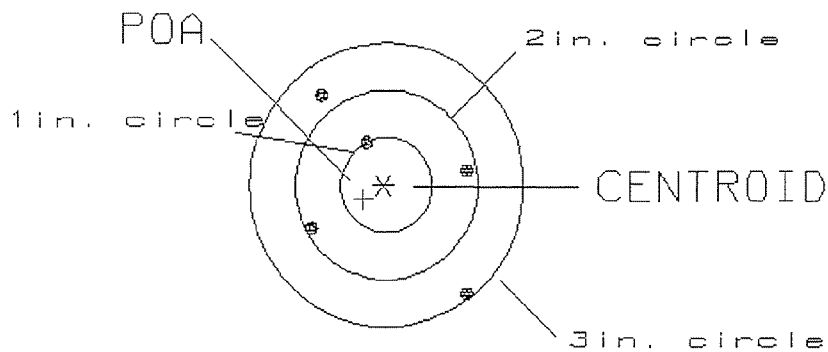
0
 2
 2

PATTERN #: 2
 POA TO CENTROID: .266
 MIN RADIUS : .467
 MEAN RADIUS : .977
 MAX RADIUS : 1.413
 CENTROID X : .220
 CENTROID Y : .150

4 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.65
 VS= 2.11
 GS= 2.64

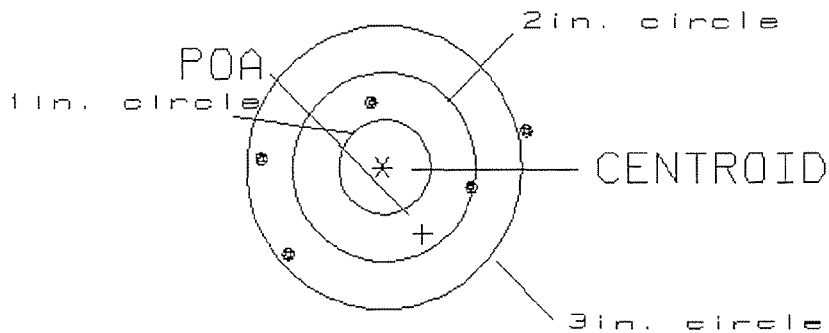
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .843
 MIN RADIUS : .725
 MEAN RADIUS : 1.193
 MAX RADIUS : 1.556
 CENTROID X : -.452
 CENTROID Y : .712

4 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.85
 VS= 1.66
 GS= 2.86

0
 2
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666030DATE 5-18-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.38	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.24	2.41	2.50	
PULL #3	2.35	2.33	2.41	
PULL #4	2.44	2.36	2.51	
PULL #5	2.42	2.34	2.48	
TOTAL	11.89	11.82	12.45	
AVG.	2.38	2.36	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.05	
PULL #2	3.10	2.92	
PULL #3	3.11	3.08	
PULL #4	3.10	3.00	
PULL #5	2.69	2.90	
TOTAL	15.16	14.95	
AVG.	3.03	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.16		4.01
PULL #2	4.05	4.01		3.91
PULL #3	4.07	4.15		4.09
PULL #4	3.94	4.17		3.94
PULL #5	4.10	4.18		4.12
TOTAL	20.21	20.67		20.07
AVG.	4.04	4.13		4.01