

UPC



C66666032

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666032

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-17-97	A
600	Proof			
607	Check Headspace		3-19-97	A
610	Dis-assemble Gun		3-19-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. BARBER - M24 0044502	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-20-97	QW
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-30-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY		5-7-97	EK
	I) FIRING PIN INDENT	<u>20</u> <u>21</u> <u>20.5</u>	5-20-97	QW 5-18-97 R
	J) ASSEMBLE STOCK		5-12-97	RL
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-24-97	RP
	M) IRON SIGHT ALIGNMENT		5-24-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-25-97	RP
640	GALLERY TEST AND TARGET	R 79 L 71	6-21-97	QW
	A) MALFUNCTIONS		6-21-97	QW
	B) PIERCED PRIMERS		6-21-97	QW
645	INSPECT FOR LIVE AMMO		6-21-97	TM
655	FINAL INSPECTION			
	A) HEADSPACE		6-25-97	RP
	B) TRIGGER PULL	<u>2.80</u> <u>2.71</u> <u>2.67</u> <u>2.70</u> <u>2.57</u>	6-25-97	CL
	FUNCTION		6-25-97	RP
660	PACK			

BARBER - M24 0044503

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666032
21 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.136667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.047$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.144523$

THE AMR FOR THIS RIFLE IS: 1.026

CENTROIDAL DISTANCES

0 TO 1	.149987
1 TO 2	.370563
1 TO 3	.191651

3 1+ <----POA
2

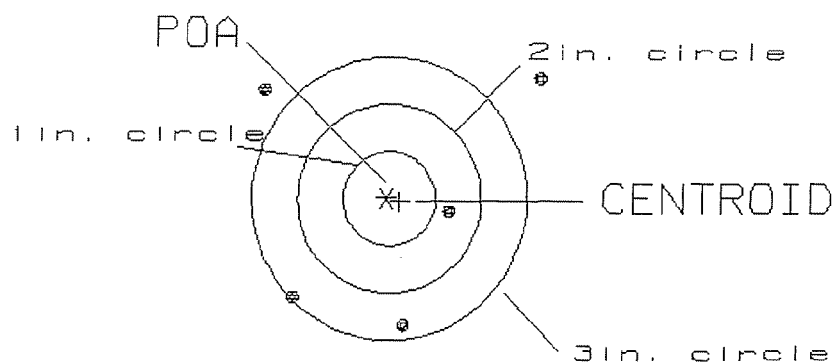
PATTERN #: 1

POA TO CENTROID: .150
 MIN RADIUS : .622
 MEAN RADIUS : 1.439
 MAX RADIUS : 2.047
 CENTROID X : -.146
 CENTROID Y : .034

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666032

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.97

0

VS= 2.54

1

GS= 3.47

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

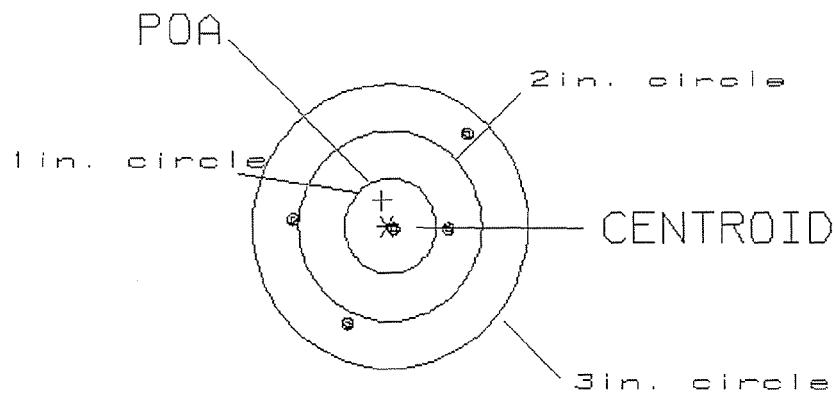
PATTERN #: 2

POA TO CENTROID: .279
 MIN RADIUS : .015
 MEAN RADIUS : .819
 MAX RADIUS : 1.311
 CENTROID X : .063
 CENTROID Y : -.272

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666032

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.87
 VS= 2.04
 GS= 2.39

1
 2
 5

REMINGTON CENTERFIRE ACCURACY TEST

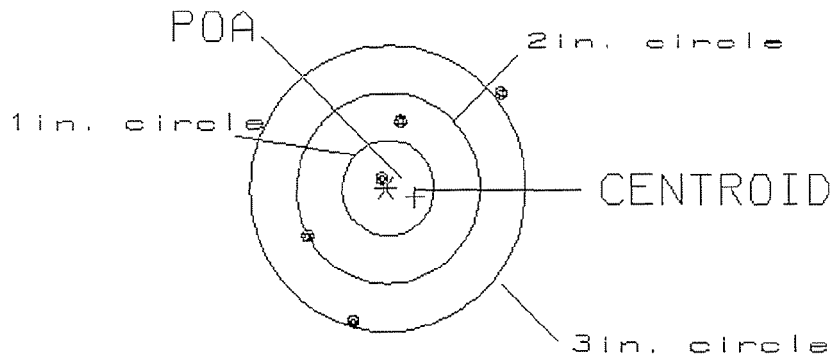
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .342
 MIN RADIUS : .111
 MEAN RADIUS : .984
 MAX RADIUS : 1.612
 CENTROID X : -.327
 CENTROID Y : .097

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666032

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.17
 VS= 2.36
 GS= 2.90

1
 2
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6666032DATE 5-7-96TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.39	2.47		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.28	2.39		
PULL #3	2.39	2.29	2.39		
PULL #4	2.46	2.19	2.45		
PULL #5	2.36	2.34	2.51		
TOTAL	12.06	11.49	12.21		
AVG.	2.41	2.30	2.44		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	2.97		
PULL #2	2.92	3.03		
PULL #3	2.95	2.79		
PULL #4	2.91	2.97		
PULL #5	3.07	2.89		
TOTAL	14.85	14.65		
AVG.	2.97	2.93		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.02		4.07
PULL #2	4.11	3.97		3.92
PULL #3	3.87	3.99		3.93
PULL #4	3.96	3.92		3.94
PULL #5	3.71	4.03		3.96
TOTAL	19.62	19.93		19.82
AVG.	3.92	3.99		3.96

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666032
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee		26PR
		
5705 C6666032		

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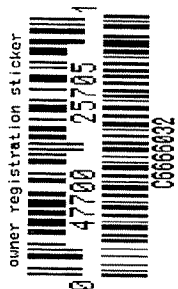
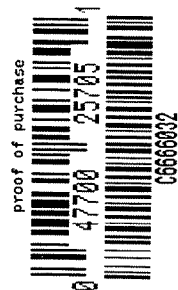


FOR VOL 13006

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM