

BARBER - M24 0044511

UPC



C6666033

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666033

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/87	wjt
618	Polish Barrel		3/20/87	wjt
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	5-8-97	9W
CONT.				
	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>3</u>	5-8-97	9W
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>22.5</u> <u>23.5</u>	5-8-97	9W
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	9W
	M) IRON SIGHT ALIGNMENT		5-27-97	9W
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-27-97	9W
640	GALLERY TEST AND TARGET	L 50 R 100	6-23-97	KT
	A) MALFUNCTIONS		6-23-97	KT
			6-23-97	KT
	B) PIERCED PRIMERS		6-23-97	KT
645	INSPECT FOR LIVE AMMO		6-23-97	NF
655	FINAL INSPECTION			
	A) HEADSPACE		6-25-97	RP
	B) TRIGGER PULL	<u>2.73</u> <u>2.84</u> <u>2.78</u> <u>2.85</u> <u>2.68</u>	6-25-97	CR
	FUNCTION		6-25-97	RP
660	PACK			

BARBER - M24 0044515

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle #~~C~~6666033
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.617
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .555333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .830111

THE AMR FOR THIS RIFLE IS: 1.143

CENTROIDAL DISTANCES

0 TO 1 .468855
1 TO 2 .193039
1 TO 3 1.33777

3

1
2

+

<----POA

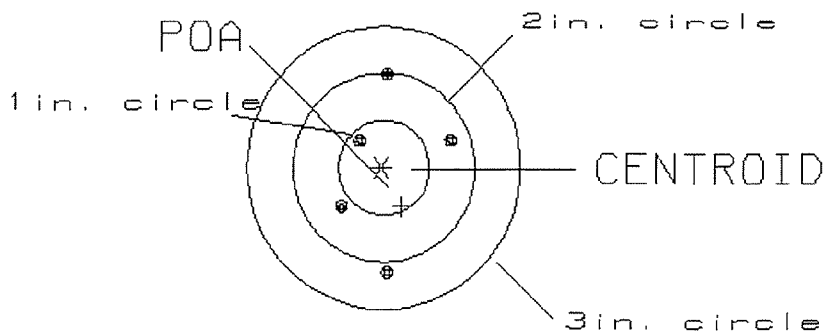
PATTERN #: 1

POA TO CENTROID: .469
 MIN RADIUS : .372
 MEAN RADIUS : .755
 MAX RADIUS : 1.078
 CENTROID X : -.231
 CENTROID Y : .408

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666033.1.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.12
 VS= 2.06
 GS= 2.06

1
 4
 5

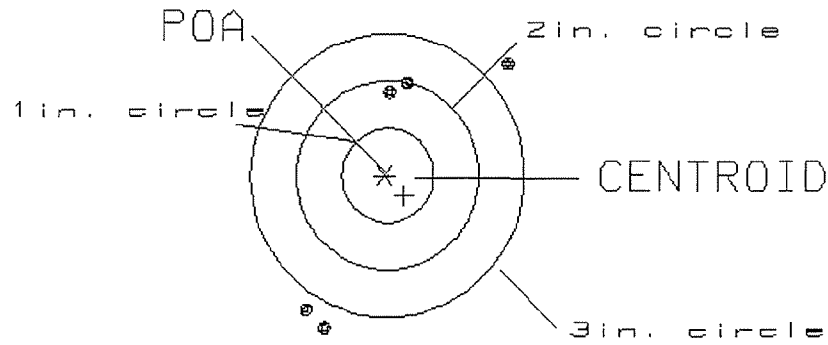
PATTERN #: 2

POA TO CENTROID: .302
 MIN RADIUS : .852
 MEAN RADIUS : 1.401
 MAX RADIUS : 1.755
 CENTROID X : -.211
 CENTROID Y : .216

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666033.1.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.13

0

VS= 2.81

1

GS= 3.42

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

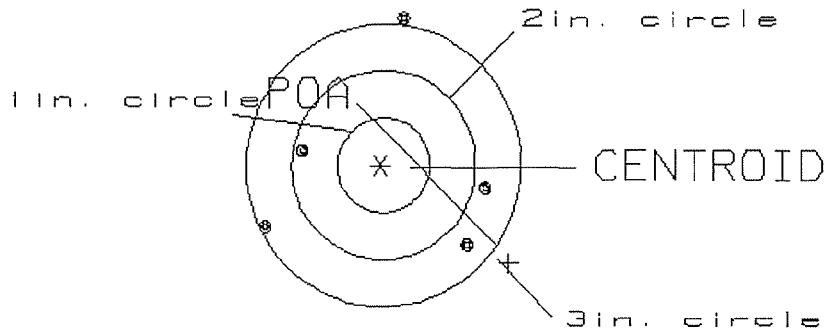
PATTERN #: 3

POA TO CENTROID: 1.753
 MIN RADIUS : .933
 MEAN RADIUS : 1.272
 MAX RADIUS : 1.624
 CENTROID X : -1.409
 CENTROID Y : 1.042

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666033.1.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.42

0

VS= 2.46

1

GS= 2.69

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666033

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.37	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.38	2.53	
PULL #3	2.69	2.76	2.54	
PULL #4	2.44	2.67	2.59	
PULL #5	2.34	2.62	2.60	
TOTAL	12.63	12.80	12.58	
AVG.	2.53	2.56	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.24		
PULL #2	3.31	3.13		
PULL #3	3.11	3.13		
PULL #4	3.24	3.11		
PULL #5	3.02	3.28		
TOTAL	15.89	15.89		
AVG.	3.18	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.33	4.02	4.01	
PULL #2	4.22	4.53	4.00	
PULL #3	4.17	4.33	4.03	
PULL #4	4.14	4.09	4.01	
PULL #5	4.46	4.17	3.85	
TOTAL	21.32	21.14	19.92	
AVG.	4.26	4.23	3.98	

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666033
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666033		

Do Not Use

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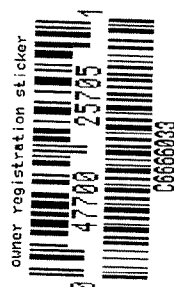
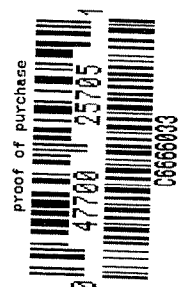


C6666033

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM