

UPC



C6666035

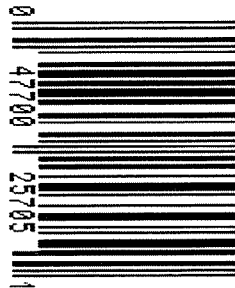
ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

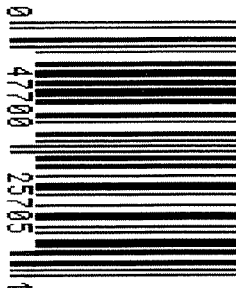
Remington. [®]		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666035
46		ORDER NO. 25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		23PR
 5705 C6666035		

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



SERIAL NO.

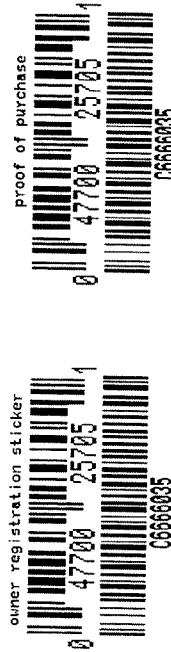


0666035

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666035

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	<i>[Signature]</i>
600	Proof		3-5-97	<i>[Signature]</i>
607	Check Headspace		3/5/97	<i>[Signature]</i>
610	Dis-assemble Gun		3/5/97	<i>[Signature]</i>
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	<i>WJT</i>
618	Polish Barrel		3/3/97	<i>WJT</i>
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-7-97	JW
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	5-7-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-17-97	EK
	I) FIRING PIN INDENT	<u>22</u> <u>22</u> <u>22.5</u>	5-7-97	JW
	J) ASSEMBLE STOCK		4-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		6-12-97	TR
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-29-97	JW
	M) IRON SIGHT ALIGNMENT		5-29-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-29-97	JW
640	GALLERY TEST AND TARGET	Right 99 Left 51	6-9-97	JW
	A) MALFUNCTIONS		6-9-97	JW
	B) PIERCED PRIMERS		6-9-97	JW
645	INSPECT FOR LIVE AMMO		6-9-97	RF
655	FINAL INSPECTION			
	A) HEADSPACE		6-12-97	RF
	B) TRIGGER PULL	<u>2.70</u> <u>2.78</u> <u>2.75</u> <u>2.75</u> <u>2.76</u>	6-11-97	CK
	FUNCTION		6-12-97	RF
660	PACK			

BARBER - M24 0044546

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666035
9 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.180667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.220667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.285192$

THE AMR FOR THIS RIFLE IS: 1.249

CENTROIDAL DISTANCES

0 TO 1	.291386
1 TO 2	1.11106
1 TO 3	1.05209

2

+ 1 <----POA

3

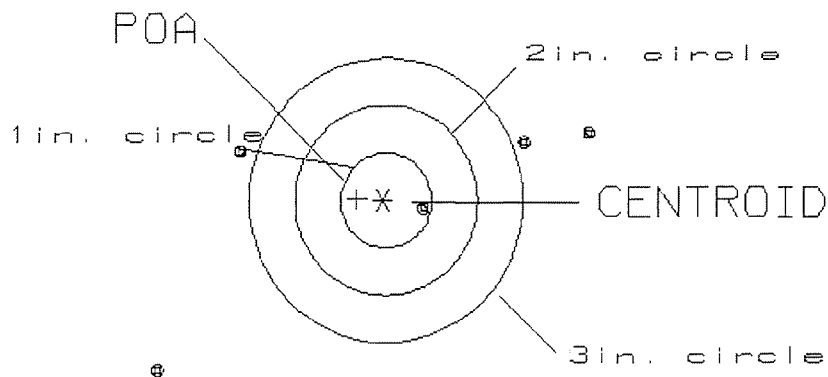
PATTERN #: 010

POA TO CENTROID: .291
 MIN RADIUS : .452
 MEAN RADIUS : 1.818
 MAX RADIUS : 3.033
 CENTROID X : .291
 CENTROID Y : -.015

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666035

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.63

1

VS= 2.55

1

GS= 5.28

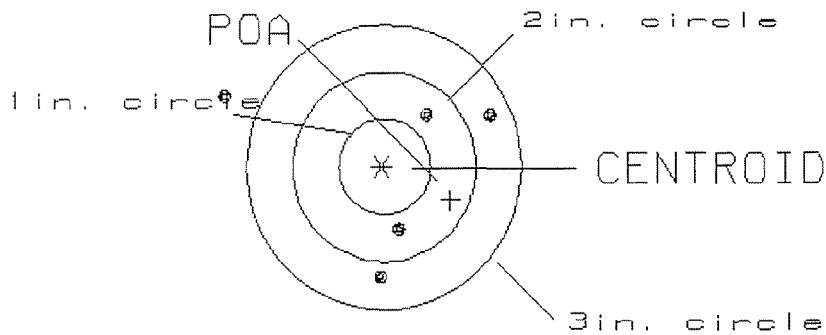
1

PATTERN #: 2
 POA TO CENTROID: .836
 MIN RADIUS : .682
 MEAN RADIUS : 1.144
 MAX RADIUS : 1.878
 CENTROID X : -.757
 CENTROID Y : .354

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666035

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.87

0

VS= 1.93

2

GS= 2.87

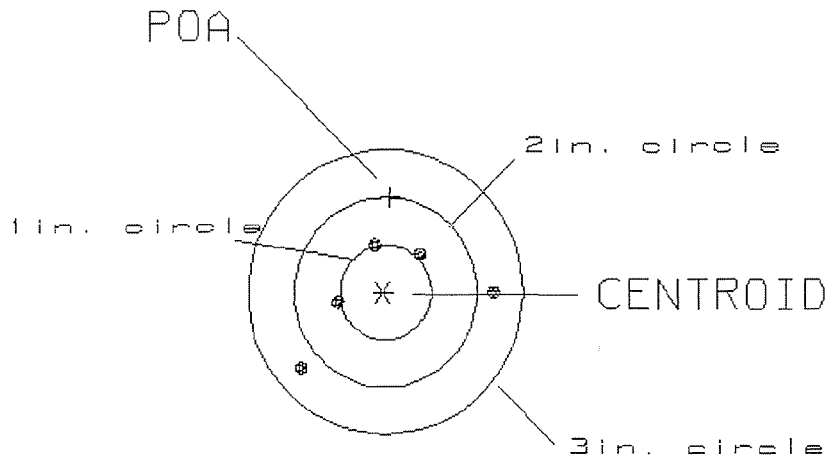
4

PATTERN #: C 3 C
 POA TO CENTROID: 1.003
 MIN RADIUS : .481
 MEAN RADIUS : .785
 MAX RADIUS : 1.213
 CENTROID X : -.076
 CENTROID Y : -1.001

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG6666035

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.05

1

VS= 1.27

3

GS= 2.22

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666035DATE 4-17-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60	2.52	2.71		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.58	2.63		
PULL #3	2.82	2.38	2.54		
PULL #4	2.66	2.59	2.59		
PULL #5	2.71	2.57	2.64		
TOTAL	13.35	12.64	13.11		
AVG.	2.67	2.53	2.62		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.01		
PULL #2	3.00	3.06		
PULL #3	3.09	3.03		
PULL #4	3.00	3.09		
PULL #5	3.03	3.10		
TOTAL	15.14	15.29		
AVG.	3.03	3.06		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	3.84		3.92
PULL #2	3.91	3.84		3.83
PULL #3	3.95	3.80		3.88
PULL #4	3.46	3.90		3.75
PULL #5	3.96	3.90		3.86
TOTAL	19.31	19.28		19.24
AVG.	3.86			3.85