

UPC



C66666036

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

LOAD
#4

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666036
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO. 25705
24" BARREL 7.62 NATO 6*		
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		23PR
 5705 C6666036		

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC



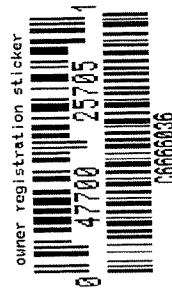
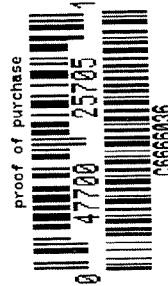
SERIAL NO



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666036

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/25/97	WPT
618	Polish Barrel		3/25/97	WPT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4.5</u> <u>4</u> <u>4</u>	<u>5-8-97</u>	<u>QW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>23.5</u> <u>23.5</u>	<u>5-8-97</u>	<u>QW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-12-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-29-97</u>	<u>QW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-29-97</u>	<u>QW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-29-97</u>	<u>QW</u>
640	GALLERY TEST AND TARGET	<u>L-62</u> <u>R-58</u>	<u>6-9-97</u>	<u>AF</u>
	A) MALFUNCTIONS		<u>"</u>	<u>AF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>AF</u>
645	INSPECT FOR LIVE AMMO		<u>6-9-97</u>	<u>QW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-12-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.45</u> <u>2.34</u> <u>2.55</u> <u>2.81</u> <u>2.71</u>	<u>6-11-97</u>	<u>CR</u>
	FUNCTION		<u>6-12-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0044558

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666036
9 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .13
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .138333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .189832

THE AMR FOR THIS RIFLE IS: .998

CENTROIDAL DISTANCES

0 TO 1 .48348
1 TO 2 .573049
1 TO 3 .88132

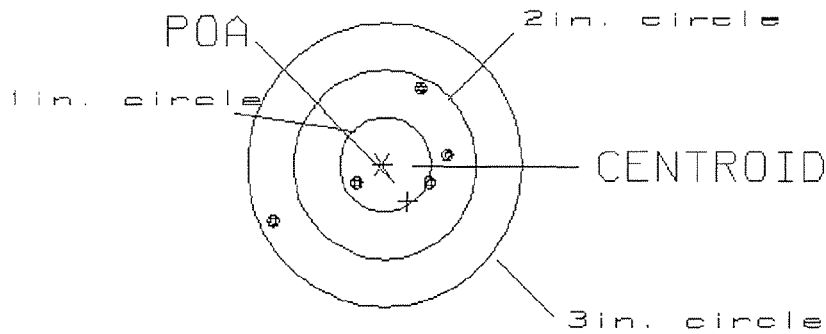
1
+ 2
3<----POA

PATTERN #: 1
 POA TO CENTROID: .483
 MIN RADIUS : .377
 MEAN RADIUS : .776
 MAX RADIUS : 1.362
 CENTROID X : -.283
 CENTROID Y : .392

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666036

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.90
 VS= 1.40
 GS= 2.16

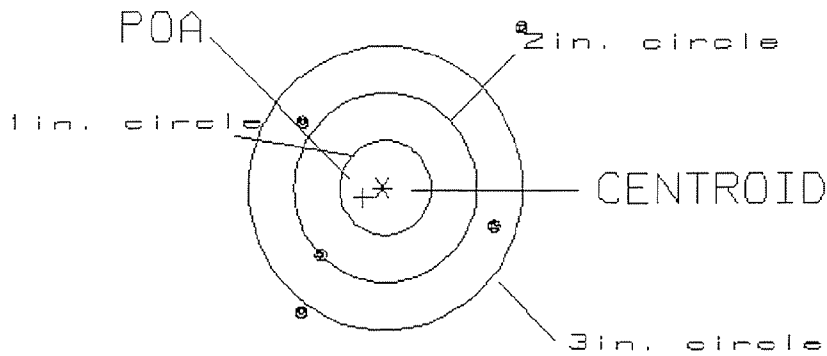
1
 4
 5

PATTERN #: 2
 POA TO CENTROID: .237
 MIN RADIUS : .973
 MEAN RADIUS : 1.433
 MAX RADIUS : 2.210
 CENTROID X : .213
 CENTROID Y : .105

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666036

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.40

0

VS= 2.96

1

GS= 3.82

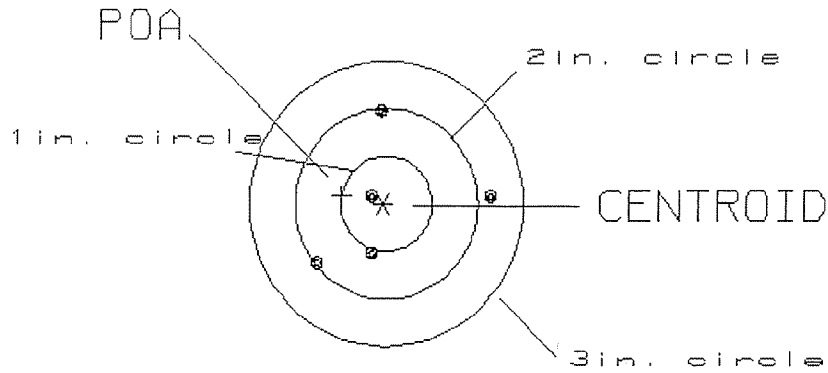
3

PATTERN #: 3
 POA TO CENTROID: .468
 MIN RADIUS : .180
 MEAN RADIUS : .785
 MAX RADIUS : 1.154
 CENTROID X : .460
 CENTROID Y : -.082

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666836

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.95

1

VS= 1.66

2

GS= 2.07

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666036

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.41	2.20	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.24	2.13	2.39	
PULL #3	2.28	2.26	2.38	
PULL #4	2.27	2.22	2.28	
PULL #5	2.30	2.23	2.24	
TOTAL	11.64	11.25	11.49	
AVG.	2.33	2.25	2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.88	2.83	
PULL #2	2.63	2.79	
PULL #3	2.74	2.92	
PULL #4	2.70	2.83	
PULL #5	2.98	2.88	
TOTAL	13.93	14.25	
AVG.	2.79	2.85	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.86	3.90		4.10
PULL #2	3.82	3.74		4.00
PULL #3	3.80	3.83		4.01
PULL #4	3.72	3.74		4.18
PULL #5	3.76	3.78		4.08
TOTAL	18.96	18.99		20.37
AVG.	3.80	3.80		4.07