

UPC



C6666041

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666041

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	A
600	Proof			
607	Check Headspace		3/5/97	A
610	Dis-assemble Gun		3/5/97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/5/97	WJT
618	Polish Barrel		3/5/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	5-7-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	5-7-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-21-97	EK
	I) FIRING PIN INDENT	<u>22</u> <u>22</u> <u>21.5</u>		
	J) ASSEMBLE STOCK		4/29/97	RW
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	JW
	M) IRON SIGHT ALIGNMENT		5-27-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-27-97	JW
640	GALLERY TEST AND TARGET	L 81 R 69	6-24/97	KT
	A) MALFUNCTIONS			KT
	B) PIERCED PRIMERS			KT
645	INSPECT FOR LIVE AMMO		6-24-97	VF
655	FINAL INSPECTION		6-25-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.79</u> <u>2.73</u> <u>2.77</u> <u>2.78</u> <u>2.77</u>	6-25-97	CR
	FUNCTION		6-25-97	RP
660	PACK			

BARBER - M24 0044620

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666041
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.280667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0463333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.284465$

THE AMR FOR THIS RIFLE IS: $.997$

CENTROIDAL DISTANCES

0 TO 1	.527
1 TO 2	.985091
1 TO 3	.369444

2

+

<----POA

1

3

REMINGTON CENTERFIRE ACCURACY TEST

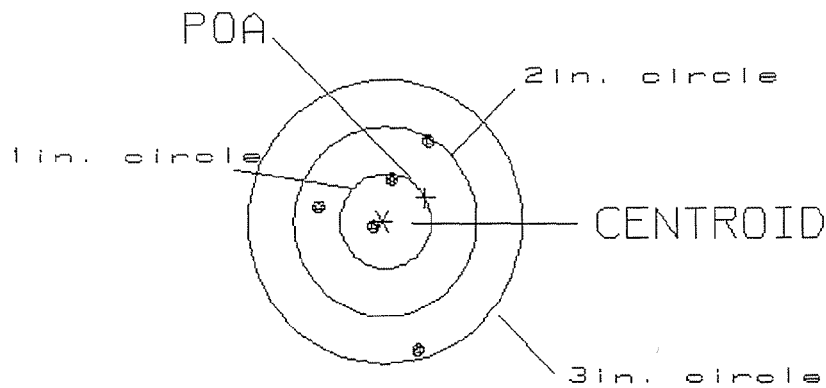
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 012
 POA TO CENTROID: .527
 MIN RADIUS : .137
 MEAN RADIUS : .737
 MAX RADIUS : 1.407
 CENTROID X : -.465
 CENTROID Y : -.248

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666041

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.16

2

VS= 2.24

4

GS= 2.24

5

REMINGTON CENTERFIRE ACCURACY TEST

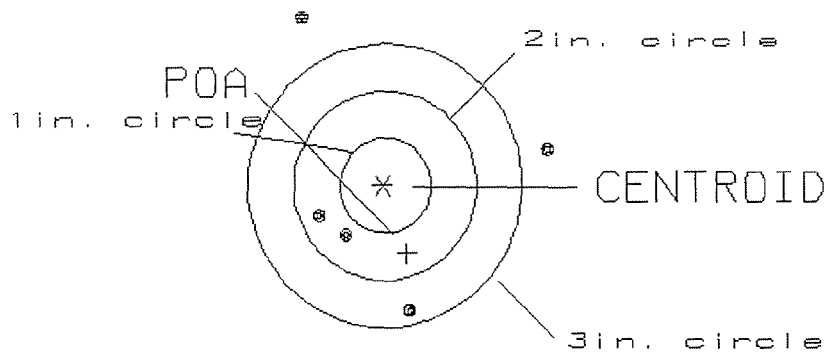
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .768
 MIN RADIUS : .694
 MEAN RADIUS : 1.345
 MAX RADIUS : 2.009
 CENTROID X : -.272
 CENTROID Y : .718

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666041

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.71
 VS= 3.12
 GS= 3.35

0
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

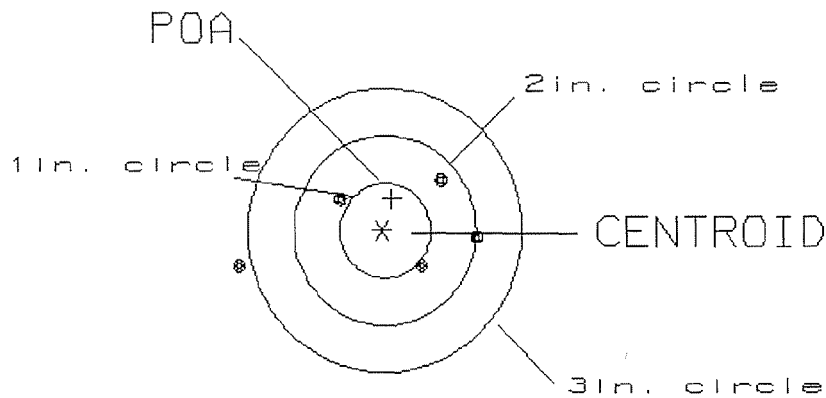
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .348
 MIN RADIUS : .556
 MEAN RADIUS : .909
 MAX RADIUS : 1.623
 CENTROID X : -.105
 CENTROID Y : -.331

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666041

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.58

0

VS= .88

4

GS= 2.59

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666041

DATE 4-21-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.72	2.61	2.86		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.82	2.88	2.77		
PULL #3	2.82	2.97	2.74		
PULL #4	2.79	2.96	2.75		
PULL #5	2.75	2.96	2.75		
TOTAL	13.90	14.38	13.87		
AVG.	2.78	2.88	2.77		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	3.21		
PULL #2	3.08	3.21		
PULL #3	3.18	2.92		
PULL #4	3.04	2.75		
PULL #5	3.23	3.18		
TOTAL	15.52	15.27		
AVG.	3.10	3.05		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	3.98		4.16
PULL #2	4.18	3.98		4.24
PULL #3	4.24	4.06		4.23
PULL #4	3.43	4.15		4.25
PULL #5	4.24	4.14		4.02
TOTAL	20.11	20.31		20.90
AVG.	4.02	4.06		4.18

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666041
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666041		

Do Not Use

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MODEL 700TM M24

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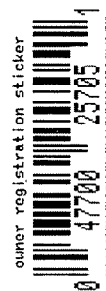
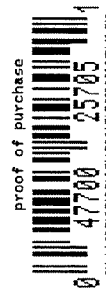
SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24' BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM