

UPC

C6666043



ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666043

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/97	WJT
618	Polish Barrel		5/12/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

#	OP. NAME	READINGS	DATE	INITIAL
5	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-2-97</u>	<u>9W</u>
IT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>3</u>	<u>6-2-97</u>	<u>9W</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>21.5</u> <u>21</u>	<u>6-2-97</u>	<u>9W</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-14-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-4-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-4-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-4-97</u>	<u>RP</u>
0	GALLERY TEST AND TARGET	<u>Right 89</u> <u>Left 61</u>	<u>6-10-97</u>	<u>9W</u>
	A) MALFUNCTIONS		<u>6-10-97</u>	<u>9W</u>
	B) PIERCED PRIMERS		<u>6-10-97</u>	<u>9W</u>
5	INSPECT FOR LIVE AMMO		<u>6-10-97</u>	<u>DS</u>
5	FINAL INSPECTION			
	A) HEADSPACE		<u>6-14-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.37</u> <u>2.48</u> <u>2.46</u> <u>2.45</u> <u>2.51</u>	<u>6-13-97</u>	<u>CK</u>
	FUNCTION		<u>6-14-97</u>	<u>RP</u>
0	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666043
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.11833
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.04
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.11905

THE AMR FOR THIS RIFLE IS: 1.284

CENTROIDAL DISTANCES

Ø TO	1	1.10924
1 TO	2	.24961
1 TO	3	.663427

1
2 + <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: 1.109

MIN RADIUS : .471

MEAN RADIUS : 1.296

MAX RADIUS : 2.293

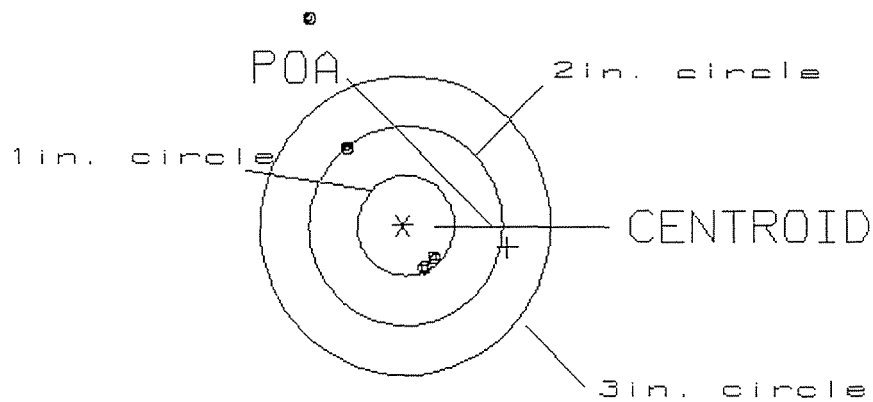
CENTROID X : -1.087

CENTROID Y : .221

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FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C66666043

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.04

2

VS= 4.09

3

GS= 4.57

3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .912

MIN RADIUS : .296

MEAN RADIUS : 1.161

MAX RADIUS : 2.691

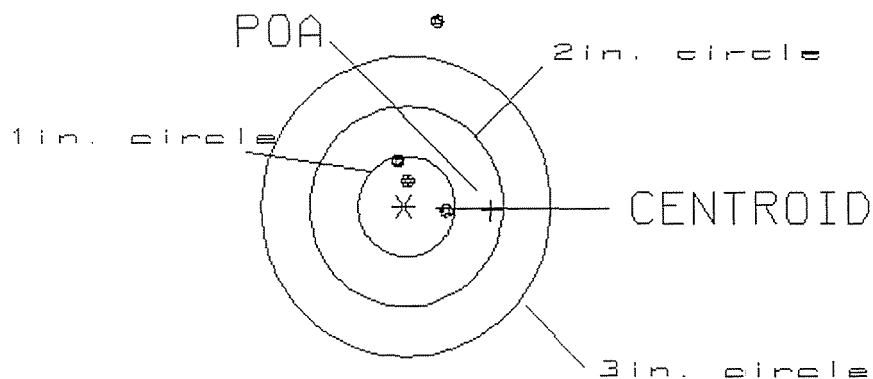
CENTROID X : -.911

CENTROID Y : .044

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666043

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.02

3

VS= 4.52

3

GS= 4.62

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: 1.411

MIN RADIUS : .516

MEAN RADIUS : 1.394

MAX RADIUS : 2.293

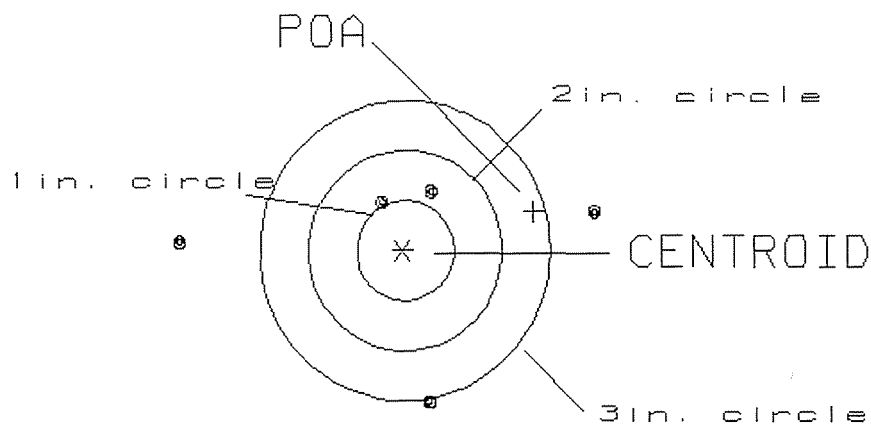
CENTROID X : -1.357

CENTROID Y : -.385

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666043

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.20

0

VS= 2.13

2

GS= 4.21

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6666043DATE 5-20-97TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.45	2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.51	2.56	
PULL #3	2.43	2.48	2.67	
PULL #4	2.41	2.46	2.68	
PULL #5	2.41	2.39	2.66	
TOTAL	12.26	12.29	13.18	
AVG.	2.452	2.458	2.636	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.92	2.79	
PULL #2	2.93	2.89	
PULL #3	2.92	2.90	
PULL #4	2.98	2.87	
PULL #5	3.01	2.92	
TOTAL	14.76	14.37	
AVG.	2.952	2.874	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	3.82		3.80
PULL #2	3.85	3.93		4.16
PULL #3	3.19	3.91		4.22
PULL #4	3.85	3.91		4.25
PULL #5	3.90	3.98		4.23
TOTAL	18.73	19.55		20.66
AVG.	3.746	3.91		4.132

Do Not Use

		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
		SERIAL NO. C6666043	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		46	ORDER NO. 25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR	
			
5705 C6666043			

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MODEL 700™ M24

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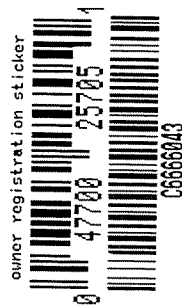
SERIAL NO.



C6666043

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM