

BARBER - M24 0044664

C6666045

UPC



C6666045

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0044664
M2400044703

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666045
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		23PR
 5705 C6666045		

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

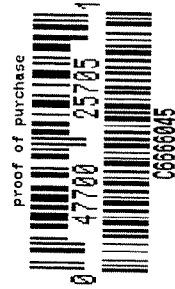


C6666045

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666045

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-4-97	AP
600	Proof		4/1/97	AC
607	Check Headspace		3-5-97	AP
610	Dis-assemble Gun		3-5-97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WPT
618	Polish Barrel		3/3/97	WPT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	_____		
CONT.				
	G) SAFETY OFF FORCE	_____		
	H) TRIGGER PULL TEST & RETAINABILITY		5-1-97	EX
	I) FIRING PIN INDENT	_____		
	J) ASSEMBLE STOCK		5-2-97	Rev
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	9W
	M) IRON SIGHT ALIGNMENT		5-22-97	9W
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	9W
640	GALLERY TEST AND TARGET	R 60 L 90	6-3-97	9W
	A) MALFUNCTIONS		6-3-97	9W
	B) PIERCED PRIMERS		6-3-97	9W
645	INSPECT FOR LIVE AMMO		6-3-97	9W
655	FINAL INSPECTION		6-9-97	Rev
	A) HEADSPACE		6-9-97	Rev
	B) TRIGGER PULL	2.77 2.88 2.69 2.79 2.81	6-6-97	CK
	FUNCTION		6-9-97	Rev
660	PACK		6-11-97	DA

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666045
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.00233333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.281667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.281676$

THE AMR FOR THIS RIFLE IS: 1.172

CENTROIDAL DISTANCES

0 TO 1	.320512
1 TO 2	1.05152
1 TO 3	1.06399

3

+ <----POA

1

2

REMINGTON CENTERFIRE ACCURACY TEST

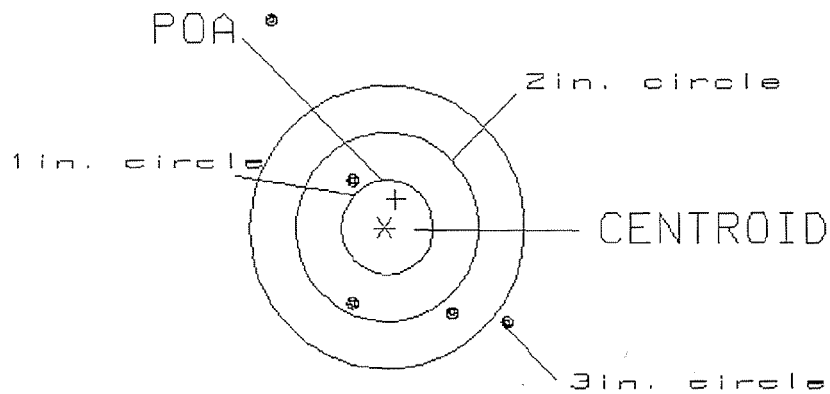
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010
 POA TO CENTROID: .321
 MIN RADIUS : .648
 MEAN RADIUS : 1.375
 MAX RADIUS : 2.544
 CENTROID X : -.118
 CENTROID Y : -.298

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666045

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.59

0

VS= 3.16

2

GS= 4.08

3

REMINGTON CENTERFIRE ACCURACY TEST

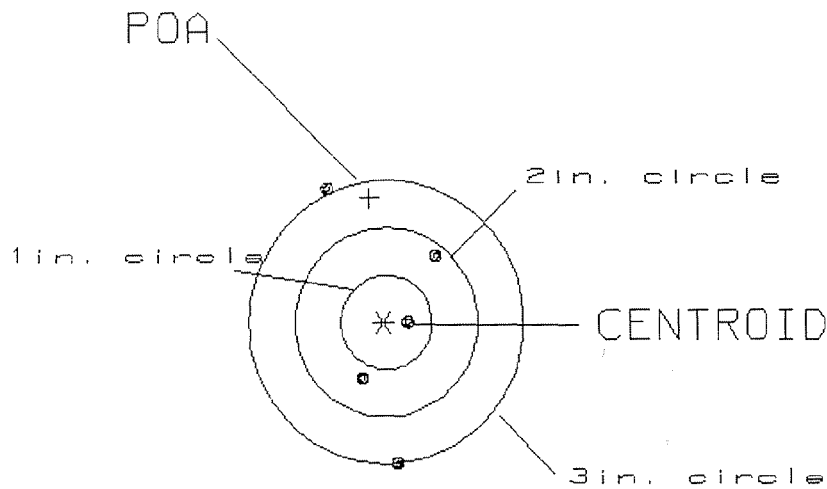
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: 1.321
 MIN RADIUS : .186
 MEAN RADIUS : .957
 MAX RADIUS : 1.528
 CENTROID X : .164
 CENTROID Y : -1.311

4 Jun 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666045

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.22
 VS= 2.67
 GS= 2.98

1
 3
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

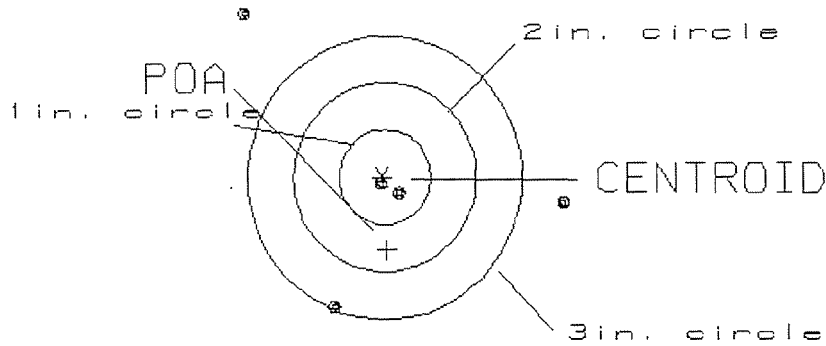
PATTERN #: 3

POA TO CENTROID: .766
 MIN RADIUS : .042
 MEAN RADIUS : 1.183
 MAX RADIUS : 2.297
 CENTROID X : -.053
 CENTROID Y : .764

4 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.48

2

VS= 3.06

2

GS= 3.99

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C 6666045

DATE 5-1-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.76	2.77	2.70		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.80	2.78	2.89		
PULL #3	2.82	2.82	2.69		
PULL #4	2.87	2.78	2.59		
PULL #5	2.88	2.89	2.41		
TOTAL	14.13	14.04	13.28		
AVG.	2.83	2.81	2.66		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.15		
PULL #2	3.15	3.17		
PULL #3	3.15	3.24		
PULL #4	3.18	3.31		
PULL #5	3.20	3.27		
TOTAL	15.77	16.14		
AVG.	3.15	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.82		3.90
PULL #2	3.91	3.60		3.83
PULL #3	3.79	3.84		3.79
PULL #4	3.63	3.83		4.00
PULL #5	3.74	3.83		3.98
TOTAL	18.99	18.92		19.50
AVG.	3.80	3.78		3.90