

UPC



C66666046

INCLUDES 1 IN CHAMBER

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

Do Not Use

Remington. [®]		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666046
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666046		23PR

BARBER - M24 0044679

Do Not Use

ORDER 25705
MODEL 700TM M24
UPC



ORDER 25705
MODEL 700TM M24
UPC



SERIAL NO.



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

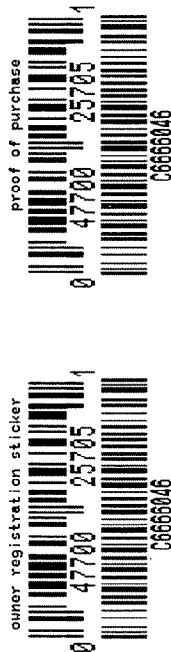
BARBER - M24 0044679

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # 6666046

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AC
600	Proof		4/1/97	AC
607	Check Headspace		3/5/97	AC
610	Dis-assemble Gun		3/5/97	AC
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3⁵</u> <u>3⁵</u> <u>3⁵</u>	5-10-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>2⁵</u> <u>3</u>	5-10-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-29-97	BR
	I) FIRING PIN INDENT	<u>22⁵</u> <u>21</u> <u>22</u>	5-10-97	JW
	J) ASSEMBLE STOCK		5-12-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	JW
	M) IRON SIGHT ALIGNMENT		5-22-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-23-97	JW
640	GALLERY TEST AND TARGET	60 L 90 R	6-3-97	NF
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION		6-9-97	RW
	A) HEADSPACE	<u>2.27</u> <u>2.40</u> <u>2.21</u> <u>2.30</u> <u>2.24</u>	6-9-97	RW
	B) TRIGGER PULL	<u>2.01</u> <u>2.00</u> <u>2.15</u> <u>2.35</u> <u>2.22</u>	6-6-97	C/K
	FUNCTION		6-9-97	RW
660	PACK		6-13-97	RP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C-6666048DATE 4-29-97TESTER E/K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.59	2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.55	2.43	
PULL #3	2.35	2.53	2.41	
PULL #4	2.39	2.53	2.46	
PULL #5	2.28	2.50	2.45	
TOTAL	11.85	12.7	12.21	
AVG.	2.37	2.54	2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.95	2.83	
PULL #2	2.79	2.82	
PULL #3	2.69	2.70	
PULL #4	2.77	2.82	
PULL #5	2.72	2.77	
TOTAL	13.92	13.94	
AVG.	2.78	2.79	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.07		3.97
PULL #2	4.13	4.17		3.92
PULL #3	3.95	3.93		3.95
PULL #4	4.11	3.74		4.05
PULL #5	4.09	3.57		3.88
TOTAL	20.30	19.48		19.77
AVG.	4.06	3.90		3.95

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666046
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.366333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.343667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.502302$

THE AMR FOR THIS RIFLE IS: $.917$

CENTROIDAL DISTANCES

0 TO 1	.737066
1 TO 2	1.30879
1 TO 3	.188215

2
3 1
+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

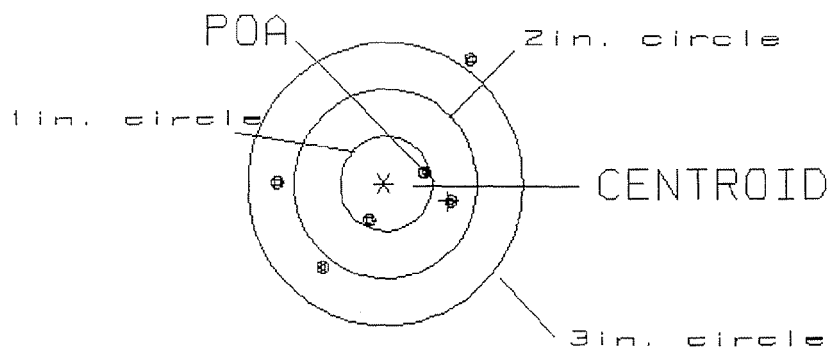
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .737
 MIN RADIUS : .413
 MEAN RADIUS : .919
 MAX RADIUS : 1.585
 CENTROID X : -.715
 CENTROID Y : .179

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666046

CENTERFIRE PATTERN # 1



OF SHOTS= 6

IN CIRCLE

HS= 2.08

2

VS= 2.16

3

GS= 2.72

5

REMINGTON CENTERFIRE ACCURACY TEST

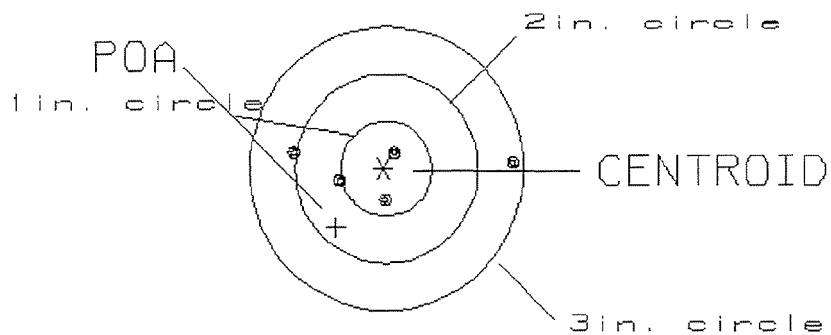
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .812
 MIN RADIUS : .215
 MEAN RADIUS : .697
 MAX RADIUS : 1.416
 CENTROID X : .514
 CENTROID Y : .629

4 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6666046

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.43

2

VS= .51

3

GS= 2.43

5

REMINGTON CENTERFIRE ACCURACY TEST

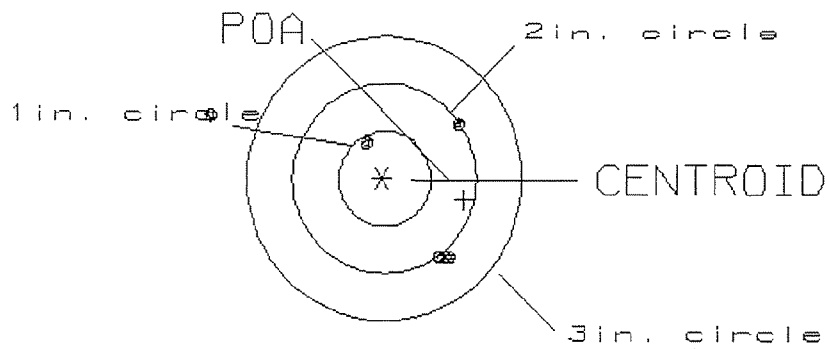
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .926
 MIN RADIUS : .448
 MEAN RADIUS : 1.135
 MAX RADIUS : 2.043
 CENTROID X : -.898
 CENTROID Y : .223

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666046

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.71

1

VS= 1.56

1

GS= 3.06

4