

UPC



C6666049

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0044718

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666049
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .193333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.197
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .27602

THE AMR FOR THIS RIFLE IS: 1.072

CENTROIDAL DISTANCES

0 TO 1 .826003
1 TO 2 1.21029
1 TO 3 1.80211

2

+ <----POA

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

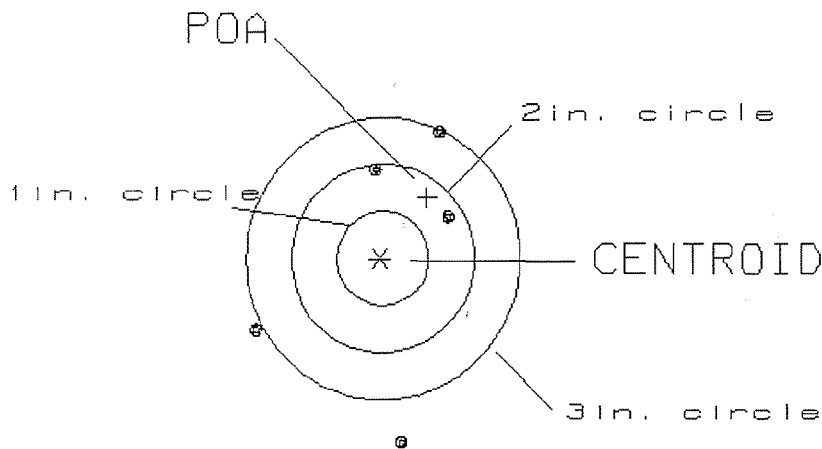
PATTERN #: 1

POA TO CENTROID: .826
 MIN RADIUS : .808
 MEAN RADIUS : 1.358
 MAX RADIUS : 1.987
 CENTROID X : -.516
 CENTROID Y : -.645

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666049

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.05
 VS= 3.36
 GS= 3.39

0
 2
 2

REMINGTON CENTERFIRE ACCURACY TEST

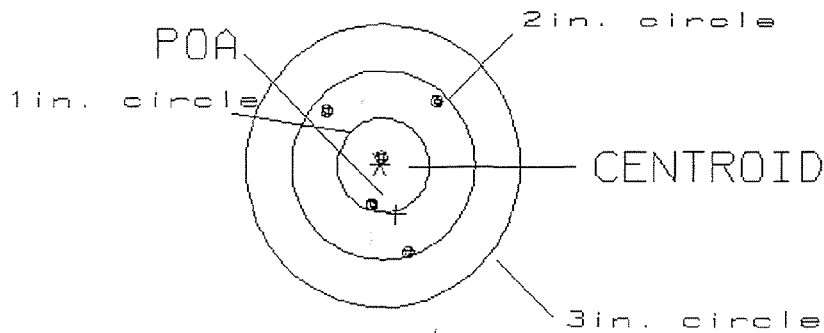
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .548
 MIN RADIUS : .068
 MEAN RADIUS : .647
 MAX RADIUS : .956
 CENTROID X : -.181
 CENTROID Y : .518

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.26

2

VS= 1.57

5

GS= 1.80

5

REMINGTON CENTERFIRE ACCURACY TEST

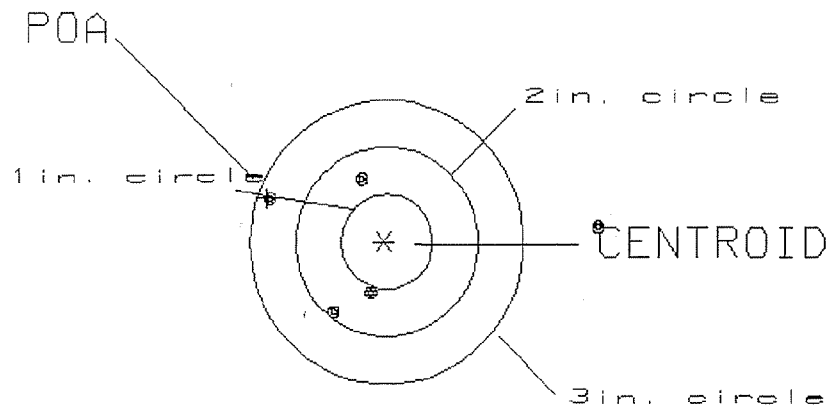
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: 1.359
 MIN RADIUS : .600
 MEAN RADIUS : 1.211
 MAX RADIUS : 2.370
 CENTROID X : 1.277
 CENTROID Y : -.464

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.69
 VS= 1.41
 GS= 3.70

0
 3
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666049DATE 5-23-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.56	2.76		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.53	2.81		
PULL #3	2.64	2.53	2.81		
PULL #4	2.79	2.56	2.57		
PULL #5	2.77	2.66	2.58		
TOTAL	13.32	12.84	13.53		
AVG.	2.66	2.57	2.71		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.86	2.95		
PULL #2	3.11	2.93		
PULL #3	2.97	2.99		
PULL #4	2.94	2.93		
PULL #5	2.89	2.97		
TOTAL	14.77	14.77		
AVG.	2.95	2.95		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	3.94		3.94
PULL #2	3.95	3.93		4.19
PULL #3	4.08	3.96		4.05
PULL #4	3.90	4.02		4.07
PULL #5	4.00	3.85		3.96
TOTAL	19.95	19.70		20.21
AVG.	3.99	3.94		4.04

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>2.5</u> <u>3</u> <u>3</u>	<u>6-4-97</u>	<u>C/K</u>
CONT.				
	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-4-97</u>	<u>C/K</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.0215</u> <u>.022</u>	<u>6-4-97</u>	<u>C/K</u>
	J) ASSEMBLE STOCK		<u>6-5-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-13-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>R 13 L 77</u>	<u>7/25/97</u>	<u>14</u>
	A) MALFUNCTIONS		<u>7/25/97</u>	<u>KT</u>
			<u>7/25/97</u>	<u>KT</u>
	B) PIERCED PRIMERS		<u>7/25/97</u>	<u>KT</u>
645	INSPECT FOR LIVE AMMO		<u>7/25/97</u>	<u>QW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>8-13-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.87</u> <u>2.43</u> <u>2.45</u> <u>2.42</u> <u>2.45</u>	<u>8-7-97</u>	<u>CK</u>
	FUNCTION		<u>8-13-97</u>	<u>RP</u>
			<u>8-16-97</u>	<u>BB</u>
660	PACK			

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666049

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/92	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/92	WJT
618	Polish Barrel		3/11/92	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

Do Not Use

LOT #1

Remington. [®]		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666049
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666049		26WR

Do Not Use

ORDER 25705

MODEL 700T[™] M24

UPC



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MODEL 700T[™] M24

UPC



SERIAL NO



C6666049

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

