

UPC



C6666050

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666050

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP BARBER - M24 0044731	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>3.5</u> <u>3.5</u>	<u>5-8-97</u>	<u>GW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>2.5</u>	<u>5-8-97</u>	<u>GW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21</u> <u>21.5</u> <u>22</u>	<u>5-8-97</u>	<u>GW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-29-97</u>	<u>GW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-29-97</u>	<u>GW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-29-97</u>	<u>GW</u>
640	GALLERY TEST AND TARGET	<u>Right 98</u> <u>Left 52</u>	<u>6-12-97</u>	<u>GW</u>
	A) MALFUNCTIONS		<u>6-12-97</u>	<u>GW</u>
	B) PIERCED PRIMERS		<u>6-12-97</u>	<u>GW</u>
645	INSPECT FOR LIVE AMMO		<u>6-12-97</u>	<u>NF</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.74</u> <u>2.64</u> <u>2.69</u> <u>2.58</u> <u>2.64</u>	<u>6-19-97</u>	<u>CR</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0044732

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666050
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0866667.
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .149
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .172372

THE AMR FOR THIS RIFLE IS: 1.157

CENTROIDAL DISTANCES

Ø TO 1 .414307
1 TO 2 .449908
1 TO 3 .522121

3
2 1 <----POA

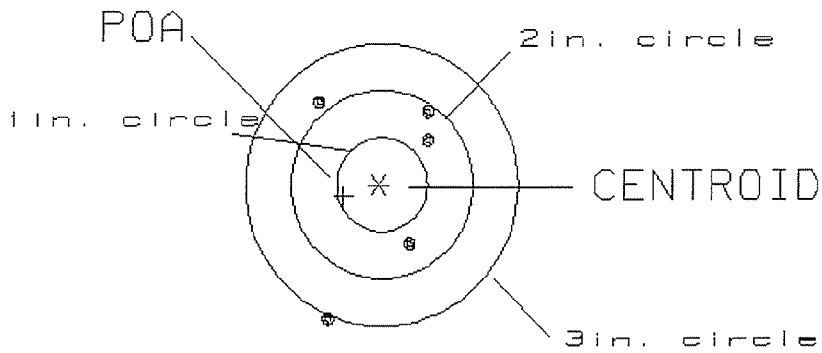
PATTERN #: 1

POA TO CENTROID: .414
 MIN RADIUS : .669
 MEAN RADIUS : .982
 MAX RADIUS : 1.570
 CENTROID X : .395
 CENTROID Y : .125

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG666050.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.20

0

VS= 2.30

3

GS= 2.43

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

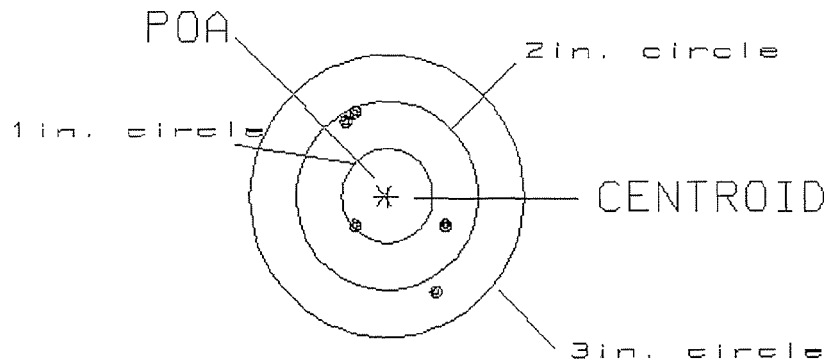
PATTERN #: 2

POA TO CENTROID: .043
 MIN RADIUS : .481
 MEAN RADIUS : .845
 MAX RADIUS : 1.154
 CENTROID X : -.041
 CENTROID Y : .014

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666050.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.12

1

VS= 1.90

4

GS= 2.14

5

REMINGTON CENTERFIRE ACCURACY TEST

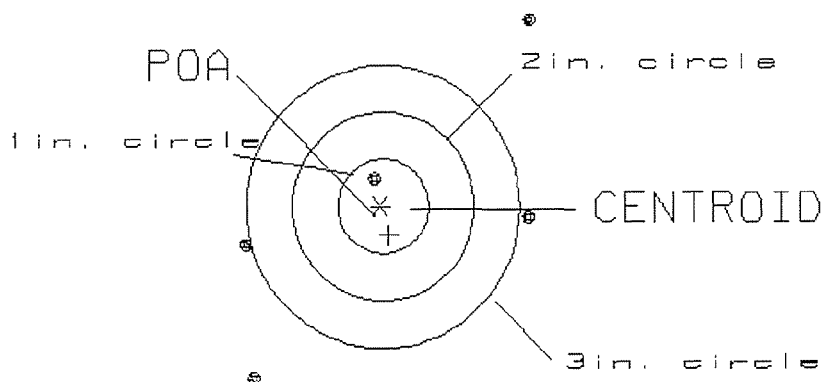
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .322
 MIN RADIUS : .313
 MEAN RADIUS : 1.643
 MAX RADIUS : 2.497
 CENTROID X : -.094
 CENTROID Y : .308

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666050.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.09
 VS= 3.72
 GS= 4.77

1
 1
 1

Reshot 6-19-97

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666050
12 Jun 1997THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.192667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .433667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .474539

THE AMR FOR THIS RIFLE IS: 1.331

CENTROIDAL DISTANCES

0 TO 1	.541828
1 TO 2	.286021
1 TO 3	.336364

2
1 3
+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

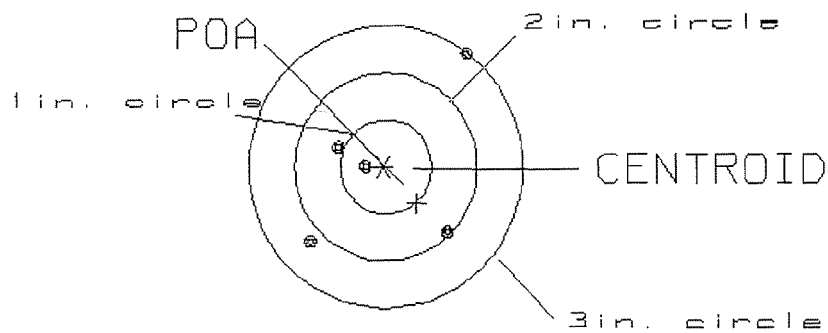
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .542
 MIN RADIUS : .239
 MEAN RADIUS : .870
 MAX RADIUS : 1.477
 CENTROID X : -.373
 CENTROID Y : .393

12 Jun 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666050

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.69

1

VS= 1.98

3

GS= 2.61

5

REMINGTON CENTERFIRE ACCURACY TEST

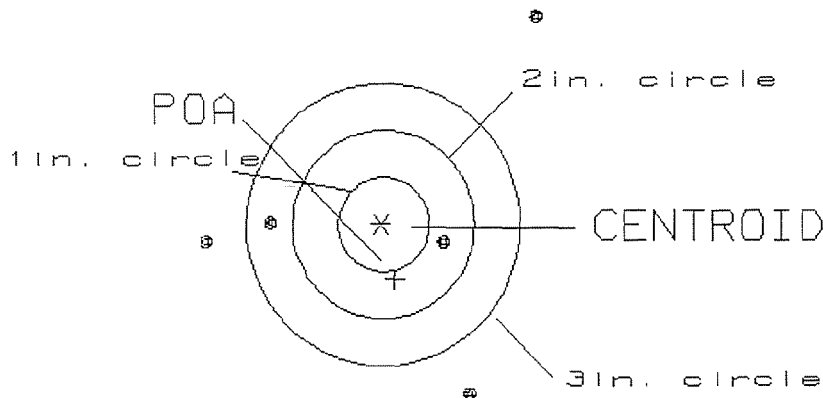
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .607
 MIN RADIUS : .672
 MEAN RADIUS : 1.733
 MAX RADIUS : 2.787
 CENTROID X : -.161
 CENTROID Y : .585

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666050

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.53

0

VS= 4.06

1

GS= 4.31

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

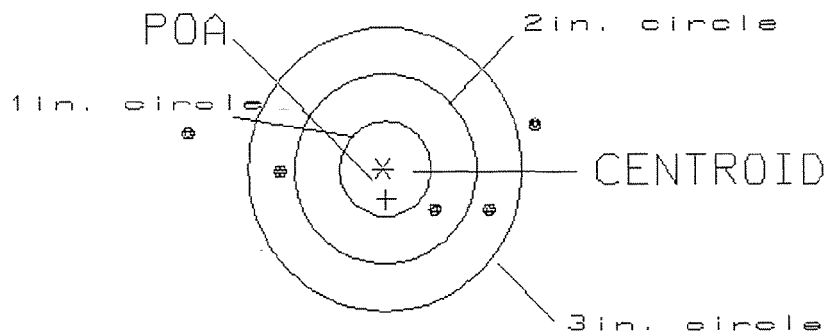
PATTERN #: 3

POA TO CENTROID: .326
 MIN RADIUS : .657
 MEAN RADIUS : 1.389
 MAX RADIUS : 2.174
 CENTROID X : -.044
 CENTROID Y : .323

12 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.76

0

VS= .90

1

GS= 3.76

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666050

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.65	2.76	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.78	2.58	2.76	
PULL #3	2.59	2.66	2.77	
PULL #4	2.64	2.64	2.78	
PULL #5	2.59	2.64	2.75	
TOTAL	13.23	13.17	13.82	
AVG.	2.65	2.63	2.76	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.97	2.84		
PULL #2	2.98	2.78		
PULL #3	2.95	2.90		
PULL #4	2.99	2.85		
PULL #5	3.00	2.90		
TOTAL	14.89	14.27		
AVG.	2.98	2.85		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.76	3.76		4.23
PULL #2	3.78	3.78		4.15
PULL #3	3.79	3.78		4.25
PULL #4	3.78	3.78		4.28
PULL #5	3.80	3.80		4.18
TOTAL	18.91	18.90		21.09
AVG.	3.78	3.78		4.22

Do Not Use

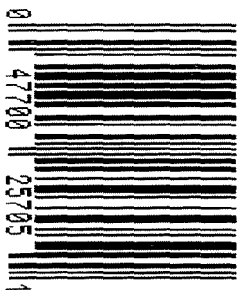
Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666050
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666050		26PR

Do Not Use

SERIAL NO.



06660650



0 47700 25705 1

ORDER 25705
MODEL 700th M24
UPC



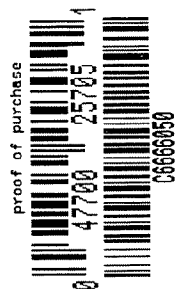
0 47700 25705 1

ORDER 25705
MODEL 700th M24
UPC

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM