

UPC



06666051

|                        |       |
|------------------------|-------|
| ORDER NO.              | 25705 |
| BARREL LENGTH          | 24"   |
| CAPACITY *             | 6     |
| *INCLUDES 1 IN CHAMBER |       |

Do Not Use

VERY IMPORTANT!  
Instruction Book  
enclosed to assist  
safe use of this  
weapon.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Serial No. C6666051

46 ORDER NO. 25705

23PR

5705 C6666051

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

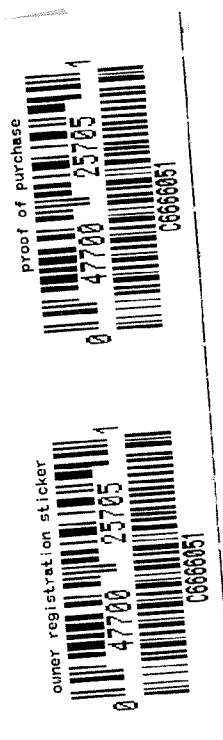


MODEL 700<sup>TM</sup> M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666051

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |         |         |
| 600          | Proof                                                          |          |         |         |
| 607          | Check Headspace                                                |          | 3/11/92 | WGT     |
| 610          | Dis-assemble Gun                                               |          |         |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |         |         |
|              | Magnaflux Bolt                                                 |          |         |         |
| 615          | Rollmark Caliber                                               |          |         |         |
| 617          | Drill and Tap Sight Holes                                      |          | 3/11/92 | WGT     |
| 618          | Polish Barrel                                                  |          | 3/11/92 | WGT     |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |         |         |
|              | Apply Coating (Bolt)                                           |          |         |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |         |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |         |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |         |         |
|              | D) Oil Firing Pin Ass'y                                        |          |         |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |         |         |

| OP. # | OP. NAME                                                        | READINGS                                                    | DATE           | INITIALS  |
|-------|-----------------------------------------------------------------|-------------------------------------------------------------|----------------|-----------|
| 625   | F) SAFETY ON FORCE                                              | <u>3</u> <u>3</u> <u>3</u>                                  | <u>6-4-97</u>  | <u>CK</u> |
| CONT. |                                                                 |                                                             |                |           |
|       | G) SAFETY OFF FORCE                                             | <u>2.5</u> <u>3</u> <u>2.5</u>                              | <u>6-4-97</u>  | <u>CK</u> |
|       |                                                                 |                                                             |                |           |
|       | H) TRIGGER PULL TEST & RETAINABILITY                            |                                                             |                |           |
|       |                                                                 |                                                             |                |           |
|       | I) FIRING PIN INDENT                                            | <u>.0225</u> <u>.022</u> <u>.0225</u>                       | <u>6-4-97</u>  | <u>CK</u> |
|       |                                                                 |                                                             |                |           |
|       | J) ASSEMBLE STOCK                                               |                                                             |                |           |
|       |                                                                 |                                                             |                |           |
|       | K) ASSEMBLE SWIVEL STUDS                                        |                                                             | <u>5-29-97</u> | <u>RP</u> |
|       |                                                                 |                                                             |                |           |
|       | L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES                       |                                                             | <u>5-29-97</u> | <u>RP</u> |
|       |                                                                 |                                                             |                |           |
|       | M) IRON SIGHT ALIGNMENT                                         |                                                             | <u>5-29-97</u> | <u>RP</u> |
|       |                                                                 |                                                             |                |           |
|       | N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER |                                                             | <u>6-11-97</u> | <u>RP</u> |
|       |                                                                 |                                                             |                |           |
| 640   | GALLERY TEST AND TARGET                                         | <u>Right 77</u> <u>Left 73</u>                              | <u>6-5-97</u>  | <u>AK</u> |
|       | A) MALFUNCTIONS                                                 |                                                             | <u>6-5-97</u>  | <u>AK</u> |
|       | B) PIERCED PRIMERS                                              |                                                             | <u>6-5-97</u>  | <u>AK</u> |
| 645   | INSPECT FOR LIVE AMMO                                           |                                                             | <u>6-5-97</u>  | <u>AK</u> |
|       |                                                                 |                                                             |                |           |
| 655   | FINAL INSPECTION                                                |                                                             |                |           |
|       | A) HEADSPACE                                                    |                                                             | <u>6-11-97</u> | <u>RP</u> |
|       |                                                                 |                                                             |                |           |
|       | B) TRIGGER PULL                                                 | <u>2.65</u> <u>2.68</u> <u>2.71</u> <u>2.67</u> <u>2.74</u> | <u>6-9-97</u>  | <u>CK</u> |
|       |                                                                 |                                                             |                |           |
|       | FUNCTION                                                        |                                                             | <u>6-11-97</u> | <u>RP</u> |
|       |                                                                 |                                                             |                |           |
|       |                                                                 |                                                             | <u>6-20-97</u> | <u>DA</u> |
| 660   | PACK                                                            |                                                             |                |           |

**BARBER - M24 0044750**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666051  
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.462333$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $-.331$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.568606$

THE AMR FOR THIS RIFLE IS:  $.9433$

**CENTROIDAL DISTANCES**

Ø TO 1 .7669  
1 TO 2 .546466  
1 TO 3 .532414

3      2      +      <----POA  
1

REMINGTON CENTERFIRE ACCURACY TEST

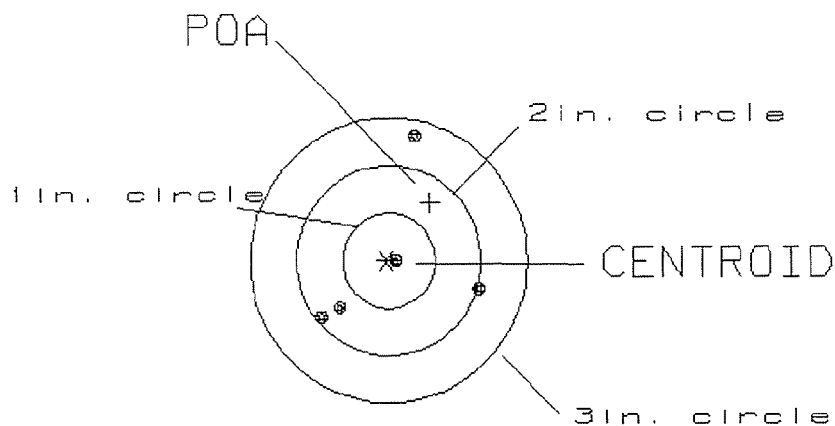
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010  
 POA TO CENTROID: .767  
 MIN RADIUS : .118  
 MEAN RADIUS : .825  
 MAX RADIUS : 1.325  
 CENTROID X : -.470  
 CENTROID Y : -.606

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6666051

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 1.71  
 VS= 1.85  
 GS= 2.12

1  
 4  
 5

REMINGTON CENTERFIRE ACCURACY TEST

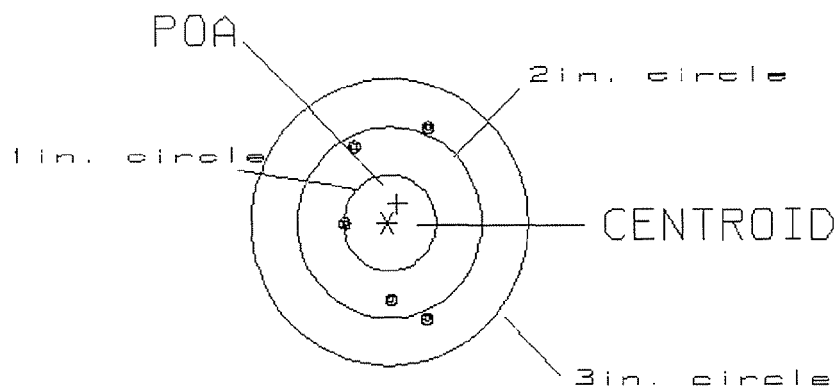
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
 POA TO CENTROID: .223  
 MIN RADIUS : .498  
 MEAN RADIUS : .870  
 MAX RADIUS : 1.123  
 CENTROID X : -.111  
 CENTROID Y : -.194

5 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire\_Patt/c6666051

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= .94  
 VS= 2.03  
 GS= 2.03

1  
 3  
 5

REMINGTON CENTERFIRE ACCURACY TEST

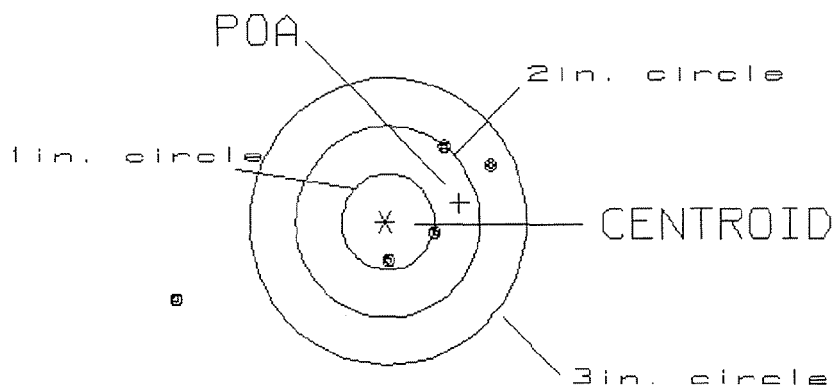
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030  
 POA TO CENTROID: .828  
 MIN RADIUS : .426  
 MEAN RADIUS : 1.135  
 MAX RADIUS : 2.419  
 CENTROID X : -.806  
 CENTROID Y : -.193

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6666051

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 3.38  
 VS= 1.64  
 GS= 3.68

1  
 2  
 4

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666051DATE 5-23-97TESTER A.P.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.71             | 2.57                     | 2.38                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.73             | 2.65                     | 2.37                           |                                                                        |
| PULL #3 | 2.69             | 2.58                     | 2.82                           |                                                                        |
| PULL #4 | 2.75             | 2.67                     | 2.66                           |                                                                        |
| PULL #5 | 2.66             | 2.37                     | 2.42                           |                                                                        |
| TOTAL   | 13.54            | 13.84                    | 12.65                          |                                                                        |
| AVG.    | 2.71             | 2.77                     | 2.53                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.11             | 3.23                     |          |
| PULL #2 | 3.15             | 3.20                     |          |
| PULL #3 | 3.07             | 3.22                     |          |
| PULL #4 | 3.14             | 3.26                     |          |
| PULL #5 | 2.77             | 3.26                     |          |
| TOTAL   | 15.24            | 16.17                    |          |
| AVG.    | 3.05             | 3.23                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.06             | 3.93                     |                                | 4.09                                 |
| PULL #2 | 4.17             | 4.01                     |                                | 4.15                                 |
| PULL #3 | 4.12             | 4.05                     |                                | 4.07                                 |
| PULL #4 | 4.20             | 4.05                     |                                | 4.16                                 |
| PULL #5 | 4.24             | 4.08                     |                                | 4.06                                 |
| TOTAL   | 20.79            | 20.12                    |                                | 20.53                                |
| AVG.    | 4.16             | 4.02                     |                                | 4.11                                 |