

BARBER - M24 0044755

UPC



C6666052

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0044755 ~~M24 0044755~~ 44794

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
C6666052

46
ORDER NO.
25705

26PR



5705 C6666052

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



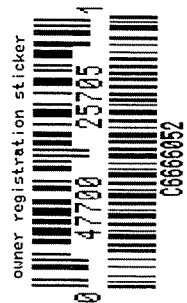
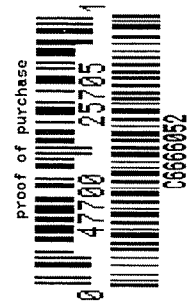
C6666052

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666052

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WJT
618	Polish Barrel		3/19/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. BARBER - M24 0044760	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>4</u>	<u>6-4-97</u>	<u>CK</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3</u> <u>3</u>	<u>6-4-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.021</u> <u>.0205</u>	<u>6-4-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>5-30-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Right 78</u> <u>Left 72</u>	<u>6-17-97</u>	<u>FW</u>
	A) MALFUNCTIONS		<u>6-17-97</u>	<u>FW</u>
	B) PIERCED PRIMERS		<u>6-17-97</u>	<u>FW</u>
645	INSPECT FOR LIVE AMMO		<u>6-17-97</u>	<u>AF</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.72</u> <u>2.72</u> <u>2.68</u> <u>2.76</u> <u>2.76</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0044761

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666052
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.295
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .141
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.30265

THE AMR FOR THIS RIFLE IS: 1.09

CENTROIDAL DISTANCES

Ø TO	1	1.42784
1 TO	2	.739249
1 TO	3	1.26054

3

2

1

+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

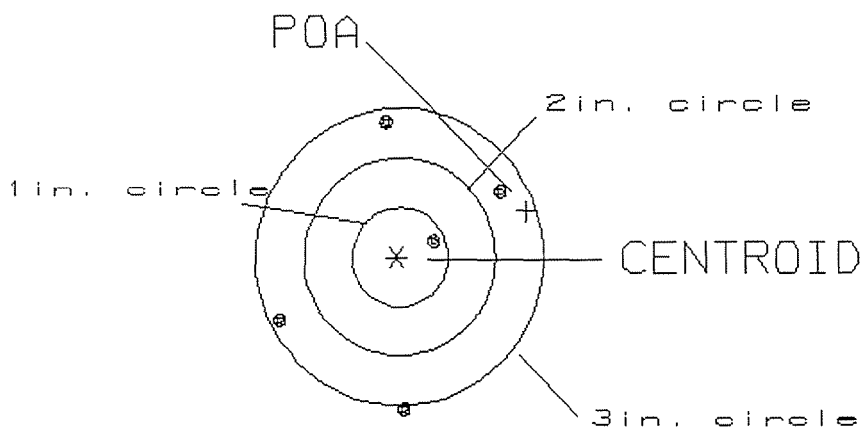
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: 1.427
 MIN RADIUS : .394
 MEAN RADIUS : 1.171
 MAX RADIUS : 1.514
 CENTROID X : -1.350
 CENTROID Y : -.465

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG6666052

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.29
 VS= 2.83
 GS= 2.83

1
 1
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

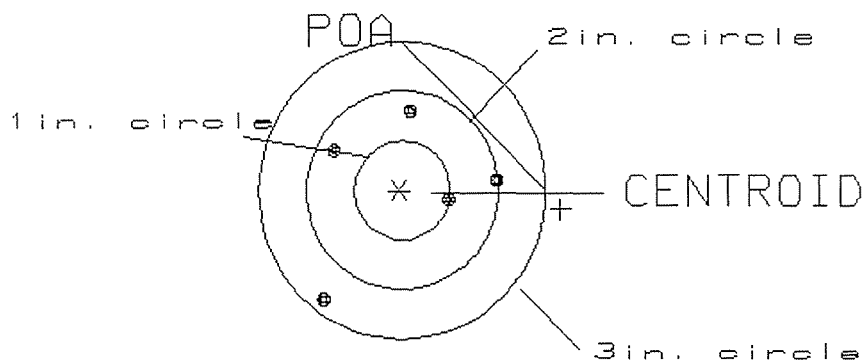
PATTERN #: 2

POA TO CENTROID: 1.694
 MIN RADIUS : .506
 MEAN RADIUS : .878
 MAX RADIUS : 1.358
 CENTROID X : -1.683
 CENTROID Y : .195

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666052

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.77
 VS= 1.67
 GS= 2.10

0
 4
 5

BARBER - M24 0044764

REMINGTON CENTERFIRE ACCURACY TEST

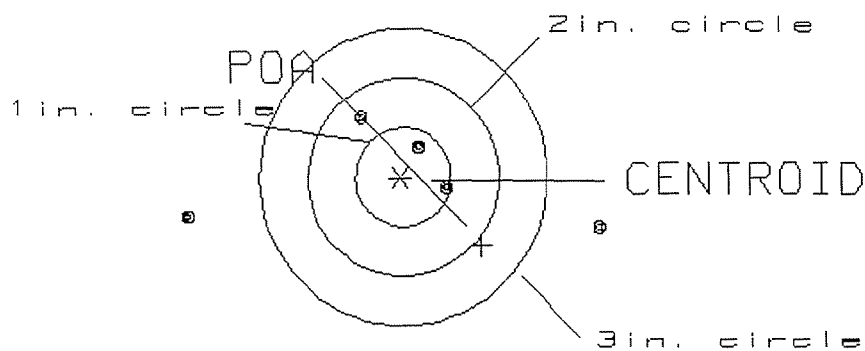
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: 1.098
MIN RADIUS : .385
MEAN RADIUS : 1.220
MAX RADIUS : 2.303
CENTROID X : -.852
CENTROID Y : .693

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666052

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.35

2

VS= 1.20

3

GS= 4.36

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666052

DATE 5-20-97

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.55	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.56	2.54	
PULL #3	2.30	2.42	2.50	
PULL #4	2.52	2.60	2.57	
PULL #5	2.56	2.58	2.59	
TOTAL	12.24	12.71	12.71	
AVG.	2.448	2.542	2.542	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.81	2.90	
PULL #2	2.84	3.05	
PULL #3	2.91	3.05	
PULL #4	2.96	3.06	
PULL #5	3.00	3.01	
TOTAL	14.52	15.07	
AVG.	2.904	3.014	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.02		4.03
PULL #2	4.08	4.02		3.94
PULL #3	3.99	4.04		4.04
PULL #4	4.11	4.02		4.02
PULL #5	4.15	4.01		3.97
TOTAL	20.39	20.11		20.0
AVG.	4.078	4.022		4.0