

UPC



C6666053

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

SERIAL NO
C6666053

46 ORDER NO
25705

23PR

5705 C6666053

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO



C6666053

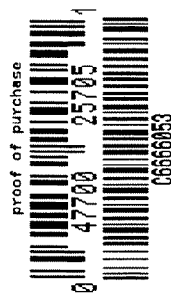
Do Not Use

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666053

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	A.
600	Proof		3-5-97	L.M.M.
607	Check Headspace		3/5/97	A.
610	Dis-assemble Gun		3/6/97	A.
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	W.T.
618	Polish Barrel		3/3/97	W.T.
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-5-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	5-5-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4/17/97	EK
	I) FIRING PIN INDENT	<u>23</u> <u>23</u> <u>23.5</u>	5-5-97	JW
	J) ASSEMBLE STOCK		4/14/97	RW
	K) ASSEMBLE SWIVEL STUDS		6-12-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-28-97	JW
	M) IRON SIGHT ALIGNMENT		5-28-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-28-97	JW
640	GALLERY TEST AND TARGET	R 81 - L 69	6-10-97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6-10-97	JW
655	FINAL INSPECTION		6-12-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.75</u> <u>2.77</u> <u>2.73</u> <u>2.75</u> <u>2.71</u>	6-11-97	CK
	FUNCTION		6-12-97	RP
660	PACK			

BARBER - M24 0044772

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6666053
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.463333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.255333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .52903

THE AMR FOR THIS RIFLE IS: .9543

CENTROIDAL DISTANCES

Ø TO 1 1.22708
1 TO 2 1.1263
1 TO 3 1.11373

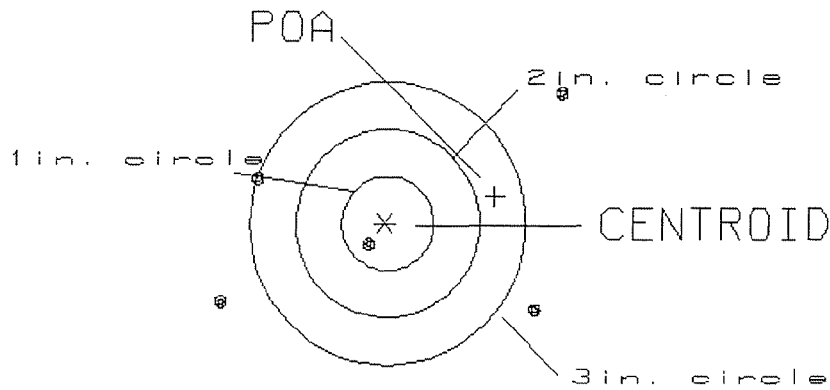
1 3+ <----POA
 2

PATTERN #: 1
 POA TO CENTROID: 1.227
 MIN RADIUS : .291
 MEAN RADIUS : 1.583
 MAX RADIUS : 2.337
 CENTROID X : -1.194
 CENTROID Y : -.283

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666053

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.65
 US= 2.36
 GS= 4.26

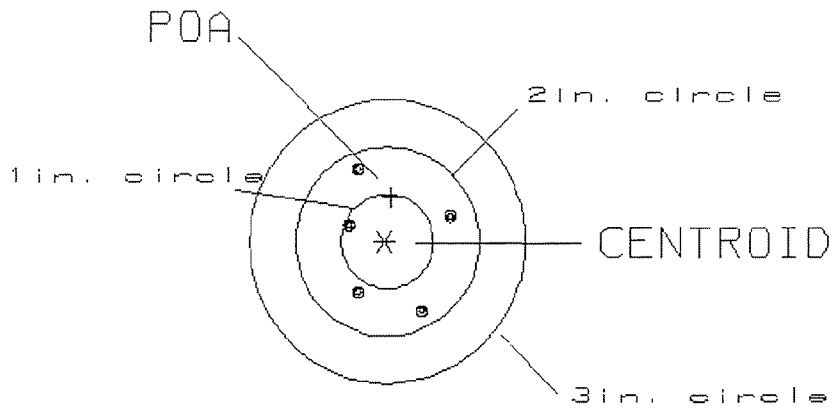
1
 1
 2

PATTERN #: 020
 POA TO CENTROID: .475
 MIN RADIUS : .478
 MEAN RADIUS : .693
 MAX RADIUS : .824
 CENTROID X : -.083
 CENTROID Y : -.468

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666853

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.16
 VS= 1.47
 GS= 1.63

1
 5
 5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

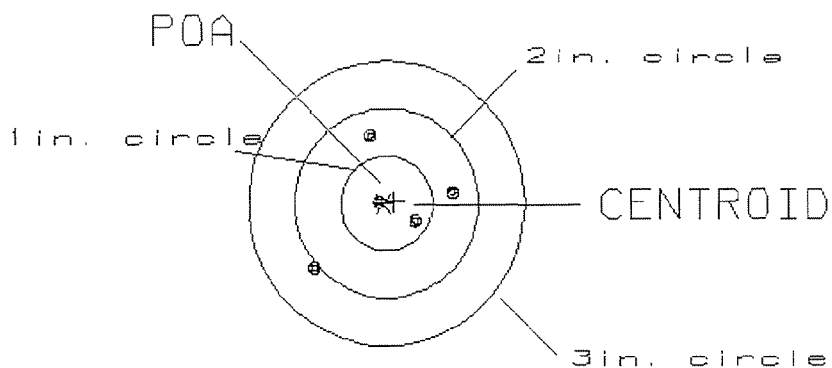
PATTERN #: 3

POA TO CENTROID: .114
 MIN RADIUS : .101
 MEAN RADIUS : .587
 MAX RADIUS : 1.011
 CENTROID X : -.113
 CENTROID Y : -.015

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666053

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.51
 VS= 1.31
 GS= 1.68

2
 4
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666053DATE 4-17-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.34	2.62		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.35	2.49		
PULL #3	2.41	2.29	2.49		
PULL #4	2.44	2.35	2.45		
PULL #5	2.35	2.34	2.45		
TOTAL	12.21	11.67	12.50		
AVG.	2.44	2.33	2.50		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.97	3.34		
PULL #2	3.33	3.31		
PULL #3	3.39	3.22		
PULL #4	3.34	3.10		
PULL #5	3.28	3.40		
TOTAL	16.31	16.37		
AVG.	3.26	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	3.83		3.92
PULL #2	3.94	3.51		3.79
PULL #3	3.84	4.04		3.92
PULL #4	3.90	3.87		3.93
PULL #5	3.98	3.96		3.89
TOTAL	19.62	19.21		19.45
AVG.	3.92	3.84		3.89