

UPC



C6666054

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0044779

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666054
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .357667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.111333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .374594

THE AMR FOR THIS RIFLE IS: 1.223

CENTROIDAL DISTANCES

0 TO 1 .642515
1 TO 2 .146086
1 TO 3 .903562

+ 21----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

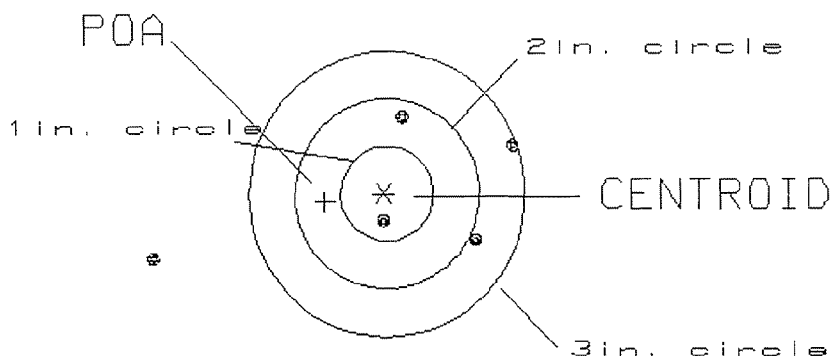
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .642
 MIN RADIUS : .272
 MEAN RADIUS : 1.253
 MAX RADIUS : 2.578
 CENTROID X : .637
 CENTROID Y : .084

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666054

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.90
 VS= 1.46
 GS= 4.08

1
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

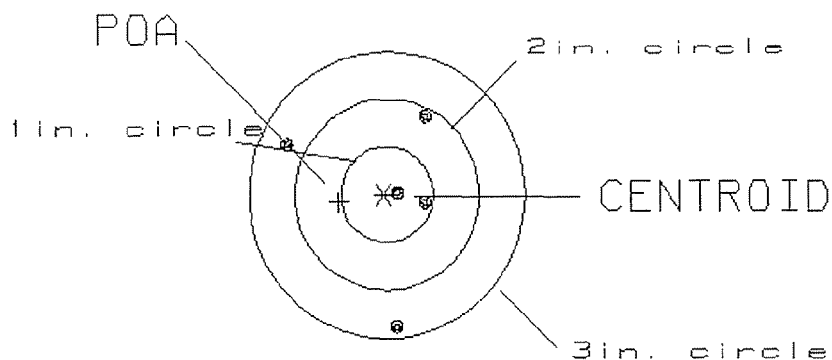
PATTERN #: L 2 E

POA TO CENTROID: .497
 MIN RADIUS : .133
 MEAN RADIUS : .811
 MAX RADIUS : 1.335
 CENTROID X : .491
 CENTROID Y : .079

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666054

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.54
 VS= 2.14
 GS= 2.25

2
 3
 5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

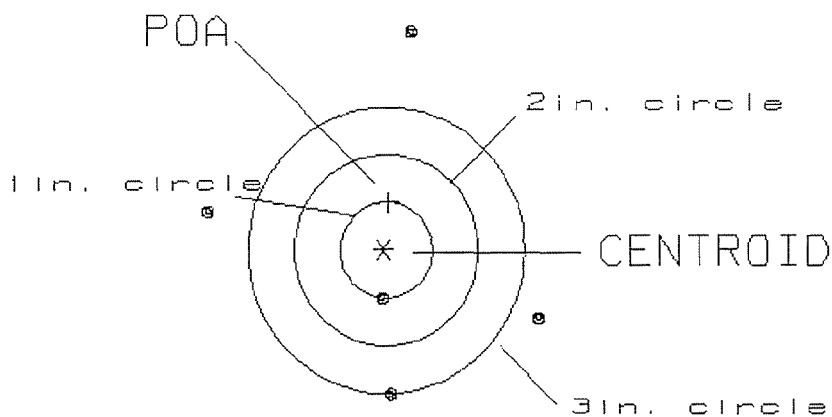
PATTERN #: L 3 C

POA TO CENTROID: .500
 MIN RADIUS : .497
 MEAN RADIUS : 1.606
 MAX RADIUS : 2.273
 CENTROID X : -.055
 CENTROID Y : -.497

11 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.60
 VS= 3.72
 GS= 3.78

1
 1
 2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 06666054

DATE 5-21-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.34	2.29	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.33	2.46	2.40	
PULL #3	2.48	2.70	2.29	
PULL #4	2.43	2.65	2.38	
PULL #5	2.42	2.65	2.27	
TOTAL	12.0	12.75	11.73	
AVG.	2.40	2.55	2.346	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	3.00	
PULL #2	3.00	3.06	
PULL #3	3.07	3.08	
PULL #4	3.00	3.06	
PULL #5	3.04	3.14	
TOTAL	15.13	15.34	
AVG.	3.026	3.068	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.08		3.97
PULL #2	3.98	4.02		3.94
PULL #3	3.93	4.14		3.92
PULL #4	3.95	4.05		3.97
PULL #5	3.92	4.03		3.94
TOTAL	19.76	20.32		19.74
AVG.	3.952	4.064		3.948

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666054

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607.	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/25/97	WJT
618.	Polish Barrel		3/25/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-4-97</u>	<u>CR</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3</u> <u>3</u>	<u>6-4-97</u>	<u>CR</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.0225</u> <u>.021</u>	<u>6-4-97</u>	<u>CR</u>
	J) ASSEMBLE STOCK		<u>5-29-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-12-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-29-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-29-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-12-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>R-90</u> <u>L-64</u>	<u>6-8-97</u>	<u>DH</u>
	A) MALFUNCTIONS		<u>6-8-97</u>	<u>DH</u>
	B) PIERCED PRIMERS		<u>6-8-97</u>	<u>DH</u>
645	INSPECT FOR LIVE AMMO		<u>6-8-97</u>	<u>BA</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-12-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>234</u> <u>247</u> <u>251</u> <u>253</u> <u>258</u>	<u>6-12-97</u>	<u>CR</u>
	FUNCTION		<u>6-12-97</u>	<u>RP</u>
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
C6666054

46 ORDER NO
25705

23PR

5705 C6666054

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MODEL 700™ M24

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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

